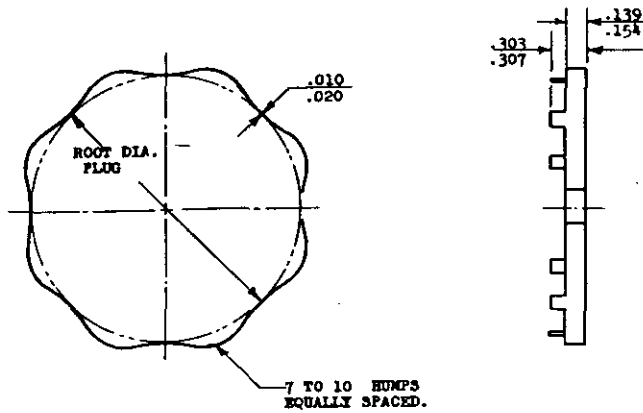


REVIEW ACTIVITY : DSCC, 69
USAR ACTIVITY : YD, ATAC

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



① CANCELED AFTER 15 APRIL 1982
NO SUPERSEDING STANDARD.

3.334
3.567

NOTES:

- UNIT PRES. 100 P.S.I. ON TOP RING OF ASSEMBLY.
P.S.I. = $\frac{T}{B}$
T = TANGENTIAL TENSION OF RING & SPRING ASSEMBLED OVER ROOT DIAMETER PLUG.
B = FACE WIDTH.
D = DIAMETER OF RING.
- MATERIAL = S.A.E. 1095
(69 - 75 ROCKWELL 30N)
- ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
- FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
- REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
- TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS $\pm .010$; ANGULAR MACHINED DIMENSIONS $\pm 30'$. DO NOT SCALE DRAWING.

③ ENTIRE STANDARD REVISED

P.A. ARMY MO(ERDL)	TITLE	MILITARY STANDARD
Other Cust A.Y. - 69 NAVY - YD	RING, EXPANDER, PISTON: ENGINE, OIL, DOUBLE RING TYPE	MS 13928
PROCUREMENT SPECIFICATION MIL-E-11275	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

FED. SUP CLASS
2805

APPROVED 19 JUNE 1952 REVISED ④ 27 NOVEMBER 1958 ⑤ 24 OCTOBER 1955 ⑥ 7 MAR 1966 ⑦ 15 APRIL 1982