

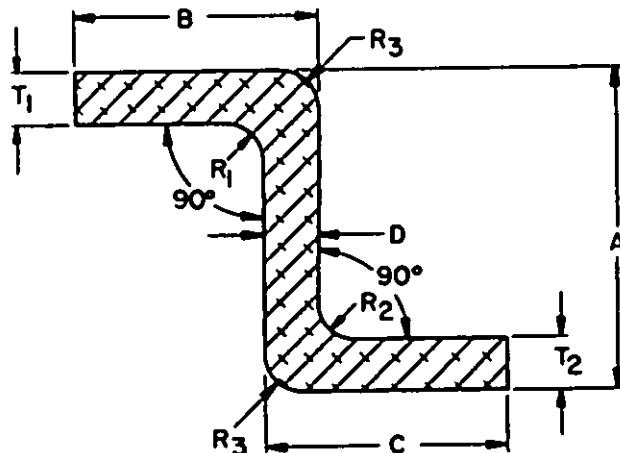
FED. SUP CLASS  
9540

TABLE I. DASH NUMBERS.

DASH NO	A	B	C	D	T <sub>1</sub>	T <sub>2</sub>	R <sub>1</sub>	R <sub>2</sub>	R <sub>3</sub>	TEMPER
001	1.000	.500	.900	.060	.060	.125	.094	.125	.010	T3511

## REQUIREMENTS:

1. MATERIAL. ALUMINUM ALLOY 2024, (UNS A92024) AS SPECIFIED IN QQ-A-200/3.
2. FORMING PROCESS. EXTRUDED (CODE E).
3. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC NO NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS1438E001

DASH NUMBER FROM TABLE I

EXTRUDED (SEE REQUIREMENT 2)

BASIC NO NUMBER

4. MARKING. ALUMINUM AND ALUMINUM ALLOYS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-154 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

## NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. STANDARD LENGTH OF ZEE IS 10' MINIMUM, 12' MAXIMUM.
3. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
4. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

USER ACTIVITY:  
NAVY-MC, OS, SHREVIEWER ACTIVITY:  
AIR FORCE-84  
DLA-15

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

P. A.	AS	INTERNATIONAL INTEREST	TITLE	MILITARY STANDARD
Other Cost	MR		ZEE, STYLE II ALUMINUM ALLOY 2024	MS14388
	99			
PROCUREMENT SPECIFICATION QQ-A-200			SUPERSEDED	PAGE 1 OF 1

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9540-0119

APPROVED 22 May 1984 REVISED