



RH AND LH CUTTERS ARE STANDARD
RH CUTTER SHOWN

DASH NO.	DIAMETER OF CUTTER (D) NOMINAL	WIDTH (W) NOMINAL	DIAMETER OF HOLE (H) NOMINAL	HAND OF ROTATION
	INCHES	INCHES	INCHES	
1	4	3/4	1-1/4	LH
2	4	3/4	1-1/4	RH
3	5	3/4	1-1/4	LH
4	5	3/4	1-1/4	RH
5	6	3/4	1-1/4	LH
6	6	3/4	1-1/4	RH
7	6	1	1-1/2	LH
8	6	1	1-1/2	RH
9	7	3/4	1-1/2	LH
10	7	3/4	1-1/2	RH
11	8	3/4	1-1/2	LH
12	8	3/4	1-1/2	RH
*13	8	1	1-1/2	LH
*14	8	1	1-1/2	RH

*Dash numbers 13 and 14 are INACTIVE

NOTES:

- TYPE, CLASS: Milling cutters shall conform to type II, class 2 of Specification GGG-C-755.
- PART NUMBER: The MS part number consists of the MS number, plus the dash number. Example: MS15690-6.
- Referenced documents shall be of the issue in effect on date of invitation for bid.
- For design feature purposes, this standard takes precedence over procurement documents referenced herein.

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REVIEWER: GS
This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

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P.A. WC Other Cust 84	TITLE	MILITARY STANDARD
	CUTTERS, MILLING, HALF-SIDE	MS 15690
PROCUREMENT SPECIFICATION GGG-C-755	SUPERSEDES:	SHEET OF