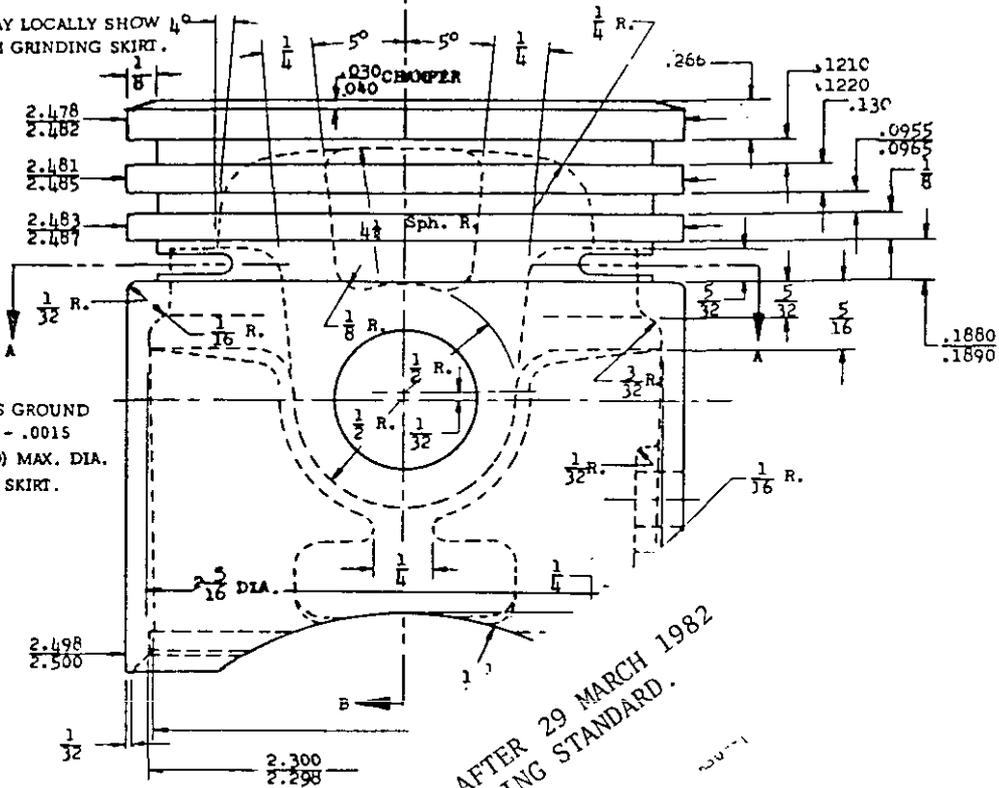


REVIEW INTEREST: DGSC. 69  
 USER INTEREST: YD. ATAC

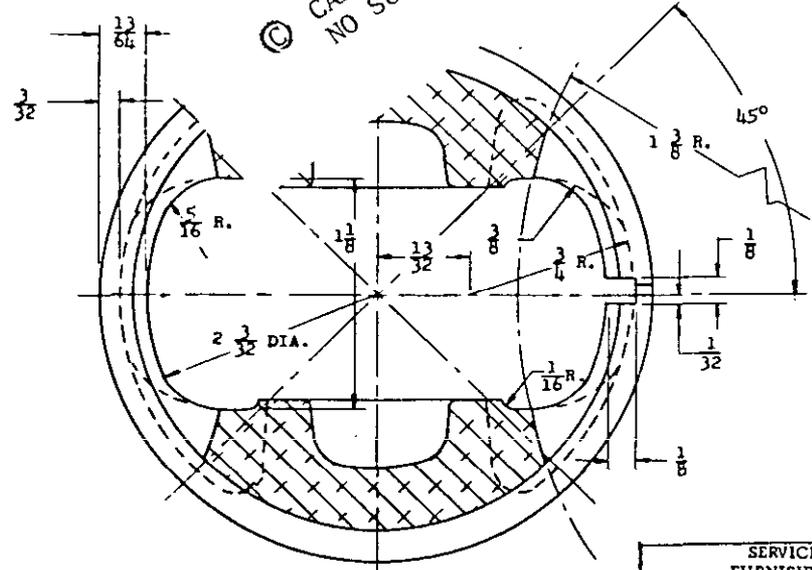
FED. SUP CLASS  
 2805

SIDES OF RING GROOVES MUST  
 RUN TRUE WITH PISTON  
 PIN BORE WITHIN .002 TL, R.

RING LANDS MAY LOCALLY SHOW  
 EFFECT OF CAM GRINDING SKIRT.



© CANCELED AFTER 29 MARCH 1982  
 NO SUPERSEDING STANDARD.



WT. OF FINISHED PISTON: 227 ±3 GRAMS.

SERVICE PISTON TO BE  
 FURNISHED WITH PISTON RING  
 GROOVE INSERT:  
 MS 13846-1 REQUIRES MS13802-4  
 MS 13846-2 REQUIRES MS13802-5  
 MS 13846-3 REQUIRES MS13802-6  
 PART NO. MS 13846-1

ⓑ ENTIRE STANDARD REVISED

P.A. MO (ERDL) Other Cust A.F. - 60 NAVY - YD	TITLE	MILITARY STANDARD
	PISTON, INTERNAL COMBUSTION ENGINE: 2-1/2" x 2-5/8"	MS 13846
PROCUREMENT SPECIFICATION MIL-E-11275	SUPERSEDES	SHEET 1 OF 5

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

APPROVED 24 OCTOBER 1955 REVISED A 30 JANUARY 1957 B 15 DEC 1965 C 29 MARCH 1982