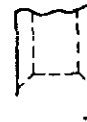
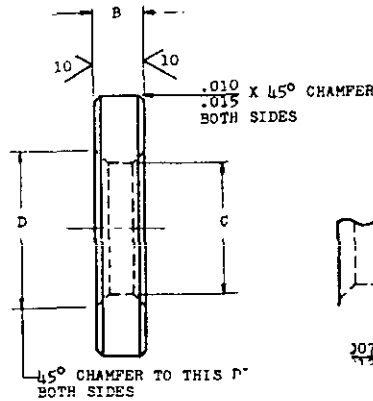
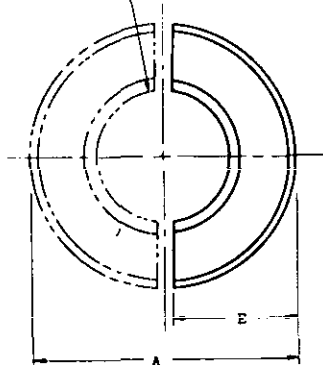


REVIEW ACTIVITY : DCSC. G.
USER ACTIVITY : YD.

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

.005 MAX. RUNOUT
HOLE WITH O.D.



FED. SUP CLASS
2805

DASH NUMBER	A
-1	.506
-2	

© CANCELED AFTER 24 JUNE 1982
NO SUPERSEDING STANDARD.

		.230
		.250
	.354	.245
	.374	.265
	.416	.315
	.436	.335
.548	.221	.200
.201	.236	.220
.206		

NOTES:

- EDGES MUST BE 1/8" R. LOCKS MUST BE TUMBELED.
- MATERIAL: STEEL, S. 100
HEAT TREA. RH-C-60 MIN.
- TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS $\pm .010$; ANGULAR MACHINED DIMENSIONS $\pm 30'$. DO NOT SCALE DRAWING.
- FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
- REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
- ALL DIMENSIONS IN INCHES.
- THE "MS" PART NUMBER CONSISTS OF THE MS NUMBER, PLUS THE DASH NUMBER
EXAMPLE: MS 13997-1

© ENTIRE STANDARD REVISED

P.A. ARMY - MC(ERDL)	TITLE	MILITARY STANDARD
Other Cust	LOCK, VALVE SPRING RETAINER: ENGINE	MS 13997
A.F. - 69 NAVY - YD		
PROCUREMENT SPECIFICATION MIL-E-11275	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672-1 (Continued)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

APPROVED 19 JUNE 1952 REVISED 24 OCTOBER 1955 8 JULY 1966 24 JUNE 1982