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 NSC N/A

APPROVED 7 NOV 1983 REVISED A 19 SEPT 84 B 15 FEB 85 C 30 JUN 87

FED. SUP CLASS  
5340REQUIREMENTS:

1. MATERIAL: FOR -2 STEEL, TUBING, CARBON (1025) IN ACCORDANCE WITH MIL-T-5066.  
FOR -3 AND -8 STEEL, STRIP, CARBON (1020) IN ACCORDANCE WITH MIL-S-7952.  
FOR -4 AND -7 STEEL, BAR, CARBON (1018) IN ACCORDANCE WITH ASTM-A108.  
FOR -6 STEEL, PLATE, CARBON (1020) IN ACCORDANCE WITH QQ-S-635.
2. PROTECTIVE FINISH: CADMIUM PLATE PER QQ-P-416, CLASS 2, TYPE II; PAINT TWO COATS ZINC CHROMATE PRIMER PER TT-P-1757 AND TWO COVER COATS ORANGE YELLOW GLOSS ENAMEL PER TT-E-489.

NOTES:

1. DIMENSIONS ARE IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCE: DECIMAL .XX =  $\pm .03$ .  
.XXX =  $\pm .010$ , ANGLE  $\pm 1^\circ$ .
2. REMOVE BURRS AND BREAK ALL SHARP EDGES .015 R MAX.
3. WELDING SHALL BE IN ACCORDANCE WITH MIL-W-8611.
4. ALL BENDS AND WELDS TO BE FREE OF CRACKS.
5. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS OR REQUEST FOR PROPOSAL, EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
6. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

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P.A. NAVY - AS Other Cust	TITLE  HANDLE, COUPLING, PNEUMATIC STARTER	MILITARY STANDARD  MS14271(AS)
PROCUREMENT SPECIFICATION MIL-C-25531	SUPERSEDES: MS18072(AS)	SHEET 2 OF 2

APPROVED 7 NOV 1983 REVISED C FOR CHANGES SEE SHEET 1