

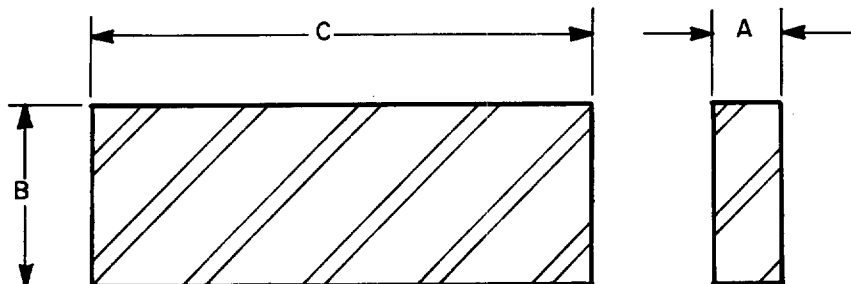
FED. SUP CLASS  
9515

TABLE I. DASH NUMBERS.

DASH NO	A NOMINAL SIZE INCHES	B NOMINAL SIZE INCHES	C NOMINAL SIZE FEET	HEAT TREATMENT	FORMING <sup>1/</sup> PROCESS	ADDITIONAL <sup>2/</sup> REQUIREMENTS
001	.01560	36	10	ANNEALED	C	p
003	.01560	36	10	ANNEALED	C	do
005	.01875	36	8	ANNEALED	C	p
007	.01875	36	10	ANNEALED	C	do
009	.01875	48	8	ANNEALED	C	do
011	.02000	36	10	ANNEALED	C	do
013	.02500	36	8	ANNEALED	H	do
015	.02500	36	8	ANNEALED	C	bo
017	.02500	36	8	ANNEALED	C	p
019	.02500	36	8	ANNEALED	C	p
021	.02500	36	20	ANNEALED	C	do
023	.02500	48	8	ANNEALED	C	bo
025	.02500	48	12	ANNEALED	C	do
027	.02390	48	8	ANNEALED	C	bo
029	.03100	36	8	ANNEALED	H	
031	.03100	54	10	ANNEALED	C	do
033	.03120	36	8	ANNEALED	C	bo
035	.03120	36	8	ANNEALED	C	do
037	.03120	36	8	ANNEALED	H	p
039	.03120	36	10	ANNEALED	C	p
041	.03120	36	10	ANNEALED	C	do
043	.03120	36	12	ANNEALED	C	p
045	.03120	48	10	ANNEALED	C	do
047	.03120	48	10	ANNEALED	C	do
049	.03200	48	8	ANNEALED	C	do
051	.03600	36	10	ANNEALED	H	
053	.03750	36	8	ANNEALED	C	do
055	.03750	36	8	ANNEALED	C	p
057	.03750	36	8	ANNEALED	C	bo
059	.03750	36	10	ANNEALED	C	p
061	.03750	36	10	ANNEALED	C	do
063	.03750	48	10	ANNEALED	C	p
065	.03750	48	10	ANNEALED	C	do

USER ACTIVITIES:

REVIEWER ACTIVITIES:

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This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

P.A. Other Cust	AS MR 99	INTERNATIONAL INTEREST	TITLE SHEET, METAL, CORROSION RESISTANT, TYPE 304	MILITARY STANDARD MS14457
PROCUREMENT SPECIFICATION QQ-S-766			SUPERSEDES:	PAGE 1 OF 3

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TABLE I. DASH NUMBERS. - CONTINUED

DASH NO	A NOMINAL SIZE INCHES	B NOMINAL SIZE INCHES	C NOMINAL SIZE FEET	HEAT TREATMENT	FORMING <sup>1/</sup> PROCESS	ADDITIONAL <sup>2/</sup> REQUIREMENTS
067	.0440	36	10	ANNEALED	C	do
069	.0478	36	8	ANNEALED	H	p(1)
071	.0500	36	8	ANNEALED	H	
073	.0500	36	8	ANNEALED	C	bo
075	.0500	36	8	ANNEALED	H	p(1)
077	.0500	36	8	ANNEALED	C	p
079	.0500	36	10	ANNEALED	C	p
081	.0500	36	10	ANNEALED	C	do
083	.0500	48	8	ANNEALED	C	
085	.0500	48	10	ANNEALED	C	p
087	.0500	48	12	ANNEALED	C	
089	.0560	36	10	ANNEALED	C	do
091	.0598	36	8	ANNEALED	H	p(1)
093	.0625	36	8	ANNEALED	C	bo
095	.0625	36	8	ANNEALED	C	p
097	.0625	36	10	ANNEALED	C	do
099	.0625	48	6	ANNEALED	C	
101	.0625	48	10	ANNEALED	C	do
103	.0625	48	10	ANNEALED	C	p
105	.0625	48	10	ANNEALED	C	p
107	.0630	36	8	ANNEALED	H	
109	.0747	36	8	ANNEALED	H	p(1)
111	.0781	36	8	ANNEALED	C	p
113	.0781	36	8	ANNEALED	C	bo
115	.0781	36	8	ANNEALED	H	p(1)
117	.0781	36	10	ANNEALED	C	do
119	.0781	36	10	ANNEALED	C	p
121	.0781	48	8	ANNEALED	C	p
123	.0781	48	10	ANNEALED	C	p
125	.0900	48	10	ANNEALED	C	bo
127	.0907	36	8	ANNEALED	H	
129	.0938	36	8	ANNEALED	C	bo
131	.0938	36	10	ANNEALED	C	do
133	.0938	48	12	ANNEALED	C	p
135	.1046	36	8	ANNEALED	H	p(1)
137	.1090	48	8	ANNEALED	C	p
139	.1094	36	8	ANNEALED	C	bo
141	.1094	36	8	ANNEALED	C	p
143	.1094	36	10	ANNEALED	C	do
145	.1094	48	8	ANNEALED	C	p
147	.1094	48	10	ANNEALED	C	p
149	.1196	36	8	ANNEALED	H	p(1)
151	.1250	36	8	ANNEALED	H	p(1)
153	.1250	36	8	ANNEALED	C	bo
155	.1250	36	10	ANNEALED	C	do
157	.1250	48	8	ANNEALED	H	ds
159	.1250	48	10	ANNEALED	C	p
161	.1250	48	10	ANNEALED	C	do
163	.1406	24	8	ANNEALED	C	ds
165	.1406	36	10	ANNEALED	C	do
167	.1406	48	10	ANNEALED	C	do
169	.1560	48	6	ANNEALED	H	p
171	.1562	36	10	ANNEALED	C	do
173	.1870	48	6	ANNEALED	H	po

<sup>1/</sup> SEE REQUIREMENT 2  
<sup>2/</sup> SEE REQUIREMENT 3

P.A. Other Cust	AS MR 99	INTERNATIONAL INTEREST	TITLE SHEET, METAL, CORROSION RESISTANT, TYPE 304	MILITARY STANDARD MS14457
PROCUREMENT SPECIFICATION QQ-S-766		SUPERSEDES:		PAGE 2 OF 3

APPROVED 28 FEB 1985 REVISED

USER ACTIVITIES:

REVIEWER ACTIVITIES:

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## REQUIREMENTS:

1. MATERIAL. STEEL, CORROSION RESISTANT, TYPE 304 (UNS S30400) AS SPECIFIED IN PROCUREMENT DOCUMENT.2. FORMING PROCESS. HOT FINISHED - CODE "H"  
COLD FINISHED - CODE "C"3. ADDITIONAL REQUIREMENTS.

POLISHED	OVERALL - CODE "p"
POLISHED	ONE SIDE - CODE "p(1)"
DULL	OVERALL - CODE "do"
BRIGHT	OVERALL - CODE "bo"
DESCALED	OVERALL - CODE "ds"
PICKLED	OVERALL - CODE "po"

4. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS14457C001

(SEE TABLE I)  
 COLD FINISHED (SEE REQUIREMENT 2)  
 BASIC MS NUMBER

5. MARKING. IRON AND STEEL PRODUCTS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-183 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

## NOTES:

1. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
2. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

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DD FORM 1 MAY 73 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9515-0501

APPROVED 28 FEB 1985 REVISED