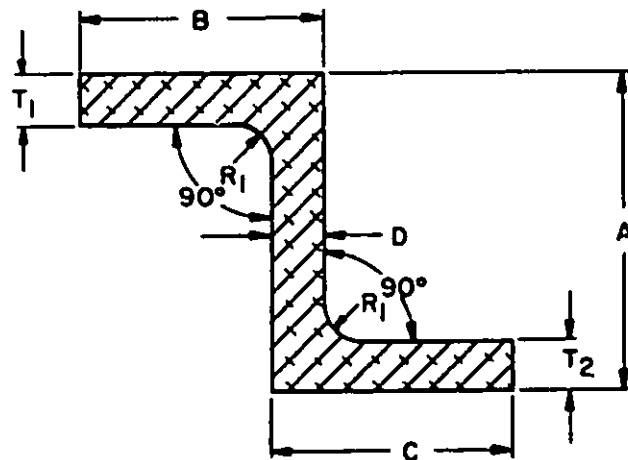


USER ACTIVITIES
NAVY - MC, OS, SH

REVIEWER ACTIVITIES
AIR FORCE - 84
DLA - IS

This military standard is approved for use by all Departments and Agencies of the Department of Defense.
Indication for all new engineering and design applications and for repetitive use shall be made from this document.



FED. SUP CLASS
9540

TABLE I. DASH NUMBER.

DASH ID	A	B	C	D	T ₁	T ₂	R ₁	TOLER
001	.750	.550	.650	.040	.080	.080	.094	75
003	.750	.630	.650	.050	.050	.070	.090	75/11
005	1.250	.400	1.000	.050	.050	.050	.045	0

REQUIREMENTS:

- MATERIAL.** ALUMINUM ALLOY 7075, (UNS A97075) AS SPECIFIED IN QQ-A-200/11.
- FORMING PROCESS.** EXTRUDED (CODE E).
- PART NUMBER.** THE PART NUMBER COMBINES OF THE BASIC NO NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS143901001

— DASH NUMBER FROM TABLE I
— EXTRUDED (SEE REQUIREMENT 2)
— BASIC NO NUMBER

- MARKING.** ALUMINUM AND ALUMINUM ALLOYS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-184 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- STANDARD LENGTH OF ZEE IS 10' MINIMUM, 12' MAXIMUM.
- REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
- FOR DESIGN FEATURES PURSUANT THIS STANDARD TAKING PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

APPROVED 22 May 1984 REVISED

P. A. Other Code AS MR 99	INTERNATIONAL INTEREST	TITLE ZEE, STYLE I ALUMINUM ALLOY 7075	MILITARY STANDARD MS14390
PROCUREMENT SPECIFICATION QQ-A-200	SUPERSEDES	PAGE 1 OF 1	

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9540-0121