

## MILITARY STANDARD

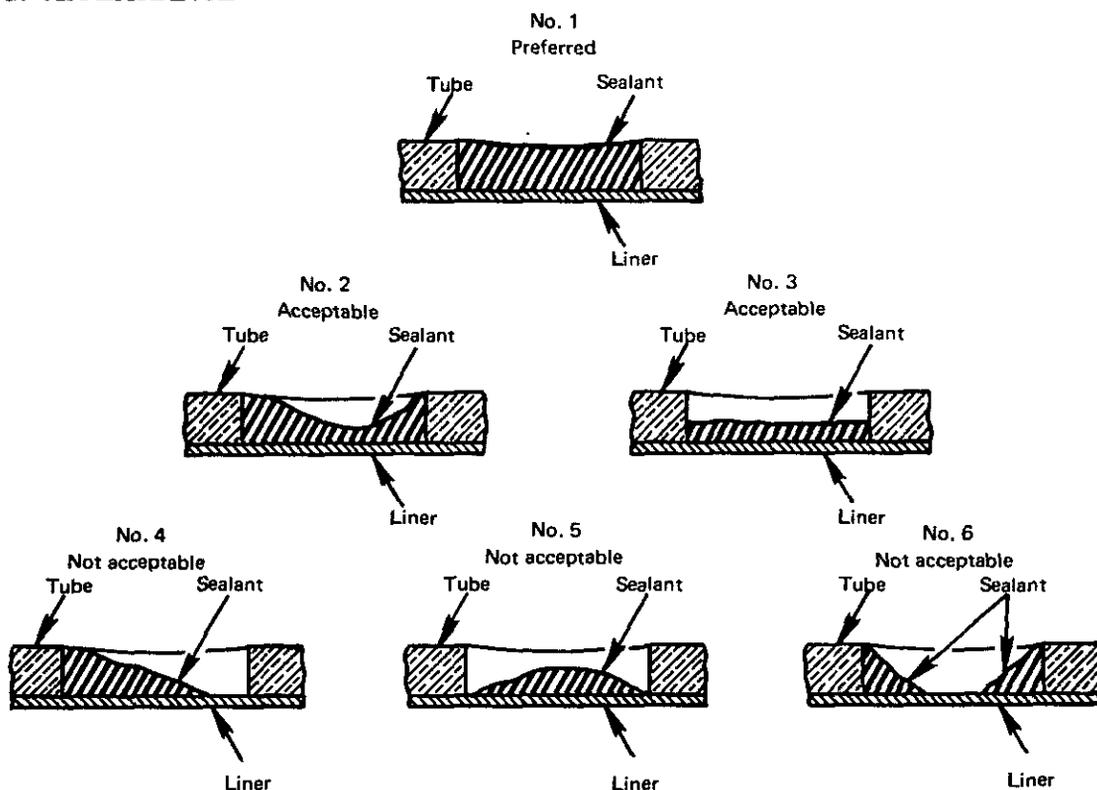
SEALING CONDITION OF AMMUNITION PRIMER  
TUBE FLASH HOLES

This Military Standard is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

## 1. SCOPE

1.1 This standard depicts the preferred, acceptable, and not acceptable sealing condition of ammunition primer tube flash holes.

## 2. APPEARANCE



MIL-STD-1659(OS)

### 3. PIN HOLES AND CRACKS

3.1 Pin holes and cracks in the sealant which can be penetrated by a pin of 0.020 inch diameter to a depth of 0.050 inch are not acceptable.

Copies of specifications, standards, drawings, and publications required by contractors in connection with specific procurement functions should be obtained from the procuring agency or as directed by the contracting officer.

Preparing activity:  
Navy-OS  
(Project No. 1390-N162)

STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL		OMB Approval No. 22-R255
<p><b>INSTRUCTIONS:</b> The purpose of this form is to solicit beneficial comments which will help achieve procurement of suitable products at reasonable cost and minimum delay, or will otherwise enhance use of the document. DoD contractors, government activities, or manufacturers/vendors who are prospective suppliers of the product are invited to submit comments to the government. Fold on lines on reverse side, staple in corner, and send to preparing activity. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements. Attach any pertinent data which may be of use in improving this document. If there are additional papers, attach to form and place both in an envelope addressed to preparing activity.</p>		
DOCUMENT IDENTIFIER AND TITLE		
MIL-STD-1659(OS), Sealing Condition of Ammunition Primer Tube Flash Holes		
NAME OF ORGANIZATION AND ADDRESS		CONTRACT NUMBER
		MATERIAL PROCURED UNDER A
		<input type="checkbox"/> DIRECT GOVERNMENT CONTRACT <input type="checkbox"/> SUBCONTRACT
1. HAS ANY PART OF THE DOCUMENT CREATED PROBLEMS OR REQUIRED INTERPRETATION IN PROCUREMENT USE?		
A. GIVE PARAGRAPH NUMBER AND WORDING.		
B. RECOMMENDATIONS FOR CORRECTING THE DEFICIENCIES		
2. COMMENTS ON ANY DOCUMENT REQUIREMENT CONSIDERED TOO RIGID		
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DD FORM 1426  
1 JAN 72

REPLACES EDITION OF 1 JAN 66 WHICH MAY BE USED

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