

20 October 1976

MILITARY STANDARD

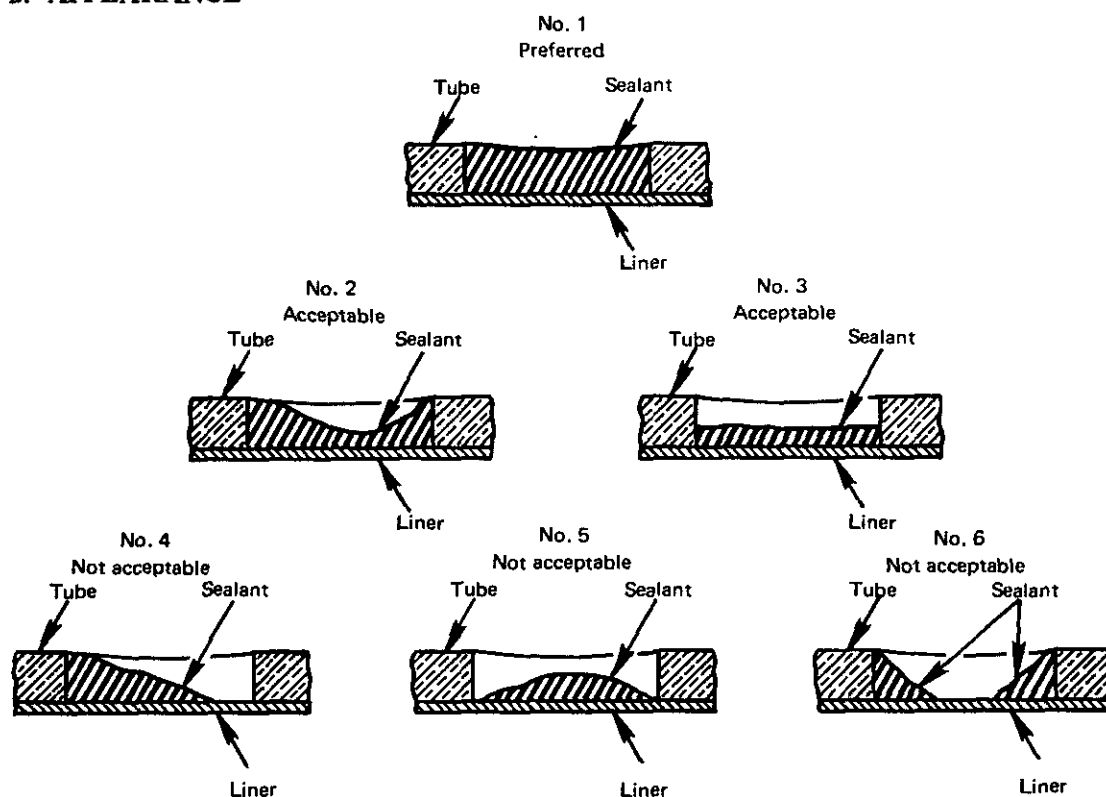
SEALING CONDITION OF AMMUNITION PRIMER
TUBE FLASH HOLES

This Military Standard is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

1. SCOPE

1.1 This standard depicts the preferred, acceptable, and not acceptable sealing condition of ammunition primer tube flash holes.

2. APPEARANCE



MIL-STD-1659(OS)

3. PIN HOLES AND CRACKS

3.1 Pin holes and cracks in the sealant which can be penetrated by a pin of 0.020 inch diameter to a depth of 0.050 inch are not acceptable.

Copies of specifications, standards, drawings, and publications required by contractors in connection with specific procurement functions should be obtained from the procuring agency or as directed by the contracting officer.

Preparing activity:
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