

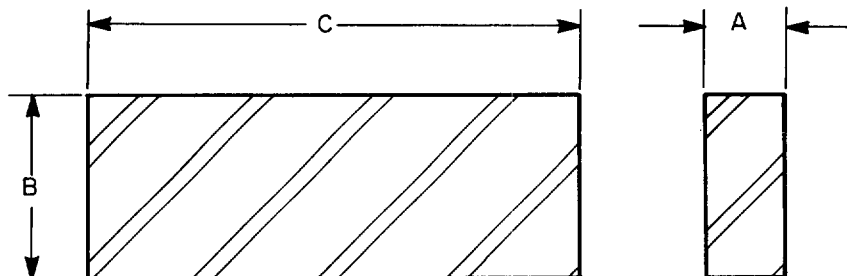
FED. SUP CLASS
9515

TABLE I. DASH NUMBERS.

DASH NO	A NOMINAL SIZE INCHES	B NOMINAL SIZE INCHES	C NOMINAL SIZE FEET	HEAT TREATMENT	FORMING ^{1/} PROCESS	ADDITIONAL ^{2/} REQUIREMENTS
001	.1875	36	8	ANNEALED	H	ds
003	.2500	50	12	ANNEALED	H	po or sb
005	.3750	72	12	ANNEALED	H	po
007	.7500	48	8	ANNEALED	H	po or sb
009	1.0000	48	8	ANNEALED	H	po or sb

^{1/} SEE REQUIREMENT 2
^{2/} SEE REQUIREMENT 3

REQUIREMENTS:

- MATERIAL. STEEL, CORROSION RESISTANT, TYPE 321 (UNS S32100) AS SPECIFIED IN PROCUREMENT DOCUMENT.
- FORMING PROCESS. HOT FINISHED - CODE "H"
- ADDITIONAL REQUIREMENTS.

DESCALED OVERALL - CODE "ds"
 PICKLED OVERALL - CODE "po"
 SANDBLASTED OVERALL - CODE "sb"

- PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS14451H001

(SEE TABLE I)

HOT FINISHED (SEE REQUIREMENT 2)

BASIC MS NUMBER

- MARKING. IRON AND STEEL PRODUCTS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-183 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

- REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
- FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

P.A. Other Cust	AS MR 99	INTERNATIONAL INTEREST	TITLE PLATE, METAL, CORROSION RESISTANT, TYPE 321	MILITARY STANDARD MS14451
PROCUREMENT SPECIFICATION QQ-S-766			SUPERSEDES:	PAGE 1 OF 1

USER ACTIVITIES:

REVIEWER ACTIVITIES:
AIR FORCE-84
DLA-IS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

APPROVED 28 FEB 1985 REVISED