

FED. SUP CLASS
9530

USER ACTIVITIES:

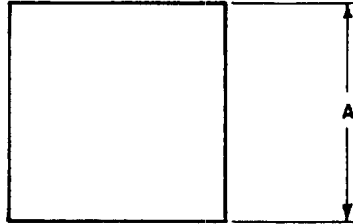
REVIEWER ACTIVITIES:
Air Force - 84
DLA - ISThis military standard is approved for use by all Departments and Agencies of the Department of Defense.
Selection for all new engineering and design applications and for repetitive use shall be made from this document.

TABLE I. DASH NUMBERS.

DASH NO	A	TEMPER	FORMING PROCESS ^{2/}
001	.375	T4	C
003	.438	T4	C
005	.500	T4	C
007	.500	T351	C
009	.562	T4	C
011	.625	T4	C
013	.750	T4	C
015	.875	T4	C
017	1.000	T4	C
019	1.000	T851	C
021	1.000	T3511	C
023	1.125	T4	C
025	1.250	T4	C
027	1.250	T351	C
029	1.250	T3511	C
031	1.500	T4	C
033	1.500	T351	C
035	1.500	T3511	C
037	1.750	T4	C
039	1.750	T6	C
041	1.750	T351	C
043	1.750	T851	C
045	1.750	T3511	C
047	2.000	T4	C
049	2.000	T351	C
051	2.000	T851	C
053	2.000	T3511	C
055	2.250	T351	R,D,C
057	2.250	T3511	E
059	2.500	T351	R,D,C
061	2.500	T851	R,D,C
063	2.500	T3511	E
065	2.750	T4	R,D,C,E
067	2.750	T851	R,D,C
069	2.750	T3511	E
071	3.000	T4	R,D,C,E
073	3.000	T851	R,D,C
075	3.000	T3511	E
077	3.250	T4	R,D,C
079	3.250	T351	R,D,C
081	3.500	T4	R,D,C
083	3.500	T351	R,D,C
085	3.500	T3511	E
087	4.000	T4	R,D,C,E
089	4.000	T351	R,D,C
091	4.000	T851	R,D,C
093	4.000	T3511	E

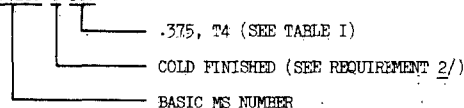
P. A. Other Cost	AS MR 99	INTERNATIONAL INTEREST	TITLE BAR, SQUARE, ALUMINUM ALLOY 2024	MILITARY STANDARD MS 14266
PROCUREMENT SPECIFICATION QQ-A-200, QQ-A-225			SUPERSEDES:	PAGE 1 OF 2

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REQUIREMENTS:

1. MATERIAL. ALUMINUM ALLOY 2024, (UNS A92024) AS SPECIFIED IN QQ-A-200/3 AND QQ-A-225/6.
- 2/ FORMING PROCESS. ROLLED - CODE "R"
DRAWN - CODE "D"
COLD FINISHED - CODE "C"
EXTRUDED - CODE "E".
3. PART NUMBER. THE PART NUMBER CONSISTS OF THE BASIC MS NUMBER, PLUS A FORMING PROCESS CODE, PLUS A DASH NUMBER FROM TABLE I.

EXAMPLE: MS14266 C 001



4. MARKING. ALUMINUM AND ALUMINUM ALLOYS SHALL BE MARKED WITH THE PRODUCER'S NAME OR REGISTERED TRADEMARK, THE PART NUMBER (MILITARY STANDARD (MS) NUMBER PLUS THE APPLICABLE DASH NUMBER), AND THE LOT AND/OR HEAT NUMBER, AND THIS MARKING SHALL BE APPLIED IN ACCORDANCE WITH FED-STD-184.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. STANDARD LENGTH OF BAR IS 10 FEET MINIMUM, 12 FEET MAXIMUM.
3. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THE REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED.
4. FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

USER ACTIVITIES:

REVIEWER ACTIVITIES
Air Force - 84
DLA - 15This military standard is approved for use by all Departments and Agencies of the Department of Defense
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REVISED

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PROCUREMENT SPECIFICATION QQ-A-200, QQ-A-225			SUPERSEDES:	PAGE 2 OF 2

DD FORM 672-1 (COORDINATED)
1 MAY 73

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

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