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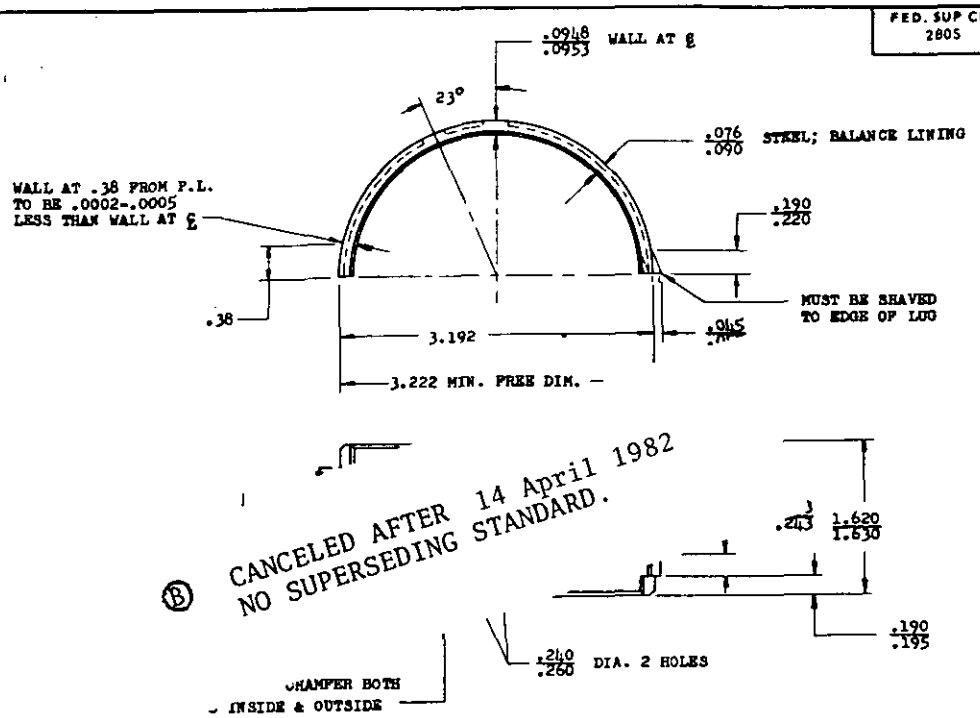
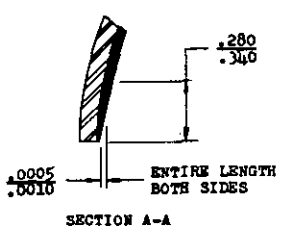
REVIEW ACTIVITY : DCSC, 69
USER ACTIVITY : YD, ATAC

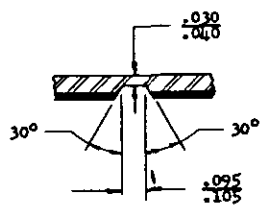
This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

FED. SUP CLASS
2805





SECTION A-A



SECTION B-B

CANCELED AFTER 14 April 1982
NO SUPERSEDING STANDARD.

NOTES:

1. MATERIAL: COPPER-LEAD LINING, S.A.E. NO. 49
   ON STEEL, S.A.E. NO. 1008 OR 1010
2. PLATING: LEAD-TIN PLATE I.D. (6% MIN. TIN) TO A THICKNESS .001 NOMINAL. FLASH-TIN PLATE ALL OVER AFTER LEAD-TIN PLATE.
3. IN 3.192 DIA. INSPECTION BLOCK WITH ONE PARTING LINE FACE AGAINST A STOP AT HORIZONTAL CENTER LINE OF BLOCK AND A PRESSURE OF 2395 LBS. ON OTHER P.L. FACE. HEIGHT WILL BE 1.5965 - 1.5975 ON SIDE OPPOSITE STOP.
4. REMOVE ALL BURRS.
5. MS PART NUMBER AND PART MANUFACTURER'S IDENTIFICATION TO BE CLEARLY MARKED WITHOUT INTERFERING WITH THE FUNCTION OF THE PART.
6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS ±.010: ANGULAR MACHINED DIMENSIONS ±30'. DO NOT SCALE DRAWING.
7. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
8. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
9. ALL DIMENSIONS IN INCHES.

Ⓐ ENTIRE STANDARD REVISED

APPROVED 24 OCTOBER 1955, REVISED Ⓐ 7 MAR 1966 Ⓑ 14 APRIL 1982

PART NO. MS 13913-1

P.A. ARMY- MO(ENGR) / Other Cent A.F. - 69 NAVY - YD	TITLE: BEARING, SLEEVE: ENGINE, PLAIN, 3" x 1-5/8"	MILITARY STANDARD MS 13913
PROCUREMENT SPECIFICATION: MIL-E-11275	SUPERSEDES:	SHEET 1 OF 1