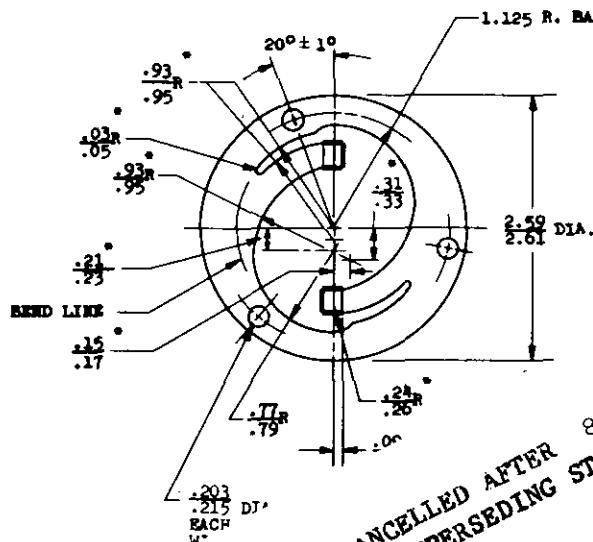


DSG - CS
NAVY - YD
ARMY - MO

REVIEW INTEREST:

This Military Standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



© CANCELLED AFTER 8 November 1982.
NO SUPERSEDING STANDARD.

WELDS .18 CUBE SOLDERED INTO CUPS
OF SOLDER CLASS SN50 OR 60, SPEC.
QQ-S-571.

BRUSH MATERIAL: STACKPOLE #1404
OR APPROVED EQUIVALENT

NOTES:

1. MATERIAL: BRONZE,
PHOSPHOR, COMP. A
2. SPRING TEMPER AS PER
SPEC. QQ-B-746
3. TIN PLATE AS PER
SPEC. MIL-T-10727
TYPE I OR II, .0002-.00025
4. REFERENCED DOCUMENTS SHALL BE OF
THE ISSUE IN EFFECT ON DATE OF
INVITATIONS FOR BID.
5. FOR DESIGN FEATURE PURPOSES, THIS
STANDARD TAKES PRECEDENCE OVER PROCURE-
MENT DOCUMENTS REFERENCED HEREIN.
6. ALL DIMENSIONS ARE IN INCHES.

* DIMENSIONS APPLY TO THE PART BEFORE
FORMING INTO THE SHAPE SHOWN.

MS PART NO. 13810-1

P.A. ARMY MO ERDL
Other Cust N YD

TITLE

(B) RING ASSEMBLY, RADIO-INTERFERENCE SUPPRESSOR,
(GENERATOR, ENGINE-ACCESSORY, 28-VOLT, 18-AMP)

MILITARY STANDARD

MS 13810

PROCUREMENT SPECIFICATION
MIL-G-12604

SUPERSEDES.

SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

APPROVED 29 NOVEMBER 1956 REVISED 12 SEPTEMBER 1962 6 JULY 1965 C 8 November 1982