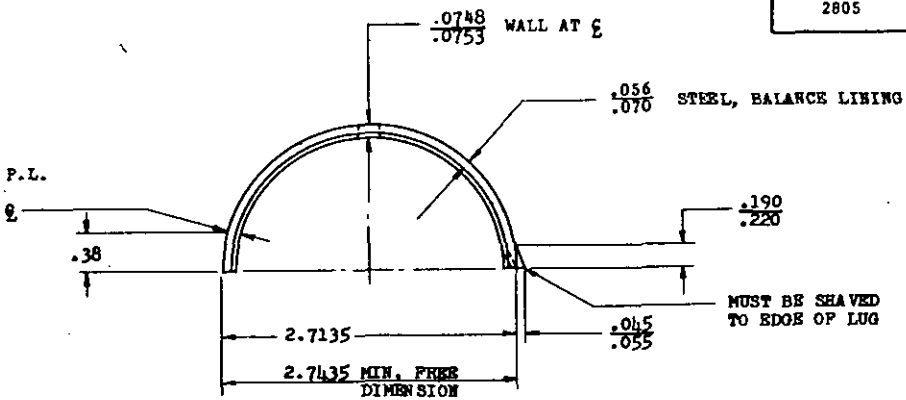
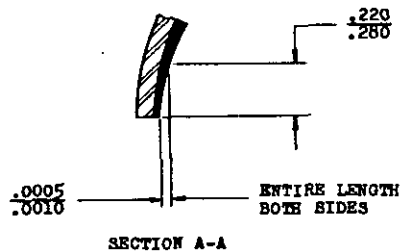


REVIEW ACTIVITY : DCSC, 69  
USER ACTIVITY : TD, ATAC

WALL AT .38 ABOVE P.L.  
TO BE .0000-.0003  
LESS THAN WALL AT  $\phi$



ⓑ CANCELED AFTER 15 APRIL 1982  
NO SUPERSEDING STANDARD.



NOTES:

1. MATERIAL: COPPER-LEAD LINING, S.A.E. NO. 49 ON STEEL, S.A.E. NO. 1008 OR 1010
2. PLATING: LEAD-TIN PLATE I.D. (6% MIN. TIN) TO A THICKNESS .001 NOMINAL. FLASH-TIN PLATE ALL OVER AFTER LEAD-TIN PLATE.
3. IN 2.7135 DIA. INSPECTION BLOCK WITH ONE PARTING LINE FACE AGAINST A STOP AT HORIZONTAL CENTER LINE OF BLOCK AND A PRESSURE OF 2315 LBS. ON OTHER P.L. FACE. HEIGHT WILL BE 1.35775-1.35875 ON SIDE OPPOSITE STOP.
4. REMOVE ALL BURRS.
5. MS PART NUMBER AND PART MANUFACTURER'S IDENTIFICATION TO BE CLEARLY MARKED WITHOUT INTERFERING WITH THE FUNCTION OF THE PART.
6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS  $\pm .010$ ; ANGULAR MACHINED DIMENSIONS  $\pm 30'$ . DO NOT SCALE DRAWING.
7. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
8. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
9. ALL DIMENSIONS IN INCHES.

Ⓐ ENTIRE STANDARD REVISED

PART NO. MS 13925-1

P.A. ARMY NO(ERDL)	TITLE	MILITARY STANDARD
Other Cust	BEARING, SLEEVE: ENGINE, PLAIN, 2-9/16" X 1-23/32"	MS 13925
A.F. - 69 NAVY - TD		
PROCUREMENT SPECIFICATION MIL-E-41275	SUPERSEDES:	SHEET 1 OF 1