

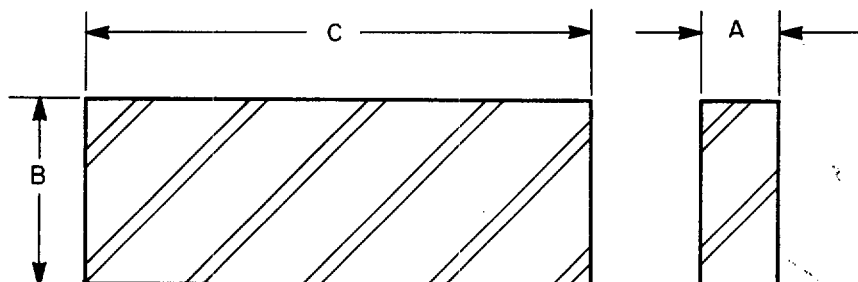
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9515

TABLE I. DASH NUMBERS.

DASH NO	A NOMINAL SIZE INCHES	B NOMINAL SIZE INCHES	C NOMINAL SIZE FEET	HEAT TREATMENT	FORMING ^{1/} PROCESS	ADDITIONAL ^{2/} REQUIREMENTS
001	.01875	36	8	ANNEALED	H	
003	.02500	36	8	ANNEALED	H	
005	.02500	48	10	ANNEALED	H	
007	.02500	120	10	ANNEALED	C	P
009	.02990	36	8	ANNEALED	H	
011	.03100	36	10	ANNEALED	C	P
013	.03120	48	8	ANNEALED	H	
015	.03750	36	8	ANNEALED	H	
017	.05980	36	8	ANNEALED	H	
019	.06200	36	10	ANNEALED	C	
021	.07810	36	10	ANNEALED	H	
023	.09380	48	10	ANNEALED	C	P
025	.10940	36	10	ANNEALED	H	
027	.12500	48	8	ANNEALED	C	P
029	.14060	36	10	ANNEALED	H	

^{1/} SEE REQUIREMENT 2
^{2/} SEE REQUIREMENT 3

USER ACTIVITIES:

REVIEWER ACTIVITIES:
 AIR FORCE -84
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This military standard is approved for use by all Departments and Agencies of the Department of Defense.
 Selection for all new engineering and design applications and for repetitive use shall be made from this
 document when applicable.

P.A. Other Cust	AS MR 99	INTERNATIONAL INTEREST	TITLE SHEET, METAL, CORROSION RESISTANT, TYPE 316	MILITARY STANDARD MS14460
PROCUREMENT SPECIFICATION QQ-S-766			SUPERSEDES:	PAGE 1 OF 2

DD FORM 1 MAY 73 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9515-0504

APPROVED 28 FEB 1985 REVISED

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9515

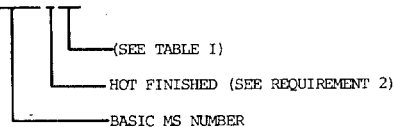
REQUIREMENTS:

1. MATERIAL. STEEL, CORROSION RESISTANT, TYPE 316 (UNS S31600) AS SPECIFIED IN PROCUREMENT DOCUMENT.
2. FORMING PROCESS. HOT FINISHED - CODE "H"
COLD FINISHED - CODE "C"
3. ADDITIONAL REQUIREMENTS.

POLISHED	OVERALL - CODE	"p"
POLISHED	ONE SIDE - CODE	"p(1)"
DULL	OVERALL - CODE	"do"
BRIGHT	OVERALL - CODE	"bo"
DESCALED	OVERALL - CODE	"ds"
PICKLED	OVERALL - CODE	"po"

4. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS14460H001



5. MARKING. IRON AND STEEL PRODUCTS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-183 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

1. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
2. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

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