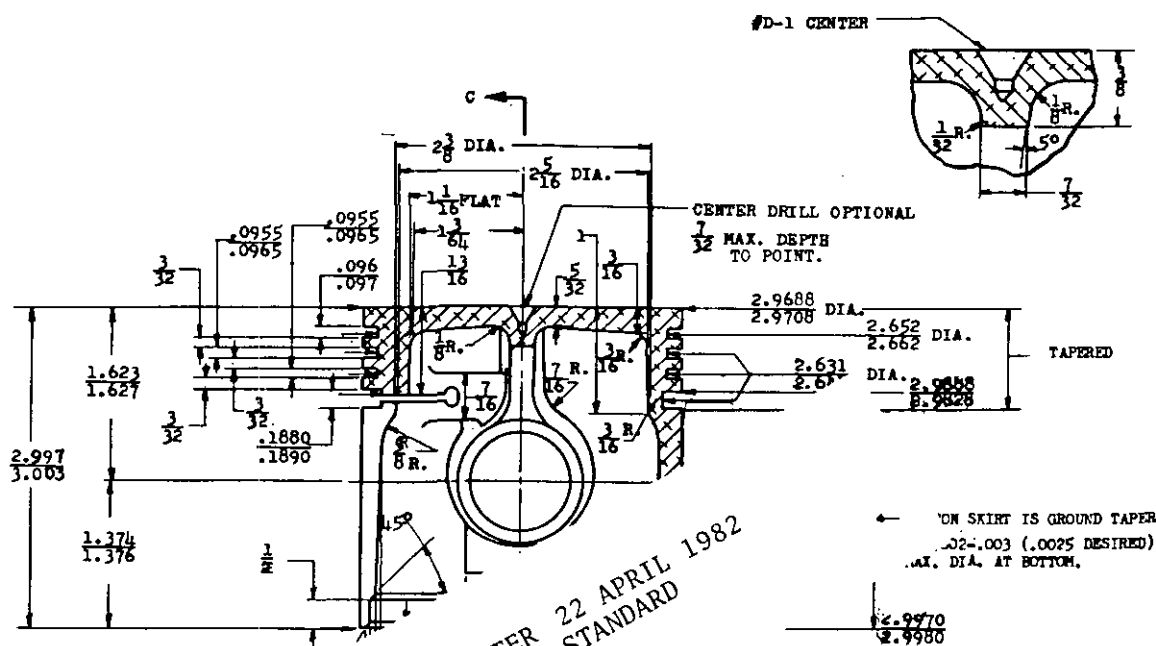


REVIEW ACTIVITY : DCSC, 69  
USER ACTIVITY : TD, ATAC

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new applications and for repetitive use shall be made from this document.

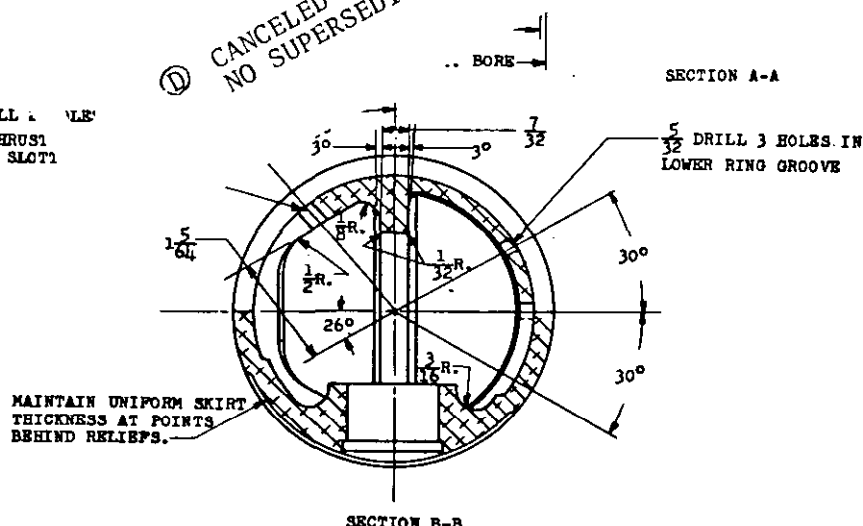


① CANCELED AFTER 22 APRIL 1982  
NO SUPERSEDING STANDARD

5  
32 DRILL 1 VLE  
MIN. THRU S1  
BEFORE SLOT

SECTION A-A

— $\frac{5}{32}$  DRILL 3 HOLES IN  
LOWER RING GROOVE



**SIDES OF RING GROOVES MUST RUN TRUE WITH  
PISTON PIN BORE WITHIN .002 T.I.R.**

WT. OF FINISHED PISTON  $279 \pm 3$  GRAMS.

© ENTIRE STANDARD REVISED

PART NO. MS 13961-1

P.A. ARMY NO. (EXT.)

Other Cost

A.F. - 69  
NAVY - YD

**TITLE**

PISTON, INTERNAL COMBUSTION ENGINE: 3" x 3"

**MILITARY STANDARD**

MS 13961

PROCUREMENT SPECIFICATION  
MTL-E-11275

**SUPERSEDES:**

SHEET 1 OF 4

DD FORM 672-1 (Continued)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

APPROVED 19 JUNE 1982    REVISED (A) 27 NOVEMBER 1953    (B) 24 OCTOBER 1955    (C) 7 MAR 1966    (D) 22 APRIL 1982