

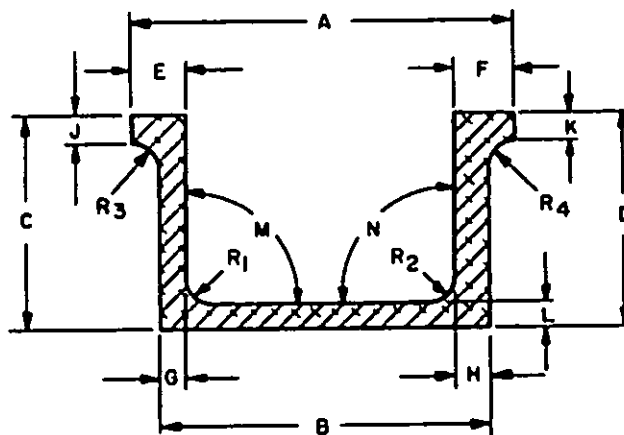
FED. SUP CLASS
9540USER ACTIVITIES
NAVY-MC,OS,SH

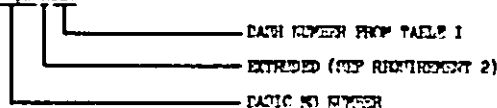
TABLE I. DATA SUMMARY.

DASH NO	A	B	C	D	P	P	G	P	J	F	L	T	R	R ₁	R ₂	R ₃	R ₄	TEMPER
001	4.000	2.000	1.500	1.500	1.078	1.078	.078	1.844	.078	.078	.078	.009	.009	.120	.120	.120	.120	75

REQUIREMENTS:

1. MATERIAL. ALUMINUM ALLOY 2024, (UNS A92024), AS SPECIFIED IN QQ-A-200/1.
2. FORMING PROCESS. EXTRUDED (CODE E).
3. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC NO NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS14364001



4. MARKING. ALUMINUM AND ALUMINUM ALLOY SHALL BE MARKED WITH THE PRODUCER'S NAME OR REGISTERED TRADE MARK, THE PART NUMBER (MILITARY STANDARD (MS) NUMBER PLUS THE APPLICABLE DASH NUMBER), AND THE LOT NUMBER AND THIS MARKING SHALL BE APPLIED IN ACCORDANCE WITH FED-STD-194.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. STANDARD LENGTH OF CHANNEL IS 10 FEET MINIMUM, 12 FEET MAXIMUM.
3. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
4. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

APPROVED 30 April 1984 REVISED

P. A. Other Cost	AS MR 99	INTERNATIONAL INTEREST	TITLE CHANNEL, STYLE II ALUMINUM ALLOY 2024	MILITARY STANDARD MS14364
PROCUREMENT SPECIFICATION QQ-A-200			SUPERSEDES	PAGE 1 OF 1

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9540-0095

REVIEWER ACTIVITIES
AIR FORCE-84
DLA-15

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Substitution for all new engineering and design applications and for repetitive use shall be made from this document.