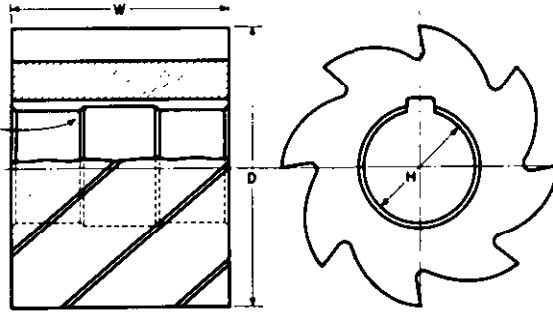


FED. SUP CLASS
3455HOLE RECESS OPTIONAL
WITH MANUFACTURERCUTTERS HAVE A HELIX ANGLE OF NOT LESS
THAN 25° NOR GREATER THAN 45°.

DASH NO.	DIAMETER OF CUTTER (D) NOMINAL	WIDTH (W) NOMINAL	DIAMETER OF HOLE (H) NOMINAL
	INCHES	INCHES	INCHES
1	2-1/2	2	1
2	2-1/2	4	1
3	3	2	1-1/4
12	3	2-1/2	1-1/4
4	3	3	1-1/4
5	3	4	1-1/4
6	3	6	1-1/4
7	4	2	1-1/2
8	4	3	1-1/2
9	4	4	1-1/2
10	4	6	1-1/2
*11	4-1/2	6	2

*Dash number 11 is INACTIVE

NOTES:

1. TYPE, CLASS: Milling cutters shall conform to type I, class 2 of Specification GGG-C-755.
2. HELIX: Helix of cutters shall be left-hand only and not less than 25 nor greater than 45 degrees.
3. PART NUMBER: The MS part number consists of the MS number, plus the dash number. Example: MS15688-1.
4. Referenced documents shall be of the issue in effect on date of invitations for bid.
5. For design feature purposes, this standard takes precedence over procurement documents referenced herein.

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P.A. WC Other Cust 84	TITLE CUTTERS, MILLING, PLAIN, HEAVY DUTY	MILITARY STANDARD
PROCUREMENT SPECIFICATION GGG-C-755	SUPERSEDES:	MS 15688
		SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

Project No. 3455-0062

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

REVIEWER: GS

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