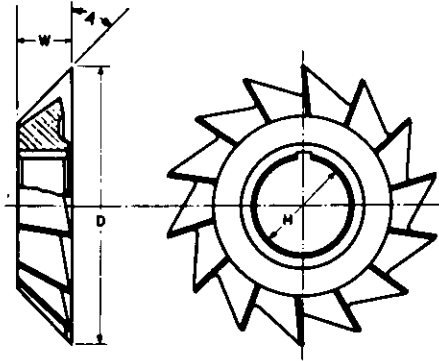


FED. SUP CLASS
3455

RH AND LH CUTTERS ARE STANDARD

RH CUTTER SHOWN

DASH NO.	DIAMETER OF CUTTER (D) NOMINAL	WIDTH (W) NOMINAL	DIAMETER OF HOLE (H) NOMINAL	INCLUDED ANGLE (A)	HAND OF ROTATION
	INCHES	INCH	INCHES	DEGREES	
*1	2-1/2	1/2	7/8	45	LH
*2	2-1/2	1/2	7/8	45	RH
*3	2-1/2	1/2	7/8	60	LH
*4	2-1/2	1/2	7/8	60	RH
5	2-3/4	1/2	1	45	LH
6	2-3/4	1/2	1	45	RH
7	2-3/4	1/2	1	60	LH
8	2-3/4	1/2	1	60	RH
9	3	1/2	1-1/4	45	LH
10	3	1/2	1-1/4	45	RH
11	3	1/2	1-1/4	60	LH
12	3	1/2	1-1/4	60	RH

*Dash numbers 1, 2, 3, and 4 are INACTIVE.

NOTES:

1. **TYPE, CLASS:** Milling cutters shall conform to type IV, class 1 of Specification GGG-G-755.
2. **PART NUMBER:** The MS part number consists of the MS number, plus the dash number. Example: MS15695-6.
3. Referenced documents shall be of the issue in effect on date of invitations for bid.
4. For design feature purposes, this standard takes precedence over procurement documents referenced herein.

Ⓒ **CANCELED** after 31 March 1981. For procurement use American National Standards Institute ANSI B94.19.

*U.S. GOVERNMENT PRINTING OFFICE: 1981 — 703-023/2089

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

REVIEWER: GS

P.A. WC Other Cost 84	TITLE CUTTERS, MILLING, ANGLE, SINGLE, PLAIN HOLE	MILITARY STANDARD
PROCUREMENT SPECIFICATION GGG-C-755	SUPERSEDES:	MS 15695
		SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

Project No. 3455-0068

APPROVED 27 SEP 1954 REVISED A 9 APR 1957 B 2 DEC 1974 C 31 Mar 81