MILITARY STANDARD

LOADING OF HAZARDOUS MATERIALS AND ASSOCIATED ITEMS IN MILVAN CONTAINERS

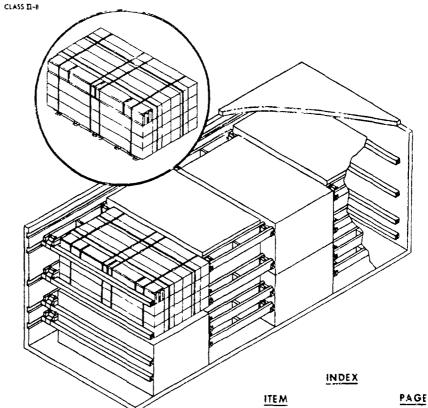
MIL 5TO-1385 41 (MAVY)

7 JUNE 1974

ROCKET MOTOR, MK 16 & MODS AND MK 71 MOD 0 & 1 (ZUNI)

IN CONTAINER MK 38 MOD 0
FLEET ISSUE UNIT LOAD

UNIT LOAD DATA



NOTES

- I UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
- 2 FOR CROSS REFERENCE TO ASSOCIATED PALLETIZING TRUCKLOADING AND CARLOADING MILITARY STANDARDS REFER TO THE INDEX TO STANDARDS MIL-HDBL-236 (NAVY)

GENERAL NOTES

TOFC COFC CONTAINEPSHIP
& HIGH /A

DETAILS

4

FSC 8140

AUTHORIZED FOR TRAILER-ON-
FLAT-CAR (TOFC), CONTAINER-ON-
FLAT-CAR (COFC), CONTAINERSHIP
AND HIGHWAY SHIPMENTS

SIGNATURE AND COOME ORECTION DATE

US COAST GUARD APPROVAL NOT REQUIRED

APPROVED BY
BUREAU OF EXPLOSIVES

A. J. Marse, 111/h

DATE 5/23/

ORIGINATOR Charles the in de

NAVAL WEAPONS HANDLING LABORATERY

NAD EARLE, NEW JERSEY

THE REST OF THE PERSON OF THE

MIL-\$10-1386-41 (NAVY)

GENERAL NOTES

- 1 THIS DOCUMENT GIVES DETAILED INSTRUCTIONS FOR LOADING THE MILVAN CONTAINER WITH FLEET ISSUE UNIT LOADS OF ROCHET MOTORS, MK 16 & MODS AND MY 71 MOD 0 & 1 MOTORS SHALL BE PALLETIZED IN ACCORDANCE WITH WR 54 28 OR V 9 54 28**
- 2 THE MILVAN SHALL BE EQUIPPED WITH A MECHANICAL LOAD-BRACING SYSTEM THAT MEETS THE REGUIREMENTS OF BUREAU OF EX-PLOSIVES PAMPHLET &C.
- 3 IN ADDITION TO THE BELT RAILS REQUIRED BY PAMPHLET 6C. THE MILVAN CONTAINER H/S BELT RAILS AT THE 72 AND 83 INCH HEIGHTS FROM THE CONTAINER FLOOR.

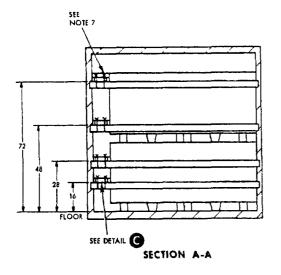
CAUTION

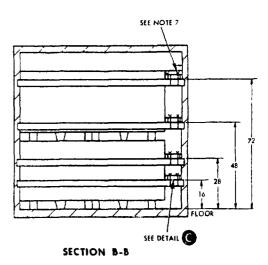
WHEN POSITIONING CROSSMEMBERS MAKE A VISUAL CHECK TO EN SURE THAT THE CROSSMEMBERS ARE LOCKED SECURELY IN PLACE

- 4 CONTAINERS ARE EQUIPPED WITH 25 CROSSMEMBERS UNUSED CROSSMEMBERS MUST REMAIN WITH CONTAINER AND SHALL BE FASTENED INTO BELT RAILS FOR SHIPMENT
- 5 WHEN LONGITUDINAL SLACK BETWEEN A CROSSMEMBER AND THE UNIT LOAD IS GREATER THAN ONE INCH. USF FILL PARTERIAL TO SHIM BETWEEN CROSSMEMBER AND UNIT LOAD AS SHOWN IN DETAIL D.
- 6 UNIT LOADS ARE LOADED IN A STAGGERED PATTERN WITH THE 1ST AND 3RD BAYS AGAINST LEFT YALL OF MILVAN AND THE 2ND AND
 4TH BAYS AGAINST RIGHT WALL OF MILVAN
- 7 LENGTH OF STRUT PIECE 2 SHALL BE SUFFICIENT TO CAUSE SWAY BRACE ASSEMBLY DETAIL C TO BLAR AGAINST UNIT LOAD AND CONTAINER SIDEWALL TWIST THE ASSEMBLY TO CROSSMEMBERS WITH 16 GAUGE THE WIPE FOUR PLACES
- 8 APPLICABLE MATERIAL SPECIFICATIONS
 - DUNNAGE LUMBER FED SPEC MM 1-751
 - NAILS FED SPEC FF-N-105 TYPE II STYLE 10 COMMON BRIGHT
- 9 AFTER BLOCKING AND BRACING HAS BEEN INSPECTED, ATTACH SHIPPING DOCUMENTS INSIDE THE CONTAINER IN AN ACCESSIBLE AREA, CLOSE AND SEAL CONTAINER DOORS AND ATTACH APPLICABLE PLACARDS TO THE OUTSIDE OF THE CONTAINER FOR THE APPROPRIATE MODE OF TRANSPORTATION AS PRESCRIBED IN OP 2165 (VOL. 1)

TOFC/COFC, CONTAINERSHIP AND HIGHWAY

- 1 THE LOADED MILYAN CONTAINER SHALL BE ON A 20-FT MILYAN CHASSIS EQUIPPED WITH DOUBLE BOGIES WHEN BEING MOVED IT!
 TOPC SERVICE
- 2 WHEN THE MILVAN CONTAINER IS SHIPPED TOFC OR COFC THE RAIL CAR SHALL COMPLY WITH THE REQUIREMENTS OF THE BUREAU OF EXPLOSIVES PAMPHLET 6C
- 3 THE LOADED CONTAINER MAY BE TRANSPORTED OVER PUBLIC HIGHWAYS ON A 20 FT MILVAN CHASSIS EQUIPPED WITH A DOUBLE BOGIE SUITABLE CAPACITY COMMERCIAL EQUIPMENT MAY ALSO BE USED



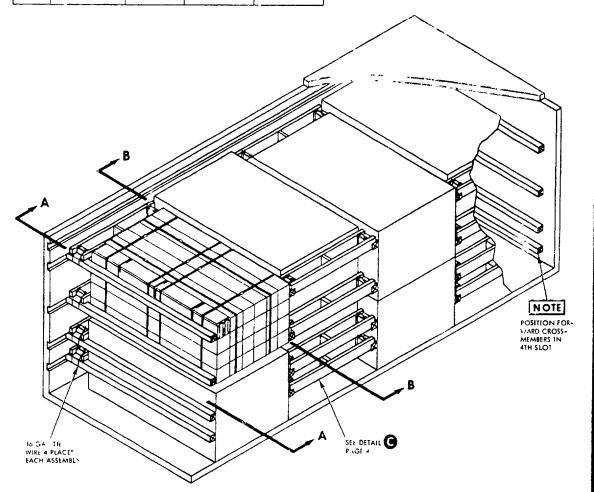


AGE 3

MIL->10-1386-41 (MAVY)

TABLE I

V/P 54	1TE+	WEICHT ILBS	CONTAINER LOAD 4/1 (LBS	CONTAINER GROSS WT (LBS	
28	ROCKET AOTON	<u> </u>	2 r 92n	28 15¢	
?t	ROCKET MOTOR	2813	22 504	28 725	
257	ROCKET MOTOP	3125	Zo 00 0	31 2~1	



CONTAINER LOAD DATA

NUMBER OF UNIT LOADS 8
NUMBER OF CROSSHEMBERS REQU 20
LOAD VIEIGHT SEE TABLE 1
DUNNAGE VEIGHT 446 LBS
CONTAINER WEIGHT 5785 LBS
RE SWEIGHT SEE TABLE I

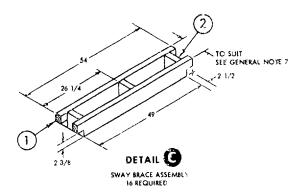
2	STRUT	2 × 6 × TO SUIT	48	SEE 1		Ŀ	
1	STRINGER	2 × 6 × 54	32	2	3 PER JOINT	16d	
PIECE NO	DESCRIPTION	SIZE	NO PCS REQD	NAIL TO	NUMBER NAILS	SIZE	
LIST OF MATERIALS AND NATURG DATA							

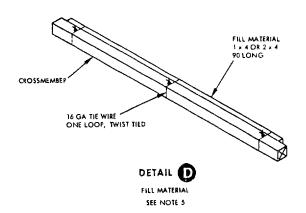
TOFC/COSC CONTAINERSHIP AND HIGHWAY

21 - 22 12. 2-21 3. 32 2 2 2 -

24GE 3

MIL-S10-1386-41 (NAVY)





REVIEW ACTIVITY NAVY - OS PREPARING ACTIVITY
NAVY - OS
(PROJECT NO 8140-N231)

SPECIFICATION JUNALYSIS SI	Form Approval Budget Bureau No. 22-R255								
INSTRUCTIONS This sheet is to be filled out by personnel, either Government or contractor, involved in the use of the specification in procurement of products for ultimate use by the Department of Defense. This sheet is provided for obtaining information on the use of this specification which will insure that suitable products can be procured with a minimum amount of delay and at the least cost. Comments and the return of this form will be appreciated. Fold on lines on reverse side staple in corner, and send to preparing activity. Comments and suggestions submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or serve to amend contractual requirements.									
SPECIFICATION									
MIL-STD-1386-41 (NAVY)									
ORGANIZATION									
CITY AND STATE	CONTR \ C NUMBER								
MATERIAL PROCURED UNDER A									
	ONTR ACT								
1 HAS ANY PART OF THE SPECIFICATION CREATED PR	TOTAL OF SELECTION OF THE PARTY	TERPRETATION IN PROCURE-							
A GIVE PARAGRAPH NUMBER AND WORDING									
B RECOMMENDATIONS FOR CORRECTING THE DEFI	TENCIES								
	+								
2 COMMENTS ON ANY SPECIFICATION REQUIREMENT CO	DISIDERED TOO RIGID								
3 IS THE SPECIFICATION RESTRICTIVE?									
YES NO (If "yes", in what way")									
and the second second and the second									
4. REMARKS (Attach any pertinent data which may be of use attach to form and place both in an envelope addressed to p	In improving this specification opening activity)	on. If there are additional papers,							
SUBMITTED BY (Printed or typed name and activity - Options	()	DATE							
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