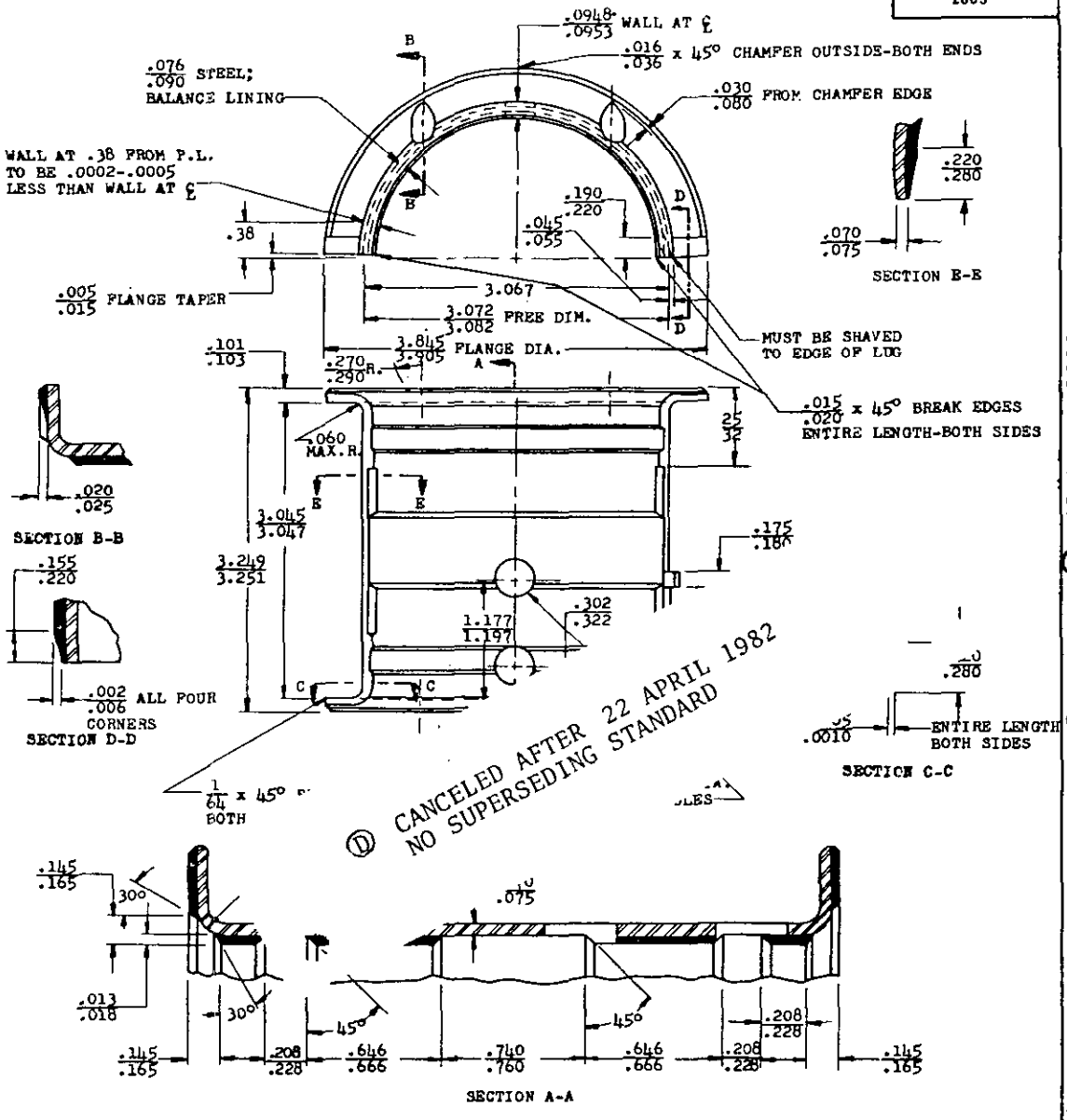
Downloaded from http://www.everyspec.com

FED. SUP CLASS
2805



Ⓓ CANCELED AFTER 22 APRIL 1982
NO SUPERSEDING STANDARD

NOTES:

1. MATERIAL: COPPER-LEAD LINING, S.A.E. NO. 49 ON STEEL, S.A.E. NO. 1008, OR 1010
2. PLATING: LEAD-TIN PLATE I.D. (6%MIN. TIN) TO A THICKNESS .001 NOMINAL. FLASH-TIN PLATE ALL OVER AFTER LEAD-TIN PLATE (OPTIONAL ON FLANGED FACES).
3. IN 3.067 DIA. INSPECTION BOLCK WITH ONE PARTING LINE FACE AGAINST A STOP AT HORIZONTAL CENTER LINE OF BLOCK AND A PRESSURE OF 3315 LBS. ON OTHER P.L. FACE, HEIGHT WILL BE 1.534-1.535 ON SIDE OPPOSITE STOP.
4. REMOVE ALL BURRS.
5. MS PART NUMBER AND PART MANUFACTURER'S IDENTIFICATION TO BE CLEARLY MARKED WITHOUT INTERFERING WITH THE FUNCTION OF THE PART.
6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS ±.010: ANGULAR MACHINED DIMENSIONS ±30'. DO NOT SCALE DRAWING.
7. ALL DIMENSIONS IN INCHES.
8. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
9. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

Ⓒ ENTIRE STANDARD REVISED

PART NO. MS 13964-1

APPROVED 19 JUNE 1952 REVISED Ⓐ 27 NOVEMBER 1953 Ⓑ 24 OCTOBER 1955 Ⓒ 7 MAR 1966 Ⓓ 22 APRIL 1982

REVIEW ACTIVITY : DCSC, 69
USER ACTIVITY : YD, ATAC

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

P.A. ARMY MO(EKOL) / Other Cust: A.F. - 69, NAVY - YD	TITLE: BEARING, SLEEVE: ENGINE, FLANGED, 2-7/8" X 3-1/4"	MILITARY STANDARD MS 13964
PROCUREMENT SPECIFICATION: MIL-P-11275	SUPERSEDES:	SHEET 1 OF 1

DD FORM 1 SEP 67 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.