## MILITARY STANDARD

# LOADING OF HAZARDOUS MATERIALS AND ASSOCIATED ITEMS IN MILVAN CONTAINERS

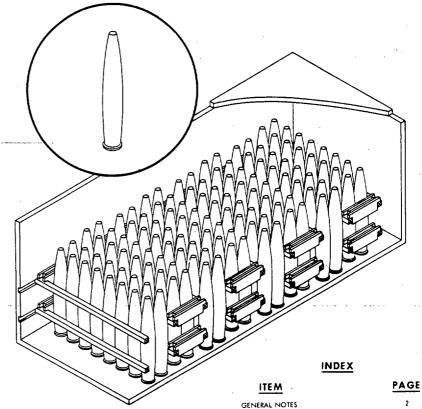
BOMB, G.P., MK 82 AND MODS (500LB.) **EMPTY** 

MIL-STD-1386-44 (NAVY)

27 SEPTEMBER 1974

#### BOMB DATA

WEIGHT, EMPTY (APPROXIMATE) ...... 301 LBS DIMENSIONS ...... 61 3/8 L x 10 3/4 DIA DOT HAZARD CLASSIFICATION ..... INERT COAST GUARD CLASS ..... NONE



- 1. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
- FOR CROSS REFERENCE TO ASSOCIATED PALLETIZING, TRUCKLOADING AND CARLOADING MILITARY STANDARDS, REFER TO THE INDEX TO STANDARDS, MIL-HOBK-236 (NAVY).

COFC AND CONTAINERSHIP ONLY 2. & 3

TOFC/COFC CONTAINERSHIP AND HIGHWAY

FSC 8140

**AUTHORIZED FOR TRAILER-ON-**FLAT-CAR (TOFC), CONTAINER-ON-FLAT-CAR (COFC), AND HIGHWAY **SHIPMENTS** 

TECHNICAL DIRECTION AGENT (TDA) DATE AIRSYSCOM BY DIRECTION DATE

**ORIGINATOR** 

NAVAL WEAPONS HANDLING LABORATORY

NAD EARLE, NEW JERSEY

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## MIL-STD-1386-44 (NAVY)

## **GENERAL NOTES**

- 1. THIS DOCUMENT GIVES DETAILED INSTRUCTIONS FOR LOADING THE MILVAN CONTAINER WITH 500 LB MK 82 GENERAL PURPOSE BOMBS, EMPTY (BOMB BODIES).
- THE MILVAN SHALL BE EQUIPPED WITH A MECHANICAL LOAD BRACING SYSTEM THAT MEETS THE REQUIREMENTS OF THE BUREAU OF EXPLOSIVES PAMPHLET 6C AND IF SHIPPED ON FLAT CARS, THE CARS SHALL COMPLY WITH THE REQUIREMENTS OF PAMPHLET 6C.
- 3. IN ADDITION TO THE BELT RAILS REQUIRED BY PAMPHLET 6C, THE MILVAN CONTAINER HAS BELT RAILS AT THE 72 AND 83 INCH HEIGHTS FROM THE CONTAINER FLOOR.

### CAUTION

WHEN POSITIONING CROSSMEMBERS MAKE A VISUAL CHECK TO ENSURE THAT THE CROSSMEMBERS ARE LOCKED IN PLACE.

- 4. CONTAINERS ARE EQUIPPED WITH 25 CROSSMEMBERS. UNUSED CROSSMEMBERS MUST REMAIN WITH THE CONTAINER AND SHALL BE FASTENED INTO BELT RAILS FOR SHIPMENT.
- 5. WHEN THE LONGITUDINAL SLACK BETWEEN A CROSSMEMBER AND A ROW OF BOMBS PERMITS, INSTALL SHIM TO THE CROSS-MEMBER TO FILL THE VOID BETWEEN THE LADING AND THE CROSSMEMBER. THIS SHIM STRIP MAY BE ADDED TO OR OMITTED AS REQUIRED. TWIST TIE WITH THREE PIECES OF 16 GAUGE SOFT ANNEALED IRON WIRE, AS SHOWN IN DETAIL B.
- 6. THE THICKNESS OF THE SPACER ASSEMBLY, DETAIL A, SHALL BE SUCH AS TO FILL THE VOID BETWEEN THE BOMB BODIES AND THE CONTAINER SIDE WALL. THE THICKNESS OF PIECES 2 AND 3 MAY BE VARIED TO ACCOMPLISH THIS. TWIST TIE THE SPACER ASSEMBLY TO THE CROSSMEMBERS AT BOTH ENDS WITH 16 GAUGE SOFT ANNEALED IRON WIRE.
- APPLICABLE MATERIAL SPECIFICATIONS: DUNNAGE LUMBER FED. SPEC. MM-L-751; NAILS FED. SPEC. FF-N-105, TYPE II, STYLE 10, COMMON BRIGHT; PLYWOOD, COMMERCIAL STANDARD CS45, GRADE INTERIOR C-D.
- 8. AFTER BLOCKING AND BRACING HAS BEEN INSPECTED, ATTACH SHIPPING DOCUMENTS INSIDE THE CONTAINER IN AN ACCESSIBLE AREA AND CLOSE AND SEAL CONTAINER DOORS.

# COFC AND HIGHWAY (128 BOMB BODIES)

1. THE CONTAINER LOAD CONSISTS OF 128 500 LB, EMPTY MK 82 BOMB BODIES WHICH MUST BE LOADED AND DUNNAGED ACCORDING TO

#### WARNING

BECAUSE THE WEIGHT LOADED INTO THIS CONTAINER EXCEEDS 34,000 LBS, THE MILVAN CHASSIS CANNOT BE USED TO TRANSPORT THE LOADED CONTAINER ON PUBLIC HIGHWAYS. THE LOADED CONTAINER MAY BE TRANSPORTED OVER DEPOT ROADS USING MILVAN CHASSIS EQUIPPED WITH DOUBLE BOGIES.

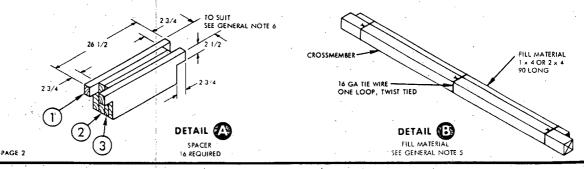
2. WHEN REQUIRED TO SHIP THE LOADED CONTAINER BY HIGHWAY, SUITABLE COMMERCIAL EQUIPMENT OF APPROPRIATE CAPACITY SHALL BE USED.

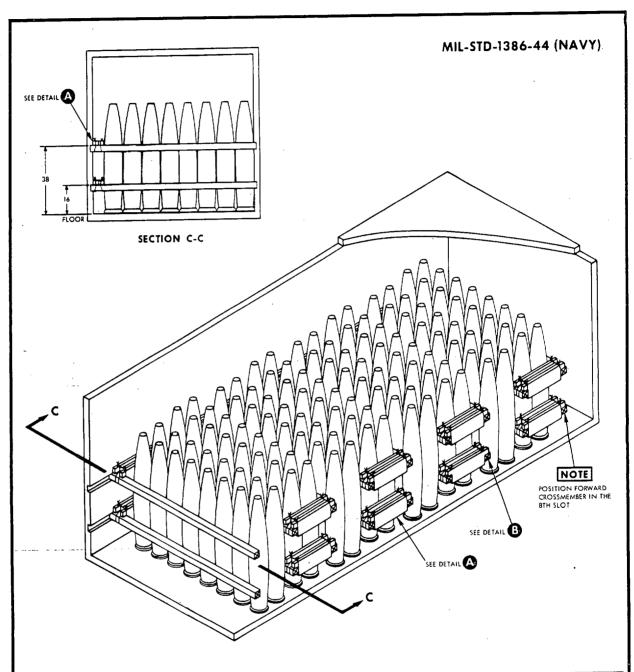
## NOTE

IN CERTAIN STATES THE GROSS VEHICLE WEIGHT (GVW), (CONTAINER, CHASSIS AND TRACTOR) IS LIMITED BY THE DISTANCE BETWEEN THE FIRST AND LAST AXLES OF THE ASSEMBLED RIG. CARE SHOULD BE TAKEN TO SEE THAT THE PROPOSED GVW DOES NOT EXCEED THESE LIMITATIONS.

# TOFC (112 BOMB BODIES)

- WHEN THIS CONTAINER LOAD IS TO BE MOVED VIA TOFC, REDUCE THE QUANTITY OF BOMB BODIES TO 112 (SEVEN BAYS). POSITION
  THE FORWARD CROSSMEMBER IN THE 13TH SLOT AND LOAD THE CONTAINER USING THE PRINCIPLES OF THIS DOCUMENT.
- 2. LOADED MILVAN CONTAINERS SHALL BE ON 20 FT MILVAN CHASSIS EQUIPPED WITH TWO BOGIE ASSEMBLIES WHEN BEING MOVED IN TOPC SERVICE.
- 3. MILVAN CONTAINERS WHEN LOADED WITH 112 BOMB BODIES MAY ALSO BE SHIPPED:
  - o. CONTAINER-ON-FLAT-CAR.
  - b. HIGHWAY, USING A MILVAN CHASSIS EQUIPPED WITH TWO BOGIES OR COMMERCIAL EQUIPMENT OF SUITABLE CAPACITY.





## CONTAINER LOAD DATA

NUMBER OF BOMBS
NUMBER OF CROSSMEMBERS 18
LOAD WEIGHT (APPROXIMATE) 38,528 LBS
DUNNAGE WEIGHT (APPROXIMATE) 385 LBS
CONTAINER WEIGHT 5,785 LBS
GROSS WEIGHT (APPROXIMATE) 44,698 LBS

PIECE NO.	DESCRIPTION	SIZE IST OF MATERIALS AI	NO.PCS REQD	NAIL TO	NAILS	
					NUMBER	SIZE
1	SPACER .	2 × 8 × 26 1/2	32	2 & 3	8	16d
2	FILLER	2 × 8 × 21	16	SEE 3	-	-
3	FILLER	1 × 8 × 21	16	2	8	CLINCHE

## COFC AND HIGHWAY

REVIEW ACTIVITY:

PREPARING ACTIVITY:
NAVY - OS
(PROJECT NO. 8140-N-246)

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SPECIFICATION ANALYSIS SH		Form Approved Budget Bureau No. 22-R255
INSTRUCTIONS: This sheet is to be filled out by per use of the specification in procurement of products for is provided for obtaining information on the use of thi can be procured with a minimum amount of delay and a will be appreciated. Fold on lines on reverse side, sta and suggestions submitted on this form do not constit referenced document(s) or serve to amend contractual references.	ultimate use by the Depart is specification which will at the least cost. Commen aple in corner, and send to tute or imply authorization	tment of Defense. This sheet insure that suitable products at sand the return of this form
MIL-STD-1386-44 (NAVY)		
ORGANIZATION		
CITY AND STATE	CONTRACT NUMBER	
MATERIAL PROCURED UNDER A  DIRECT GOVERNMENT CONTRACT  SUBC	CONTRACT	
1. HAS ANY PART OF THE SPECIFICATION CREATED PR MENT USE?	ROBLEMS OR REQUIRED INT	ERPRETATION IN PROCURE-
A. GIVE PARAGRAPH NUMBER AND WORDING,		
B. RECOMMENDATIONS FOR CORRECTING THE DEFIC	CIENCIES	
en de la companya de La companya de la co		
2. COMMENTS ON ANY SPECIFICATION REQUIREMENT CO	ONSIDERED TOO RIGID	
3. IS THE SPECIFICATION RESTRICTIVE?		
YES NO (If "yes", in what way?)		
4. REMARKS (Attach any pertinent data which may be of use hattach to form and place both in an envelope addressed to p	n improving this specification reparing activity)	n. If there are additional papers,
<del></del>		

POSTAGE AND FEES PAID

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