

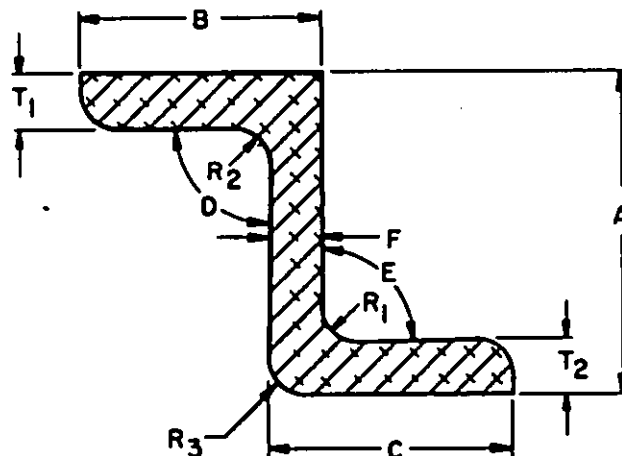
FED. SUP CLASS
9540USER ACTIVITIES
NAVY-MC, OS, SH

TABLE I. DASH NUMBERS.

DASH NO	A	B	C	D	E	F	T ₁	T ₂	R ₁	R ₂	R ₃	CORNER RADIUS	TYPING
001	.565	.750	.750	90°	95.5°	.063	.063	.063	.120	.120	.040	.040	T5511
003	.565	.750	.750	90°	95.5°	.063	.063	.063	.120	.120	.040	.040	0

REQUIREMENTS:

1. MATERIAL. ALUMINUM ALLOY 2024, (USE A92024) AS SPECIFIED IN QQ-A-200/3.
2. FORMING PROCESS. EXTRUDED (CODE E).
3. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC NS NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: NS143871001

— DASH NUMBER FROM TABLE I
 — EXTRUDED (SEE REQUIREMENT 2)
 — BASIC NS NUMBER

4. MARKING. ALUMINUM AND ALUMINUM ALLOYS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-184 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. STANDARD LENGTH OF EES IS 10' MINIMUM, 12' MAXIMUM.
3. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
4. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Substitution for all non-regulating and design applications and for repetitive use shall be made from this document.

REVIEWER ACTIVITIES
AIR FORCE-84
DLA-18

P. A. Other Cost	AS MR 99	INTERNATIONAL INTEREST	TITLE ZEE, STYLE I ALUMINUM ALLOY 2024	MILITARY STANDARD MS14387
PROCUREMENT SPECIFICATION QQ-A-200			SUPERSEDES	PAGE 1 OF 1

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9540-0118

APPROVED 22 May 1984 REVISED