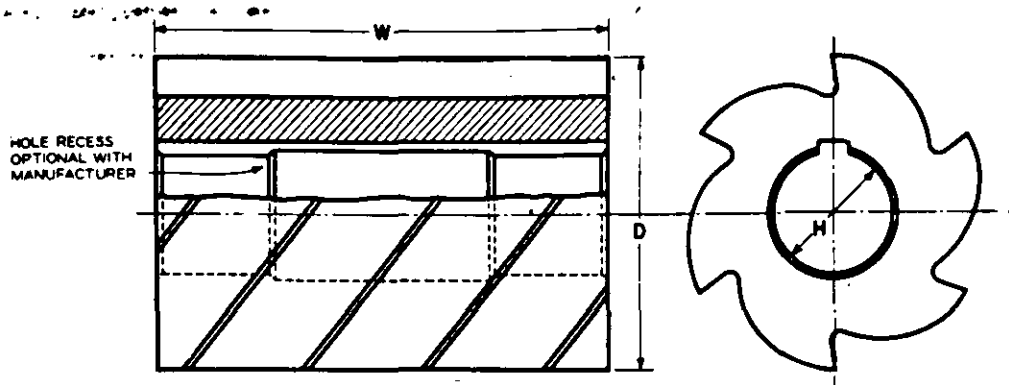


FED. SUP CLASS
3455Review activity:
DSA-GS

CUTTERS HAVE A HELIX ANGLE OF NOT LESS THAN 45° NOR GREATER THAN 52°
(L.H. HELIX SHOWN)

DASH NO.	Diameter of Cutter (D) Nominal	Width (W) Nominal	Diameter of Hole (H) Nominal
-1	3	4	1-1/4
-2	3	6	1-1/4

NOTES:

1. Referenced documents shall be of the issue in effect on date of invitations for bids or request for proposal, except that referenced adopted industry documents shall give the date of the issue adopted.
2. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
3. The part number consists of the MS number, plus the dash number.
Example: MS15689-1.

Ⓒ **CANCELED**

after 31 March 1981. For procurement use
American National Standards Institute ANSI B94.19.

APPROVED 1 Oct 54 REVISED (A) 9 APR 57 (B) 1 AUG 78 (C) 31 Mar 81

P.A. AL	TITLE	MILITARY STANDARD
Other Cust 99	CUTTERS, MILLING, PLAIN, HELICAL	MS15689
Procurement Specification GGG-C-755	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672 (Coordinated)

EDITION OF 1 SEP 57 MAY BE USED.

Project No. 3455-0063

☆ U.S. GOVERNMENT PRINTING OFFICE: 1981 — 703-023/2052

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection of all new engineering and design applications and for repetitive use shall be made from this document, when applicable.