

REVIEW ACTIVITY : DCSC, 69

USER ACTIVITY : YD, ATAC

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

WT. OF FIN. PISTON:
766 \pm 3 GRAMS

① CANCELED AFTER 21 APRIL 1982
NO SUPERSEDING STANDARD

③ ENTIRE STANDARD REVISED

P.A. ARMY MO(ERDL)	TITLE	MILITARY STANDARD MS 13954
Other Cust A.F. - 69 NAVY - YD	PISTON, INTERNAL COMBUSTION ENGINE: 4" X 3-3/4" COMP. HEIGHT 2-3/32"	
PROCUREMENT SPECIFICATION MIL-E-1127	SUPERSEDES	SHEET 1 OF 5

DD FORM 672-1 (Continued)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

PISTON SKIRT IS GROUND TAPERED .0005 TO .0015 (.001 DESIRED) MAX. DIA. AT BOTTOM. RING LANDS MAY LOCALLY SHOW EFFECT OF CAM GRINDING SKIRT.

SIDES OF RING GROOVES MUST RUN TRUE WITH PISTON PIN BORE WITHIN .002 T

