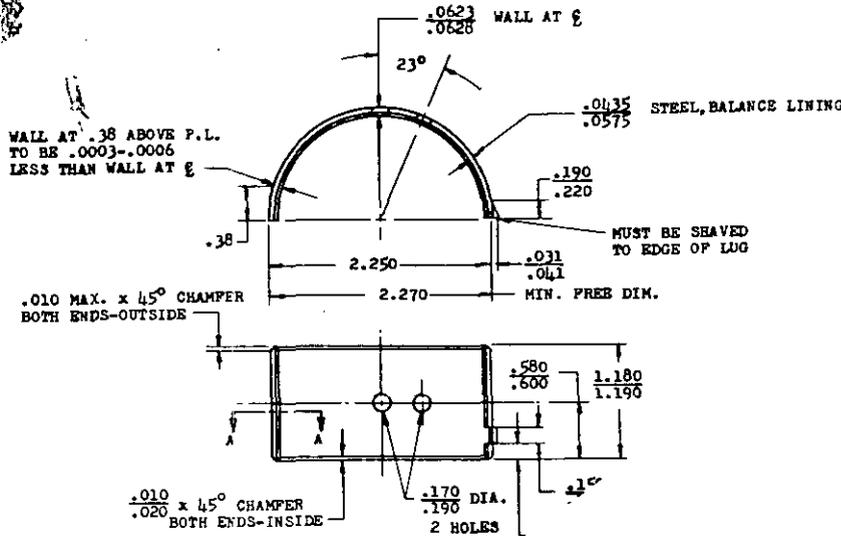


FED. SUP CLASS  
2805

REVIEW ACTIVITY : DCSG, 69  
USER ACTIVITY : YD



This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

① CANCELED AFTER 24 JUNE 1982  
NO SUPERSEDING STANDARD

NOTES:

- MATER. CC ... NO. 49  
.008 OR 1010
- PLATING: L ... (6% MIN. TIN) TO A THICKNESS .001 NOMINAL. FLASH-TIN PLATE ALL OVER AFTER
- IN 2.250 DIA. IN ... BLOCK WITH ONE PARTING LINE FACE AGAINST A STOP AT HORIZONTAL CENTER LINE OF BLOCK and a pressure of 1490 LBS. ON OTHER P.L. FACE HEIGHT WILL BE 1.126-1.127 ON SIDE OPPOSITE STOP.
- REMOVE ALL BURRS.
- MS PART NUMBER AND PART MANUFACTURER'S IDENTIFICATION TO BE CLEARLY MARKED WITHOUT INTERFERING WITH THE FUNCTION OF THE PART.
- TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS ± .010; ANGULAR MACHINED DIMENSIONS ± 30'. DO NOT SCALE DRAWING.
- FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
- REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
- ALL DIMENSIONS IN INCHES.

③ ENTIRE STANDARD REVISED

P.A. Army - MO(ERDL)		PART NO. MS 13993-1	
Other Cost		MILITARY STANDARD	
A.F. - 69 NAVY - YD		MS 13993	
PROCUREMENT SPECIFICATION MIL-E-11275		SHEET 1 OF 1	

APPROVED 19 JUNE 1982 REVISED (A) 27 NOVEMBER 1955 (B) 24 OCTOBER 1955 (C) 8 JULY 1966 (D) 24 JUNE 1982