

USER ACTIVITIES:  
NAVY-MC,OS,SH

REVIEWER ACTIVITIES:  
AIR FORCE-84  
DLA-IS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

FED. SUP CLASS  
9540

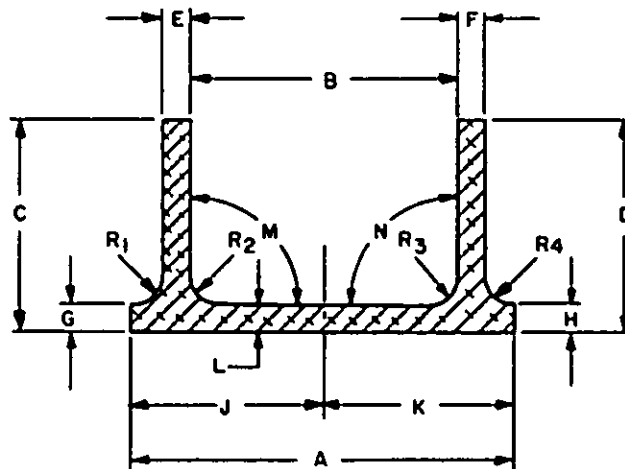


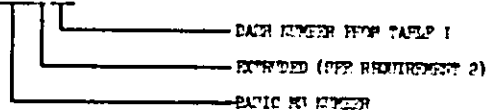
TABLE 1. DATA FURNISHED.

DAT#	A	B	C	D	E	F	G	H	J	K	L	M	N	P <sub>1</sub>	P <sub>2</sub>	P <sub>3</sub>	P <sub>4</sub>	TOL-FER
001	2.708	.826	1.933	2.013	.125	.187	.187	.187	1.373	1.365	.125	94.50	94.50	.125	.125	.125	.125	27511
002	1.375	1.375	1.375	1.375	.065	.090	.090	.090	1.6875	1.6875	.090	90°	90°	.093	.093	.090	.090	75511
005	1.450	.900	1.207	1.580	.180	.100	.143	.140	1.710	1.770	.140	90°	90°	.094	.125	.125	.125	77511
007	1.680	.950	1.900	1.900	.050	.050	.050	.050	1.840	1.840	.050	90°	90°	.094	.094	.094	.094	75511
009	5.410	1.035	1.310	1.310	.250	.250	.310	.310	2.487	2.923	.310	90°	90°	.125	.125	.125	.125	25

REQUIREMENTS:

1. MATERIAL. ALUMINUM ALLOY 7075, (7050 ALLOY), AS SPECIFIED IN QQ-A-200/11.
2. FINISH PROCESS. EXTERIOR (SEE P).
3. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC NO NUMBER, PLUS A FINISH PROCESS CODE, PLUS A DATA NUMBER FROM TABLE 1.

EXAMPLE: 70143671001



4. MARKING. ALUMINUM AND ALUMINUM ALLOYS SHALL BE MARKED WITH THE PRODUCER'S NAME OR REGISTERED TRADE MARK, THE PART NUMBER (MILITARY STANDARD (MS) NUMBER PLUS THE APPLICABLE DATA NUMBER), AND THE LOT NUMBER AND THIS MARKING SHALL BE APPLIED IN ACCORDANCE WITH FED-STD-184.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. STANDARD LENGTH OF CHANNEL IS 10 FEET MINIMUM, 12 FEET MAXIMUM.
3. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
4. FOR DESIGN FEATURES SURVEY THIS STANDARD TAKES PRECEDENCE OVER PRODUCTION DOCUMENTS REFERENCED HEREIN.

P. A. Other Cost	AS MR 99	INTERNATIONAL INTEREST	TITLE CHANNEL, STYLE I ALUMINUM ALLOY 7075	MILITARY STANDARD MS14367
PROCUREMENT SPECIFICATION QQ-A-200			SUPERSEDES	PAGE 1 OF 1

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9540-0098

APPROVED 30 APR 11 1994 REVISED