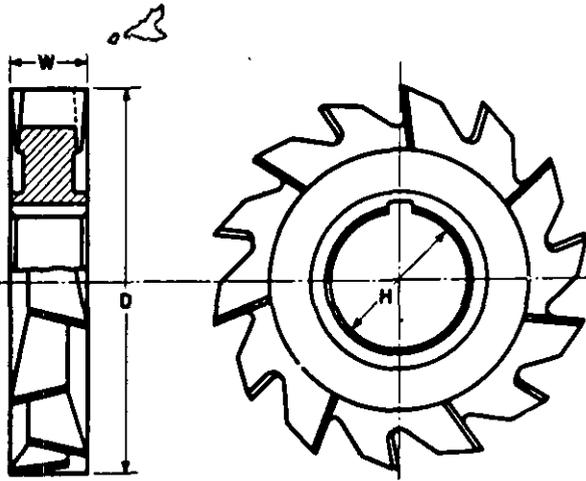


Review activity:
DSA-GS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection of all new engineering and design applications and for repetitive use shall be made from this document, when applicable.



DASH NO.	Diameter of Cutter (D) Nominal	Width (W) Nominal	Diameter of Hole (H) Nominal
-2	2-1/2	5/16	7/8
-3	2-1/2	3/8	7/8
-5	3	3/16	1
-6	3	1/4	1
-8	3	3/8	1
-9	3	1/2	1-1/4
-12	4	1/4	1-1/4
-16	4	1/2	1-1/4
-17	4	5/8	1-1/4
-20	5	1/2	1-1/4
-21	5	5/8	1-1/4
-23	6	3/8	1-1/4
-28	6	1	1-1/4
-29	8	3/8	1-1/2
-30	8	1/2	1-1/2
-31	8	5/8	1-1/2

NOTES:

1. Referenced documents shall be of the issue in effect on date of invitations for bids or request for proposal, except that referenced adopted industry documents shall give the date of the issue adopted.
2. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
3. The part number consists of the MS number, plus the dash number. Example: MS15691-2.

Ⓢ CANCELED after 31 March 1981. For procurement use American National Standards Institute ANSI B94.19.

APPROVED 14 Sep 54 REVISED (A) 9 Apr 57 (B) 1 AUG 78 (C) 31 Mar 81

P.A. AL	TITLE	MILITARY STANDARD
Other Cust 99	CUTTERS, MILLING, SIDE, STAGGERED-TOOTH	MS15691
Procurement Specification	SUPERSEDES:	SHEET 1 OF 1