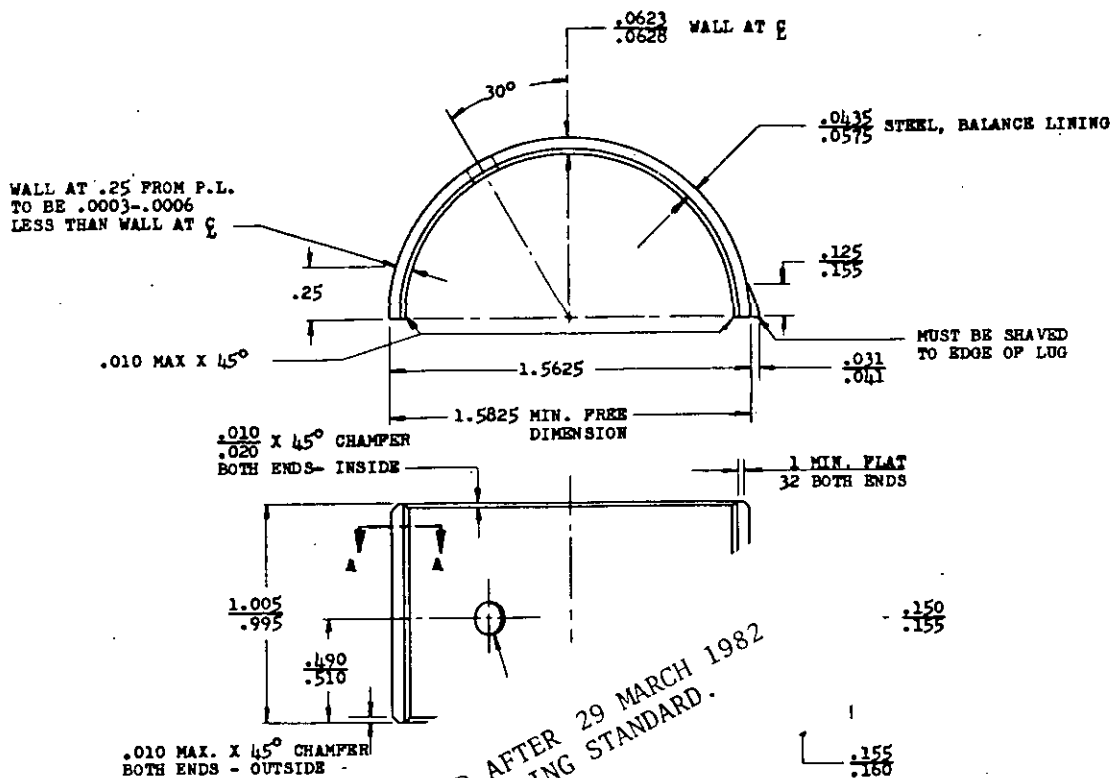


REVIEW INTEREST: DCSC, 69
USER INTEREST: YD, ATAC

FED. SUP CLASS
2805



ⓑ CANCELED AFTER 29 MARCH 1982
NO SUPERSEDING STANDARD.

NOTES:

1. MATERIAL: COPPER-LEAD LINING, S.A.E. NO. 49
ON STEEL, S.A.E. NO. 1008 OR 1010
2. PLATING: LEAD-TIN PLATE I.D. (6% MIN. TIN) TO A THICKNESS .001 NOMINAL. FLASH-TIN
PLATE ALL OVER AFTER LEAD-TIN PLATE.
3. IN 1.5625 DIA. INSPECTION BLOCK WITH ONE PARTING LINE FACE AGAINST A STOP AT
HORIZONTAL CENTER LINE OF BLOCK AND A PRESSURE OF 1260 LBS. ON OTHER P.L. FACE,
HEIGHT WILL BE .78225 - .78325 ON SIDE OPPOSITE STOP.
4. REMOVE ALL BURRS.
5. MS PART NUMBER AND PART MANUFACTURER'S IDENTIFICATION TO BE CLEARLY MARKED
WITHOUT INTERFERING WITH THE FUNCTION OF THE PART.
6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, LINEAR MACHINED DIMENSIONS $\pm .010$;
ANGULAR MACHINED DIMENSIONS $\pm 30'$. DO NOT SCALE DRAWING.
7. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT
DOCUMENTS REFERENCED HEREIN.
8. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR
BID.
9. ALL DIMENSIONS IN INCHES.

Ⓐ ENTIRE STANDARD REVISED

PART NO. MS 13837-1

P.A. MO (ERDL)	TITLE	MILITARY STANDARD
Other Cust	BEARING, SLEEVE: ENGINE, PLAIN, 1-7/16" X 1"	MS 13837
A.F. - 69 NAVY - YD		
PROCUREMENT SPECIFICATION MIL-E-11275	SUPERSEDES:	SHEET 1 OF 1

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

APPROVED 24 OCTOBER 1955 REVISED Ⓐ 15 DEC 1965 ⓑ 29 MARCH 1982