

REVIEW ACTIVITY : DCSG, 69
USER ACTIVITY : YD, ATAC

		FED. SUP CLASS 2805
<p>WALL AT .38 ABOVE P.L. TO BE .0000-.0003 LESS THAN WALL AT E</p> <p>.0748 .0753 WALL AT E</p> <p>.056 .070 STEEL, BALANCE LINING</p> <p>.190 .220</p> <p>.045 .055 MUST BE SHAVED TO EDGE OF LUG</p> <p>2.7135</p> <p>2.7435 MIN. PRES. DIMENSION</p> <p>.07</p> <p>.240 .245</p> <p>.010 .020 X 45° CHAMFER BOTH ENDS-INSIDE & C</p> <p>ⓑ CANCELED AFTER 15 APRIL 1982 NO SUPERSEDING STANDARD.</p> <p>SECTION A-A</p> <p>.0005 .0010 ENTIRE LENGTH BOTH SIDES</p> <p>.220 .280</p>		
<p>NOTES:</p> <ol style="list-style-type: none"> 1. MATERIAL: COPPER-LEAD LINING, S.A.E. NO. 49 ON STEEL, S.A.E. NO. 1008 OR 1010 2. PLATING: LEAD-TIN PLATE I.D. (6% MIN. TIN) TO A THICKNESS .001 NOMINAL. FLASH-TIN PLATE ALL OVER AFTER LEAD-TIN PLATE. 3. IN 2.7135 DIA. INSPECTION BLOCK WITH ONE PARTING LINE FACE AGAINST A STOP AT HORIZONTAL CENTER LINE OF BLOCK AND A PRESSURE OF 2980 LBS. ON OTHER P.L. FACE. HEIGHT WILL BE 1.35775-1.35875 ON SIDE OPPOSITE STOP. 4. REMOVE ALL BURRS. 5. MS PART NUMBER AND MANUFACTURER'S IDENTIFICATION TO BE CLEARLY MARKED WITHOUT INTERFERING WITH THE FUNCTION OF THE PART. 6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS $\pm .010$; ANGULAR MACHINED DIMENSIONS $\pm 30'$. DO NOT SCALE DRAWING. 7. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. 8. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID. 9. ALL DIMENSIONS IN INCHES. 		
<p>Ⓐ ENTIRE STANDARD REVISED</p>		<p>PART NO. MS13924-1</p>
<p>P.A.ARMY NO(ENCL)</p> <p>Other Cust</p> <p>A.F. - 69 NAVY - YD</p>	<p>TITLE</p> <p>BEARING, SLEEVE: ENGINE, PLAIN, 2-9/16" X 2-7/32"</p>	<p>MILITARY STANDARD</p> <p>MS 13924</p>
<p>PROCUREMENT SPECIFICATION</p> <p>MIL-E-11275</p>	<p>SUPERSEDES:</p>	<p>SHEET 1 OF 1</p>

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