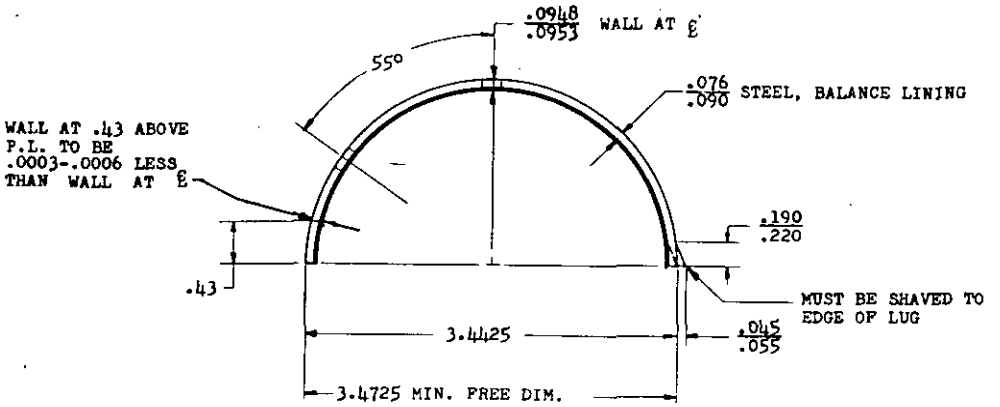
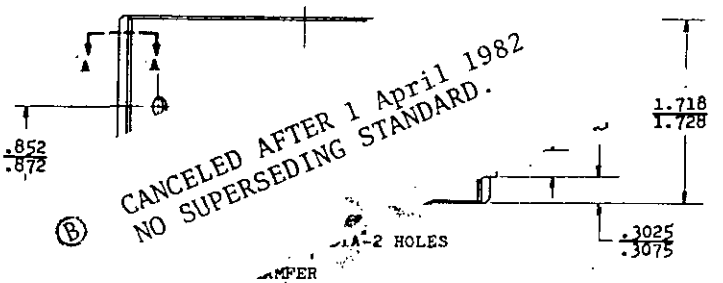
Downloaded from http://www.everyspec.com

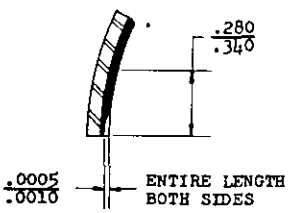
REVIEW INTEREST: DCSC, 69
USER INTEREST: YD, ATAC

FED. SUP CLASS
2805





(B) CANCELED AFTER 1 April 1982
NO SUPERSEDING STANDARD.



SECTION A-A

NOTES:

1. MATERIAL: COPPER-LEAD LINING, S.A.E. NO. 49 ON STEEL, S.A.E. NO. 1008 OR 1010
2. PLATING: LEAD-TIN PLATE I.D. (6% MIN. TIN) TO A THICKNESS .001 NOMINAL. FLASH-TIN PLATE ALL OVER AFTER LEAD-TIN PLATE.
3. IN 3.4425 DIA. INSPECTION BLOCK WITH ONE PARTING LINE FACE AGAINST A STOP AT HORIZONTAL CENTER LINE OF BLOCK AND A PRESSURE OF 2685 LBS. ON OTHER P.L. FACE. HEIGHT WILL BE 1.72225 - 1.72325 ON SIDE OPPOSITE STOP.
4. REMOVE ALL BURRS.
5. MS PART NUMBER AND PART MANUFACTURER'S IDENTIFICATION TO BE CLEARLY MARKED WITHOUT INTERFERING WITH THE FUNCTION OF THE PART.
6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS ±.010: ANGULAR MACHINED DIMENSIONS ±30'. DO NOT SCALE DRAWING.
7. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
8. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
9. ALL DIMENSIONS IN INCHES.

(A) ENTIRE STANDARD REVISED

APPROVED 24 OCTOBER 1955 REVISED (A) 15 DEC 1965 (B) 1 APRIL 1982

P.A. MO (ERDL) Other Cust A.F. - 69 NAVY - YD	TITLE BEARING, SLEEVE: ENGINE, PLAIN, 3-1/4" x 1-23/32"	PART NO. MS 13861-1 MILITARY STANDARD MS 13861
PROCUREMENT SPECIFICATION MIL-E-11275	SUPERSEDES:	SHEET 1 OF 1

DD FORM 1 SEP 67 672-1 (Coordinated)

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.