

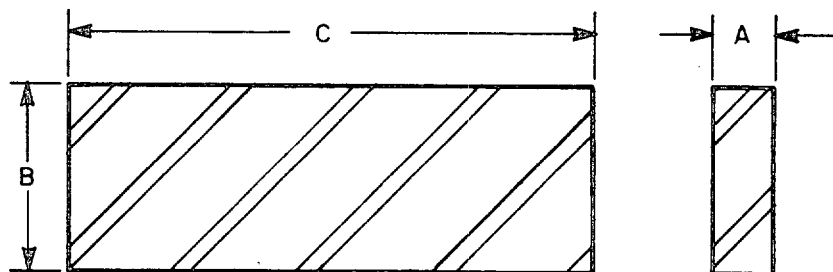
FED. SUP CLASS
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TABLE I. DASH NUMBERS.

DASH NO	A NOMINAL SIZE INCHES	B NOMINAL SIZE INCHES	C NOMINAL SIZE FEET	HEAT TREATMENT	FORMING ^{1/} PROCESS	ADDITIONAL ^{2/} REQUIREMENTS
001	.01000	36	8	ANNEALED	C	do
003	.01600	36	8	ANNEALED	C	do
005	.01875	56	8	ANNEALED	C	bo
007	.01900	36	8	ANNEALED	C	
009	.02000	36	10	ANNEALED	C	
011	.02190	36	8	ANNEALED	C	bo
013	.02500	48	6	ANNEALED	C	
015	.02500	36	6	ANNEALED	C	
017	.02500	36	8	ANNEALED	C	
019	.03100	48	8	ANNEALED	H	
021	.03750	36	6	ANNEALED	C	
023	.03750	48	6	ANNEALED	C	
025	.04100	48	12	ANNEALED	C	bo
027	.05000	36	8	ANNEALED	H	
029	.05000	36	10	ANNEALED	C	
031	.05600	48	12	ANNEALED	C	do
033	.06300	36	8	ANNEALED	C	p
035	.06300	48	12	ANNEALED	C	bo
037	.01090	36	6	ANNEALED	H	ds
039	.01090	36	8	ANNEALED	H	
041	.15600	48	6	ANNEALED	C	

^{1/} SEE REQUIREMENT 2
^{2/} SEE REQUIREMENT 3

USER ACTIVITIES:

 REVIEWER ACTIVITIES:
 AIR FORCE - 84
 DLA - IS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

P.A. Other Cust	AS MR 99	INTERNATIONAL INTEREST	TITLE SHEET, METAL, CORROSION RESISTANT, TYPE 302	MILITARY STANDARD MS14456
PROCUREMENT SPECIFICATION QQ-S-766		SUPERSEDES:		PAGE 1 OF 2

DD FORM 1 MAY 73 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9515-0500

 APPROVED 28 FEB 1985
 REVISED

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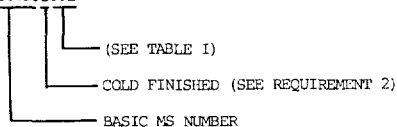
REQUIREMENTS:

1. MATERIAL. STEEL, CORROSION RESISTANT, TYPE 302 (UNS S30200) AS SPECIFIED IN PROCUREMENT DOCUMENT.
2. FORMING PROCESS. HOT FINISHED - CODE "H"
COLD FINISHED - CODE "C"
3. ADDITIONAL REQUIREMENTS.

POLISHED	OVERALL	- CODE	"p"
POLISHED	ONE SIDE	- CODE	"p(l)"
DULL	OVERALL	- CODE	"do"
BRIGHT	OVERALL	- CODE	"bo"
DESCALED	OVERALL	- CODE	"ds"
PICKLED	OVERALL	- CODE	"po"
SANDBLASTED	OVERALL	- CODE	"sb"

4. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS14456C001



5. MARKING. IRON AND STEEL PRODUCTS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-183 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

1. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
2. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

P.A. Other Cust	AS MR 99	INTERNATIONAL INTEREST	TITLE SHEET, METAL, CORROSION RESISTANT, TYPE 302	MILITARY STANDARD MS14456
PROCUREMENT SPECIFICATION QQ-S-766			SUPERSEDES:	PAGE 2 OF 2

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