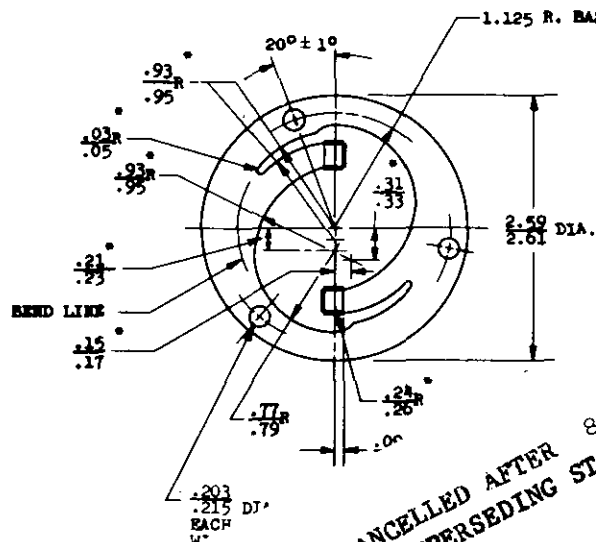


DSA - CS  
NAVY - YD  
ARMY - MO

REVIEW INTEREST:

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



© CANCELLED AFTER 8 November 1982.  
NO SUPERSEDING STANDARD.

WELDS .18 CUBE SOLDERED INTO CUPS  
OF SOLDER CLASS SN50 OR 60, SPEC.  
QQ-S-571.

BRUSH MATERIAL: STACKPOLE #1404  
OR APPROVED EQUIVALENT

NOTES:

1. MATERIAL: BRONZE,  
PHOSPHOR, COMP. A
2. SPRING TEMPER AS PER  
SPEC. QQ-B-746
3. TIN PLATE AS PER  
SPEC. MIL-T-10727  
TYPE I OR II, .0002-.00025
4. REFERENCED DOCUMENTS SHALL BE OF  
THE ISSUE IN EFFECT ON DATE OF  
INVITATIONS FOR BID.
5. FOR DESIGN FEATURE PURPOSES, THIS  
STANDARD TAKES PRECEDENCE OVER PROCURE-  
MENT DOCUMENTS REFERENCED HEREIN.
6. ALL DIMENSIONS ARE IN INCHES.

\* DIMENSIONS APPLY TO THE PART BEFORE  
FORMING INTO THE SHAPE SHOWN.

MS PART NO. 13810-1

P.A. ARMY MO ERDL  
Other Cust N YD

TITLE

(B) RING ASSEMBLY, RADIO-INTERFERENCE SUPPRESSOR,  
(GENERATOR, ENGINE-ACCESSORY, 28-VOLT, 18-AMP)

MILITARY STANDARD

MS 13810

PROCUREMENT SPECIFICATION  
MIL-G-12604

SUPERSEDES.

SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

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