

DEA - CS
NAVY - YD
MC
ARMY - MO

REVIEW INTEREST:

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

FED. SUP. CLASS. 2920	
<p>NOTES:</p> <ol style="list-style-type: none"> FINAL FINISH, EXCEPT ON MACHINED SURFACES: PRIME COAT PER SPEC. TT-P-666 OR TT-P-636 BLACK ENAMEL PER SPEC TT-E-489 BRUSH HOLDER ASSEMBLY: BRUSH HOLDER DETAILS TO WORK WITH BRUSH ASSEMBLY MS 13807-1 MATERIAL OF PARTS CONTACTING BRUSH: BRASS, COMM., COMP. C OR D. TEMPER 1/2 HARD, SPEC. QQ-B-611 FINISH: NICKEL PLATE, .0005 MIN. THICKNESS OPTIONAL MATERIAL: STEEL, CORROSION RESISTING, CLASSES 1, 2, OR 7, SPEC. QQ-S-763 MATERIAL OF REMAINING STAMPED PARTS: STEEL, CARBON, H. R. P & O OR C. R. COND. OPTIONAL SPEC. QQ-S-636 FINISH: CADMIUM PLATE, TYPE II, CLASS A OR B, SPEC. QQ-P-416, OR ZINC PLATE. TYPE II, CLASS 2, PER SPEC. QQ-Z-325. MATERIAL FOR INSULATION: PLASTIC, LAMINATED, THERMOSETTING SHEETS-GLASS CLOTH, MELAMINE RESIN, SPEC. MIL-P-15037. RODS AND TUBES-FORM TR, TYPE GNG, SPEC. MIL-P-79. OPTIONAL INSULATION MATERIAL: MOLDED NYLON-ASTM D789-53T, COMP. 1. MODIFICATION IN OUTSIDE APPEARANCE AND CONSTRUCTION IS ACCEPTABLE IF UNIT INTERCHANGEABILITY IS NOT AFFECTED. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. ALL DIMENSIONS ARE IN INCHES. 	
MS PART NO. 13620-1	
MILITARY STANDARD	
MS 13820	
SHEET 1 OF 1	
P.A. ARMY - MO ERDL Other Cust N YD	TITLE END BELL, ELECTRICAL ROTATING EQUIPMENT, COMMUTATOR END (GENERATOR, ENGINE-ACCESSORY, 28-VOLT, 18-AMP)
PROCUREMENT SPECIFICATION MIL-G-12604	SUPERSEDES:
DD FORM 672-1 (Coordinated)	
PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.	
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