

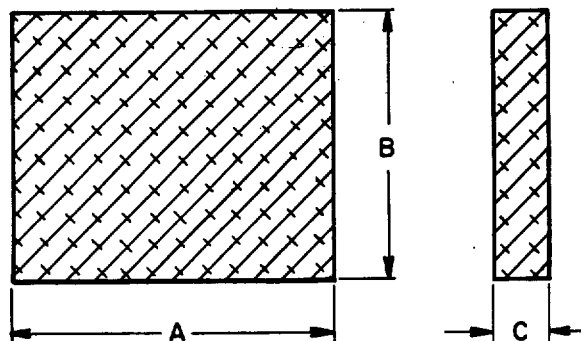
FED. SUP. CLASS
9535USER ACTIVITIES:
NAVY-MC, OS, SH

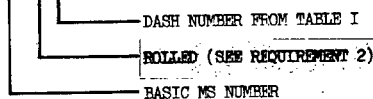
TABLE I. DASH NUMBERS.

DASH NO	A	B	C	TEMPER	FORMING PROCESS
001	144	48	.156	T3	R
003	144	48	.120	T3	R
005	144	48	.093	T3	R
007	144	48	.063	T3	R

REQUIREMENTS:

1. MATERIAL. ALUMINUM ALLOY 2024, (UNS A92024) AS SPECIFIED IN QQ-A-250/4.
2. FORMING PROCESS. ROLLED (CODE R).
3. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS14361R001



4. MARKING. ALUMINUM AND ALUMINUM ALLOYS SHALL BE MARKED IN ACCORDANCE WITH FED-STD-184 WITH THE EXCEPTION THAT A PART NUMBER FROM THIS MILITARY STANDARD SHALL BE INCLUDED AS PART OF THE IDENTIFICATION MARKING.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
3. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

REVIEWER ACTIVITIES:
AIR FORCE-84
DLA-IS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

P. A. Other Cost	AS MR 99	INTERNATIONAL INTEREST	TITLE SHEET, ALUMINUM ALLOY 2024	MILITARY STANDARD MS14361
PROCUREMENT SPECIFICATION QQ-A-250			SUPERSEDES:	PAGE 1 OF 1

DD FORM 672-1 (COORDINATED)
1 MAY 73

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

9535-0360

APPROVED 22 May 1984
REVISED