

MIL-STD-1516A
28 September 1984
Superseding
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MILITARY STANDARD

UNIFIED CODE FOR
COATINGS AND FINISHES FOR
DOD MATERIEL



NO DELIVERABLE DATA REQUIRED
BY THIS DOCUMENT

FSC MFFP

MIL-STD-1516A
28 September 1984

DEPARTMENT OF DEFENSE
Washington, DC 20301

Unified Code for Coatings and Finishes for DOD Materiel

MIL-STD-1516A

1. This military standard is approved for use by all Departments and Agencies of the Department of Defense.
2. Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to AFWAL/MLSE, Standardization Manager, Wright-Patterson AFB, OH 45433, by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426 appearing at the end of this document or by letter).

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1. SCOPE

1.1 Scope. This standard is to establish a uniform code and to serve as a general guide to the selection of suitable materials, procedures, and systems for cleaning, plating, painting and otherwise finishing metal, plastic, wood, and other surfaces, for use by the Department of Defense (DOD).

1.2 Selection of finish system. Unless otherwise specified, the responsibility for selecting the cleaning method, surface treatment, metal coating, paint system or other finish shall rest with the procuring activity. The finishing system should be selected from those listed in this document and shall be referenced on drawings, contracts, and item specifications. Code finish cross reference numbers are preceded by the word CODE to avoid possible confusion, for example, MIL-STD-1516, Code 1012-3105. This does not preclude the acceptance of a proven commercial finish selected by the manufacturer, suppliers, or contractor and concurred in by the procuring activity. Additional information relative to protective finishes and their selection may be found in MIL-HDBK-132 and MIL-STD-171.

1.3 Exposure classification. In design considerations only, for application of finishes to materiel, surfaces are classified by exposure as follows:

1.3.1 Type I (exposed). Type I surfaces are areas, either exposed to view when equipment is in operating or traveling conditions or areas not exposed to view but subject to combined direct action of climatic elements. Climatic elements include temperature extremes, humidity extremes, rain, hail, snow, sleet, salt laden air, industrial atmospheres, direct solar radiation, dust and scouring action of wind-blown sand.

1.3.2 Type II (sheltered). Type II surfaces are not exposed to view during equipment operation and not subject to direct action of rain, hail, snow, sleet, direct solar radiation, and sand.

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2. REFERENCED DOCUMENTS

2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. Unless otherwise specified, the following specifications, standards, and handbooks of the issue listed in that issue of the Department of Defense Index of Specifications and Standards (DODISS) specified in the solicitation form a part of this standard to the extent specified herein.

SPECIFICATIONS

FEDERAL

QQ-C-320	Chromium Plating (Electrodeposited)
QQ-N-290	Nickel Plating (Electrodeposited)
QQ-P-416	Plating, Cadmium (Electrodeposited)
QQ-S-365	Silver Plating, Electrodeposited, General Requirement for
QQ-T-425	Tinplate (Electrolytic)
QQ-Z-325	Zinc Coating, Electrodeposited, Requirements for
TT-C-490	Cleaning Methods and Pretreatment of Ferrous Surfaces for Organic Coatings
TT-C-494	Coating Compound, Bituminous, Solvent Type, Acid Resistant
TT-C-520	Coating Compound, Bituminous, Solvent Type, Underbody (For Motor Vehicles)
TT-C-542	Coating Polyurethane, Oil Free, Moisture Curing
TT-E-485	Enamel, Semi-gloss Rust-inhibiting
TT-E-489	Enamel, Alkyd, Gloss (For Exterior and Interior Surfaces)
TT-E-490	Enamel, Silicone Alkyd Co-polymer, Semi-gloss (For Exterior and Interior Use)
TT-E-515	Enamel, Alkyd, Lusterless, Quick-drying
TT-E-516	Enamel, Lusterless, Quick-drying Styrenated Alkyd Type
TT-E-522	Enamel, Phenolic Outside
TT-E-527	Enamel, Alkyd, Lusterless
TT-E-529	Enamel, Alkyd, Semi-gloss
TT-E-1593	Enamel, Silicone Alkyd Copolymer, Gloss (For Interior and Exterior Use)
TT-F-336	Filler, Wood, Paste
TT-L-20	Lacquer, Camouflage
TT-L-32	Lacquer, Cellulose Nitrate, Gloss for Aircraft Use
TT-L-54	Lacquer, Spraying, Acid-Resistant (For Aluminum Surfaces Around Storage Batteries)
TT-L-58	Lacquer, Spraying, Clear and Pigmented (For Interior Use)
TT-P-25	Primer Coating, Exterior Undercoat for Wood, Ready-Mixed, White and Tints
TT-P-28	Paint, Aluminum, Heat Resisting (1200°F)
TT-P-98	Paint, Stencil, Flat
TT-P-636	Primer Coating, Alkyd, Wood and Ferrous Metal

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TT-P-645	Primer, Paint, Zinc-chromate, Alkyd Type
TT-P-659	Primer Coating Surfacer, Synthetic Tints and White (For Metal and Wood Surfaces)
TT-P-662	Primer Surfacer, Sanding, Lacquer and Enamel Type
TT-P-664	Primer, Coating, Synthetic, Rust-inhibiting, Lacquer-resisting
TT-P-1757	Primer Coating, Zinc Chromate, Low Moisture Sensitivity
TT-S-300	Shellac, Cut
TT-V-51	Varnish, Asphalt
TT-V-109	Varnish, Interior, Alkyd-Resin
TT-V-119	Varnish, Spar, Phenolic-Resin
TT-V-121	Varnish, Spar, Water Resisting
TT-W-571	Wood, Preservative, Treating Practices
TT-W-572	Wood-preservative, Water-repellant
VV-L-800	Lubricating Oil, General Purpose, Preservative (Water Displacing, Low Temperature)

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MIL-V-173	Varnish, Moisture and Fungus Resistant (For Treatment of Communications, Electronic, and Associated Equipment)
MIL-C-450	Coating-compound, Bituminous Solvent Type, Black (For Ammunition)
MIL-E-480	Enamel, Baking, Phenol- or Urea- formaldehyde
MIL-F-495	Finish, Chemical, Black, for Copper Alloys
MIL-T-704	Treatment and Painting of Materiel
MIL-E-1115	Enamel, Interior, Alkyd, White (Formula No. 30)
MIL-L-2638	Lacquer, Vinyl Resin, Gasoline and Water Resistant
MIL-R-3043	Resin Coating, Unpigmented for Engine Components and Metal Parts
MIL-L-3150	Lubricating Oil, Preservative, Medium
MIL-M-3171	Magnesium Alloy, Processes for Pretreatment and Prevention of Corrosion on
MIL-C-3301	Compound, Asphaltic, Hot Melt (Cavity Lining)
MIL-L-3891	Luminescent Material and Equipment (Nonradioactive)
MIL-S-4383	Sealing Compound, Topcoat, Fuel Tank, BUNA-N- Type
MIL-E-4556	Coating Kit, Epoxy, for Interior of Steel Fuel Tanks
MIL-S-5002	Surface Treatments and Inorganic Coatings for Metal Surfaces of Weapon Systems
MIL-W-5044	Walkway Compound, Nonslip and Walkway Matting Nonslip
MIL-W-5050	Walkway, Coating and Matting, Nonslip Aircraft, Application of
MIL-C-5056	Coating, Permanent Resin, Process for Application of, to Aircraft Parts
MIL-C-5541	Chemical Conversion Coatings on Aluminum Alloys
MIL-E-5558	Enamel, Wrinkle-finish, For Aircraft Use
MIL-F-7179	Finishes and Coatings: Protection of Aerospace Weapons Systems, Structures and Parts, General Specifications of

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MIL-C-7439	Coating System, Elastomeric, Rain Erosion Resistant With Anti-static Treatment, For exterior Aircraft and Missile Plastic Parts
MIL-C-7460	Chromium Plating, Porous Chanel Type, Aircraft Engine Cylinders, General Specification for
MIL-R-7705	Radomes, General Specification for
MIL-P-7962	Primer Coating, Cellulose Nitrate Modified Alkyd Type, Corrosion Inhibiting Fast Drying (For Spray Application Over Pretreatment Coating)
MIL-C-8514	Coating Compound, Metal Pretreatment, Resin-Acid
MIL-A-8625	Anodic Coatings, for Aluminum and Aluminum Alloys
MIL-S-8784	Sealing Compound, Low Adhesion, For Removable Panels and Fuel Tank Inspection Plates
MIL-S-8802	Sealing Compound, Temperature Resistant, Integral Fuel Tanks and Fuel Cell Cavities, High Adhesion
MIL-C-8837	Coating, Cadmium (Vacuum Deposited)
MIL-T-10727	Tin Plating, Electrodeposited or Hot-dipped, For Ferrous and Nonferrous Metals
MIL-S-11030	Sealing Compound, Non-curing, Polysulfide Base
MIL-S-11031	Sealing Compound, Adhesive, Curing (Polysulfide Base)
MIL-L-11195	Lacquer, Lusterless, Hot Spray
MIL-P-11414	Primer Coating, Lacquer Rust Inhibiting
MIL-V-12276	Varnish Phenolic, Baking
MIL-T-12664	Treatment, Fungus Resistant, Paranitrophenol, For Cork Products
MIL-P-12742	Primer Coating, Phenolic, Water Immersible
MIL-T-12879	Treatment, Chemical Prepaint and Corrosion Inhibitive, For Zinc Surfaces
MIL-S-13518	Wood Preservative, Tetrachlorophenol and Pentachlorophenol, Surface Sealing Compound
MIL-L-13762	Lead Alloy Coating, Hot Dip (For Iron and Steel Parts)
MIL-L-13808	Lead Plating (Electrodeposited)
MIL-C-13924	Coating, Oxide, Black, for Ferrous Metals
MIL-F-14072	Finishes for Ground Electronic Equipment
MIL-P-14105	Paint Heat Resisting (For Steel Surfaces)
MIL-P-14458	Paint, Rubber, Red Fuming Nitric Acid Resistant
MIL-L-14486	Lacquer, Vinyl Resin, Semi-gloss
MIL-C-14538	Chromium Plating, Black (Electrodeposited)
MIL-C-14550	Copper Plating (Electrodeposited)
MIL-P-14553	Primer Coating, Dipping Automotive
MIL-E-15090	Enamel, Equipment, Light Gray (Formula 11)
MIL-P-15328	Primer (Wash), Pretreatment, (Formula No. 117 for Metals)
MIL-P-15929	Primer Coating, Shipboard, Vinyl-Red Lead (Formula No. 119)
MIL-P-15930	Primer Coating, Shipboard, Vinyl-Zinc Chromate (Formula No. 120 - For Hot Spray)
MIL-P-15931	Paint, Antifouling, Vinyl (Formula No. 121 and No. 129)
MIL-P-15935	Paint, Outside, Gray (Vinyl alkyd) (Formula No. 122-11)

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MIL-E-15936	Enamel, Exterior, Gray, No. 27 (Vinyl-alkyd) (Formula No. 122-27)
MIL-T-16070	Treatment, Mildew-Resistant, For Rope
MIL-C-16173	Corrosion Preventive Compound, Solvent Cutback, Cold Application
DOD-P-16232	Phosphate Coatings, Heavy Manganese or Zinc Base (For Ferrous Metals)
MIL-E-16663	Enamel, Semi-gloss (For Metal Surfaces of Ammunition and Ammunition Containers)
MIL-E-16738	Enamel, Exterior, White, Vinyl-alkyd (Formula No. 122-82)
MIL-E-17970	Enamel, Nonflaming (Dry), Chlorinated Alkyd Resin, Soft White, Semigloss, Formula No. 124/58
MIL-F-18264	Finishes, Organic; Weapons Systems, Application and Control of
MIL-P-18317	Plating, Black Nickel (Electrodeposited) on Brass, Bronze, or Steel
MIL-L-19537	Lacquer, Acrylic Nitrocellulose Gloss (For Aircraft Use)
MIL-L-19538	Lacquer, Acrylic Nitrocellulose, Camouflage (For Aircraft Use)
MIL-C-20218	Chromium Plating, Electrodeposited, Porous
MIL-P-20689	Plastic, Plastisol (For Coating Metallic Objects)
MIL-T-21330	Treatment, Insect Resistant, for Paper
MIL-P-21563	Paint System, Fluorescent for Aircraft Application
MIL-P-21600	Paint System, Fluorescent, Removable, For Aircraft Application
MIL-P-22332	Paint, Priming, Exterior and Interior (For Ammunition)
MIL-P-22636	Primer Coating, For Red Fuming Nitric Acid Resistant Paint
MIL-P-22735	Film, Elastomeric, Fluorescent, For Weapon Systems
MIL-C-22750	Coating, Epoxy-polyamide
MIL-C-22751	Coating System, Epoxy-polyamide, Chemical and Solvent Resistant, Process for Application of
MIL-D-23003	Deck Covering Compound Nonslip, Lightweight
MIL-C-23217	Coating, Aluminum, Vacuum Deposited
DOD-C-23236	Paint Coating Systems, Steel Ship Tank, Fuel and Salt Water Ballast
MIL-P-23377	Primer Coating, Epoxy Polyamide, Chemical and Solvent Resistant
MIL-P-23408	Plating, Tin-Cadmium (Electrodeposited)
MIL-C-23422	Chromium Plating (Electrodeposited)
MIL-C-23675	Coating, Anti-fouling, Hull Bottom For Weapons Systems
MIL-I-24092	Insulating Varnish, Electrical, Impregnating, Solvent Containing
MIL-C-24441	Paint, Epoxy-polyamide, General Specification for
MIL-L-25142	Luminescent Material, Fluorescent
MIL-C-26074	Coating, Electroless Nickel, Requirements for
MIL-P-26915	Primer Coating, Zinc Dust Pigmented, For Steel Surfaces
MIL-C-27227	Coating, Polyurethane, For Aircraft Application
MIL-C-27315	Coating System, Elastomeric, Thermally Reflective and Rain Erosion Resistant

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MIL-P-27418	Plating, Soft Nickel (Electrodeposited), Sulfamate Bath
MIL-C-27725	Coating, Corrosion Preventive, for Aircraft Integral Fuel Tanks
MIL-A-38267	Application of Polyurethane Fuel Tank Coatings
MIL-P-38336	Primer Coating, Inorganic, Zinc Dust Pigmented, Self-Curing, For Steel Surfaces
MIL-A-40147	Aluminum Coating (Hot-dip) for Ferrous Parts
MIL-M-45202	Magnesium Alloys, Anodic Treatment of
MIL-G-45204	Gold Plating (Electrodeposited)
MIL-P-45209	Palladium Plating (Electrodeposited)
MIL-I-46058	Insulating Compound, Electrical (For Coating Printed Circuit Assemblies)
MIL-L-46064	Lead Tin Alloy coating (Electrodeposited)
MIL-P-46085	Rhodium Plating (Electrodeposited)
MIL-P-46093	Primer Coating, Synthetic (For Brake Drums)
MIL-E-46096	Enamel, Lusterless, Quick Drying, Styrenated Alkyd Type, Solar Heat Reflecting
MIL-P-46105	Primer Coating, Weld-through Zinc-rich
MIL-E-46117	Enamel, Alkyd, Lusterless, Solar Heat Reflecting, Olive Drab
MIL-C-46127	Coating, Gray, Undercoat (Solar Heat Reflecting)
MIL-E-46136	Enamel, Semigloss, Alkyd, Solar Heat Reflecting, Olive Drab
MIL-E-46138	Lacquer, Lusterless, Acrylic-Nitrocellulose, Solar Heat Reflecting, Olive Drab
MIL-E-46139	Enamel, Semigloss, Rust-inhibiting Solar Heat Reflecting, Olive Drab
MIL-L-46142	Lacquer, Lusterless, Solar Heat Reflecting
MIL-L-46159	Lacquer, Acrylic, Low Reflective
MIL-C-46168	Coating, Aliphatic Polyurethane, Chemical Agent Resistant
MIL-S-46844	Solder Bath Soldering of Printed Wire Assemblies
MIL-P-46847	Plastic Material, Foamed Polyurethane For Encapsulating Electronic Components
MIL-P-46856	Primer Coating Epoxy, Process, For Application of
MIL-P-47141	Plating Ternary Alloy (Electrodeposited)
MIL-P-47184	Plating, Nickel Tungsten, Electrodeposit on Aluminum Alloys, by Selective (Brush) Method
MIL-P-50002	Phosphate Coating Compounds for Phosphatizing Ferrous Metals
MIL-L-52043	Lacquer, Semi-gloss, Cellulose Nitrate
MIL-P-52192	Primer Coating, Epoxy
MIL-E-52227	Enamel, Semi-gloss, Quick Drying
MIL-E-52798	Enamel, Alkyd, Camouflage
MIL-E-52835	Enamel, Modified Alkyd, Camouflage, Lusterless
MIL-E-52891	Enamel, Lusterless, Zinc Phosphate, Styrenated Alkyd Type
MIL-L-52909	Lacquer, Acrylic, Camouflage, Lusterless
MIL-L-52926	Lacquer, Camouflage, Lusterless Hot Spray, Forest Green
MIL-E-52929	Enamel, Alkyd, Camouflage, Flash Dry
MIL-N-55392	Nickel-Carbon, Porous, Electrodeposited for Camouflage

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MIL-C-60535	Coating, Anodic Hard for Aluminum and Aluminum Alloys
MIL-C-60539	Coating, Anodic, Conventional for Aluminum and Aluminum Alloys
MIL-L-81352	Lacquer, Acrylic
MIL-C-81562	Coating, Cadmium, Tin-Cadmium, and Zinc (Mechanically Deposited)
MIL-C-81706	Chemical Conversion Materials for Coating Aluminum and Aluminum Alloys
MIL-P-81728	Plating, Tin Lead (Electrodeposited)
MIL-S-81733	Sealing and Coating Compound, Corrosion Inhibiting
MIL-C-81740	Coating, Aluminum and Aluminum Alloys (Metallic Compound Decomposition)
MIL-C-81751	Coating, Metallic Ceramic
MIL-C-81797	Coating, Inorganically Bonded Aluminum (Electrophoretically Deposited)
MIL-A-81801	Anodic Coatings for Zinc and Zinc Alloys
MIL-C-83019	Coating, Polyurethane, For Protection of Integral Fuel Tank Sealing Compound
MIL-C-83445	Coating System, Polyurethane Non-yellowing, White, Rain Erosion Resistant Thermally Reflective
MIL-C-83466	Coating, Polyurethane, Aliphatic Isocyanate, Thermal Flux Resistant, For Aerospace Applications
MIL-C-83231	Coatings, Polyurethane, Rain Erosion Resistant for Exterior Aircraft and Missile Plastic Parts
MIL-C-83286	Coating Urethane, Aliphatic Isocyanate, For Aerospace Applications
MIL-C-83488	Coating, Aluminum Ion Vapor Deposited
MIL-P-87112	Primer Coating, Elastomeric, Polysulfide Corrosion Inhibiting
MIL-C-87115	Coating, Immersion Zinc Flake/Chromate Dispersion

STANDARDS

MILITARY

MIL-STD-171	Finishing of Metal and Wood Surfaces
MIL-STD-186	Protective Finishing for Army Missile Weapons Systems
MIL-STD-193	Finishing Procedures, Tactical Vehicles (Tracked and Wheeled)
MIL-STD-194	Systems for Painting and Finishing Fire-Control Materiel
MIL-STD-753	Corrosion Resistant Steel Parts, Sampling, Inspection, and Testing for Surface Passivation
MIL-STD-808	Finishes, Protective, and Codes for Finishing Schemes for Ground Support Equipment
MIL-STD-865	Brush Plating, Electro Deposition
MIL-STD-868	Nickel Plating, Low Embrittlement, Electrodeposition
MIL-STD-870	Cadmium Plating, Low Embrittlement, Electrodeposition
MIL-STD-1303	Painting of Naval Ordnance Equipment
MIL-STD-1501	Chromium Plating, Low Embrittlement, Electrodeposition

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HANDBOOKS

MILITARY

MIL-HDBK-132 Protective Finishes for Metal and Wood Surfaces

(Copies of specifications, standards, drawings, and publications required by manufacturers in connection with specific acquisition functions should be obtained from the contracting activity or as directed by the contracting officer.)

2.2 Other publications. The following documents form a part of this standard to the extent specified herein. Unless otherwise specified, the issues of the documents which are DOD adopted shall be those listed in the solicitation. The issues of documents which have not been adopted shall be those in effect on the date of the cited DODISS.

SOCIETY OF AUTOMOTIVE ENGINEERS (SAE)

AMS 2400	Cadmium Plating
AMS 2401	Cadmium Plating, Low Hydrogen Content Deposit
AMS 2402	Zinc Plating
AMS 2403	Nickel Plating, General Purpose
AMS 2404	Electroless Nickel Plating
AMS 2405	Electroless Nickel Plating, Low Phosphorus
AMS 2406	Chromium Plating, Hard Deposit
AMS 2407	Chromium Plating, Porous
AMS 2408	Tin Plating
AMS 2410	Silver Plating, Nickel Strike, High Bake
AMS 2411	Silver Plating, For High Temperature Applications
AMS 2412	Silver Plating, Copper Strike, Low Bake
AMS 2414	Lead Plating
AMS 2415	Lead and Indium Plating
AMS 2418	Copper Plating
AMS 2419	Cadmium-Titanium Alloy Plating
AMS 2422	Gold Plating, Electronic Applications
AMS 2423	Nickel Plating, Hard Deposit
AMS 2424	Nickel Plating, Low-Stressed Deposit
AMS 2425	Gold Plating, For Thermal Control
AMS 2426	Cadmium Plating, Vacuum Deposition
AMS 2468	Hard Coating Treatment of Aluminum Alloys
AMS 2469	Process and Performance Requirements For Hard Coating Treatment of Aluminum Alloys
AMS 2470	Anodic Treatment of Aluminum Alloys, Chromic Acid Process
AMS 2471	Anodic Treatment of Aluminum Alloys, Sulfuring Acid Process, Undyed Coating
AMS 2472	Anodic Treatment of Aluminum Base Alloys, Sulfuric Acid Process, Dyed Coating

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AMS 2473	Chemical Treatment For Aluminum Alloys, General Purpose Coating
AMS 2474	Chemical Treatment for Aluminum Base Alloys (Low Electrical Resistance Coating)
AMS 2475	Protective Treatments, Magnesium Base Alloys
AMS 2476	Electrolytic Treatment, Magnesium Base Alloys, Alkaline Type, Full Coating
AMS 2478	Anodic Treatment of Magnesium Alloys, Acid Type, Full Coat
AMS 2479	Anodic Treatment of Magnesium Alloys, Acid Type, Thin Coat
AMS 2480	Phosphate Treatment, Paint Base
AMS 2481	Phosphate Treatment, Anti-Chafing

(Application for copies should be addressed to the Society of Automotive Engineers, 400 Commonwealth Drive, Warrendale, PA 15096).

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A123	Zinc (Hot-Galvanized) Coatings on Products Fabricated for Rolled, Pressed, and Forged Steel Shapes, Plates, Bars, and Strip, Specification for
ASTM A153	Zinc Coating (Hot Dip) on Iron and Steel Hardware, Specification for
ASTM A164	Electrodeposited Coatings of Zinc on Steel, Specification for
ASTM A165	Electrodeposited Coatings of Cadmium on Steel, Specification for
ASTM A380	Cleaning and Descaling Stainless Steel Parts, Equipment and Systems, Recommended Practice For
ASTM B177	Chromium Plating on Steel for Engineering Use, Recommended Practice for
ASTM B200	Electrodeposited Coatings of Lead and Lead-Tin Alloys on Steel and Ferrous Alloys, Specification for
ASTM B201	Chromate Coatings on Zinc and Cadmium Surfaces, Recommended Practice for Testing
ASTM B253	Preparation of and Electroplating on Aluminum Alloys by the Zincate Process, Recommended Practice for
ASTM B454	Mechanically Deposited Coatings of Cadmium and Zinc on Ferrous Metals, Specification for
ASTM B456	Electrodeposited Coatings of Nickel/Cadmium, Specification for
ASTM B488	Electrodeposited Coatings of Gold for Engineering Uses, Specification for
ASTM B499	Coating Thicknesses by the Magnetic Method, Nonmagnetic Coatings on Magnetic Basis Metals, Measurement of
ASTM B545	Electrodeposited Coatings of Tin, Specification for
ASTM B579	Electrodeposited Coatings of Tin-Lead Alloy (Solder Plate), Specification for
ASTM B580	Anodic Oxide Coatings on Aluminum, Specification for

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ASTM D2092 Preparation of Zinc-Coated Steel Surfaces for Painting,
Recommended Practices for

(Application for copies should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia PA 19103.)

(Industry association standards are generally available for reference from libraries. They are also distributed among technical groups and using Federal agencies.)

2.3 Order of precedence. In the event of a conflict between the requirements of this standard and those of MIL-STD-171, specifications or drawings, the requirements of drawings shall have first preference, those of specifications next, MIL-STD-171 next, and those of this standard last.

2.4 Controlling specifications and standards. See appendix for controlling material and process specifications and standards.

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3. DEFINITIONS

NOT APPLICABLE

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4. GENERAL REQUIREMENTS

4.1 Materials. All materials used shall conform to the requirements of the applicable specification. Types, classes, grades, etc., shall be specified by the acquisition activity.

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5. SPECIFIC REQUIREMENTS

5.1 Finish Codes. Codes which may be specified on Engineering drawings are presented in Table I through III. The tables cover the following types of finishes:

Table I. Chemical Coatings

Table II. Metallic Coatings

Table III. Organic Coatings.

5.2 Supplementary notes. Supplementary notes may be required on the drawings to complete the identification of a finish when a specification offers options. Not every combination is covered by code in this standard. Drawing notes should be prepared as required.

5.3 Manufacturers' options. If the finish of a part is to be optional with the manufacturer, the basic code for a specification (e.g. Code 1010 for Cadmium Plate in accordance with QQ-P-416) may be specified. The degree of freedom of selection of types, classes, etc., by the designer or manufacturer, however, is still governed by the system specifications or the particular material specification.

5.4 Multiple finish. A drawing for a part or assembly may have to reflect more than one finish or a partial finish. Such a drawing should contain codes and notes to identify the finishes with the appropriate areas or zones.

5.5 Example codes.

5.5.1 Actuator casing. An actuator casing of forged 2014-T6 aluminum alloy is to be repro cured for use on a weapon system requiring MIL-F-7179, Type II protection. The part is interior to the aircraft. One code appropriate for this application is MIL-STD-1516, A-3105 with MIL-A-8625, Class 1, noted on the drawing. In view of features and disadvantages of the three types under MIL-A-8625 it was determined that any type would be acceptable. Type II is the most likely to be supplied due to lowest cost. The coating will be sealed since this is required unless otherwise specified. Two coats of zinc chromate primer, TT-P-1757 are specified since this requirement conforms to the interior protection requirement of MIL-F-7179 (Type II, Class E).

5.5.2 Carbon steel fitting. A low strength, medium carbon steel special shaped fitting to be repro cured assemblies to aluminum alloy airframe. An appropriate finish is MIL-STD-1516, 1012/3105 (cadmium plate, chromate treatment and two coats of primer).

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5.5.3 Magnesium skin assembly. A skin assembly consists of AZ31B-H24 magnesium skin to which 2024-T3 aluminum stiffeners are riveted. It will be necessary to differentiate between finish for magnesium and finish for aluminum as follows:

- a. Finish for aluminum alloy parts shall be MIL-STD-1516, CC/3105.
- b. Finish for magnesium alloy skin shall be MIL-STD-1516, NB/3104 on interior surface and NB/2101 Color No. 16473 in accordance with FED-STD-595 on exterior surface.
- c. Treat faying surfaces in accordance with MIL-F-7179.

5.6 Table arrangement. Tables I, II, and III provide codes for specific materials and processes. The first column CODE identifies the code letter or number of a material/process. The NOMENCLATURE column cites the controlling specification title or identifies the material/process. The specification/standard alpha-numeric identification is cited in the column CONTROLLING SPECIFICATION. In some cases, classification (types, grades, classes) of the specification is also coded. If specification classification is not coded, type, grade, or class may be added to the code or added to notes. The FEATURES column briefly notes information about the material/process, its intended use, and application. The final column SYSTEM SPECIFICATION identify the system specifications that call out the treatment or coating and provide, as applicable, the system specification coding scheme.

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6. NOTES

6.1 Changes from previous issue. Verticle lines or asterisks are not used in this revision to identify changes with respect to the previous issue due to the extensiveness of the changes.

Custodians:
Air Force - 20
Army - MR

Review Activity:
Air Force - 99

Preparing Activity:
Air Force - 20

(Project MFFP-0202)

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
A	<u>Anodic Coatings</u> for Aluminum Alloy	MIL-A-8625	Aluminum oxide coatings that are applied by an electrochemical process. Imparts corrosion resistance and provides base for paints and dry film lubes. Required coatings for parts subject to erosion, abrasion and wear and for exterior surfaces exposed to sea water environment. Available dyed (Class 2) or nondyed (Class 1). Class 1 is furnished unless otherwise specified. See Code C below for MIL-C-5541. Reference: MIL-HDBK-132A, Para. 5.9 and 5.10 (ASTM B580) 1/	MIL-S-5002 MIL-STD-194A (Table VII) MIL-T-704H (3.2.2) MIL-STD-808A (D-350) MIL-F-14072B (E511)
AC		Type I	Chromic acid anodize. Not suitable for aluminum alloys containing over 5% copper, 7% silicon, or 7.5% total alloying elements. Best flexibility and least reduction of fatigue life of the three types. Coating thicknesses available from 0.005 to 0.3 mil. Required to be sealed unless otherwise specified. Reference: (ASTM B580, AMS 2470)	MIL-STD-171D (7.1) MIL-STD-186D (201) MIL-STD-193J (Table IX) MIL-STD-194A (Table VII)

1/ () indicates similar industry specification.

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TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
AS		Type II	<p>Sulfuric acid anodize. Heavier (higher density) coating than Type I. Least expensive of the three types. Coating thicknesses available from 0.05 to 1 mil. Coating thicknesses over 0.5 mil will have same disadvantages as Type III. Required to be sealed unless otherwise specified. Corrosion resistance may be improved by duplex sealing, sodium dichromate treatment after nickel acetate seal.</p> <p>Reference: (ASTM B580, AMS 2471 for Class 1 AMS 2472 for Class 2)</p>	<p>MIL-STD-171D (7.2) MIL-STD-186D (202) MIL-STD-193J (Table IX) MIL-STD-194A (Table VII)</p>
AH		MIL-C-60536	Hard	
AB		MIL-C-60539	Conventional	
AW		MIL-A-8625 Type III	<p>Hard anodize, produced by proprietary baths. Provides wear and abrasion resistance with best corrosion resistance of the three types. Sealing should be specified when both abrasion and corrosion resistance are required. Sealing should be disallowed for maximum degree of abrasion resistance.</p>	<p>MIL-STD-171D (7.5) MIL-STD-186D (207) MIL-STD-193J (Table IX) MIL-F-14072B (E514)</p>

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TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
AW		MIL-A-8625 Type III	Coating thickness available from 0.5 to 4 mils. Dimension building equals 1/2 coating thickness. Not recommended for use where restoration of dimensions due to wear is planned. Coating will reduce fatigue strength. Thick films are brittle and inflexible. Not suited for thin sheet. Reference: (ASTM B580, AMS 2468, and AMS 2469)	
C	Chemical Films for Aluminum Alloys	MIL-C-5541 MIL-C-81706	Chromate conversion coatings intended as corrosion preventive films for aluminum alloys. May be used in lieu of MIL-A-8625 anodic films where: 1) resistance to wear, abrasion, or erosion are not required. 2) Paint is to follow or where electrical conductivity is essential. Approved for use in touchup damaged MIL-A-8625 anodic coatings. Furnished as liquid (Form I), powder (Form II), or ready to use premix (Form III) under MIL-C-81706.* Solution may be applied by spray, brush, or dip (Methods A, B, or C).	MIL-S-5002 MIL-STD-171D (7.3) MIL-STD-193H (Table VIII) MIL-STD-808A (D-351) MIL-T-704H (3.2.2)

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TABLE I. Chemical coatings.(continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
C		MIL-C-5541 MIL-C-81706	Reference: MIL-HDBK-132A, Para. 4.2.1, 4.4.4, and 12.3.5. (ASTM B449)	MIL-STD-171D (7.3.1) MIL-STD-186D (208) MIL-F-14072B (E513)
CC		Class 1A	Corrosion preventive film for painted or unpainted surfaces. Service temperature limit of the unpainted film is 200°F, and of the painted film 350°F. Reference: (AMS 2473)	MIL-STD-171D (7.3.1) MIL-STD-186D (208) MIL-F-14072B (E513)
CR		MIL-C-5541 Class 3	Corrosion preventive film with low electrical resistance (5,000 micro-ohms per square inch maximum). Reference: (AMS 2474)	MIL-STD-171D (7.3.3) MIL-STD-14072B (E512)
L	Linseed Oil, Boiled (For Use In Organic Coating)	TT-L-190	For wood components of small arms.	MIL-STD-171D (29.7) MIL-STD-1516A
M	Anodic Coatings for Magnesium Alloys	MIL-M-45202	Anodic treatments for magnesium alloys, intended for parts subject to abrasion, erosion, or wear. (HAE) Reference: MIL-HDBK-132A, Para. 5.3 and 13.	MIL-S-5002 MIL-STD-171D (8.1) MIL-STD-193J (Table IX) MIL-STD-194A (Table VIII)
MA		Type II, Class A	AMS 2476	

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TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
MC		Type I, Class C	Light Green coating with dimensional buildup of approximately 0.2 mil. Most applicable to sheet magnesium. Best base for painting. (DOW 17) Reference: (AMS 2479)	MIL-STD-171D (8.1.1)
MI		Type II, Class D	Dark green coating with dimensional buildup of approximately 1.2 mils. Most applicable to castings, extrusion, and wrought parts due to hardness and inflexibility. Resists erosion, abrasion, and wear. (DOW 17) Reference: (AMS 2478)	MIL-STD-171D (8.1.2.2)
MZ	Anodic Coatings for Zinc and Zinc Alloys	MIL-A-81801	Reference: MIL-HDBK-132A, Para 5.13.	MIL-STD-171D (8.1.2.1)
N	Chemical Films for Magnesium Alloys	MIL-M-3171	Chemical conversion coatings for magnesium alloys. Normally authorized on Air Force Weapon systems only for touchup of anodic coatings or for temporary protection.	MIL-S-5002 MIL-STD-186D (209) MIL-STD-808A (5.4.2.)

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TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
N	Chemical Films for Magnesium Alloys	MIL-M-3171	<p>All types, except Type I, provide no appreciable dimensional change. Suitable for close to tolerance surfaces.</p> <p>Reference: MIL-HDBK-132A, Para. 4.5 and 13.3. (AMS 2475)</p>	
NA		MIL-M-3171 Type I	<p>Chrome pickle treatment for all magnesium alloys. (DOW 1, MACroMag 101)</p> <p>Poor paint base. Temporary protector only.</p> <p>Electrically conductive; suitable for electrical bonding.</p> <p>Not suitable for close tolerance surfaces. Removes approximately 0.6 mil of metal from each surface.</p> <p>Touchup treatment for all types of magnesium treatments.</p> <p>May be brush applied, though tank application gives best results.</p> <p>Temperature limit, 450°F.</p>	<p>MIL-STD-171D (8.2)</p> <p>MIL-STD-194A (Table VIII)</p> <p>MIL-T-704H (3.2.3)</p> <p>MIL-STD-193J (Table IV)</p>
NB		Type III	<p>Dichromate treatment. (Dow 7, MACroMag D-7).</p> <p>Best paint base and best corrosion protection of the MIL-M-3171 treatments.</p> <p>Not suitable for magnesium alloys EK30A, EK41A, HM21A, HM31A, LA141A, HK31A, and M1A.</p> <p>Temperature limit, 550°F.</p>	<p>MIL-STD-171D (8.4)</p> <p>MIL-STD-194A (Table VIII)</p> <p>MIL-STD-808 (F-400, F-401)</p> <p>MIL-T-704H (3.2.3)</p> <p>MIL-STD-193J (Table IV)</p>

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
NC		MIL-M-3171 Type IV	Galvanic anodic treatment, (Dow 9, MACroMag D-9). For all alloys not treatable by Type III, though suitable for all alloys. Blackening treatment. Very good paint base. Requires electrochemical (bath) deposition. Temperature limit, 500°F.	MIL-STD-171D (8.5) MIL-STD-194A (Table VIII)
ND		Type VI	Chromic acid brush-on treatment. (Dow 19, MACroMag D-19). For temporary protection and touchup of all magnesium treatments. Generally used for parts too large to be immersed for MIL-M-45202 or MIL-M-3171, Type IV, treatments. Preferred over Type I for brush-on or touchup due to less harmful effect of residual solution, lower toxicity, lower cost, and less critical application procedures. Temperature limit, 450°F.	MIL-STD-171D (8.6)
NE		Type VII	Fluoride anodize plus corrosion preventive chromate post treatment. (Magnesium Electron). Replaces certain cleaning and pickling operations. Good base for other treatments, such as Type III.	MIL-STD-171D (8.8)

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TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
NF		MIL-M-3171 Type VIII	Chromate treatment. (Iridite 15). Alternate treatment for Types I, III, VI, or VII when approved by the procuring activity. Applied by dip or brush. Temperature limit, 550°F.	MIL-STD-171D (8.9)
Q	Phosphate Coatings for Ferrous Metals		Steel parts to be phosphated and painted shall receive phosphate treatment conforming to TT-C-490, Type I. Steel parts to be given supplementary oil or preservative shall be treated in accordance with MIL-P-16232. Phosphate processes are embrittling to high strength steels. Reference: MIL-HDBK-132A, Para. 4.3, 10.2, 10.3, (AMS 2473, AMS 2480, AMS 2481)	MIL-S-5002 MIL-STD-171D. (Table V) MIL-STD-193J (Table IX) MIL-STD-194A (Table VI; Item 4) MIL-T-704H (3.2.1) MIL-STD-808A (F-100) MIL-F-14072B (P211)
QA	Zinc Phosphate	TT-C-490 Type I	Zinc phosphate treatment for parts which will receive subsequent organic coatings. Best of the phosphates as a paint base and corrosion preventive. Inhibits underpaint corrosion. Coating weights - 150 mg/ft ² for spray application and 300 mg/ft ² for immersion application (minimum values).	MIL-S-5002 MIL-STD-171D (5.1.1) MIL-STD-186D (210) MIL-T-704H (3.2.1)

TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
QM	Manganese Phosphate	DOD-16232 Type M (MIL-P-50002)	<p>Heavy manganese phosphate coating intended primarily as a lubricant or preservative retainer; wear resistant. Commonly used on bearing surfaces to facilitate break-in and to maintain lubricity.</p> <p>More resistant than zinc phosphate coatings to alkaline environment. Serviceability of the coating without supplementary treatment is poor. Chemically converted (Class 4) coatings provides improved corrosion prevention.</p> <p>Coating weight - 1500 mg/ft² minimum. (Thickness - 0.2 to 0.4 mil). Temperature limit, 250°F.</p>	MIL-S-5002 MIL-STD-171D (5.3.1) MIL-STD-193J (Table IX)
QMA		Type M, Class 1.	Manganese phosphate, with preservative oil treatment as specified by the procuring activity.	MIL-STD-171D (5.3.1.1)
QMB		Type M, Class 2.	Manganese phosphate, with lubricating oil in accordance with MIL-L-3150.	MIL-STD-171D (5.3.1.2) MIL-F-14072B (E211)

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TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
QMC		DOD-16232 Type M, Class 3	Manganese phosphate, no supplementary treatment (for special applications when supplementary treatment cannot be used).	
QMD		Type M, Class 4A	Manganese phosphate, chemically converted, no supplementary treatment.	---
QME		Type M, Class 4B	Manganese phosphate, chemically converted, with lubricating oil in accordance with MIL-L-3150.	MIL-F-14072B (E213)
QMF		Type M, Class 4C	Manganese phosphate, chemically converted, dyed to color specified.	---
QMG		Type M, Class 4D	Manganese phosphate, chemically converted, dyed to color specified and oil in accordance with MIL-L-3150.	MIL-F-14072B (E213)
QMH		Type M, Class 4E	Manganese phosphate, chemically converted, with supplementary treatment as specified by the procuring activity.	---
QZ	Zinc Phosphate	MIL-P-16232 Type Z (MIL-P-50002)	Heavy zinc phosphate coating to provide porous base for lubricants and preservatives. Commonly specified to facilitate cold drawing of parts or for parts with both painted and lubricated surfaces. Less wear resistant and less resistant to alkaline environment than manganese phosphate.	MIL-S-5002 MIL-STD-171D(5.3.2) MIL-STD-193J (Table IX) MIL-STD-194A (Table VI, Item 4)

TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
QZ		MIL-P-16232 Type Z (MIL-P-50002)	Serviceability of the coating without supplementary treatment is poor. Chemically converted (Class 4) coatings provide improved corrosion prevention. Coating weight - 1000 mg/ft ² minimum (0.2 to 0.6 mil thickness), usually not attainable by spray application. Temperature limit, 200°F.	
QZA		Type Z, Class 1	Zinc phosphate, with preservative oil treatment as specified by the procuring activity.	MIL-STD-171D (5.3.2.1)
QZB		Type Z, Class 2	Zinc phosphate, with corrosion preventive compound, MIL-C-16173, Grade 1.	MIL-STD-171D (5.3.2.2)
QZC		Type Z, Class 3	Zinc phosphate, no supplementary treatment.	MIL-F-14072B(E212)
QZD		Type Z, Class 4A	Zinc phosphate, chemically converted, no supplementary treatment.	MIL-STD-171D (5.3.2.3)
QZE		Type Z, Class 4B	Zinc phosphate, chemically converted, with preservative oil or high melting wax.	---
QZF		Type Z, Class 4C	Zinc phosphate, chemically converted, dyed to color specified.	MIL-F-14072B (E214)
QZG		Type Z, Class 4D	Zinc phosphate, chemically converted, dyed to color specified with preservative oil or high melting wax.	MIL-F-14072B(E214)
QZH		Type Z, Class 4E	Zinc phosphate, chemically converted, with supplementary treatment as specified by the procuring activity.	MIL-STD-171D (5.3.2.4)
				MIL-F-14072B (E214)

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TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
P	Passivation	ASTM A 380	<p>Required treatment for 200, 300, and 400 series corrosion resisting steels.</p> <p>Specific passivation process is to be specified or approved by procuring activity.</p> <p>Reference: MIL-HDRK-132A, Para. 4.8.</p> <p>For Type I surfaces, 200 and 400 series alloys will need further protective treatment.</p>	<p>MIL-S-5002</p> <p>MIL-STD-1710 (5.4.1, 5.4.2)</p> <p>MIL-STD-186D (216)</p> <p>MIL-STD-193J (Table IX)</p> <p>MIL-T-704H (3.2.6)</p> <p>MIL-STD-808A (D-200)</p> <p>MIL-F-140728 (E300)</p>
R	Black Oxide Coating for Ferrous Metals	MIL-C-13924	<p>Black Oxide coating for ferrous metals which may be used where a black surface and low light reflection is required.</p> <p>Limited value as a corrosion preventive treatment. Use only under mildly corrosive conditions. Shall be used only on surfaces continually coated with oil and not exposed to severe corrosive conditions.</p> <p>Particularly useful on close tolerance surfaces where no dimensional change is required.</p> <p>Should be used with a supplementary preservative such as MIL-C-16173, Grade 3 or VV-L-800.</p>	<p>MIL-S-5002</p> <p>MIL-STD-1710(3.3)</p> <p>MIL-STD-186D(214)</p> <p>MIL-STD-193J (Table IX)</p> <p>MIL-STD-194A (Table VI, Item 3)</p>

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
R		MIL-C-13924	Not suitable as a paint base. Use TT-C-490, Type I. Reference: MIL-HDBK-132A, Para 4.4.1, 4.4.2.	
RA		Class 1	Alkaline oxidizing process for wrought iron, plain carbon, and low alloy steels.	MIL-STD-1710(3.3.1)
RC		Class 3	Fused salt oxidizing process for corrosion resistant steels with a draw temperature above 900°F.	MIL-STD-1710(3.3.3)
RN		Class 4	Alkaline oxidizing process for 300 series corrosion resistant steels.	MIL-STD-1710(3.3.4)
S	Black Oxide Coating for Copper Alloys	MIL-F-495	Black chemical finish for copper alloys for decorative or corrosion preventive purposes. Paint base for organic finishes, oils and wax. Not authorized for use on food service and water supply items. Reference: MIL-HDBK-132A, Para. 4.4.3.	MIL-STD-1710 (3.2) MIL-STD-186D (213) MIL-STD-193J (Table IX) MIL-STD-194A (Table VI, Item 2) MIL-F-14072B (E311)
T	Fungus Resistant Treatments for Nonmetals		Treatment:	MIL-STD-186D:
TA	Cork	MIL-T-12664	Fungus	Code #220
TB	Rope	MIL-T-16070	Mildew	Code #221

TABLE I. Chemical coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
TC	Cotton Duck, webbing, and sewed material Paper	CCC-D-950	Mildew	Code #222
TD		MIL-T-21330	Insect	Code #223
U	Zincate Treatment for Aluminum	ASTM B253 MIL-STD-1503	Preplate for Aluminum. MIL-HDBK-132A: "Although it is possible to plate directly on it, aluminum is usually zincate treated to initiate electroless nickel plating from an acid bath." (page 124)	MIL-STD-186C Code #215
Z	Chemical Treatment for Zinc Surfaces and no cadmium surfaces	MIL-T-12879 MIL-C-17711	Prepaint and corrosion inhibitive. Phosphate (Type I) or Chromate (Type II). Reference: MIL-HDBK-132A, Para 4.2.2, Section II (ASTM B201, ASTM D2092)	MIL-STD-171D (6.1) MIL-STD-193J (Table IX) MIL-STD-808A (5.1.2.8) MIL-F-14072B (E611, E612)

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TABLE II. Metallic coatings.

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1000	METALLIC COATINGS		<p>NOTE: *Because of strict effluent regulations, cadmium must be avoided when an alternative material may be used.</p>	
1010	Cadmium Plating Electrodeposited *	QQ-P-416	<p>Electrodeposited coating to provide corrosion protection to ferrous parts. Shall not be used on steels heat treated above 180,000 psi. Cadmium is anodic to steel and sacrifices itself to protect the base metals.</p> <p>Supplementary treatments are provided to retard corrosion of the cadmium. Cadmium requires treatment (conversion coating) when it is to be painted or when improved corrosion resistance is required in the unpainted condition.</p> <p>Commonly plated on steel or copper as a preventive of galvanic corrosion with dissimilar metals (e.g., aluminum).</p> <p>Service temperature limit is 450°F.</p> <p>Reference: MIL-HDBK 132A, Para 3.6; ASTM A165; AMS 2400; AMS 2401; AMS 2419; see also Code 1040.</p>	MIL-S-5002

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TABLE II. Metallic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1011		nn-P-416 Class 1, Type I	0.0005 inch thick, without supplementary chromate or phosphate treatment.	MIL-STD-171D (1.1.1.1) MIL-STD-186D (301) MIL-STD-194A (Table V, Item 1)
1012		Class 1, Type II	0.0005 inch thick, with supplementary chromate treatment.	MIL-STD-171D (1.1.2.1) MIL-STD-186D (304) MIL-STD-193J (Table VIII) MIL-STD-808A (P-114, P-115) MIL-F-14072R (M224, M225)
1013		Class 1, Type III	0.0005 inch thick, with supplementary phosphate treatment.	MIL-STD-171D (1.1.3.1) MIL-STD-186D (307) MIL-STD-808A (P-114) MIL-F-14072B (M224)
1014		Class 2, Type I	0.0003 inch thick, without supplementary chromate or phosphate treatment.	MIL-STD-171D (1.1.1.2) MIL-STD-186D (302)
1015		Class 2, Type II	0.0003 inch thick, with supplementary chromate treatment.	MIL-STD-171D (1.1.2.2) MIL-STD-186D (305) MIL-STD-193J (Table VIII) MIL-STD-808A (P-162) MIL-F-14072B (M262)

TABLE II. Metallic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1010	Cadmium Plating (continued)	QQ-P-416 QQ-P-416		
1016		Class 2, Type III	0.0003 inch thick, with supplementary phosphate treatment.	MIL-STD-171D (1.1.3.2) MIL-STD-186D (308) MIL-F-140728 (M261)
1017		Class 3, Type I	0.0002 inch thick, without supplementary chromate or phosphate treatment.	MIL-STD-171D (1.1.1.3) MIL-STD-186D (303) MIL-STD-808A (P-170)
1018		Class 3, Type II	0.0002 inch thick, with supplementary chromate treatment.	MIL-STD-171D (1.1.2.3) MIL-STD-186D (306) MIL-STD-193J (Table VIII) MIL-STD-808A (P-161)
1019		Class 3, Type III	0.0002 inch thick, with supplementary phosphate treatment.	MIL-STD-171D (1.1.3.3) MIL-STD-186D (309)
1020	Cadmium Coating Vacuum Deposited	MIL-C-8837	Specified for steel parts that would be embrittled (hydrogen embrittlement) by the electrodeposition process. Used on steel parts having a tensile strength of 220,000 psi or above. Reference: MIL-HDBK-132A, Para 6.4; (AMS 2426)	MIL-S-5002
1021		Class 1, Type I	0.0005 inch thick, without supplementary treatment.	MIL-STD-171D (1.1.4.1) MIL-STD-186D (310)

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TABLE II. Metallic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1020	Cadmium Coating (continued)	MIL-C-8837		
1022		Class 1, Type II	0.0005 inch thick, with supplementary chromate treatment.	MIL-STD-171D (1.1.5.1) MIL-STD-186D (313)
1023		Class 1, Type III	0.0005 inch thick, with supplementary phosphate treatment (TT-D-490, Type I).	MIL-STD-171D (1.1.6.1) MIL-STD-186D (316)
1024		Class 2, Type I	0.0003 inch thick, without supplementary treatment.	MIL-STD-171D (1.1.4.2) MIL-STD-186D (311)
1025		Class 2, Type II	0.0003 inch thick, with supplementary chromate treatment.	MIL-STD-171D (1.1.5.2) MIL-STD-186D (314)
1026		Class 2, Type III	0.0003 inch thick, with supplementary phosphate treatment. (TT-C-490, Type I).	MIL-STD-171D (1.1.6.2) MIL-STD-186D (317)
1027		Class 3, Type I	0.0002 inch thick, without supplementary treatment.	MIL-STD-171D (1.1.4.3) MIL-STD-186D (312)
1028		Class 3, Type II	0.0002 inch thick, with supplementary chromate treatment.	MIL-STD-171D (1.1.5.3) MIL-STD-186D (315)
1029		Class 3, Type III	0.0002 inch thick, with supplementary phosphate treatment. (TT-C-490, Type I).	MIL-STD-171D (1.1.6.3) MIL-STD-186D (318)

TABLE II. Metallic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1030	Cadmium Coating Mechanically Deposited	MIL-C-81562 Material C	Mechanically deposited cadmium by impacting (peen plating). Intended for use as protective on ferrous parts. Optional coating for electroplated cadmium, QQ-P-416, and vacuum deposited cadmium, MIL-C-8837, when approved. Reference: MIL-HDBK-132A, Para. 6.7; ASTM R454	MIL-S-5002 MIL-STD-171D (1.1.7)
1031		Class 1, Type I	0.005 inch thick, without supplementary treatment.	---
1032		Class 1, Type II	0.005 inch thick, with supplementary chromate treatment.	MIL-STD-186D (363) MIL-STD-193J (Table VIII)
1033		Class 1, Type III	0.005 inch thick, with supplementary phosphate treatment. (TT-C-490, Type I).	---
1034		Class 2, Type I	0.003 inch thick, without supplementary chromate treatment.	---
1035		Class 2, Type II	0.003 inch thick, with supplementary treatment.	MIL-STD-186D (364) MIL-STD-193H (Table VII)
1036		Class 2, Type III	0.003 inch thick, with supplementary phosphate treatment. (TT-C-490, Type I).	---

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1030	Cadmium Coating (continued)	MIL-C-81562 Material C		
1037		Class 3, Type I	0.002 inch thick, without supplementary treatment.	---
1038		Class 3, Type II	0.002 inch thick, with supplementary chromate treatment.	MIL-STD-186D (365) MIL-STD-193J (Table VIII)
1039		Class 3, Type III	0.002 inch thick, with supplementary phosphate treatment (TT-C-490, Type I)	---
1040	Cadmium Plating Low Embrittlement Electrodeposition	MIL-STD-870	Low embrittlement process for cadmium plating of high-strength steels. Reference: MIL-HDBK-132A, Para. 3.6; see Code 1030.	MIL-STD-186D (358)
1045	Aluminum Coating, Hot Dip, for Ferrous Parts	MIL-A-40147	Economic and easily controlled method to apply aluminum coatings to steel to protect from corrosion. Reference: MIL-HDBK-132A, Para. 6.2.	MIL-STD-171D (1.12.1) MIL-STD-186D (369) MIL-STD-193J (Table VIII)
1046	Coating, Aluminum and Aluminum Al- loys, Metallic Compound Decompo- sition.	MIL-C-81740	Reference: MIL-HDBK-132A, Para 6.1.3.	MIL-STD-186D (370)
1047		Type I, Class 1	0.0005 inch thick (Type I as coated)	

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TABLE II. Metallic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1046	Coating, Aluminum and Aluminum Alloys (continued)	MIL-C-81740		
1048		Type I, Class 2	0.0003 inch thick	
1049		Type I, Class 3	0.0002	
1050		Type I, Class 4	0.0001	MIL-STD-808A
1051		Type II, Class 1	0.0005 inch thick	
1052		Type II, Class 2	0.0003	
1053		Type II, Class 3	0.0002	
1054		Type II, Class 4	0.0001	MIL-STD-193J (Table VIII)
1055		Type III, Class 1	0.0005 inch thick	
1056		Type III, Class 2	0.0003	
1057		Type III, Class 3	0.0002	
1058		Type III, Class 4	0.0001	
1059	Coating, Aluminum Inorganically Bonded, Electrochemically Deposited.	MIL-C-81797 Class 1 Class 2	----	MIL-STD-186D (371)
1060	Aluminum Coating Vacuum Deposited	MIL-C-23217	Vacuum deposited aluminum coating intended as a protective coating on metal parts.	MIL-S-5002

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TABLE II. Metallic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1060	Aluminum Coating (continued)	MIL-C-23217	Specified for steel parts that would be embrittled (hydrogen embrittlement) by an electrodeposition process. Coating is porous and will not protect against hydrogen embrittlement in service. Also used to provide corrosion resistance to high strength aluminum alloys. Temperature limit, 900°F. Reference: MIL-HDBK-132A, Para. 6.4.	MIL-STD-171D (1.12.2) MIL-STD-193J (Table VIII)
1061		Class 1	0.001 inch thick	MIL-STD-186D (367)
1062		Class 2	0.002 inch thick	MIL-STD-193J (Table VIII) MIL-STD-186D (368)
1065	Aluminum Coating Ion Vapor Deposited.	MIL-C-83488	IVD process	---
1066		Type I, Class 1	0.0010 inch thick	Type I as coated
1067		Type I, Class 2	0.0005	---
1068		Type I, Class 3	0.0003	---
1069		Type II, Class 1	0.0010 inch thick	Type II with supplementary chromate treatment.
1070		Type II, Class 2	0.0005	---

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1065 1071	Aluminum Coating (continued)	MIL-C-83488 Type II, Class 3	0.0003 inch thick	
1150 1151 1152 1153 1154	Chromium Plate, Electrodeposited	QQ-C-320 Class I Class I, Type I Class I, Type II Class 2	Chromium plating used for decorative or industrial applications. Specified for surfaces subject to wear, abrasion, or erosion. Reference: MIL-HDBK-132A, Para 3.4. (ASTM B177; AMS 2046) See Code 1170. Decorative plating. Decorative plating, bright finish. Decorative plating, satin finish. Engineering plating	MIL-S-5002 MIL-STD-171D (1.2) MIL-STD-194A (Table V, Item 2) MIL-STD-808 (P-106) MIL-STD-171D (1.2.1) MIL-STD-171D (1.2.1.1) MIL-STD-186D (319) MIL-STD-171D (1.2.1.2) MIL-STD-171D (1.2.2) MIL-STD-186D (320) MIL-STD-193H (Table VII) MIL-STD-171D (1.2.2.1)
1155 1156		Class 2a Class 2b	Engineering plating on parts applied as specified by the contracting agency. Engineering plating on parts below Rockwell C40 hardness, designed for limited life under dynamic loads.	MIL-STD-171D (1.2.2.2)

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Code	Nomenclature	Controlling Specification	Features	System Specifications
1150	Chromium Plate (continued)	QQ-C-320		
1157		Class 2c	Engineering plating on parts below Rockwell C40 hardness, designed for unlimited life under dynamic loads.	MIL-STD-171D (1.2.2.3)
1158		Class 2d	Engineering plating on parts, Rockwell C40 hardness or above, designed for limited life under dynamic loads.	MIL-STD-171D (1.2.2.4)
1159		Class 2e	Engineering plating on parts, Rockwell C40 hardness or above, designed for unlimited life under dynamic loads.	MIL-STD-171D (1.2.2.5)
1160	Chromium Plating, Black	MIL-C-14538	MIL-HDBK-132A, Para. 3.5.	MIL-STD-171D (1.2.4) MIL-STD-186D (322) MIL-STD-193H (Table VII)
1161	Chromium Plating, Electrodeposited, Porous	MIL-C-20218	For surfaces operating in lubricating oil. Reference: MIL-HDBK-132A, Para 3.4 (AMS 2407)	MIL-STD-171D (1.2.5) MIL-STD-186D (323) MIL-STD-193H (Table VII)
1162		Type I	Channel porosity (Reference: MIL-C-7460).	
1163		Type II	Pin-point porosity.	
1164		Type III	Intermediate.	
1165		Type IV	Grit blast.	

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1170	<u>Chromium Plating,</u> <u>Low Embrittlement</u>	MIL-STD-1501	Undercoat of nickel must be used for corrosion protection. Reference: MIL-HDBK-132A, Para. 3.4.	MIL-STD-186D (357)
1171		Type I, Class 1	Crack free.	
1172		Type I, Class 2	Limited cracking.	
1173		Type II, Class 1	Crack free	
1174		Type II, Class 2	Limited cracking	
1180	<u>Chromium Plating</u>	MIL-C-23422		
1200	<u>Nickel Plating,</u> <u>Electrodeposited</u>	QQ-N-290	Electroplated nickel used for corrosion protection and wear and abrasion resistance. Used to restore dimensions on worn surfaces. Serves as corrosion resistant undercoat for other functional coatings which lack corrosion resistance. Minimizes dissimilar metal corrosion between mild steel and corrosion resistant steel or between stainless steels. Reference: MIL-HDBK-132A, Para. 3.2; MIL-STD-868 (AMS 2423; AMS 2424)	MIL-S-5002 MIL-STD-171D (1.4) MIL-STD-193J (Table VIII) MIL-STD-196A (Table V, Item 4) MIL-STD-808A(P-150)

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1200	Nickel Plating, (continued)	QQ-N-290		
1201		Class 1	Decorative plating, type as specified by the procuring activity.	MIL-STD-171D (1.4.1) MIL-STD-186D (324-333)
1202		Class 2	Engineering plating, 0.003 inch minimum thickness after finishing.	MIL-STD-171D (1.4.2) MIL-STD-186D (334)
1203		Class 1	Ferrous Alloys.	---
1210	Nickel Plating, Electroless	MIL-C-26074	Nickel plating, deposited from an aqueous solution without use of an electric current. Corrosion resistance is approximately the same as electroplated nickel. The coating deposits evenly over irregular shapes and recessed surfaces, unlike the electroplate. Hardness and brittleness are both greater than electroplated nickel. Reference: MIL-HDBK-132A, Para. 6.5, (AMS 2404, AMS 2405).	MIL-S-5002 MIL-STD-171D (1.4.3)
1211		Class 1	As coated condition, no subsequent heat treatment.	MIL-STD-171D (1.4.3.1)
1212		Class 2	Conditioned for improved hardness (heat treated).	MIL-STD-171D (1.4.3.2) MIL-STD-193J (Table VIII)
----		Class 3	Aluminum alloys, non heat treatable.	MIL-STD-171D (1.4.3.3)

TABLE II. Metallic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1210	Nickel Plating (continued)	MIL-C-26074		
----		Class 4	Aluminum alloys, heat treatable	MIL-STD-1710 (1.4.3.4)
1211		Class 1, Grade A	0.001 inch thick, iron and aluminum based alloys.	MIL-STD-1860 (374)
1212		Class 2, Grade A	0.001 inch thick	MIL-STD-1860 (375)
1213		Class 1, Grade B	0.0005 inch	MIL-STD-1860 (374)
1214		Class 1, Grade C	0.0015 inch	MIL-STD-1860 (378)
1215		Class 2, Grade B	0.0005 inch	---
1216		Class 2, Grade C	0.0015 inch	---
1217		Class 3, Grade A	0.001 inch	MIL-STD-1860 (376)
1218		Class 3, Grade B	0.0005 inch	---
1219		Class 3, Grade C	0.0015 inch	---

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1210	<u>Nickel Plating</u> (continued)	MIL-C-26074		
1220		Class 4, Grade A	0.001 inch	MIL-STD-186D (377)
1221		Class 4, Grade B	0.0005 inch	---
1222		Class 4, Grade C	0.0015 inch	---
1225	<u>Black Nickel Plating, Electro-deposited</u>	MIL-P-18317	For blackening brass, bronze, or steel surfaces, 0.0002 inch minimum Reference: MIL-HDBK-132A, Para 3.3.	MIL-STD-171D (1.4.4) MIL-STD-186D (337)
1226	<u>Soft Nickel Plating</u>	MIL-P-27418	Electrodeposited, sulfamate bath, 0.002 inch. Reference: (AMS 2424)	MIL-STD-186D (356)
1230	<u>Nickel-Carbon Plating Porous</u>	MIL-N-55392	For aluminum, copper alloys, and steel.	MIL-STD-186D (380) MIL-STD-171D (1.2.3)
1240	<u>Brush Plating</u>	MIL-STD-865	Special electroplating procedure for coating parts or selected areas of parts without immersion tanks. Reference: MIL-HDBK-132A, Para 3.18.	MIL-STD-186D (373)
1241	Cadmium Chromium Copper Gold			
1242				
1243				
1244				

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1245 1246 1247 1248	Nickel Silver Tin Zinc	MIL-STD-865		
1250	Nickel Tungsten Plating, Brush	MIL-P-47184		
1300	Zinc Plating, Electrodeposited	QQ-Z-325	Zinc coating used as protective coating on ferrous metals. Protects steel sacrificially like cadmium below 150°F. Not highly resistant to corrosion itself. Forms bulky white corrosion product (bloom) in humid or moist environment. Main advantage is low cost. Corrosion protection is enhanced by use of supplementary treatments and paint. Reference: MIL-HNBK-132A, Para. 3.7. (ASTM A164, AMS 2402).	MIL-S-5002 MIL-STD-171D (1.9) MIL-STD-194A (Table V, Item 9) MIL-STD-808A(P-116, P-163)
1301		Type I, Class 1	Without supplementary treatment, 0.0010 inch thick.	MIL-STD-171D (1.9.1.1)
1302		Type I, Class 2	Without supplementary treatment, 0.0005 inch thick.	MIL-STD-171D (1.9.1.2)
1303		Type I, Class 3	Without supplementary treatment, 0.0002 inch thick.	MIL-STD-171D (1.9.1.3)

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Code	Nomenclature	Controlling Specification	Features	System Specifications
1300	Zinc Plating, (continued)	QQ-Z-325		
1304		Type II, Class 1	With supplementary chromate, 0.0010 inch thick.	MIL-STD-171D (1.9.2.1) MIL-STD-193J (Table VIII)
1305		Type II, Class 2	With supplementary chromate, 0.0005 inch thick.	MIL-STD-171D (1.9.2.2) MIL-STD-193J (Table VIII) MIL-F-14072B (M226, M227)
1306		Type II, Class 3	With supplementary chromate, 0.0002 inch thick.	MIL-STD-171D (1.9.2.3) MIL-STD-193J (Table VIII)
1307		Type III, Class 1	With supplementary phosphate, 0.0010 inch thick.	MIL-STD-171D (1.9.3.1)
1308		Type III, Class 2	With supplementary phosphate, 0.0005 inch thick.	MIL-STD-171D (1.9.3.2) MIL-F-14072B (M226)
1309		Type III, Class 3	With supplementary phosphate, 0.0002 inch thick.	MIL-STD-171D (1.9.3.3)
1310	Zinc Coating, Hot Galvanized, on Fa- bricated Parts.	ASTM A123	Reference: MIL-HDBK-132A, Para 6.2.	MIL-STD-193J (Table VIII)
1320	Zinc Coating, Hot Dip	ASTM A153	Iron and steel hardware. Reference: MIL-HDBK-132A, Para 6.2.	MIL-STD-171D (1.9.4) MIL-STD-193H (Table VII)

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1325	Coating, Zinc Flake/ Chromate Dispersion Immersion	MIL-C-87115	---	---
1326		Class 1	0.00020 inch thick	
1327		Class 2	0.00025 inch thick	
1328		Class 3	0.00029 inch thick	
1350	Gold Plating, Electrodeposited	MIL-G-45204	Gold plate is intended for high corrosion resistance in critical electrical applications. Thicknesses are available from 0.00002 to 0.00150 inch. Porosity and low corrosion protection of the substrate may occur with thicknesses under 0.0001 inch. Deposits of 0.0002 inch are normally used for electrical contact surfaces. Reference: MIL-HDBK-132A, Para 3.16 (ASTM B488, AMS 2422, AMS 2425).	MIL-S-5002 MIL-STD-171D (1.11) MIL-STD-193J (Table VIII)
1351		Type I, Grade A	99.7 percent gold, Knoop hardness 90 maximum, class as specified.	MIL-STD-171D (1.11.1)
1352		Type I, Grade B	99.7 percent gold, Knoop hardness 91-129, class as specified.	MIL-STD-186D (353-355) MIL-STD-171D (1.11.1)
1353		Type I, Grade C	99.7 percent gold, Knoop hardness 130-200, class as specified.	MIL-STD-171D (1.11.1)
1354		Type II, Grade B	95.5 percent gold, Knoop hardness 91-129, class as specified.	MIL-STD-171D (1.11.2)

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1350	Gold Plating, (continued)	MIL-G-45204		
1355		Type II, Grade C	95.5 percent gold, Knoop hardness 130-200, class as specified.	MIL-STD-171D (1.11.2)
1356		Type II, Grade D.	95.5 percent gold, Knoop hardness 201 and over, class as specified.	MIL-STD-186D (340-343) MIL-STD-171D (1.11.2)
1357		Type III, Grade A	99.9 percent gold, Knoop hardness 90 maximum, class as specified.	MIL-STD-171D (1.11.3)
1400	Silver Plating, Electro deposited	QQ-S-365	<p>Silver coatings are used on electrical components and for improvement of bearing life.</p> <p>Has high electrical conductivity and fair solderability.</p> <p>Imparts high resistance to seizure and corrosion by oxidizing oils to bearings.</p> <p>Will tarnish as a result of reaction with sulfur. This is particularly severe in industrial atmospheres.</p> <p>Porosity and low corrosion protection of the substrate may occur with thicknesses under 0.001 inch.</p> <p>Specification requires 0.0005 inch silver applied over nickel or copper base coating unless otherwise specified.</p> <p>Supplementary chromate treatment increases tarnish resistance.</p> <p>Reference: MIL-HDBK-132A, Para. 3.10 AMS 2410;AMS2411;AMS2412</p>	<p>MIL-S-5002</p> <p>MIL-STD-171D (1.7)</p> <p>MIL-STD-193J (Table VIII)</p> <p>MIL-STD-194A (Table V, Item 7)</p>

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TABLE II. Metallic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
1400	Silver Plating (continued)	QQ-S-365		
1401		Type I, Grade A	Matte, with supplementary chromate treatment.	MIL-STD-171D (1.7.4) MIL-STD-186D (338)
1402		Type I, Grade B	Matte, without supplementary treatment.	MIL-STD-171D (1.7.1) MIL-STD-186D (339)
1403		Type II, Grade A	Semi-bright, with supplementary chromate treatment.	MIL-STD-171D (1.7.5)
1404		Type II, Grade B	Semi-bright, without supplementary treatment.	MIL-STD-171D (1.7.2)
1405		Type III, Grade A	Bright, with supplementary chromate treatment.	MIL-STD-171D (1.7.6)
1406		Type III, Grade B	Bright, without supplementary treatment.	MIL-STD-171D (1.7.3)
1420	Copper Plating, Electrodeposited	MIL-C-14550	Reference: MIL-HDBK-132A, Para. 3.8 AMS 2418	MIL-STD-171D (1.10) MIL-STD-193J (Table VII) MIL-F-14072B (M214, M254)
1421		Class 1	0.0010 inch thick.	MIL-STD-171D (1.10.1) MIL-STD-186D (349)
1422		Class 2	0.0005 inch thick.	MIL-STD-171D (1.10.2) MIL-STD-186D (350)

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Code	Nomenclature	Controlling Specification	Features	System Specifications
1420	Copper Plating, (continued)	MIL-C-14550		
1423		Class 3	0.0002 inch thick.	MIL-STD-171D (1.10.3) MIL-STD-186D (351)
1424		Class 4	0.0001 inch thick.	MIL-STD-171D (1.10.4) MIL-STD-186D (352)
1430	<u>Tin Plating</u>		Reference: MIL-HDBK-132A, Para 3.11; ASTM B545; AMS 2408.	MIL-STD-171D (1.8) MIL-STD-193J (Table VIII) MIL-STD-194A (Table V, Item 8) MIL-F-14072B
1431		Type I, ASTM B545	Electrodeposited, 0.0003 inch.	MIL-STD-171D (1.8.1) MIL-STD-186D (344)
1432		Type II MIL-T-10727	Hot dipped, 0.0003 inch.	MIL-STD-171D (1.8.2) MIL-STD-186D (345)
1440	<u>Tin Cadmium Plating*</u>	MIL-P-23408	*See note code 1010.	MIL-STD-193J (Table VIII)
1441		Class 1	0.0005 inch thick	MIL-STD-186D (359)
1442		Class 2	0.0003 inch thick	MIL-STD-186D (360)
1443		Class 3	0.0002 inch thick	MIL-STD-186D (361)
1450	<u>Tin Lead Plating, Electrodeposited</u>	MIL-P-81728	Reference: MIL-HDBK-132A, Para. 3.13.6; MIL-L-46064; ASTM B579.	MIL-STD-186D (362)
1460	<u>Solder Coating</u>	MIL-S-46844	----	MIL-STD-186D (346)

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
1470	Palladium Plating	MIL-P-45209	Reference: MIL-HDBK-132A, Para 3.17.	MIL-STD-171D (1.13) MIL-STD-186D (372)
1480	Rhodium Plating, Electrodeposited.	MIL-P-46085	Reference: MIL-HDBK-132A, Para 3.15.	MIL-STD-171D (1.14)
1481		Type I, Class 1	0.000001 to 0.000010 inch thick	
1482		Type I, Class 2	0.000010 to 0.000020 inch thick	MIL-STD-186D (347)
1483		Type I, Class 3	0.000020 to 0.000100 inch thick	
1484		Type I, Class 4	0.000100 to 0.000250 inch thick	
1485		Type I, Class 5	0.000250 to 0.000500 inch thick	
1486		Type II, Class 1	0.000001 to 0.00001 inch thick	
1487		Type II, Class 2	0.000010 to 0.00002 inch thick	
1488		Type II, Class 3	0.000020 to 0.00010 inch thick	MIL-STD-186D (348)
1489		Type II, Class 4	0.000100 to 0.00025 inch thick	
1490		Type II, Class 5	0.000250 to 0.00050 inch thick	
1500	<u>Metallic Ceramic</u>	MIL-C-81751	-----	MIL-STD-186D (366)
1501	<u>Coating</u>	Type I, Class 1	Coating cured at 650°F.	

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Code	Nomenclature	Controlling Specification	Features	System Specifications
1500	Metallic Ceramic (continued)	MIL-C-81751		
1502		Type I, Class 2	Cured at 650°F and posttreated.	
1503		Type I, Class 3	Cured at 650°F, burnished prior to topcoat cure.	
1504		Type I, Class 4	Cured at 650°F. Posttreat by burnish- ing.	
1505		Type II, Class 1	Coating cured at 1485°F.	
1506		Type II, Class 2	Cured at 1485°F. Posttreat by burnishing.	
1507		Type III, Class 1	Thermal spray coating.	
1508		Type III, Class 2	Thermal spray coating. Posttreat by burnishing.	
1510	Lead Plating, Electrodeposited	MIL-L-13808	Reference: MIL-HDBK-132A, Para. 3.9 (ASTM B200; AMS 2414)	MIL-STD-171D (1.3.1, 1.3.2) MIL-STD-193J (Table VIII) MIL-STD-194A (Table V, Item 3) MIL-F-14072B (M223, M260, M323, M356)
1515	Lead Alloy Coating Hot Dip	MIL-L-13762	Reference: MIL-HDBK-132A, Para 6.2.	MIL-STD-171D (1.3.3) MIL-STD-193J (Table VIII)
1520	Ternary Alloy Electrodeposited	MIL-P-47141		

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Code	Nomenclature	Controlling Specifications	Features	System Specifications
2000	GENERAL EXTERIOR FINISHES			
2100	Acrylic Nitrocellulose Lacquer System	MIL-L-19537 MIL-L-19538	Inactive for new design use 2300. Acrylic nitrocellulose lacquer. Used as a general exterior finish. The finish system consists of wash primer (MIL-C-8514), primer (MIL-P-7962), and topcoat (MIL-L-19537/19538). Finish for aircraft with maximum air-speed under Mach 2.0 and skin temperature under 325°F. Resistant to diester lubricating oils. Gloss and semi-gloss are covered by MIL-L-19537. Camouflage (lusterless) is covered by MIL-L-19538. Color number in accordance with FED-STD-595 should be specified by the procuring activity. Standard exterior color is grey (FED-STD-595, Color No. 16473), except for camouflage and solar resistant finishes.	MIL-F-7179 MIL-F-18264
2101		MIL-F-7179: Class A	1 coat wash primer MIL-C-8514, 2 coats primer MIL-P-7962, 3 coats topcoat MIL-L-19537/19538.	MIL-STD-1303B (56, 56A)

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2102		MIL-F-7179: Class B	1 coat wash primer MIL-C-8514, 2 coats primer MIL-P-7962, 2 coats topcoat MIL-L-19537/19538.	---
2103		Class C	1 coat wash primer MIL-C-8514, 1 coat primer MIL-P-7962, 2 coats topcoat MIL-L-19537/19538.	
2104				
2105				
2106				
2107				
2108				
2110	Lacquer, Vinyl Resin, Semigloss	MIL-L-14486	Reference: MIL-HDBK-132A, Para 8.5.9 and 9.3.3.4, covers one type and one grade for use on steel surfaces.	MIL-F-14072B
2111	Varnish, Phenolic Daking	MIL-V-12276	Reference: MIL-HDBK-132A, Para. 9.3.12.6, covers 3 types or heat-hardening phenolic resin varnish.	MIL-STD-193J (Table VI)
2112	Varnish, Spar Phenolic Resin	TT-V-119	Reference: MIL-HDBK-132A, Para 9.3.12.8.	MIL-STD-171D MIL-STD-808A MIL-STD-1303B MIL-STD-171D (24.13)
2113	Shellac, Cut	TT-S-300	Reference: Type I, Bleached or Type II, Orange, MIL-HDBK-132A, Para 9.3.12.7.	MIL-STD-171D MIL-STD-1303B
2114	Primer, Paint Zinc Chromate Alkyd Type	TT-P-645	---	MIL-STD-1303B

TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2115	Paint, Stencil	TT-P-98	Reference: MIL-HDBK-132A, Para. 9.3.4.4 and 9.3.11.2, covers one type and 2 classes of opaque, fast-drying, flat-finish paint.	MIL-STD-1303B MIL-STD-808A
2116	Lacquer, Spraying Clear and Pigmented General Use	TT-L-58	Reference: MIL-HDBK-132A, Para 14.2 (9.2 Lacquer).	MIL-STD-171D MIL-STD-194A MIL-STD-171D (29.3)
2117	Enamel, Silicone/ Alkyd Copolymer Semigloss Exterior	TT-E-490	Reference: MIL-HDBK-132A, Para. 8.5.8 and 9.3.2.12 (comparable to TT-E-1593, gloss).	MIL-STD-808 MIL-STD-1303B MIL-STD-171D (22.10)
2118	Enamel, Lusterless, Zinc Phosphate, Styrenated, Alkyd- Type	MIL-E-52891	Finish coat on phosphated or primed steel and on ammunition component for protection against storage corrosion.	MIL-STD-171D (20.2)
2200	Acrylic Lacquer System	MIL-L-81352	Inactive for new design use code 2300. Acrylic lacquer. The finish system consists of MIL-P-23377 primer and MIL-L-81352 topcoat Finish for aircraft with maximum air-speed Mach 2 and over or with skin temperatures 325 to 350°F. Resistant to diester lubricating oil and heat. Color number in accordance with FED-STD-595 should be specified by the procuring activity.	MIL-F-7179 MIL-F-18264

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2200	Acrylic Lacquer (continued)	MIL-L-81352	Standard exterior color is grey (Color No. 16473 in accordance with FED-STD-595 (except for camouflage and solar resistant finishes. Has sufficient heat resistance to provide fair protection over exhaust path surfaces.	
2201		MIL-F-7179: Class A	1 coat primer MIL-P-23377, 3 coats topcoat MIL-L-81352.	---
2202		Class B	1 coat primer MIL-P-23377, 2 coats topcoat MIL-L-81352.	---
2204		Class D	2 coats primer, MIL-P-23377.	MIL-STD-186D, Code 408
2206		Class F	1 coat primer, MIL-P-23377. See code 2225.	MIL-STD-186D, Code 407
2207		Class G	1 coat topcoat, MIL-L-81352.	---
2208		Class H	No finish.	---
2210	Primer, Wash, Pre-treatment, Blue Formula 117B	DOD-P-15328	Used on clean metal surfaces as a treatment prior to application of the coating system. Increases adhesion. Reference: MIL-HDBK-132A, Para 4.7, 9.3.6.1, 10.3, 11.2. See code 2282.	MIL-STD-171D (8.7) MIL-STD-186D, Code 401 MIL-STD-808A MIL-F-14072B MIL-T-704H (Table II)
2215	Primer Coating, Zinc Chromate, Low Moisture Sensitivity	(TT-P-1757)	MIL-P-8585 cancelled; supersession specification TT-P-1757. Used primarily for spray application or surface treated with wash pretreatment coating. Corrosion resistant primer. Two compositions: "G"-General Use; and "L"-Limited used under	MIL-STD-171D (4.6) MIL-STD-186D, Code 402, 403, 504 MIL-STD-1303B (Table I) MIL-T-704H (Table I) MIL-STD-808

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2240	Primer Coating, Alkyd, Wood and Ferrous Metal	TT-P-636	Oil-modified alkyd varnish primer. Reference: MIL-HDBK-132A, Para. 9.3.6.5, 14.5. (See Code 3503).	MIL-STD-171D (24.19, 24.21.1, 22.21, 22.10) MIL-STD-193J (Tables III & IV) MIL-STD-808A MIL-STD-704H (Table II) MIL-STD-14072B
2245	Primer Coating, Synthetic, Rust-Inhibiting, Lacquer Resisting	TT-P-664	Durable, quick-drying, sprayable. Reference: MIL-HDBK-132A, Para. 9.3.6.3. (See Code 2430).	MIL-STD-171D (24.18, 24.20, 24.21.2, 22.2, 22.4, 22.9, 22.10) MIL-STD-193J (Table VII) MIL-STD-808A MIL-STD-1303G, Para. 4.3. MIL-F-14072B MIL-T-704H (Table IIA)
2255	Primer, Coating, Dipping, Automotive	MIL-P-14553	Class 1 - Low Bake; Class 2 - High Bake; R = General Use; L = Limited Use (air pollution control). Reference: MIL-HDBK-132A, Para. 9.3.6.2. (See Code 2500).	MIL-STD-171D MIL-STD-193J (Table VII)
2260	Primer, Coating, Shipboard, Vinyl Zinc Chromate	MIL-P-15930	Formula No. 120 - for hot spray. Reference: MIL-HDBK-132A, Para. 8.5.9, 13.4.	MIL-STD-171D MIL-STD-1303B, Sys 4B, 4RA, 49, 53, 63, 73 MIL-F-14072B

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2240	Primer Coating, Alkyd, Wood and Ferrous Metal	TT-P-636	Oil-modified alkyd varnish primer. Reference: MIL-HDBK-132A, Para. 9.3.6.5, 14.5. (See Code 3503).	MIL-STD-1710 (24.19, 24.21.1, 22.21, 22.10) MIL-STD-193J (Tables III & IV) MIL-STD-808A MIL-STD-704H (Table II) MIL-STD-140728
2245	Primer Coating, Synthetic, Rust-Inhibiting, Lacquer Resisting	TT-P-664	Durable, quick-drying, sprayable. Reference: MIL-HDBK-132A, Para. 9.3.6.3. (See Code 2430).	MIL-STD-1710 (24.18, 24.20, 24.21.2, 22.2, 22.4, 22.9, 22.10) MIL-STD-193J (Table VII) MIL-STD-808A MIL-STD-1303G, Para. 4.3. MIL-F-140728 MIL-T-704H (Table II & A) MIL-STD-1710 MIL-STD-193J (Table VII)
2255	Primer, Coating, Dipping, Automotive	MIL-P-14553	Class 1 - Low Bake; Class 2 - High Bake; G = General Use; L = Limited Use (air pollution control). Reference: MIL-HDBK-132A, Para. 9.3.6.2. (See Code 2500).	MIL-STD-1516A 28 September 1984
2260	Primer, Coating, Shipboard, Vinyl Zinc Chromate	MIL-P-15930	Formula No. 120 - for hot spray. Reference: MIL-HDBK-132A, Para. 8.5.9, 13.4.	MIL-STD-1710 MIL-STD-1303B, Sys 48, 48A, 49, 53, 63, 73 MIL-F-140728

TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2215	Primer Coating (continued)	(TT-P-1757)	air pollution regulations. Reference: MIL-HDBK-132A, Para. 9.3.6.11, 12.5, 13.4.	MIL-STD-171D MIL-STD-186D, Code 404 or 405
2220	Primer, Epoxy	MIL-P-52192	Used as a chemical resistant primer. Reference: MIL-HDBK-132A, Para. 9.3.6.15 (2 compositions).	MIL-STD-171D MIL-STD-186D, Code 404 or 405
2225	Primer, Coating Epoxy-Polyamide Chemical and Sol- vent Resistant	MIL-P-23377	Reference: MIL-HDBK-132A, Para. 8.5.5, 9.3.6.14. See Code 2204, 2206.	MIL-STD-171D MIL-STD-186D, Code 407 or 408 MIL-STD-1303G MIL-F-7179E MIL-F-14072B
2230	Primer, Lacquer Rust Inhibiting	MIL-P-11414	Cellulose nitrate primer. Reference: MIL-HDBK-132A, Para. 9.3.6.6, 12.5. (See Code 2430)	MIL-STD-171D MIL-STD-186D, Code 406
2235	Enamel, Semigloss, Rust Inhibiting	TT-E-485	Used as a primer; see Code 2400 for finish coat. Reference: MIL-HDBK-132A, Para. 9.3.6.4, 14.5, 15.4.	MIL-STD-171D (Finish 23.1, 27.3) MIL-STD-193J (Tables III & IV) MIL-STD-1303B, Sys 22 MIL-T-704H (Table II) MIL-F-14072B

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2265	Primer Surfacer, Sanding, Lacquer and Enamel Type	TT-P-662	Surfacing coat over primed steel to obliterate dents. Reference: MIL-HDBK-132A, Para. 9.3.6.8.	MIL-STD-171D MIL-STD-1303B, System 81
2270	Primer Surfacer, Synthetic	TT-P-659	Air-drying or baking, oil-modified alkyd varnish-base primer. Reference: MIL-HDBK-132A, Para. 9.3.6.9.	MIL-STD-171D
2275	Primer, Coating, Synthetic (for Brake Drums)	MIL-P-46093	-----	MIL-STD-193J (Table VII)
2276	Plastic, Plastisol (for Coating Metallic Objects)	MIL-P-20689	-----	MIL-STD-193J (Table VII)
2277	Enamel, Camouflage, Solar and Heat Reflecting	MIL-E-46061	Cancelled.	MIL-F-14072B
2278	Enamel, Alkyd, Camouflage	MIL-E-5279A	Must be applied to 1.8 mil minimum thickness to meet infrared reflectance requirements.	MIL-T-704H (Table IIA) MIL-F-14072B MIL-STD-186D, Code 444, 445 MIL-STD-171D (20.19)

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2279	Coating, Aliphatic, Polyurethane, Chemical-Agent Resistant	MIL-C-46168	Must be applied to 1.8 mil minimum thickness to meet infrared reflectance requirements.	MIL-T-704II (Table IIA)
2280	Primer Coating, Inorganic, Zinc Dust Pigmented, Self-Curing for Steel Surfaces	MIL-P-38336	Zinc rich primer for steel structures.	MIL-STD-171D Finish 24.16 MIL-STD-808A
2281	Primer Coating, Zinc Dust Pigmented for Steel Surfaces	MIL-P-26915	-----	MIL-STD-808A
2282	Primer Coating, Pretreatment One Package Wash Primer for Steel, Aluminum and Magnesium	DOD-P-15328	See Code 2210	MIL-STD-808A
2283	Coating for Magnesium and Magnesium Alloys	MIL-C-13335	Cancelled-superseded by MIL-M-45202, Type I, Class A - IIAE film. See Codes "M, N." Reference: MIL-HDBK-132A, Para. 5.4; AMS 2476.	MIL-STD-194A MIL-STD-808A, F-402 F-403
2284	Enamel, Lusterless, Quick-Drying, for Ammunition	MIL-E-10687	Cancelled - superseded by TT-E-516. See Code 2420.	MIL-STD-194A

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2285	Varnish, Shellac	TT-V-91	Cancelled - superseded by TT-S-300. See Code 2113.	MIL-STD-194A
2286	Paint; Primer, Zinc, Yellow, for Aluminum and Magnesium Surfaces	TT-P-660	Cancelled.	MIL-STD-194A
2287			Cancelled.	
2288	Luminescent Material, Fluorescent	MIL-L-25142	-----	MIL-STD-171D Finish 30.4.1 MIL-STD-186D, Code 490
2289	Enamel, Camouflage, Quick Drying	MIL-E-5556	Cancelled. See Code 2320 (TT-E-527)	
2290	Primer Coating, Epoxy Process for Application	MIL-P-46856	Application Spec.	MIL-STD-186D
2291	Paint, Epoxy Polyamide, General Specification for	MIL-C-24441	-----	MIL-STD-1303B System 69, 80
2292	Coating System, Epoxy Polyamide, Chemical and Solvent Resistant, Process for Application of	MIL-C-22751	Process for application of MIL-C-22750. See Code 2360. Application Spec.	MIL-STD-1303B MIL-F-7179E

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2294	Paint, Outside, Gray No. 11, Vinyl-Alkyd, Formula 122-11	MIL-P-15935		MIL-STD-1303B, System 49, 53
2295	Primer Coating, Shipboard, Vinyl-Red Lead (Formula No. 119-For Hot Spray	MIL-P-15929		MIL-STD-1303B, System 49
2296	Enamel, Alkyd Camouflage, Lusterless	MIL-E-52835	Must be applied to 1.8 mil minimum thickness to meet infrared reflectance requirements.	MIL-T-704H (Table IIA) MIL-STD-186D Code 446, 447 MIL-STD-171D (20.20)
2299	Enamel, Equipment, Light Gray, Formula No. 111	MIL-E-15090		MIL-F-14072B MIL-STD-1303

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2300	Polyurethane Coating (Primer: MIL-P-23377; see 2310 for MIL-P-87112)	MIL-C-83236	<p>Standard finish system for Air Force weapon systems. Flexible, corrosion preventive, chemical resistant polyurethane coating of the aliphatic type. The finish system consists of MIL-P-23377 primer and MIL-C-83286 topcoat. Good resistance to all common aircraft fluids. Good heat resistance to provide protection on exhaust path surfaces. Color Number in accordance with FED-STD-595 should be specified by the procuring activity. Standard exterior color is grey (FED-STD-595, Color No. 16473) except for camouflage and solar resistant finishes.</p> <p>Reference: MIL-HDBK-132A, Para. 8.5.7.9.3.1.7, 12.5</p>	MIL-F-7179E

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2300	Polyurethane Coating (continued)			
2301		MIL-F-7179: Class A	1 coat primer MIL-P-23377, 3 coats topcoat MIL-C-83286.	---
2302		Class B	1 coat primer MIL-P-23377, 2 coats topcoat MIL-C-83286.	MIL-STD-808A, FF909
2304		Class D	2 coats primer MIL-P-23377.	---
2306		Class F	1 coat primer MIL-P-23377.	---
2307		Class G	1 coat topcoat MIL-C-83286.	---
2308		Class H	No finish.	---
2309			2 coats topcoat MIL-C-83286 (Primer as specified by procuring activity such as MIL-C-26915 Type I).	---
2310	Polyurethane Coating (Primer: MIL-P-87112; see 2300 for MIL-P-23377)	MIL-C-83286	Finish system for Air Force flexible wing systems. The finish system consists of primer in accordance with MIL-P-87112 and topcoat in accordance with MIL-C-83286. See Code 2300.	MIL-F-7179E
2311		MIL-F-7179: Class A	1 coat primer MIL-P-87112, 3 coats topcoat MIL-C-83286.	---
2312		Class B	1 coat primer MIL-P-87112, 2 coats topcoat MIL-C-83286.	---
2313		Class D	2 coats primer MIL-P-87112.	---
2314		Class E	1 coat primer MIL-P-87112.	---
2315		Class G	1 coat topcoat MIL-C-83286.	---
2316		Class H	No finish.	---

TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2320	Enamel, Alkyd, Lusterless	TT-E-527	Reference: MIL-HDBK-132A, Para. 8.5.4, 9.3.2.8. See Code 3503.	MIL-STD-171D (Table XIII) MIL-STD-186D, Code 415, 420 MIL-STD-193J (Table II, III) MIL-STD-194A MIL-STD-808A MIL-STD-1303B System No. 7, 77 MIL-T-704H (Table II) MIL-F-7179E MIL-F-14072B
2326	Lacquer, Acrylic Camouflage, Lusterless	MIL-L-52909		MIL-T-704H MIL-STD-171D
2327	Lacquer, Camouflage Lusterless Hot Spray, Forest Green	MIL-L-52926		MIL-T-704H MIL-STD-171D MIL-STD-1516A
2328	Enamel, Alkyd, Camouflage, Flash Dry	MIL-L-52929		MIL-T-704H MIL-STD-171D (20.22) MIL-STD-1516A
2330	Enamel, Alkyd, Semigloss	TT-E-529	Reference: MIL-HDBK-132A, Para. 9.3.2.9. Class A-air drying, Class B-baking. See Code 2410, 3503.	MIL-STD-171D (Table XIV) MIL-STD-186D, Code 425, 437 MIL-STD-193H (Table VI) MIL-STD-194A MIL-STD-808 MIL-STD-1303B, Sys 9, 13

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2330	Enamel, Alkyd (Continued)	TT-E-529		MIL-T-704H (Table II) MIL-F-7179E MIL-E-14072B
2340	Enamel, Semigloss	MIL-E-52227	Reference: MIL-HDBK-132A, Para. 9.3.2.10.	MIL-STD-171D Finish 21.21 MIL-STD-186D, Code No. 449, 461 MIL-STD-193J (Table III)
2350	Lacquer, Semigloss Cellulose Nitrate	MIL-L-52043	Reference: MIL-HDBK-132A, Para. 12.5, 13.4.	MIL-STD-171D, (Table XIV) MIL-STD-186D, Code 473 MIL-STD-193H (Table VI) MIL-T-704H (Table II)
2360	Coating, Epoxy Polyamide	MIL-C-22750	Reference: MIL-HDBK-132A, Para. 9.3.1.5. Application Spe- cification: MIL-C-22751; See Code 2292. Replaces cancelled specification MIL-P-22808 (See Code 2610). Type I, Gloss; Type II, Semigloss; Type III, Camouflage. Class 1: Non-Air Pollution Regulation; Class 2: Air Pollution Regulation.	MIL-STD-171D, Finish (24.17, 24.8) MIL-STD-186D, Code No. 485-488. MIL-STD-193J (Table VII) MIL-STD-1303B System 57, 75 MIL-F-7179E MIL-F-14072B, Film Designation N, P, or T

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2370	Lacquer, Spraying, Acid Resistant (for Aluminum Surfaces Around Storage Batteries)	TT-L-54	-----	MIL-STD-186D, Code 495
2380	Enamel, Exterior, White, Vinyl-Alkyd (Formula No. 122-82)	MIL-E-16738	-----	MIL-STD-186D, Code 496 MIL-STD-1303B, System 48A
2390	Varnish, Moisture and Fungus Resistant	MIL-V-173	For the treatment of communications, electronic, and associated electrical equipment.	MIL-STD-171D Finish 30.5 MIL-STD-186D, Code 497 MIL-STD-1303B, System 42 MIL-STD-1516A 28 September 1984
2400	Enamel, Semigloss, Rust Inhibiting	TT-E-485	Finish Coat; see Code 2235 for use as primer. Reference: MIL-HDBK-132A, Para. 9.3.2.7, 12.5, 13.4, 14.2. Type I, dip; Type II, brush, spray; Type III, roller; Type IV, flash dry Comp. L, Air Pollution Regulation.	MIL-STD-171D, Finish 21.1, 21.5, 21.19, 21.20, 27.3 MIL-STD-193J, Tables III, IV) MIL-STD-194A MIL-STD-1303B, System 46, 62 MIL-T-704H, Table II MIL-F-14072B, P215J
2420	Enamel, Lusterless, Quick-Drying, Styrenated Alkyd Type	TT-E-516	Replaces cancelled MIL-E-10687 (see Code 2284). One coat lusterless finish for projectiles, grenades, etc Reference: MIL-HDBK-132A, Para. 9.3.2.5.	MIL-STD-171D, Table XIII MIL-STD-1303B, Systems 13, 46, 54

TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2430	Lacquer, Lusterless Hot Spray	MIL-L-11195	Two coat lusterless lacquer finish for automotive and general use with MIL-P-11414 (Code 2230) or TT-P-664 (Code 2245). Cellulose nitrate vehicle modified with phthalic alkyd resin. Reference: MIL-HDBK-132A, Para. 9.3.3.3.	MIL-STD-171D (Table XIII) MIL-STD-193J (Table II) MIL-STD-194A MIL-STD-1303B, System 55
2440	Enamel, Alkyd, Lusterless, Quick Drying	TT-E-515	Reference: MIL-HDBK-132A, Para. 8.5.4, 9.3.2.4.	MIL-STD-171D (Table XIII) MIL-STD-1303B, System 59
2460	Primer Coating, Phenolic Water Immersible	MIL-P-12742	Phenolic primer: Type I - metal surfaces; Type II - wood surfaces. Primer for enamel (Code 2470). Reference: MIL-HDBK-132A, Para. 8.5.6, 9.3.6.7.	MIL-STD-171D Table XIII MIL-STD-808A F-200, F-213 MIL-T-704H (Table II)
2470	Enamel, Lusterless, Phenolic, Outside	TT-E-522	See Code 2460 for primer. Reference: MIL-HDBK-132A, Para. 8.5.6, 9.3.2.6.	MIL-STD-171D, Table XIII MIL-STD-1303B, System 50A MIL-T-704H, (Table II)
2480	Enamel, Baking, Phenol- or Urea-Formaldehyde	MIL-E-480 (JAN-E-480)	Type I-phenol formaldehyde resin base. Type II-urea formaldehyde resin base (primarily for use on zinc surfaces) Reference: MIL-HDBK-132A, Para. 9.3.2.1.	MIL-STD-171D (Table XIV) MIL-STD-194A MIL-STD-1303B, System 50

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2500	Primer, Coating, Dipping, Automotive	MIL-P-14553	See Code 2255.	---
2520	Primer, Weld-thru	MIL-P-13380	Cancelled - use MIL-P-46105 (see Code 5345).	---
2530	Enamel, Wrinkle Finish, for Aircraft Use	MIL-E-5558	-----	MIL-STD-171D Finish 23.1 MIL-STD-194A MIL-STD-808 A-FF-908
2540	Coating Compound, Bituminous, Solvent Type, Black	MIL-C-450	For ammunition. Type I - Low solids (spray); Type II - Medium solids (spray or brush); Type III - Heavy paste. Reference: MIL-HDBK-132A, Para. 9.3.1.1.	MIL-STD-171D Finish 24.2 MIL-STD-1303B, System 47
2550	Coating Compound, Bituminous, Solvent Type	TT-C-520	Underbody coating for motor vehicles. Reference: MIL-HDBK-132A, Para. 9.3.1.2.	MIL-STD-171D Finish 24.3 MIL-STD-193H Table VI
2560	Primer Coating, for Red Fuming Nitric Acid Resistant Paint	MIL-P-22636	Primer for coating Code 2570.	MIL-STD-171D; Finish 24.4
2570	Paint, Rubber, Red Fuming Nitric Acid Resistant	MIL-P-14458	Use primer Code 2560. Reference: MIL-HDBK-132A, Para. 9.3.4.3.	MIL-STD-171D; Finish 24.4

TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2580	Paint, Heat Resisting, Silicone Aluminum	MIL-P-14276	Heat resistant aluminum finish for temperatures to 1000°F. Cancelled-use TT-P-28 (Code 2804).	---
2590	Paint, Priming, Exterior and Interior	MIL-P-22332	For ammunition. Reference: MIL-HDBK-132A, Para. 9.3.6.13.	MIL-STD-171D, Finish 24.6 MIL-STD-1303B, System 67
2600	Coating Compound, Bituminous Solvent Type, Acid Resistant	TT-C-494	-----	MIL-STD-171D, Finish 24.7
2610	Paint, Epoxy, Hydraulic Fluid Resistant	MIL-P-2280A	Cancelled - use MIL-C-22750 (Code 2360)	
2630	Varnish, Asphalt	TT-V-51	Reference: MIL-HDBK-132A, Para. 9.3.12.1. Two coat acid resistant finish for general use.	MIL-STD-171D, Finish 24.10 MIL-STD-808A Finish Code FF-905
2700	Erosion Resistant Coatings		Coatings to resist erosive effects of rain and sand on frontal surfaces, impact angle of 15° or more.	MIL-F-7179 MIL-F-18264 MIL-R-7705
2701		MIL-C-7439, Class 1	Black erosion resistant coating based on neoprene rubber. Intended to protect exterior laminated plastic parts, helicopter rotor blades, metal leading edges, etc.	MIL-STD-1303B, System 74

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2701	(continued)	MIL-C-7439, Class 1	Qualifies for 40 to 90 minutes exposure to one inch per hour rainfall at 500 mph simulated. Also used for chemical resistance in battery compartments and aircraft latrine areas. See Code 5337.	
2702		MIL-C-7439, Class 2	Same material as MIL-C-7439, Class 1, with an added antistatic coating. Intended for use on radomes, antennas, and microwave windows. Prevents radio and radar interference due to buildup of static charges on exterior surfaces. See Code 5337.	MIL-STD-1303B, System 72
2703		MIL-C-27315, Class I	White erosion resistant coating based on neoprene rubber. Same as MIL-C-7439 except color. Used where solar (thermal) reflectance is an additional requirement.	MIL-STD-1303B, System 72
2704		MIL-C-83231 Type I	Black erosion resistant coating based on a polyurethane formulation. Intended to protect exterior laminated plastic parts of high speed aircraft and missiles from erosion. Coating system consists of primer and topcoat included in a kit over properly pretreated surface. Qualified for 100 to 120 minutes exposure to one inch per hour rainfall at 500 mph, simulated.	---

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
2704	(continued)	MIL-C-83231, Type I	Two classes available, Class A for general use and Class B for use where air pollution regulations dictate.	---
2706		MIL-C-83231, Type II	Same material as MIL-C-83231, Type I, with an added antistatic film. Intended for use on radomes, antennas, and microwave windows. Prevents radio and radar interference due to buildup of static charges on exterior surfaces.	
2708	Coating System Polyurethane, Non-Yellowing White Rain Erosion Resistant, Thermally Reflective	MIL-C-83445		MIL-STD-1516A
2800	High Temperature Coatings		Protects aircraft materials in specified areas from deterioration at high temperatures. For solar (thermal) reflective coatings, see Code 5200.	MIL-F-7179 MIL-F-19264
2802			Cancelled.	
2804		TT-P-2A	Aluminized silicone coating, used on hot air and exhaust ducts and on hot surfaces in engine compartments for corrosion prevention. Applies to properly pretreated surface without a primer. Temperature limit: 1200°F.	MIL-STD-1710 Finish 24.5 MIL-STD-193J (Table VII) MIL-STD-1303B System 10 MIL-T-704H, 3.3.8

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
3000	GENERAL INTERIOR FINISHES			
3100	Nitrocellulose Lacquer	TT-L-32 TT-L-20	General purpose interior coating. Not resistant to diester lubricant. Temperature limit: 200°F. Gloss is covered by TT-L-32. Camouflage (lusterless) is covered by TT-L-20. Color number in accordance with FED-STD-595 should be specified by the procuring activity. Reference: MIL-HNBK-132A, para. 9.3.3.2, 12.5, 14.2.	MIL-F-7179 MIL-F-1A264 TT-L-32 (MIL-STD-193J) TT-L-20 (MIL-STD-171D, 24, 23)
3101		<u>MIL-F-7179:</u> Class A	Note: MIL-P-8585 superseded by TT-P-1757 (See Code 2215). 1 Coat wash primer MIL-C-8514, 2 coats primer TT-P-1757. 3 coats topcoat TT-L-32/TT-L-20.	
3102		Class B	1 Coat wash primer MIL-C-8514, 2 coats primer TT-P-1757. 2 Coats topcoat TT-L-32/TT-L-20.	
3103		Class C	1 Coat wash primer MIL-C-8514, 1 Coat primer TT-P-1757. 2 Coats topcoat TT-L-32/TT-L-20.	MIL-STD-808A (F-503) MIL-STD-1303B, System 17, 27
3104		Class D	3 Coats primer TT-P-1757.	MIL-STD-808A (F-504) MIL-STD-1303B, System 59
3105		Class E	2 Coats primer TT-P-1757.	

TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
3100	Nitrocellulose (continued)	MIL-F-7179		
3106 3107 3108		Class F Class G Class H	1 Coat primer TT-P-1757. 1 Coat topcoat. No finish.	MIL-F-7179 MIL-STD-1710 MIL-STD-1516
3500	Finishes For Wood		Reference: MIL-HDBK-132A, Chapter 15.	
3501	Varnish	TT-V-121	General purpose water resistance spar varnish. Fill open grain woods with wood filler TT-F-336. Topcoat with 2 Coats TT-V-121. Four Coats TT-V-121 shall be used when wood is in contact with metal or on exterior locations. Reference: MIL-HDBK-132A, Para. 9.3.12.9.	MIL-STD-1710, Finish 28.3, Table XIX, Table XVIII MIL-STD-194A, Table II MIL-STD-808A, F-502 MIL-STD-1303B, System 31 MIL-STD-1516
3502	Varnish	TT-C-542, Type I	heavy duty polyurethane varnish for cargo flooring and applications with abrasion resistant requirement. Fill open grain woods with wood filler TT-F-336, and seal all surfaces with TT-S-176. Topcoat with 2 Coats TT-C-542. Reference: MIL-HDBK-132A, Para. A.5.7.	MIL-STD-1516

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
3503	Enamel	TT-E-489	Covers alkyd enamels TT-E-489 (gloss), TT-E-527 (lusterless), and TT-E-529 (semi-gloss). Fill open grain woods with wood filler TT-F-336, and prime all surfaces with TT-P-636. Apply 2 topcoats of enamel, or 4 coats when in contact with metal or on exterior locations. The procuring activity should specify the appropriate color number in accordance with FED-STD-595. Reference: MIL-HDBK-132A, Para. 8.5.4, 9.3.2.2.	MIL-STD-1516 MIL-STD-171D Finish 28.1, 28.2 MIL-STD-193J, Table III, IV MIL-STD-808A F-500, F-501, F-503 MIL-STD-1303B, System 14, 14A MIL-T-704H, Table II, Type A MIL-F-14072B, Finish P911, G or K
3505	Primer, Paint, Exterior Undercoat for Wood, Ready-Mixed, White and Tints	TT-P-25	-----	MIL-STD-1303B, System 12, 14, 22.
3507	Sealer, Surface, Wood Preservative	MIL-S-13518	Type I - Tetrachlorophenol; Type II - Pentachlorophenol Class 1 - Linseed oil vehicle; Class 2 - Alkyd resin vehicle. Reference: MIL-HDBK-132A, Para. 9.3.8.1.	MIL-STD-194A MIL-STD-808, F-500, F-501 Finish Code MIL-T-704H, Table II Type A, B MIL-F-14072B, P911

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
3508	Wood Preservative Water Repellant	TT-M-572	TT-M-571, Wood Preservation, Treating Practices.	MIL-STD-171D, Finish 25.1, 25.2, 25.3 MIL-STD-186D, Code 217, 218, 219 MIL-STD-1303B
3509	Vacuum Pressure or Vacuum Soak Treatment, Composition A	---	Wood Preservative Treatment. TT-M-572, Composition A - See Code 3508.	MIL-STD-186D, Code 217 MIL-STD-171D, Finish 25.1
3510	Immersion Treatment Composition B	---	Wood Preservative Treatment. TT-M-572, Composition B - See Code 3508.	MIL-STD-186D, Code 218 MIL-STD-171D, Finish 25.2
3511	Surface Treatment Composition C	---	Wood Preservative Treatment. TT-M-572, Composition C - See Code 3508.	MIL-STD-186D, Code 219 MIL-STD-171D, Finish 25.3
5000	SPECIAL PURPOSE COATINGS		Reference: MIL-HDBK-132A, Chapter 16.	MIL-STD-171D, Table XVI and XX
5010	Walkway Coating and Matting	MIL-N-5044	Application specification: MIL-W-5050. Nonslip walkway materials for aircraft walkway areas, exterior and interior. Reference: MIL-HDBK-132A, Para. 16.4.	MIL-F-7179 MIL-STD-171D, Finish 30.3 MIL-STD-186D, Code 491, 492 MIL-STD-193H, Table VI MIL-STD-1516

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5010	Walkway Coating (continued)	MIL-W-5044		MIL-STD-193J (Table VIII)
5011		Type I	Coating, smooth texture (no grit). For use when aerodynamic smoothness is a major factor.	
5012		Type II	Coating, rough texture (with grit). Provides maximum nonslip.	
5013		Type III	Matting, adhesively bonded. Provides maximum nonslip and wear resistance Provides minimum waiting period after application before it can be placed in service. Cannot be applied to compound curves or projections (e.g., raised rivet heads).	
5100	Walkway Compound	MIL-C-38713	Polysulfide coating compound which provides high degree of moisture impermeability and corrosion resistance.	MIL-STD-1516
5110	Deck Covering Compound, Nonslip, Light Weight	MIL-D-23003	Reference: MIL-HNBK-132A, Para. 16.4.	MIL-F-7179 MIL-STD-171D, Finish 30.2 MIL-STD-193J, (Table VII)

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5230	Coating, Gray Undercoat (Solar Heat Reflecting)	MIL-C-46127	Reference: MIL-HDBK-132A, Para. 9.3.9. (Primer for Codes 5210, 5220, 5230, 5240, 5250 for ferrous surfaces.)	MIL-STD-171D, Finish 24.18, 24.19, 24.20 MIL-STD-186D, Code 410 MIL-STD-193J (Table VII)
5235	Enamel, Semigloss, Rust Inhibiting, Solar Heat Reflecting, Olive Drab	MIL-E-46139	Reference: MIL-HDBK-132A, Para. 9.3.9.	MIL-STD-171D, Finish 24.22.1 - Type I Finish 24.22.2 - Type II MIL-STD-193J (Table VII)
5240	Lacquer, Lusterless Solar Heat Reflecting, Olive Drab	MIL-E-46138	Reference: MIL-HDBK-132A, Para. 9.3.9.	MIL-STD-171D, Finish 24.20 MIL-STD-193J (Table VII)
5245	Lacquer, Lusterless Solar Heat Reflecting	MIL-L-46142		MIL-T-704H MIL-STD-171D (24.24)
5250	Enamel, Lusterless, Quick Drying, Solar Heat Reflecting, Olive Drab	MIL-E-46096	Reference: MIL-HDBK-132A, Para. 9.3.9.	MIL-STD-171D, Finish 24.18 MIL-STD-186D, Code 409 MIL-STD-193J (Table VII) MIL-STD-1303B, System 81
5260	Paint, Heat Resisting, Olive Drab (1400°F)	MIL-P-14105		MIL-STD-193J (Table VII) MIL-STD-808A MIL-STD-704H, 3.3.8

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5200	Solar (Thermal) Reflective Coating	MIL-C-27227	Gloss white polyurethane coating designed to reflect thermal flux on aircraft surfaces. Also suitable for high temperature (400°F) service when used as specified in Code 2802. Apply over properly pretreated surface primed with two coats primer, MIL-P-8585 (Code 2215).	MIL-F-7179 MIL-STD-1516
5205	Coating, Polyurethane, Aliphatic Isocyanate, Thermal Flux Resistant, For Aerospace Applications	MIL-C-83466		
5210	Enamel, Alkyd, Lusterless, Solar Heat Reflecting	MIL-E-46117	Reference: MIL-HDBK-132A, Para. 9.3.9.	MIL-STD-171D, Finish 24.19 MIL-STD-186D, Code 411 MIL-STD-193H, Table VI
5220	Enamel, Alkyd, Semigloss, Solar Heat Reflecting	MIL-E-46136	Reference: MIL-HDBK-132A, Para. 9.3.9. Type I Type II Type III	MIL-F-193H, Table VI MIL-STD-171D, Finish 24.21.1 MIL-STD-186D, Code 412 MIL-STD-171D, Finish 24.21.2 MIL-STD-186D, Code 413 MIL-STD-171D, Finish 24.21.3 MIL-STD-186D, Code 414

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5300	Fluorescent Paint	MIL-P-21563	Conspicuity marking for USAF aircraft to aid in visual detection. Normally applied over existing aircraft finish in two or three coats followed by clear acrylic lacquer overcoat.	MIL-STD-1516 MIL-STD-1303B, System 79
5310	Fluorescent Film	MIL-F-22735	Conspicuity marking for USAF aircraft to aid in visual detection. Adhesive backed film offered as alternate to paint. Negates masking or stencils.	MIL-STD-1516
5325	Coating Kit, Epoxy for Interior of Steel Fuel Tanks	MIL-C-4556	-----	MIL-STD-1710, Finish 24.14 MIL-STD-808, FF-907
5331	Sealing Compound, Adhesive Curing, Polysulfide Base	MIL-S-11031	-----	MIL-STD-186D, Code 512 MIL-STD-194A, Para. 4.4
5332	Sealing Compound, Noncuring (Polysulfide Base)	MIL-S-11030	-----	MIL-STD-1710, Para. 4.6 MIL-STD-186D, Code 511 MIL-STD-194A, Para. 4.4
5333	Coating, Anti-Fouling, Hull Bottom for Weapons Systems	MIL-C-23675	-----	MIL-STD-1303B, System 66

TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5334	Paint Coating Systems, Steel Ship Tank Fuel and Salt Water Ballast	MIL-P-23236	-----	MIL-STD-171D, Finish 24.15 MIL-STD-1303B, System 80,80A
5335	Paint System, Fluorescent, Removable, for Aircraft Application	MIL-P-21600	-----	MIL-STD-1303B, System 79A
5336	Paint, Antifouling Vinyl-Red (Formula No. 121/63)	MIL-P-15931	-----	MIL-STD-1303B, System 48
5337	Coating System, Elastomeric, Rain Erosion Resistant with Anti-Static Treatment, for Exterior Aircraft and Missile Plastic Parts	MIL-C-7439	See Codes 2701 and 2702.	MIL-STD-1303B
5338	Compound, Asphaltic Hot-melt (Cavity Lining)	MIL-C-3301	-----	MIL-STD-1303B, System 47
5339	Lacquer, Vinyl Resin, Gasoline and Water Resistant	MIL-L-2638	-----	MIL-STD-1303B, System 64

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5340	Varnish, Spar, Water Resisting, Formula 80	MIL-V-1174	-----	MIL-STD-1303B, System 25, Para. 5.6.2.1.3
5341	Enamel, White (Formula 30) for Naval Shipboard Use	MIL-E-1115	-----	MIL-STD-1303B, System 14R
5342	Varnish, Spar Alkyd-Resin	TT-V-109	-----	MIL-STD-1303B, System 31
5343	Plastic Material, Foamed Polyurethane for Encapsulating Electronic Components	MIL-P-46847	-----	MIL-STD-186D, Code 607
5344	Insulating Compound Electrical (for Coating Printed Circuit Assemblies)	MIL-I-46058	-----	MIL-STD-171D, Finish 30.6 MIL-STD-186D, Code 603-606
5345	Primer Coating, Weld-through Zinc-rich	MIL-P-46105	Reference: MIL-HNBK-132A, Para. 9.3.6.10. See Code 2520.	MIL-STD-171D, Finish 24.1 MIL-STD-193J (Table VII)
5346	Insulating Varnish, Electrical, Impregnating	MIL-I-24092	Reference: MIL-HNBK-132A, Para. 9.3.12.2.	MIL-STD-1303B, System 42

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5350	Luminescent Material and Equipment (Non-radio-active)	MIL-L-3891		MIL-STD-171D, Finish 30.4.2, 30.4.3 MIL-STD-186D, Code 489 MIL-STD-1303B System 51, 64
5500	Integral Fuel Tank Materials		Coatings and sealing compounds for aircraft integral fuel tanks.	MIL-STD-1516
5510	Sealing Compound	MIL-S-8802	Polysulfide sealant for faying surface and fillet seals. Service temperature limit is 250°F.	MIL-STD-186D, Code 503 MIL-STD-1303B, System 78 MIL-STD-1516 MIL-F-7179 MIL-F-14072B
5511		Class A-1/2	Brushable consistency, 1/2 hour pot life, for faying surfaces and initial penetrating coating over crevices and fasteners.	
5512		A-2	Brushable consistency, 2 hours pot life.	
5513		B-1/2	Heavy bodied sealant, 1/2 hour pot life, for faying surfaces, fillets, and topcoating over crevices and fasteners.	
5514		B-2	Heavy bodied sealant, 2 hours pot life.	
5515		B-4	Heavy bodied sealant, 4 hours pot life.	
5516		C-20	Faying surface sealant, 20 hours pot life, for assemblies requiring long assembly time.	

TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5517	Sealing Compound (5510 continued)	MIL-S-8802 Class - C-80	Faying surface sealant, 80 hours pot life.	
5518	Sealing and Coating Compound, Corrosion Inhibiting	MIL-S-81733	Polysulfide sealant for faying surface and fillet seals available as: Type I - Brushable; Type II - Extrusion gun; Type III - Spray gun; Type IV - Faying surfaces. Pot lives: 1/2, 1, 2, 4, 12, 24, 40, and 48 hours.	MIL-F-7179 MIL-STD-186D, Code 524
5520	Protective Coating	MIL-C-27725	Application specification: MIL-A-38267. Polyurethane corrosion preventive coating for use on integral fuel tank metal surfaces. Not suitable over sealants due to lack of flexibility. Specification provides for a Class B material for use where air pollution regulations dictate.	MIL-STD-1516 MIL-F-7179F
5521		Type I	One part formulation, applied in accordance with MIL-A-38267.	
5522		Type II	Two part formulation, applied in accordance with MIL-A-38267.	

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TABLE III. Organic coatings. (continued)

Code	Nomenclature	Controlling Specifications	Features	System Specifications
5530	Protective Coating	MIL-C-83019	Polyurethane coating for protection of fuel tank sealing compound. Protects sealing compound against fuel and fuel contaminants. Applied in one coating, 1 to 3 mils dry film thickness.	MIL-STD-1303B, System 69 MIL-STD-1516
5540	Low Adhesion Sealant	MIL-S-8784	Sealing compound authorized for use only on faying surfaces of removable fuel tank covers to facilitate maintenance. Available as Class A (brushable), Class B (heavy bodied), 1/2 hour pot life, and 2 hours pot life (A-1/2, A-2, B-1/2, B-2).	
5550	Sealing Compound, Topcoat, Fuel Tank, BUNA-N Type	MIL-S-4383	Inactive for new design use 5520.	MIL-STD-186D, Code 507

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APPENDIX

APPLICABLE DOCUMENTS

The following documents are coded and cited in this standard. When applicable, the MIL-STD-1516 code numbers follow the controlling specification alphanumeric identification and the title.

<u>Specification Identification</u>	<u>Title</u>	<u>MIL-STD-1516 Code No.</u>
<u>Specifications</u>		
<u>Federal</u>		
QQ-C-320	Chromium Plating (Electrodeposited)	1150
QQ-N-290	Nickel Plating (Electrodeposited)	1200, 1203
QQ-P-416	Plating, Cadmium (Electrodeposited)	1010
QQ-S-365	Silver Plating, Electrodeposited, General Requirements for	1400
QQ-T-425	Tinplate (Electrolytic)	1430
QQ-Z-325	Zinc Coating, Electrodeposited, Requirements for	1300
TT-C-490	Cleaning Methods and Pretreatment of Ferrous Surfaces for Organic Coatings	0
TT-C-494	Coating Compound, Bituminous, Solvent Type, Acid Resistant	2500
TT-C-520	Coating Compound, Bituminous, Solvent Type, Underbody (For Motor Vehicles)	2550
TT-C-542	Coating Polyurethane, Oil Free, Moisture Curing	3502
TT-E-485	Enamel, Semi-gloss Rust-inhibiting	2235, 2400
TT-E-489	Enamel, Alkyd, Gloss (For Exterior and Interior Surfaces)	3503
TT-E-490	Enamel, Silicone Alkyd Co-polymer, Semi-gloss (For Exterior and Interior Use)	2117
TT-E-515	Enamel, Alkyd, Lusterless, Quick- drying	2440
TT-E-516	Enamel, Lusterless, Quick-drying Styrenated Alkyd Type	2420
TT-E-522	Enamel, Phenolic Outside	2470
TT-E-527	Enamel, Alkyd, Lusterless	2320, 3503
TT-E-529	Enamel, Alkyd, Semi-gloss	2330, 2410 3503

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<u>Specification Identification</u>	<u>Title</u>	<u>MIL-STD-1516A Code No.</u>
<u>Specifications (continued)</u>		
<u>Federal (continued)</u>		
TT-E-1593	Enamel, Silicone Alkyd Copolymer, Gloss (For Interior and Exterior Use)	2117
TT-F-336	Filler, Wood, Paste	3501 3502 3503
TT-L-20	Lacquer, Camouflage	3100
TT-L-32	Lacquer, Cellulose Nitrate, Gloss for Aircraft Use	3100
TT-L-54	Lacquer, Spraying, Acid-Resistant (For Aluminum Surfaces Around Storage Batteries)	2370
TT-L-58	Lacquer, Spraying, Clear and Pigmented (For Interior Use)	2116
TT-P-25	Primer Coating, Exterior Undercoat for Wood, Ready-Mixed, White and Tints	3505
TT-P-28	Paint, Aluminum, Heat Resisting (1200°F)	2804
TT-P-98	Paint, Stencil, Flat	2115
TT-P-636	Primer Coating, Alkyd, Wood and Ferrous Metal (Primer for Code 3503)	2240
TT-P-645	Primer, Paint, Zinc-chromate, Alkyd Type	2114
TT-P-659	Primer Coating Surfacer, Synthetic Tints and White (For Metal and Wood Surfaces)	2270
TT-P-662	Primer Surfacer, Sanding, Lacquer and Enamel Type	2265
TT-P-664	Primer, Coating, Synthetic, Rust-inhibiting, Lacquer-resisting	2245
TT-P-1757	Primer Coating, Zinc Chromate, Low Moisture Sensitivity (Supersedes MIL-P-8585)	2215
TT-S-300	Shellac, Cut	2113
TT-V-51	Varnish, Asphalt	2630
TT-V-109	Varnish, Interior, Alkyd-Resin	5342
TT-V-119	Varnish, Spar, Phenolic-Resin	2112
TT-V-121	Varnish, Spar, Water Resisting	3501
TT-W-571	Wood, Preservative, Treating Practices	3508
TT-W-572	Wood-preservative, Water-repellant	3508 3509 3510 3511
VV-L-800	Lubricating Oil, General Purpose, Preservative (Water Displacing, Low Temperature)	R

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<u>Specification Identification</u>	<u>Title</u>	<u>MIL-STD-1516A Code No.</u>
<u>Specifications (continued)</u>		
<u>Military (continued)</u>		
MIL-V-173	Varnish, Moisture and Fungus Resistant (For Treatment of Communications, Electronic, and Associated Equipment)	2390
MIL-C-450	Coating-compound, Bituminous Solvent Type, Black (For Ammunition)	2540
MIL-E-480	Enamel, Baking, Phenol- or Urea-formaldehyde	2480
MIL-F-495	Finish, Chemical, Black, for Copper Alloys	S
MIL-T-704H	Treatment and Painting of Materiel	System Specification
MIL-E-1115	Enamel, Interior, Alkyd, White (Formula No. 30)	5341
MIL-L-2638	Lacquer, Vinyl Resin, Gasoline and Water Resistant	5339
MIL-R-3043	Resin Coating, Unpigmented For Engine Components and Metal Parts	5600
MIL-L-3150	Lubricating Oil, Preservative, Medium	QM
MIL-M-3171	Magnesium Alloy, Processes for Pretreatment and Prevention of Corrosion on	N
MIL-C-3301	Compound, Asphaltic, Hot Melt (Cavity Lining)	5338
MIL-L-3891	Luminescent Material and Equipment (Nonradioactive)	5350
MIL-S-4383	Sealing Compound, Topcoat, Fuel Tank, BUNA-N- Type	5550
MIL-E-4556	Coating Kit, Epoxy, For Interior of Steel Fuel Tanks	5325
MIL-S-5002C	Surface Treatments and Inorganic Coatings for Metal Surfaces of Weapon Systems	System Specification
MIL-W-5044	Walkway Compound, Nonslip and Walkway Matting Nonslip	5010
MIL-W-5050	Walkway, Coating and Matting, Nonslip Aircraft, Application of	5010
MIL-C-5056	Coating, Permanent Resin, Process for Application of, to Aircraft Parts	5600
MIL-C-5541	Chemical Conversion Coatings on Aluminum Alloys	C
MIL-E-5558	Enamel, Wrinkle-finish, For Aircraft Use	2530

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<u>Specification Identification</u>	<u>Title</u>	<u>MIL-STD-1516 Code No.</u>
<u>Specifications (continued)</u>		
<u>Military (continued)</u>		
MIL-F-7179E	Finishes and Coatings: Protection of Aerospace Weapons Systems, Structures and Parts, General Specifications of	System Specification
MIL-C-7439	Coating System, Elastomeric, Rain Erosion Resistant With Anti-static Treatment, For Exterior Aircraft and Missile Plastic Parts	2701 2702 5337
MIL-C-7460	Chromium Plating, Porous Chanel Type, Aircraft Engine Cylinders, General Specification for	1162
MIL-R-7705	Radomes, General Specification for	2700
MIL-P-7962	Primer Coating, Cellulose Nitrate Modified Alkyd Type, Corrosion Inhibiting Fast Drying (For Spray Application Over Pretreatment Coating) (Primers for MIL-L-19537 and MIL-L-19538)	2100
MIL-C-8514	Coating Compound, Metal Pretreatment, Resin-Acid (Primers for MIL-L-19537 and MIL-L-19538)	2100
MIL-A-8625	Anodic Coatings, for Aluminum and Aluminum Alloys	A
MIL-S-8784	Sealing Compound, Low Adhesion, For Removable Panels and Fuel Tank Inspection Plates	5540
MIL-S-8802	Sealing Compound, Temperature Resistant, Integral Fuel Tanks and Fuel Cell Cavities, High Adhesion	5510
MIL-C-8837	Coating, Cadmium (Vacuum Deposited)	1020
MIL-T-10727	Tin Plating, Electrodeposited or Hot-Dipped, For Ferrous and Nonferrous Metals	1430
MIL-S-11030	Sealing Compound, Non-curing, Polysulfide Base	5332
MIL-S-11031	Sealing Compound, Adhesive, Curing (Polysulfide Base)	5331
MIL-L-11195	Lacquer, Lusterless, Hot Spray	2430
MIL-P-11414	Primer Coating, Lacquer Rust Inhibiting	2230
MIL-V-12276	Varnish Phenolic, Baking	2111
MIL-T-12664	Treatment, Fungus Resistant, Paranitrophenol, For Cork Products	TA
MIL-P-12742	Primer Coating, Phenolic, Water Immersible	2460

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<u>Specification Identification</u>	<u>Title</u>	<u>MIL-STD-1516 Code No.</u>
<u>Specification (continued)</u>		
<u>Military (continued)</u>		
MIL-E-16663	Enamel, Semi-gloss (For Metal Surfaces of Ammunition and Ammunition Containers)	2298
MIL-E-16738	Enamel, Exterior, White, Vinyl-alkyd (Formula No. 122-82)	2380
MIL-E-17970	Enamel, Nonflaming (Dry), Chlorinated Alkyd Resin, Soft White, Semigloss, Formula No. 124/58	2297
MIL-F-18264	Finishes, Organic; Weapons Systems, Application and Control of	2100 2200 2700 2800
MIL-P-18317	Plating, Black Nickel (Electro deposited) on Brass, Bronze, or Steel	1225
MIL-L-19537	Lacquer, Acrylic Nitrocellulose Gloss (For Aircraft Use)	2100
MIL-L-19538	Lacquer, Acrylic Nitrocellulose, Camouflage (For Aircraft Use)	2100
MIL-C-20218	Chromium Plating, Electrodeposited, Porous	1161
MIL-P-20689	Plastic, Plastisol (For Coating Metallic Objects)	2276
MIL-T-21330	Treatment, Insect Resistant, For Paper	TD
MIL-P-21563	Paint System, Fluorescent for Aircraft Application	5300
MIL-P-21600	Paint System, Fluorescent, Removable, For Aircraft Application	5335
MIL-P-22332	Paint, Priming, Exterior and Interior (For Ammunition)	2590
MIL-P-22636	Primer Coating, For Red Fuming Nitric Acid Resistant Paint	2560
MIL-P-22735	Film, Elastomeric, Fluorescent, For Weapon Systems	5310
MIL-C-22750	Coating, Epoxy-polyamide (Supersedes MIL-P-22808)	2360
MIL-C-22751	Coating System, Epoxy-polyamide, Chemical and Solvent Resistant, Process for Application of	2292
MIL-D-23003	Deck Covering Compound Nonslip, Lightweight	5110
MIL-C-23217	Coating, Aluminum, Vacuum Deposited	1060
DOD-C-23236	Paint Coating Systems, Steel Ship Tank, Fuel and Salt Water Ballast	5334

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<u>Specifications (continued)</u>		
<u>Military (continued)</u>		
MIL-T-12879	Treatment, Chemical Prepaint and Corrosion Inhibitive, For Zinc Surfaces	Z
MIL-S-13518	Wood Preservative, Tetrachlorophenol and Pentachlorophenol, Surface Sealing Compound	3507
MIL-L-13762	Lead Alloy Coating, Hot Dip (For Iron and Steel Parts)	1515
MIL-L-13808	Lead Plating (Electrodeposited)	1510
MIL-C-13924	Coating, Oxide, Black, for Ferrous Metals	R
MIL-F-14072	Finishes for Ground Electronic Equipment System Specification	
MIL-P-14105	Paint Heat Resisting (For Steel Surfaces)	5260
MIL-P-14458	Paint, Rubber, Red Fuming Nitric Acid Resistant	2570
MIL-L-14486	Lacquer, Vinyl Resin, Semi-gloss	2110
MIL-C-14538	Chromium Plating, Black (Electrodeposited)	1160
MIL-C-14550	Copper Plating (Electrodeposited)	1420
MIL-P-14553	Primer Coating, Dipping Automotive	2255, 2500
MIL-E-15090	Enamel, Equipment, Light Gray (Formula 11)	2299
MIL-P-15328	Primer (Wash), Pretreatment, (Formula No. 117 for Metals)	2210, 2282
MIL-P-15929	Primer Coating, Shipboard, Vinyl-Red Lead (Formula No. 119)	2295
MIL-P-15930	Primer Coating, Shipboard, Vinyl-Zinc Chromate (Formula No. 120 - For Hot Spray)	2260
MIL-P-15931	Paint, Antifouling, Vinyl (Formula No. 121 and No. 129)	5336
MIL-P-15935	Paint, Outside, Gray (Vinyl alkyd) (Formula No. 122-11)	2294
MIL-E-15936	Enamel, Exterior, Gray No. 27 (Vinyl-alkyd) (Formula No. 122-27)	2293
MIL-T-16070	Treatment, Mildew-Resistant, For Rope	TB
MIL-C-16173	Corrosion Preventive Compound, Solvent Cutback, Cold Application	R
DOD-P-16232	Phosphate Coatings, Heavy Manganese or Zinc Base (For Ferrous Metals)	QM

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<u>Military (continued)</u>		
MIL-P-23377	Primer Coating, Epoxy Polyamide, Chemical and Solvent Resistant (Primer for Code 2200, 2300, 2802)	2200, 2225
MIL-P-23408	Plating, Tin-Cadmium (Electrodeposited)	1440
MIL-C-23422	Chromium Plating (Electrodeposited)	1180
MIL-C-23675	Coating, Anti-fouling, Hull Bottom For Weapons Systems	5333
MIL-I-24092	Insulating Varnish, Electrical, Impregnating, Solvent Containing	5346
MIL-C-24441	Paint, Epoxy-polyamide, General Specification for (and MIL-C-22441-1 thru -7)	2291
MIL-L-25142	Luminescent Material, Fluorescent	2288
MIL-C-26074	Coating, Electroless Nickel, Requirements for	1210
MIL-P-26915	Primer Coating, Zinc Dust Pigmented, For Steel Surfaces	2281
MIL-C-27227	Coating, Polyurethane, For Aircraft Application	2802 5200
MIL-C-27315	Coating System, Elastomeric, Thermally Reflective and Rain Erosion Resistant	2703
MIL-P-27418	Plating, Soft Nickel (Electrodeposited), Sulfamate Bath	1226
MIL-C-27725	Coating, Corrosion Preventive, for Aircraft Integral Fuel Tanks	5520
MIL-A-38267	Application of Polyurethane Fuel Tank Coatings	5520
MIL-P-38336	Primer Coating, Inorganic, Zinc Dust Pigmented, Self-Curing, For Steel Surfaces	2280
MIL-A-40147	Aluminum Coating (Hot-dip) for Ferrous Parts	1045
MIL-M-45202	Magnesium Alloys, Anodic Treatment of	M
MIL-G-45204	Gold Plating (Electrodeposited)	1350
MIL-P-45209	Palladium Plating (Electrodeposited)	1470
MIL-I-46058	Insulating Compound, Electrical (For Coating Printed Circuit Assemblies)	5344
MIL-L-46064	Lead Tin Alloy coating (Electrodeposited)	1450
MIL-P-46085	Rhodium Plating, Electrodeposited)	1480

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Specifications (continued)		
<u>Military (continued)</u>		
MIL-P-46093	Primer Coating, Synthetic (For Brake Drums)	2275
MIL-E-46096	Enamel, Lusterless, Quick Drying, Styrenated Alkyd Type, Solar Heat Reflecting	5250
MIL-P-46105	Primer Coating, Weld-through Zinc-rich	5345
MIL-E-46117	Enamel, Alkyd, Lusterless, Solar Heat Reflecting, Olive Drab	5210
MIL-C-46127	Coating, Gray, Undercoat (Solar Heat Reflecting)	5230
MIL-E-46136	Enamel, Semigloss, Alkyd, Solar Heat Reflecting, Olive Drab	5220
MIL-E-46138	Lacquer, Lusterless, Acrylic-Nitrocellulose, Solar Heat Reflecting, Olive Drab	5240
MIL-E-46139	Enamel, Semigloss, Rust-inhibiting Solar Heat Reflecting, Olive Drab	5235
MIL-L-46142	Lacquer, Lusterless, Solar Heat Reflecting	5245
MIL-L-46159	Lacquer, Acrylic, Low Reflective	
MIL-C-46168	Coating, Aliphatic Polyurethane, Chemical Agent Resistant	2279
MIL-S-46844	Solder Bath Soldering of Printed Wire Assemblies	1460
MIL-P-46847	Plastic Material, Foamed Polyurethane For Encapsulating Electronic Components	5343
MIL-P-46856	Primer Coating Epoxy, Process, For Application of	2290
MIL-P-47141	Plating Ternary Alloy (Electrodeposited)	1520
MIL-P-47184	Plating, Nickel Tungsten, Electrodeposit on Aluminum Alloys by Selective (Brush) Method	1250
MIL-P-50002	Phosphate Coating Compounds for Phosphatizing Ferrous Metals	QM, QZ
MIL-L-52043	Lacquer, Semi-gloss, Cellulose Nitrate	2350
MIL-P-52192	Primer Coating, Epoxy	2220
MIL-E-52227	Enamel, Semi-gloss, Quick Drying	2340
MIL-E-52798	Enamel, Alkyd, Camouflage	2278
MIL-E-52835	Enamel, Modified Alkyd, Camouflage, Lusterless	2296
MIL-E-52891	Enamel, Lusterless, Zinc Phosphate, Styrenated Alkyd Type	2118
MIL-L-52909	Lacquer, Acrylic, Camouflage, Lusterless	2326
MIL-L-52926	Lacquer, Camouflage, Lusterless Hot Spray, Forest Green	2327

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<u>Specifications (continued)</u>		
<u>Military (continued)</u>		
MIL-E-52929	Enamel, Alkyd, Camouflage, Flash Dry	2328
MIL-N-55392	Nickel-Carbon, Porous, Electrodeposited for Camouflage	1230
MIL-C-60536	Coating, Anodic Hard for Aluminum and Aluminum Alloys	AH
MIL-C-60539	Coating, Anodic, Conventional for Aluminum and Aluminum Alloys	AB
MIL-L-81352	Lacquer, Acrylic (For Naval Weapons Systems)	2200
MIL-C-81562	Coating, Cadmium, Tin-Cadmium, and Zinc (Mechanically Deposited)	1030
MIL-C-81706	Chemical Conversion Materials for Coating Aluminum and Aluminum Alloys	C
MIL-P-81728	Plating, Tin Lead (Electrodeposited)	1450
MIL-S-81733	Sealing and Coating Compound, Corrosion Inhibiting	5518
MIL-C-81740	Coating, Aluminum and Aluminum Alloys (Metallic Compound Decomposition)	1046
MIL-C-81751	Coating, Metallic Ceramic	1500
MIL-C-81797	Coating, Inorganically Bonded Aluminum (Electrophoretically Deposited)	1059
MIL-A-81801	Anodic Coatings for Zinc and Zinc Alloys	MZ
MIL-C-83019	Coating, Polyurethane, for Protection of Integral Fuel Tank Sealing Compound	5530
MIL-C-83445	Coating System, Polyurethane Non-Yellowing, White, Rain Erosion Resistant Thermally Reflective	2708
MIL-C-83466	Coating, Polyurethane, Aliphatic Isocyanate, Thermal Flux Resistant, For Aerospace Applications	5205
MIL-C-83231	Coatings, Polyurethane, Rain Erosion Resistant for Exterior Aircraft and Missile Plastic Parts	2704, 2705
MIL-C-83286	Coating Urethane, Aliphatic Isocyanate, For Aerospace Applications	2300, 2310
MIL-C-83488	Coating, Aluminum Ion Vapor Deposited	1065
MIL-P-87112	Primer Coating, Elastomeric, Polysulfide Corrosion Inhibiting	2310
MIL-C-87115	Coating, Immersion Zinc Flake/Chromate Dispersion	1325

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Standards

Federal

FED-STD-595 Colors

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MIL-STD-171	Finishing of Metal and Wood Surfaces	System Standard
MIL-STD-186	Protective Finishing for Army Missile Weapon Systems	System Standard
MIL-STD-193	Finishing Procedures, Tactical Vehicles (Tracked and Wheeled)	System Standard
MIL-STD-194	Systems for Painting and Finishing Fire-Control Materiel	System Standard
MIL-STD-753	Corrosion Resistant Steel Parts, Sampling, Inspection, and Testing for Surface Passivation	P
MIL-STD-808	Finishes, Protective, and Codes for Finishing Schemes for Ground Support Equipment	System Standard
MIL-STD-865	Brush Plating, Electro Deposition	1240
MIL-STD-868	Nickel Plating, Low Embrittlement, Electrodeposition	1200
MIL-STD-870	Cadmium Plating, Low Embrittlement, Electrodeposition	1040
MIL-STD-1303	Painting of Naval Ordnance Equipment	System Standard
MIL-STD-1501	Chromium Plating, Low Embrittlement, Electrodeposition	1170

Handbooks

MIL-HDBK-132A Protective Finishes For Metal and Wood
Surfaces

Others - Industry Specifications

Aerospace Material Specifications - Society of Automotive Engineers, Inc.

AMS 2400	Cadmium Plating	1010
AMS 2401	Cadmium Plating, Low Hydrogen Content Deposit	1010
AMS 2402	Zinc Plating	1300
AMS 2403	Nickel Plating, General Purpose	1200
AMS 2404	Electroless Nickel Plating	1210
AMS 2405	Electroless Nickel Plating, Low Phos- phorus	1210
AMS 2406	Chromium Plating, Hard Deposit	1150
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AMS 2410	Silver Plating, Nickel Strike, High Bake	1400
AMS 2411	Silver Plating, For High Temperature Applications	1400
AMS 2412	Silver Plating, Copper Strike, Low Bake	1400
AMS 2414	Lead Plating	1510
AMS 2415	Lead and Indium Plating	1510
AMS 2418	Copper Plating	1420
AMS 2419	Cadmium-Titanium Alloy Plating	1010
AMS 2422	Gold Plating, Electronic Applications	1350
AMS 2423	Nickel Plating, Hard Deposit	1200
AMS 2424	Nickel Plating, Low-Stressed Deposit	1200, 1226
AMS 2425	Gold Plating, For Thermal Control	1350
AMS 2426	Cadmium Plating, Vacuum Deposition	1020
AMS 2468	Hard Coating Treatment of Aluminum Alloys	AW
AMS 2469	Process and Performance Requirements For Hard Coating Treatment of Aluminum Alloys	AW
AMS 2470	Anodic Treatment of Aluminum Alloys, Chromic Acid Process	AC
AMS 2471	Anodic Treatment of Aluminum Alloys, Sulfuring Acid Process, Undyed Coating	AS
AMS 2472	Anodic Treatment of Aluminum Base Alloys, Sulfuric Acid Process, Dyed Coating	AS
AMS 2473	Chemical Treatment For Aluminum Alloys, Genral Purpose Coating	CC, Q
AMS 2474	Chemical Treatment For Aluminum Base Alloys (Low Electrical Resistance Coating)	CR
AMS 2475	Protective Treatments, Magnesium Base Alloys	N
AMS 2476	Electrolytic Treatment, Magnesium Base Alloys, Alkaline Type, Full Coating	2283
AMS 2478	Anodic Treatment of Magnesium Alloys, Acid Type, Full Coat	MH
AMS 2479	Anodic Treatment of Magnesium Alloys, Acid Type, Thin Coat	MC
AMS 2480	Phosphate Treatment, Paint Base	Q
AMS 2481	Phosphate Treatment, Anti-Chaffing	Q

(Application for copies of the Aerospace Material Specifications should be addressed to the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096.)

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ASTM A123	Zinc (Hot-Galvanized) Coatings on Products Fabricated from Rolled, Pressed, and Forged Steel Shapes, Plates, Bars, and Strip, Specification for	1310
ASTM A153	Zinc Coating (Hot Dip) on Iron and Steel Hardware, Specification for	1320
ASTM A164	Electrodeposited Coatings of Zinc on Steel, Specification for	1300
ASTM A165	Electrodeposited Coatings of Cadmium on Steel, Specification for	1010
ASTM A380	Cleaning and Descaling Stainless Steel Parts, Equipment and Systems, Recommended Practice For	P
ASTM B177	Chromium Plating on Steel for Engineering Use, Recommended Practice for	1150
ASTM B200	Electrodeposited Coatings of Lead and Lead-Tin Alloys on Steel and Ferrous Alloys, Specification for	1510
ASTM B201	Chromate Coatings on Zinc and Cadmium Surfaces, Recommended Practice for Testing	Z
ASTM B253	Preparation of and Electroplating on Aluminum Alloys by the Zincate Process, Recommended Practice for	U
ASTM B454	Mechanically Deposited Coatings of Cadmium and Zinc on Ferrous Metals, Specification for	1030
ASTM B456	Electrodeposited Coatings of Nickel/Cadmium, Specification for	1200
ASTM B488	Electrodeposited Coatings of Gold for Engineering Uses, Specification for	1350
ASTM B499	Coating Thicknesses by the Magnetic Method, Nonmagnetic Coatings on Magnetic Basis Metals, Measurement of	C
ASTM B545	Electrodeposited Coatings of Tin, Specification for	1430
ASTM B579	Electrodeposited Coatings of Tin-Lead Alloy (Solder Plate), Specification for	1450
ASTM B580	Anodic Oxide Coatings on Aluminum, Specification for	AC, AS, AW
ASTM D2092	Preparation of Zinc-Coated Steel Surfaces for Painting, Recommended Practices for	Z

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CROSS REFERENCE TO MIL-STD-171D CODE SYSTEM
FINISHING OF METAL AND WOOD SURFACES

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26.3	2460, 2470	30.8	
27.1	2240, 3503	Appendix A	5600
27.3	2235 or 2240, 2400 or 3503	Class 60	

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CROSS REFERENCE TO MIL-STD-186D CODE SYSTEM
PROTECTIVE FINISHING FOR ARMY MISSILE WEAPON SYSTEMS

MIL-STD-186D has the following tables containing the MIL-STD-186D codes:

<u>Table</u>	<u>Title</u>	<u>Code Numbers</u>
I	Cleaning Methods	100 series
II	Surface Treatments	200 series
III	Metallic Coatings	300 series
IV	Organic Coatings	400 series
V	Sealing and Bonding	500 series
VI	Encapsulants and Potting Compounds	600 series
VII	Lubrication and Preservation	700 series
VIII	Miscellaneous	800 series

MIL-STD-186D Code No.	MIL-STD-1516A Code No.	MIL-STD-186D Code No.	MIL-STD-1516A Code No.
201	AC	311	1024
202	AS	312	1027
203	AS(?)	313	1022
207	AW	314	1025
208	CC	315	1028
209	M(?) N(?)	316	1023
210	QA	317	1026
213	S	318	1029
214	R	319	1152
216	P	320	1154
217	3508 or 3509	322	1160
218	3508 or 3510	323	1161
219	3508 or 3510	324-333	1201
220	TA	334	1202
221	TB	337	1225
222	TC	338	1401
223	TD	339	1402
224	MZ	340-343	1335
301	1011	344	1431
302	1014	345	1432
303	1017	346	1460
304	1012	347	1482
305	1015	348	1488
306	1018	349	1421
307	1013	350	1422
308	1016	351	1423
309	1019	352	1424
310	1021	353-355	1351

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MIL-STD-186D Code No.	MIL-STD-1516A Code No.	MIL-STD-186D Code No.	MIL-STD-1516A Code No.
356	1226	409	5250
357	1170	410	5225
358	1040	411	5210
359	1441	412	5220
360	1442	413	5220
361	1443	414	5220
362	1450	415	2320
363	1032	420	2320
364	1035	425	2330
365	1038	437	2330
366	1500	449	2340
367	1061	461	2340
368	1062	473	2350
369	1045	485	2360
370	1046	486	2360
371	1059	487	2360
372	1470	488	2360
373	1240	489	5350
374	1211, 1213	490	2288
375	1212	491, 492	5010
376	1217	495	2370
377	1220	496	2380
378	1214	497	2390
380	1230	503	5510
401	2210	504	2215
402	2215	507	5550
403	2215	511	5332
404	2220	512	5331
405	2220	524	5518
406	2230	603-606	5344
407	2206 or 2225	607	5343
408	2204 or 2225		

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CROSS REFERENCE TO MIL-STD-193H TABLES
PAINTING PROCEDURES, TACTICAL VEHICLES (TRACKED AND WHEELED)

No codes are used in MIL-STD-193H. Methods and processes are approved through citation in tables. MIL-STD-1516A Code Numbers are shown in parentheses.

Table II - Paint Finishes for Iron and Steel

<u>Enamel</u>	3. (2240, 2245, 2235, 2250, 2215, or 2255)
	4.b. (2330, 2400, 2297, or 2340)
	c. (2320)
	d. (2278, 2296)
<u>Lacquer</u>	3. (2230, 2250, 2215, or 2245)
	4.a. (2510 or 3100)
	b. (2350)
	c. (2430)
	d. (2326)

Table III - Paint Finishes for Non-Ferrous Surfaces

Al	1. (C or A)
	2. (2250, 2215, 2230, or 2225)
	3. a. (- or 2510 or 3100)
	b. (2330, 2400, 2297, 2340, or 2350)
	c. (2320 or 2430)
	d. (2278, 2296, 2326)
Mg	1. (MC or NB)
	2. (2225)
	3.a. (- or 2510 or 3100)
	b. (2330, 2400, 2340, 2350)
	c. (2320 or 2430)
	d. (2278, 2296, 2326)
Cd, Cu, etc.	2. (2250, 2215, or 2230)
	3.a. (- or 2510 or 3100)
	b. (2330, 2400, 2340, or 2350)
	c. (2320 or 2430)
	d. (2278, 2296, 2326)

Table IV - Paint Finishes for Wood

Enamel	1. (2240, 2270, or 2235)
	2.a. (3503)
	b. (3503 or 2400)
	c. (3503)
	d. (2278, 2296)

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Table V - Paint Finishes for Fiberglass-Reinforced Plastic Parts

Enamel	1. (2210)
	2.b. (2330 or 2400)
	c. (2278, 2296)
	d. (2278, 2296)
Lacquer	1. (2210)
	2.a. (2510 or 3100)
	b. (2530)
	c. (2430)
	d. (2326)

Table VI - Special Finish Requirements

Ammunition Containers, etc.	<u>Ferrous</u>
	2. (QA)
	3. (2111 or 2360)
	<u>Aluminum</u>
	1. (C or A)
Battery Boxes, etc.	2. (QA)
	3. (2276 or 2360)
Brake Drums	(2275)
Corrosion-Resistant Steels	(P)
Dissimilar Metals	2. (2250 or 2215)
Engines	(2330, 2400, --, 2340, or 2350)
Epoxy Coatings (not exterior)	<u>Ferrous</u>
	2. (QA)
	3. (2220)
	4. (2360 or 2610)
	<u>Aluminum</u>
	1. (C or A)
	2. (2225)
	3. (2360 or 2610)
Heat-Resisting Paints	Ferrous - (5260)
	<u>Al</u> - (2804 or 5260)

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Table VI (continued)

Non-Slip Coating	(5012, 5013, or 5110)
Solar-Heat-Reflecting Coatings	1.c. (2240, 2250, 2215, 2245, 2255) d. (5225) e-1. (5220) e-2. (5250, 5210, or 5240) 2.a. (C) b. (2250 or 2215) c-1. (5220 or 5230) c-2. (5250, 5210, 5240)
Undercoating	(2550)
Weld Through Primer	2. (5345)

Table VII - Metallic Coatings

Al	(1045)
Cd	(1012, 1015, or 1018) (1032, 1035, or 1038)
Cr	(1154) (1160) (1160) (1161)
Cu	(1420)
Au	(1350)
Pb	(1510) (1515)
Ni	(1200) (1212)
Ag	(1400)
Sn	(1430)
Sn-Cd	(1440)
Zn	(1304, 1305, or 1306) (1310, 1320 plus Z)

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Table VIII - Miscellaneous Treatments

--Al	(AC or AS)
--Al	(AW)
--Mg	(M)
--Cu	(S)
--Fe	(R)
--Al	(C)
--Zn	(Z)
--Mn	(QM)
--Fe	(P)
--Zn	(QZ)
--Zn	(QA)

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CROSS REFERENCE TO MIL-STD-194A
SYSTEMS FOR PAINTING AND FINISHING FIRE-CONTROL MATERIEL

MIL-STD-194A contains the following tables, which specify "items." Paragraph 4.4 of MIL-STD-194A uses MIL-STD-1516 Code Numbers 5330 or 5331. MIL-STD-1516A Code Numbers are shown in parentheses in the following tables for their respective "items."

Table I of MIL-STD-194A

- | | | |
|---------|--------------------------|--|
| Item 1. | MIL-STD-171 System 21.5 | (2235;2400) |
| 2. | MIL-STD-171 System 21.6 | Discontinued, use 21.3 |
| 3. | MIL-STD-171 System 21.16 | Discontinued, use 1.9.3.3 and 21.5 or 21.3 |
| 4. | MIL-STD-171 System 21.16 | Discontinued, use 1.9.3.3 and 21.9 |
| 5. | MIL-STD-171 System 23.1 | (2235; 2530) |
| 6. | MIL-STD-171 System 23.2 | Discontinued, use 23.1 |
| 7. | MIL-STD-171 System 21.6 | Discontinued, use 21.3 |
| 8. | MIL-STD-171 System 21.7 | (2220; 2480) |
| 9. | MIL-STD-171 System 20.11 | Discontinued, use 20.8 |
| 10. | MIL-STD-171 System 20.1 | (2420) |

Table II of MIL-STD-194A

- | | |
|---------|--------|
| Item 1. | (2235) |
| 2. | --- |
| 3. | --- |
| 4. | (2220) |
| 5. | |
| 6. | |
| 7. | |

Table III of MIL-STD-194A

- | | |
|---------|---------------------------------|
| Item 1. | (2235 or 2240 and 2400 or 3503) |
| 2. | --- |
| 3. | (3501) |
| 4. | (3501) |
| 5. | --- |
| 6. | (2113) |
| 7. | (2113 or 3501) |
| 8. | (2113 or 2116) |
| 9. | (2113 or 2430) |

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Table IV of MIL-STD-194A - Not coded

Table V of MIL-STD-194A

- Item 1. (1011)
- 2. (1150)
- 3. (1510)
- 4. (1200)
- 5. ---
- 6. ---
- 7. (1400)
- 8. (1430)
- 9. (1300)
- 10. ---
- 11. ---

Table VI of MIL-STD-194A

- Item 1. ---
- 2. (S)
- 3. (R)
- 4. (Q; QZ)
- 5. ---

Table VII of MIL-STD-194A

- Item 1. (AC, AS)

Table VIII of MIL-STD-194A

- Item 1. (M)
- 2. (NA)
- 3. ---
- 4. (NB)
- 5. (NC)

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CROSS REFERENCE TO MIL-STD-808 CODE SYSTEM

FINISHES, PROTECTIVE, AND CODES, FOR FINISHING SCHEMES
FOR GROUND AND GROUND SUPPORT EQUIPMENT

MIL-STD-808, Paragraph 5.1.2.7 covers Code N in MIL-STD-1516A.

MIL-STD-808, Paragraph 5.1.2.8 covers Code Z in MIL-STD-1516A.

MIL-STD-808 Finish Code No.	MIL-STD-1516A Code No.	MIL-STD-808 Finish Code No.	MIL-STD-1516A Code No.
F-100	Q, 2215, and 2240 or 2245	FF-906	2112
F-101	2281	FF-907	5325
F-102	2230	FF-908	2530
F-103	2282 and 2240 or 2245	FF-909	2302; 2802
F-200	2282 and 2235, 2215, or 2460	P-106	1150
F-211	2282, and 2215 or 2240	P-114	1012 or 1013
F-301	A; 2230	P-115	1012
F-302	C; 2282; 2215	P-116	1300
F-303	C; 2282; 2230	P-150(?)	1200
F-400	NB; 2282; 2215	P-161	1016
F-500	3507; 2240	P-162	1015
F-501	3507; 2230	P-163	1300
F-502	3501	P-170	1017
F-503	2112; 3103	D-200	P
FF-905	2630	D-210	RB
		D-350	A
		D-351	C

Most of the finish processes in MIL-STD-808 have, as the last step, a final finish that is selected from Tables II, III, and IV, which list specifications and color code.

Code numbers from MIL-STD-1516A for the tables follow:

TABLE II 3503
TABLE III 2330
TABLE IV 2320 or 3503
 5260 and 2320 or 3503

Primers for these three tables have the following MIL-STD-1516A code numbers: 2240, 2245, 2215, 2282, or 2281.

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CROSS REFERENCE TO MIL-STD-1303B CODE SYSTEM
PAINTING OF NAVAL ORDNANCE EQUIPMENT

MIL-STD-1303B System No.	MIL-STD-1516A Code No.	MIL-STD-1303B System No.	MIL-STD-1516A Code No.
7	2215; 2320	54	2215; and 3100,
9	2215 and 2298 or 2330		2440, 2420, or
10	2804		2298; and 2115
12	3503; 2117	55	2230; 2430
13	2215 and 2410 or 2330	56	2102
14	2215; 3503	56A	2102
14A	2215; 3503	57	2360
14B	2215; 5341	58	2214; 2215
14C	2215; 2297		and 2440
17	3103	59	3106; 3107
22	2215, 2235, or 3505	60	2210 and 2114 or
	and 2117		2210 and 2115;
25	2115; 5340		and 2298
27	3103	62	2114; 2400
31	3501, 2111, or 5342	63	2210, 2260, and 2293
33	2113		3100
36	2113	64	5339; 5350 and 3100
37	2215 (2265);	65	2215; 2420
	2299	66	2100 and 2107; 5333
37A	2215 (2265); 2299	67	2590; 3503
42	5346	69	5530 or 2291
46	2215 and 2400;	70	5600
	2420	71	3503
46A	2215; 2420	72	2215; 2702 or 2703
47	2540 or 5338	73	2100; 2260; 2293
48	2210 and 2260;	74	2100; 2260; 2701
	5336	75	2206; 2360
48A	2210 and 2295 or	76	2215; 3503
	2260; and 2380	77	2215; 2320
49	2210; 2260; 2295;	78	5510
	and 2294	79	3106; 3107; 5300
50	2480	79A	2106; 2107; 5335
50A	2470	80	5334 or 2291
51	3106 and 3107;	80A	5334; 2117
	5350 and 3107	81	2265; 2210; 5250
52	2210, 2215 and 2298		2245
53	2260; 2294	Para. 4.3	3508
		Para. 5.6.2.1.3	

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CROSS REFERENCE TO MIL-T-704H CODE SYSTEM
TREATMENT AND PAINTING OF MATERIEL

<u>MIL-T-704H</u> <u>Paragraph</u>	<u>MIL-STD-1516A</u> <u>Code No.</u>
3.2.1	2210 or QA
3.2.1.1	2210 or A or C
3.2.2	NA or NB
3.2.3	3507 or 3508
3.2.5	P; 2210 or 2100
3.3.4.1	2278
3.3.5	2320 or 3503
	2330
3.3.8	5260 or 2804
6.8	2235, 2240, 2114, 2225, or 2220

TABLE I: In order of cited specification, the MIL-STD-1516A Code No. is 2235 or 2400; 3503; 2320; 2240; 2215; 2210; 2470; 2460; 5260; 2225; 2330; 2279; 2350; 2220; 2278; 2296.

TABLE II

<u>MIL-T-704H</u>	<u>MIL-STD-1516A</u> <u>Code No.</u>
Type A Metal	2210; 2235; 2400 (or 3503)
Wood	3507; 2240 (or 2215); 3503
Type B Metal	2210; 2460; 2460; 2470
Wood	3507; 2460; 2460; 2470
Type C	2210; 2400
Type D	2210; 2215; 2330
Type E	2210; 2215; 2350
Type F	2210; 2220; 2279
Type G	2210; 2225; 2279

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CROSS REFERENCE TO MIL-F-14072B CODE SYSTEM
FINISHES FOR GROUND ELECTRONIC EQUIPMENT

MIL-F-14072B is organized by tables:

TABLE I - Involves a 3-step procedure prior to application of the final film, Step 4 is Table IA.

- Step 1. Reconditioning. When applicable, corresponds to MIL-STD-1516A Code N.
- Step 2. Passivation. Corresponds to MIL-STD-1516A Codes Z, A, C, N, or M, when applicable.
- Step 3. Pretreatment/Primer. As listed in 3.9.1, corresponds to MIL-STD-1516A Code Nos. 2240; 2245; 2215; 2210; 2260; 2225; and should be specified when applicable. A finish number is assigned in Table I consisting of "P" and a number, for example, "P710.1," which converted to MIL-STD-1516A code numbers would result in:
 - Step 1 = N
 - Step 2 = MH
 - Step 3 = 2225.

TABLE IA - FINAL PAINT FILM (STEP 4)

<u>Film Designation</u> <u>(MIL-F-14072B)</u>	<u>MIL-STD-1516A</u> <u>Code No.</u>
B	2320, 3503
D	3503, 2330, 2410
E	---
F	3503, 2330, 2410
G	3503
K	3503
N	2360
P	2360
T	2360
U	2277
V	2278
W	2296
X	2320, 3503

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TABLE II - PLATED FINISHES (M)

MIL-F-14072B Finish No.	MIL-STD-1516A Code No.	MIL-F-14072B Finish No.	MIL-STD-1516A Code No.
M211	1400	M310	1200 + 1350
M212, M213	1422 + 1200	M311	1200 + 1400
M214	1421	M312, M313	1200
M216	1422 + 1200 + 1152	M316	1200 + 1150
M217	1432	M317	1430
M218	1230	M323	1510
M222	1450	M230	1424 + 1450
M223	1510	M357	1210
M224	1012 or 1013	M358	1400 + 1480
M225	1012	M359	1200 + 1480
M226	1305 or 1308	M350	1200 + 1350
M227	1305	M362	1200
M228	1310 or 1320	M355	1200 + 1150
M229	1310 or 1320 + Z	M356	1510
M265	1210	M412	1423 + 1200
M252, M253	1423 + 1200	M413	1423 + 1200
M254	1422	M416	1423 + 1200 + 1150
M255	1200 + 1423 + 1150	M417	1423 + 1210
M256	1432	M418	1424 + 1200 + 1480
M260	1510	M419	1424 + 1200 + 1480
M261	1016	M452	1423 + 1200
M262	1015	M455	1423 + 1200 + 1150
M263, M264	1300	M611	1423 + 1200

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TABLE III - FINISHES OR PROCESS OTHER THAN
PAINT OR PLATE (E)

<u>MIL-F-14072B</u> <u>Finish No.</u>	<u>MIL-STD-1516</u> <u>Code No.</u>
E211	QMB
E212	QZB
E213	QME or QMG
E214	QZE, QZF, QZG, or QZH
E300	P
E311	S
E511	A
E512	CR
E513	CC
E514	AW
(E515 and E516 discontinued)	AW
E611	Z
E612	Z

STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

(See Instructions - Reverse Side)

1. DOCUMENT NUMBER	2. DOCUMENT TITLE
3. NAME OF SUBMITTING ORGANIZATION	4. TYPE OF ORGANIZATION (Mark one)
5. ADDRESS (Street, City, State, ZIP Code)	<input type="checkbox"/> VENDOR <input type="checkbox"/> USER <input type="checkbox"/> MANUFACTURER <input type="checkbox"/> OTHER (Specify): _____
6. PROBLEM AREAS	
a. Paragraph Number and Wordings b. Recommended Wordings c. Reason/Rationale for Recommendations	
7. REMARKS	
8. NAME OF SUBMITTER (Last, First, MI) - Optional	9. WORK TELEPHONE NUMBER (Include Area Code) - Optional
10. MAILING ADDRESS (Street, City, State, ZIP Code) - Optional	11. DATE OF SUBMISSION (YYMMDD)

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