

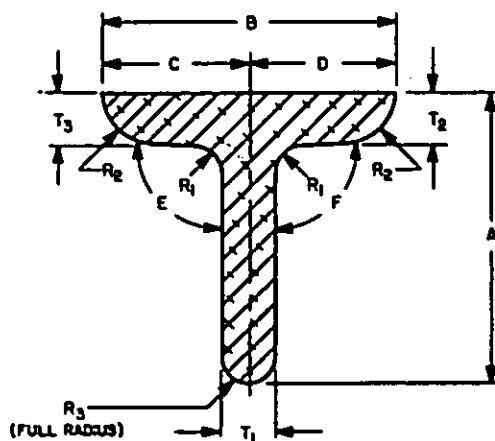
FED. SUP. CLASS
9540USER ACTIVITIES:
NAVY - MC, OS, SHREVIEWER ACTIVITIES:
AIR FORCE - 84
DLA - IS

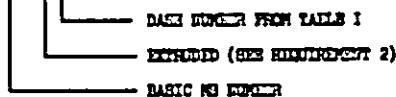
TABLE I. DASH NUMBERS.

DASH NO	A	B	C	D	E	F	T_1	T_2	T_3	R_1	R_2	R_3	TEMPER
001	1.000	1.500	.750	.750	90°	90°	.063	.063	.063	.125	.063	.031	0
003	1.000	1.500	.750	.750	90°	90°	.078	.078	.078	.125	.078	.039	T5511
005	1.000	1.500	.750	.750	90°	90°	.063	.063	.063	.125	.063	.032	T73511
007	1.000	1.875	.938	.938	90°	90°	.078	.078	.078	.125	.078	.039	T5511
009	1.000	1.875	.938	.938	90°	90°	.078	.078	.078	.125	.078	.039	0
011	1.125	1.750	.875	.875	90°	90°	.078	.078	.078	.125	.078	.039	0
013	1.250	1.500	.750	.750	90°	90°	.078	.078	.078	.125	.078	.039	T73511
015	1.375	1.750	.875	.875	90°	90°	.078	.078	.078	.125	.078	.039	T5511
017	1.625	2.500	1.250	1.250	90°	90°	.156	.156	.156	.125	.156	.078	T5511
019	1.750	2.000	1.000	1.000	90°	90°	.094	.094	.094	.125	.094	.047	0
021	1.750	2.000	1.000	1.000	90°	90°	.094	.094	.094	.125	.094	.047	T73511
023	2.250	3.500	1.750	1.750	90°	90°	.156	.156	.156	.168	.156	.078	T5511
025	2.250	3.500	1.750	1.750	90°	90°	.168	.168	.168	.168	.168	.094	T73511
027	2.500	3.000	1.500	1.500	90°	90°	.125	.125	.125	.125	.125	.062	0

REQUIREMENTS:

- MATERIAL.** ALUMINUM ALLOY 7075, (UNS A97075) AS SPECIFIED IN QQ-A-200/11.
- FORGING PROCESS.** EXTRUDED (CODE E).
- PART NUMBER.** THE PART NUMBER CONSISTS OF THE BASIC NO NUMBER, PLUS A FORGING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS143747001



- MARKING.** ALUMINUM AND ALUMINUM ALLOYS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-184 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCORPORATED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- STANDARD LENGTH OF TEE IS 10' MINIMUM, 12' MAXIMUM.
- REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
- FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCEDURE DOCUMENTS REFERENCED HEREIN.

P. A. MR 99	INTERNATIONAL INTEREST	TITLE TEE, STYLE V ALUMINUM ALLOY 7075	MILITARY STANDARD MS14374
PROCUREMENT SPECIFICATION QQ-A-200		SUPERSEDES	PAGE 1 OF 1

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9540-0105

APPROVED 22 May 1984 REVISED

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.