



This military standard is approved by NAVAL AIR SYSTEMS COMMAND, Department of the Navy and is mandatory for use by all military activities. All other military activities are required to employ this standard where suitable.

P.A. NAVY - AS
Other Cost

PROCUREMENT SPECIFICATION

TITLE

ADAPTER - AIR TURBINE STARTER TO ENGINE, MOUNTING

SUPERSEDES:

MILITARY STANDARD

MS 14117(AS)

SHEET 1 OF 2

APPROVED 6 Jan 72 · REVISED

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P.A. NAVY - AS Other Cast		TITLE ADAPTER-AIR TURBINE STARTER TO ENGINE, MOUNTING		MILITARY STANDARD MS14117(AS)	
PROCUREMENT SPECIFICATION	SUPERSEDES:	SHEET	2	APPROVED	6 Jan 72 REVISED

NOTES:

1. MATERIAL: ALUMINUM ALLOY NO. C355 PER MIL-A-21180C.
2. ANODIZE PER MIL-A-8625; HARDCOAT INDICATED SURFACE PER TYPE III, COAT ALL OTHER SURFACES PER TYPE II.
3. INSPECT CASTING PER MIL-C-6021, CLASS 2A, GRADE C.
4. DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED, TOLERANCES: 3 PLACE DECIMALS $\pm .005$, 2 PLACE DECIMALS $\pm .01$, ANGLES $\pm 1^\circ$.
5. FILLETS TO BE .09 TO .15 UNLESS OTHERWISE SPECIFIED.
6. BREAK EDGES .003 \pm .015 UNLESS OTHERWISE SPECIFIED.
7. SURFACE TEXTURE IN ACCORDANCE WITH ASA B46.1-1962. (ANSI)
8. INSTALL WITH WET MIL-P-8585 PRIMER AS PACKAGED-UNDILUTED.

SECTION V-V

VIEW IN DIRECTION W-W

SECTION Y-Y (ENLARGED)