

MIL-STD-683F

5 May 1978

SUPERSEDING

MIL-STD-683E

26 August 1975

MILITARY STANDARD

CRYSTAL UNITS (QUARTZ) AND CRYSTAL HOLDERS (ENCLOSURES), SELECTION OF



FSC 5955

MIL-STD-683F
5 May 1978

DEPARTMENT OF DEFENSE
Washington, D. C. 20360

Crystal Units (Quartz) and Crystal Holders (Enclosures), Selection of

MIL-STD-683F

1. This Military Standard is approved for use by all Departments and Agencies of the Department of Defense.
2. Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Commanding Officer, U.S. Army Electronics Command, ATTN: DRSEL-RD-TS, Fort Monmouth, N. J. 07703, by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

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1. SCOPE

1.1 Scope. This standard covers quartz crystal units and crystal holders (enclosures) designated as standard for use in new design of military equipment. Requirements for crystal units and crystal holders (enclosures) listed in this standard are covered in MIL-C-3098 and MIL-H-10056, respectively. See 6.2 for International Standardization Agreements.

1.2 Application. This standard is designed to serve the following purposes:

a. To provide the equipment designer with a list of crystal units and crystal holders (enclosures) considered by the military departments to be standard for military applications.

b. To control and minimize the variety of crystal-unit types used in military equipment in order to facilitate effective logistic support of equipment in the field, and to maximize economic support of production of the crystal units listed in this standard.

2. REFERENCED DOCUMENTS

2.1 Issues of documents. The following documents of the issue in effect on date of invitation for bids or request for proposal, form a part of this standard to the extent specified herein.

SPECIFICATIONS

MILITARY

MIL-C-3098 - Crystal Units, Quartz, General Specification for.

MIL-H-10056 - Holders (Enclosures), Crystal, General Specification for.

(Copies of specifications, standards, drawings, and publications required by contractors in connection with specific procurement functions should be obtained from the procuring activity or as directed by the contracting officer.)

3. DEFINITIONS

3.1 The terms, abbreviations, and symbols used in this standard are as defined in MIL-C-3098.

4. GENERAL REQUIREMENTS

4.1 Not applicable.

5. DETAILED REQUIREMENTS

5.1 Classification of listed crystal-unit types.

5.1.1 Standard crystal units. The crystal units listed in table I are designated as standard for use in new design of military equipment.

5.1.2 Crystal-unit type listing. Crystal units, arranged by type, are listed in table II. (Table II also indicated NATO Preferred or Guidance types.)

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5.1.3 Application and use of crystal units. The specified maximum and minimum parameters of the crystal units are limiting factors beyond which the reliability of the crystal unit will be impaired from the viewpoint of life and satisfactory performance. The equipment designer has the responsibility of ascertaining that the crystal unit will be operated under conditions that are within the limits specified for the particular unit type required.

5.1.4 Conflict of requirements. In the event of conflict between technical requirements described in this standard and the applicable specification, the latter shall govern. However, any conflict, real or assumed, does not relieve the contractor of the responsibility to comply with 5.2 and 5.3.

5.2 Crystal units not listed in this standard.

5.2.1 Procurement specification requirements (to be required upon approval of the Government for the use of a crystal unit not listed in this standard or covered by a specification sheet under MIL-C-3098). Copies of the complete procurement (engineering) specification, and all changes or revisions, shall be forwarded to the procuring activity. All specifications, revisions, and associated data shall clearly indicate the use of the special crystal type by contract number, equipment nomenclature, number of the special units used per equipment, the number of equipments to be delivered under the contract or order, and the identification of the approval letter of the crystal unit. This requirement shall not be waived.

5.3 Requirements for nonexistent crystal units. Should an equipment development have need for crystal units that cannot be satisfied by any known existing specification, the Government shall be so informed.

5.4 Standard crystal holders (enclosures). The following crystal holders (enclosures) are standard for use in the design of new quartz crystal units:

<u>Holder (enclosure) type</u>	<u>Holder (enclosure) specification 1/</u>
HC-6/U*	MIL-H-10056/2
HC-13/U*	MIL-H-10056/4
HC-18/U*	MIL-H-10056/9
HC-25/U*	MIL-H-10056/11
HC-26/U*	MIL-H-10056/13
HC-27/U*	MIL-H-10056/14
HC-28/U	MIL-H-10056/15
HC-29/U*	MIL-H-10056/16
HC-30/U**	MIL-H-10056/12
HC-32/U	MIL-H-10056/18
HC-33/U	MIL-H-10056/20
HC-34/U	MIL-H-10056/22
HC-35/U**	MIL-H-10056/21
HC-36/U	MIL-H-10056/23
HC-37/U**	MIL-H-10056/24
HC-38/U	MIL-H-10056/25
HC-39/U	MIL-H-10056/26
HC-40/U**	MIL-H-10056/27
HC-41/U	MIL-H-10056/28
HC-42/U	MIL-H-10056/29
HC-43/U	MIL-H-10056/30
HC-44/U	MIL-H-10056/31
HC-45/U	MIL-H-10056/32
HC-46/U	MIL-H-10056/33
HC-47/U	MIL-H-10056/34

1/ Holder (enclosure) specifications show standard holder (enclosure) design.

*NATO Preferred Item.

**NATO Guidance Item.

TABLE I Standard crystal units (listed in order of low limit of frequency range).

Frequency range	Crystal-unit type	Mode of oscillation	Frequency tolerance, ppm	Operating temperature range, °C	Holder	MIL-C-3098/	Load capacitance, pF 1/	Rated drive level, mW
16 to 100 kHz	CR-38A/U	Fundamental	120	-40 to +70	HC-13/U	18	20.0 ± 0.5	0.1
	CR-50A/U	Fundamental	120	-40 to +70	HC-13/U	28	∞	0.1
90 to 250 kHz	CR-37A/U	Fundamental	200	-40 to +70	HC-13/U	17	20.0 ± 0.5	2.0 ± 0.4
	CR-42A/U	Fundamental	30 2/	+70 to +80	HC-13/U	21	32.0 ± 0.5	2.0 ± 0.4
190 to 500 kHz	CR-47A/U	Fundamental	20 3/	+70 to +80	HC-6/U	26	20.0 ± 0.5	2.0 ± 0.4
	CR-25B/U	Fundamental	100	-40 to +85	HC-6/U	7	∞	2.0 ± 0.4
200 to 555 kHz	CR-26A/U	Fundamental	20 3/	+70 to +80	HC-6/U	8	∞	2.0 ± 0.4
	CR-63B/U	Fundamental	100 4/	-40 to +70	HC-6/U	41	20.0 ± 0.5	2.0 ± 0.4
455 kHz	CR-45/U	Fundamental	200	-40 to +70	HC-6/U	24	∞	2.0 ± 0.4
0.8 to 20 MHz	CR-18A/U	Fundamental	50	-55 to +105	HC-6/U	3	32.0 ± 0.5	10.0 ± 2.0 5/
	CR-19A/U	Fundamental	50	-55 to +105	HC-6/U	4	∞	5.0 ± 1.0 6/
	CR-27A/U	Fundamental	20 3/	+70 to +80	HC-6/U	9	32.0 ± 0.5	10.0 ± 2.0 5/
	CR-28A/U	Fundamental	20 3/	+70 to +80	HC-6/U	10	∞	5.0 ± 1.0 5/
	CR-35A/U	Fundamental	20 3/	+80 to +90	HC-6/U	15	∞	2.5 ± 0.5 6/
	CR-36A/U	Fundamental	20 3/	+80 to +90	HC-6/U	16	32.0 ± 0.5	5.0 ± 1.0 5/
	CR-62/U	Fundamental	10 3/	+70 to +80	HC-6/U	40	32.0 ± 0.2	2.5 ± 0.5 6/
	*		20	-40 to +90			∞	5.0 ± 1.0 5/
	CR-85/U	Fundamental	30	{-55 to -40 +90 to +105}	HC-6/U	56	∞	2.5 ± 0.5 6/
	CR-157/U	Fundamental	50	-55 to +105	HC-33/U	137	∞	10.0 ± 2.0 5/
								5.0 ± 1.0 6/
2 to 10 MHz	CR-120/U	Fundamental	5	85 ± 5	HC-27/U	97	100 ± 0.5	.002
	CR-121/U	Fundamental	5		HC-27/U	98	50.0 ± 0.5	.2
2.2 to 20 MHz	CR-78A/U	Fundamental	50	-55 to +105	HC-25/U	62	30.0 ± 0.5	5.0 ± 1.0
2.9 to 20 MHz	CR-64/U	Fundamental	50	-55 to +105	HC-18/U	42	30.0 ± 0.5	5.0 ± 1.0
	CR-79/U	Fundamental	50	-55 to +105	HC-25/U	63	∞	5.0 ± 1.0
2.9 to 25 MHz	CR-69A/U	Fundamental	20	-40 to +90				
			30	{-55 to -40 +90 to +105}	HC-18/U	47	30.0 ± 0.5	5.0 ± 1.0
3 to 5 MHz	CR-90/U	Fundamental	4	-55 to +90	HC-27/U	96	30 ± 0.5	.01
3 to 20 MHz	CR-66/U	Fundamental	20	-40 to +90				
	CR-68/U	Fundamental	30	{-55 to -40 +90 to +105}	HC-6/U	44	30.0 ± 0.5	10.0 ± 2.0 5/
			20 3/	+70 to +80	HC-6/U	46	32.0 ± 0.5	5.0 ± 1.0 6/
5 to 20 MHz	CR-60A/U	Fundamental	50	-55 to +105	HC-18/U	38	∞	5.0 ± 1.0
	CR-112/U	Fundamental	25	-55 to +105	HC-18/U	88	∞	5.0 ± 1.0
10 to 61 MHz	CR-52A/U	Third overtone	50	-55 to +105	HC-6/U	30	∞	4.0 ± 0.8 7/
	CR-65/U	Third overtone	10 9/	+70 to +80	HC-6/U	43	∞	2.0 ± 0.4 8/
	*							2.0 ± 0.4 7/
16 to 61 MHz	CR-76A/U	Third overtone	20	-40 to +90				1.0 ± 0.2 8/
			30	{-55 to -40 +90 to +105}	HC-18/U	53	∞	2.0 ± 0.4
17 to 61 MHz	CR-61/U	Third overtone	20 3/	+80 to +90	HC-18/U	39	∞	2.0 ± 0.4 7/
	CR-73/U	Third overtone	30	-55 to +105	HC-29/U	54	∞	1.0 ± 0.2 8/
	CR-84/U	Third overtone	20 3/	+80 to +90	HC-25/U	61	∞	2.0 ± 0.4 10/
17 to 62 MHz	CR-55A/U	Third overtone	50	-55 to +105	HC-18/U	33	∞	2.0 ± 0.4
	CR-67A/U	Third overtone	25	-55 to +105	HC-18/U	45	∞	2.0 ± 0.4
	CR-77/U	Third overtone	20	-40 to +90				2.0 ± 0.4
			30	{-55 to -40 +90 to +105}	HC-25/U	55	∞	2.0 ± 0.4
17 to 65 MHz	CR-81/U	Third overtone	50	-55 to +105	HC-25/U	58	∞	2.0 ± 0.4

See footnotes at end of table.

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TABLE I. Standard crystal units (listed in order of low limit of frequency range) - Continued.

Frequency range	Crystal-unit type	Mode of oscillation	Frequency tolerance, ppm	Operating temperature range, °C	Holder	MIL-C-3098/	Load capacitance, pF 1/	Rated drive level, mW
45 to 125 MHz	CR-74/U	Fifth overtone	10 9/	+80 to +90	HC-26/U	51	∞	1.0 ±0.2
	CR-54A/U	Fifth overtone	50	-55 to +105	HC-6/U	32	∞	2.0 ±0.4
	CR-56A/U	Fifth overtone	50	-55 to +105	HC-18/U	34	∞	2.0 ±0.4
	CR-59A/U	Fifth overtone	20 3/	+80 to +90	HC-18/U	37	∞	1.0 ±0.2
	CR-75/U	Fifth overtone	10 9/	+70 to +80	HC-6/U	52	∞	1.0 ±0.2
			*	20	-40 to +90			
				30	-55 to -40	HC-18/U	57	∞
					+90 to +105			2.0 ±0.4
	CR-80/U	Fifth overtone	50	-55 to +105	HC-25/U	59	∞	2.0 ±0.4
	CR-82/U	Fifth overtone	20	-40 to +90	HC-25/U	60	∞	2.0 ±0.4
	CR-83/U	Fifth overtone	30	-55 to -40	HC-25/U	60	∞	2.0 ±0.4
	CR-102/U	Fifth overtone	25	+90 to +105	HC-35/U	104	∞	2.0 ±0.4
				-55 to +105				

- 1/ When a load capacitance is given, the crystal unit is designed to resonate at rated frequency with an external capacitor of the value specified. Crystal units which have infinite load capacitance are designed to operate at series resonance.
- 2/ Stability within overall frequency tolerance: ±20 ppm.
- 3/ Stability within overall frequency tolerance: ±5 ppm.
- 4/ Frequency tolerance over secondary operating temperature range (-55 to -40°C and +70 to +90°C): ±150 ppm.
- 5/ For frequencies up to and including 10 MHz.
- 6/ For frequencies above 10 MHz.
- 7/ For frequencies up to and including 25 MHz.
- 8/ For frequencies above 25 MHz.
- 9/ Stability within overall frequency tolerance: ±2.5 ppm.
- 10/ For frequencies of 17 to 30 MHz.
- * Frequency tolerance at room temperature: ±70 ppm.
- ** Frequency tolerance at room temperature: ±80 ppm.

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TABLE II. Reference listing by type designation.

Type CR / U	MIL-C-3098/	Remarks	Type CR / U	MIL-C-3098/	Remarks
1D	76	Special	87	65	USAF
5A	77	Special	88A	66	Special
6A	78	Special	89	67	EL
8A	111	Special	90**	96	Standard - table I
15B	1	Used for maintenance only	91	68	Special
16B	2	Used for maintenance only	92	69	CANCELLED
18A	3	Standard - table I	94	81	EL
19A*	4	Standard - table I	95	70	USAF
23	--	Obsolete - replaced by CR-52A/U and CR-54A/U	96	71	USAF
24	6	Used for maintenance only	97	72	USAF
25B*	7	Standard - table I	98	73	USAF
26A*	8	Standard - table I	99A	74	USAF
27A	9	Standard - table I	100	75	USAF
28A*	10	Standard - table I	101	103	EL
29A	11	Used for maintenance only	102	104	Standard - table I
30A	12	Used for maintenance only	103	105	Special
32A	--	Obsolete - replaced by CR-65/U and CR-75/U	104	79	USAF
33A	14	Special	105	80	USAF
35A*	15	Standard - table I	106	82	USAF
36A	16	Standard - table I	107	83	USAF
37A*	17	Standard - table I	108	84	USAF
38A**	18	Standard - table I	109	85	USAF
39	19	Used for maintenance only	110A	86	USAF
40	20	Used for maintenance only	111	87	USAF
42A	21	Standard - table I	112	88	Standard - table I
43	22	Used for maintenance only	113	89	USAF
45	24	Standard - table I	114	90	USAF
46B	25	Special	115	91	Canceled
47A*	26	Standard - table I	116	92	USAF
50A**	28	Standard - table I	117	93	USAF
51A	29	Special	118	94	USAF
52A*	30	Standard - table I	119*	95	Special
53A	31	Special	120**	97	Standard - table I
54A*	32	Standard - table I	121**	98	Standard - table I
55A*	33	Standard - table I	122	99	USAF
56A**	34	Standard - table I	123	100	USAF
57	35	Special	124	101	USAF
58A	36	Used for maintenance only	125	102	USAF
59A*	37	Standard - table I	126	107	EL
60A*	38	Standard - table I	127	108	USAF
61*	39	Standard - table I	128	108	USAF
62	40	Standard - table I	129	110	USAF
63B*	41	Standard - table I	130	109	Special
64*	42	Standard - table I	131*	120	EL
65*	43	Standard - table I	132*	121	EL
66**	44	Standard - table I	133	112	USAF
67A**	45	Standard - table I	134	113	USAF
68**	46	Standard - table I	135	114	USAF
69A*	47	Standard - table I	136	115	USAF
71*	49	Special	137	116	USAF
72	50	USAF	138	117	USAF
73**	54	Standard - table I	139	118	USAF
74**	51	Standard - table I	140	119	USAF
75*	52	Standard - table I	141	122	USAF
76A**	53	Standard - table I	142	123	USAF
77*	55	Standard - table I	143	124	Canceled
78A*	62	Standard - table I	144	125	USAF
79**	63	Standard - table I	145	126	USAF
80**	57	Standard - table I	146	127	USAF
81*	58	Standard - table I	147	128	USAF
82*	59	Standard - table I	148	129	USAF
83**	60	Standard - table I	149	130	Special
84**	61	Standard - table I	150	131	EL
85**	56	Standard - table I	151	132	USAF
86	64	USAF	152	133	Special
			153	134	EL
			154	138	USAF

*NATO Preferred Item.

**NATO Guidance Item.

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TABLE II. Reference listing by type designation - Continued.

Type CR /U	MIL-C-3098/	Remarks
155	135	STANDARD
156	136	STANDARD
157	137	Standard - table I
158	139	STANDARD
159	140	STANDARD
160	141	EL
161	142	SPECIAL

5.5 Crystal Unit Reference Chart. Table III is a reference chart stating basic characteristics of crystal types covered by MIL-C-3098.

TABLE II. Crystal units quick reference chart.

TABLE III. Crystal units quick reference chart - Continued.

By example:
CR-18 6-N-50-A(119)

Frequency
Range

CR-18 Denotes type CR-18/U
6 Denotes HC-6'U holder
N Denotes noncontrolled
50 Denotes PPM
A Denotes antiresonance
Δ Denotes single frequency
unit
S Denotes series
(119) Denotes similar unit
•**(CR-12)** Denotes lead qualification

By example:	CR-18 18-N-50-A(119)	CR-69 18-N-20-A	CR-139 18-N-50-A
Frequency	CR-78 25-N-50-A	CR-117 25-N-15-S	CR-174 26-C-10-S
Range	CR-79 25-N-50-S	CR-133 25-N-60-S	CR-99 6-N-50-A
CR-18 Denotes type CR-18/U 6 Denotes HC-6/U holder N Denotes noncontrolled 50 Denotes PPM A Denotes antiresonance Δ Denotes single frequency unit S Denotes series (119) Denotes similar unit *(CR-12) Denotes lead qualification	*CR-88 6-N-20-A	CR-144 36-C-2.5-S	CR-144 36-C-2.5-S
	CR-88 6-C-20-A	CR-102 35-N-25-S	CR-102 35-N-25-S
	CR-101 35-N-50-A	CR-103 35-N-25-S	CR-105 18-N-25-S
	CR-90 27-N-4-A	CR-131 6-C-20-A	CR-141 18-N-25-S
	CR-131 6-C-20-A	*CR-111-N-50-A	CR-53 6-N-50-S
	CR-64 18-N-50-A (129)	CR-64 18-N-50-A (129)	*CR-54 6-N-50-S
	CR-71 30-C-.8-A	CR-60 27-N-50-S (112)	CR-56 18-N-50-S
	CR-60 27-N-50-S	CR-85 27-N-50-S	CR-59 18-C-20-S
	CR-85 27-N-50-S	*CR-112 18-N-25-S	CR-75 6-C-10-S
	*CR-112 18-N-25-S	CR-126 27-C-1.5-A	CR-82 25-N-50-S
	CR-126 27-C-1.5-A	CR-94-N-50-A	*CR-80 18-N-20-S
	CR-94-N-50-A	CR-136 18-N-25-A	CR-83 25-N-20-S
	CR-136 18-N-25-A	CR-97 18-N-50-A	CR-96 25-N-15-S
	CR-97 18-N-50-A	CR-137 18-N-25-A	*CR-116 18-N-25-S
	CR-137 18-N-25-A	CR-129 18-N-35-A	CR-122 18-C-10-S
	CR-129 18-N-35-A	CR-91 11-N-50-A	CR-123 18-C-10-S
	CR-91 11-N-50-A	CR-140 6-N-50-A	*CR-145 26-N-25-S
	CR-140 6-N-50-A	*CR-148 6-N-50-S	CR-153 42-N-3-A
	*CR-148 6-N-50-S	CR-149 18-N-25-S	CR-110 18-N-30-S
	CR-149 18-N-25-S	CR-161 44-N-50-S	CR-107 18-N-50-S
	CR-161 44-N-50-S		CR-108 26-C-10-S
			CR-150 27-C-5-S
			CR-151 18-N-20-S

Holder No. HC-0U	6(36)	10	11	13	14	15	16	17	18(43)	21	25(42)	28	27	28	29	30	32	33	35
Thickness (Approx.)	.345	.580	.406	.345	.345	.345	1.312	.345	1.166	1.187	.183	.183	.352	.352	.183	.75	.225	.345	.380
Height (Exc. Term.)	.765	.555	1.282	1.516	.574	2.312	2.062	.765	.515	2.025	.530	.530	.775	1.526	.530	1.9	.635	.765	.250
Leads (L)									L			L			L		L	L	
Glass (G)						G						G	G	G	G	G			
Cylindrical (R)		R			R	R									R			R	

6. NOTES

6.1 Improvements. Crystal units having technological improvements are under experimental development. When development work of this nature has been successfully completed and the sources become available, the improved crystal units will then be recommended for inclusion as standard for new design.

6.2 International standardization agreement. Certain provisions of this standard are the subject of international standardization agreement, NEPR No. 39. When amendment, revision, or cancellation of this standard is proposed, the departmental custodians will inform their respective Departmental Standardization Offices so that appropriate action may be taken in respect to the international agreement concerned. The United States, by international agreement (NEPR), has agreed to the use of types of crystal units designated by NATO Nomenclature, i.e., NXTI/A on new equipment design.

Custodians:
Army - EL
Navy - EC
Air Force - 85

Review activities:
Army - MI, AR, SM
Navy - SH
Air Force - 11
DLA - ES

User activities:
Navy - AS, MC, SH, OS
Air Force - 17, 19

Preparing activity:
Army - EL

Agent:
DLA - ES

(Project 5955-0518)

STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSALOMB Approval
No. 22-R255

INSTRUCTIONS: The purpose of this form is to solicit beneficial comments which will help achieve procurement of suitable products at reasonable cost and minimum delay, or will otherwise enhance use of the document. DoD contractors, government activities, or manufacturers/vendors who are prospective suppliers of the product are invited to submit comments to the government. Fold on lines on reverse side, staple in corner, and send to preparing activity. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements. Attach any pertinent data which may be of use in improving this document. If there are additional papers, attach to form and place both in an envelope addressed to preparing activity.

DOCUMENT IDENTIFIER AND TITLE MIL-STD-683F CRYSTAL UNITS (QUARTS) AND CRYSTAL HOLDERS (ENCLOSURES), SELECTION OF

NAME OF ORGANIZATION AND ADDRESS	CONTRACT NUMBER
	MATERIAL PROCURED UNDER A
	<input type="checkbox"/> DIRECT GOVERNMENT CONTRACT <input type="checkbox"/> SUBCONTRACT

1. HAS ANY PART OF THE DOCUMENT CREATED PROBLEMS OR REQUIRED INTERPRETATION IN PROCUREMENT USE?

A. GIVE PARAGRAPH NUMBER AND WORDING.

B. RECOMMENDATIONS FOR CORRECTING THE DEFICIENCIES

2. COMMENTS ON ANY DOCUMENT REQUIREMENT CONSIDERED TOO RIGID

3. IS THE DOCUMENT RESTRICTIVE?

YES NO (If "Yes", in what way?)

4. REMARKS

SUBMITTED BY (Printed or typed name and address - Optional)

TELEPHONE NO.

DATE

DD FORM 1426
1 JAN 72

REPLACES EDITION OF 1 JAN 66 WHICH MAY BE USED