

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

REVIEW ACTIVITY : DCSC, 69

USER ACTIVITY : YD, ATAC

FED. SUP CLASS 2805	
<p>① CANCELED AFTER 22 APRIL 1982 NO SUPERSEDING STANDARD</p>	
<p>NOTES:</p> <ol style="list-style-type: none"> 1. MATERIAL: COPPER-LEAD LINING, S.A.E. NO. 49 ON STEEL, S.A.E. NO. 1008, OR 1010 2. PLATING: LEAD-TIN PLATE I.D. (6% MIN. TIN) TO A THICKNESS .001 NOMINAL. FLASH-TIN PLATE ALL OVER AFTER LEAD-TIN PLATE (OPTIONAL ON FLANGE FACES) 3. IN 2.817 DIA. INSPECTION BLOCK WITH ONE PARTING LINE FACE AGAINST A STOP AT HORIZONTAL CENTER LINE OF BLOCK AND A PRESSURE OF 1700 LBS. ON OTHER P.L. FACE, HEIGHT WILL BE 1.409-1.410 ON SIDE OPPOSITE STOP. 4. REMOVE ALL BURRS. 5. MS PART NUMBER AND PART MANUFACTURER'S IDENTIFICATION TO BE CLEARLY MARKED WITHOUT INTERFERING WITH THE FUNCTION OF THE PART. 6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS $\pm .010$; ANGULAR MACHINED DIMENSIONS $\pm 30'$. DO NOT SCALE DRAWING. 7. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. 8. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID. 9. ALL DIMENSIONS IN INCHES. 	
<p>③ ENTIRE STANDARD REVISED</p>	
<p>P.A. ARMY MO(ERDL) Other Cust A.F. - 69 NAVY - YD</p>	<p style="text-align: right;">PART NO. MS 13968-1</p> <p style="text-align: center;">MILITARY STANDARD MS 13968</p> <p style="text-align: center;">SHEET 1 OF 1</p>
<p>PROCUREMENT SPECIFICATION MIL-E-11275</p>	<p>SUPERSEDES:</p>

APPROVED 19 JUNE 1952 REVISED ④ 27 NOVEMBER 1953 ⑤ 24 OCTOBER 1955 ⑥ 7 MAR 1966 ⑦ 22 APRIL 1982