

MIL-STD-644A
NOTICE 1
3 June 1965

MILITARY STANDARD
VISUAL INSPECTION STANDARDS AND INSPECTION PROCEDURES
FOR INSPECTION OF
PACKAGING , PACKING AND MARKING OF SMALL ARMS AMMUNITION

TO ALL HOLDERS OF MIL-STD-644A. - The change issued by this notice covers requirements for 20MM metallic linked belt packaging which have been removed from applicable cartridge specifications and made part of this standard.

1. Insert new page 4a dated 3 June 1965.
2. Retain this Notice and insert before table of contents.
3. Holders of MIL-STD-644A will verify that the additional page indicated above has been entered as part of paragraph 5.1.6 Metallic linked belt package.
4. This issuance, together with the appended page, is a separate publication and is to be retained by stocking points until basic document is revised.
5. This Notice, together with appended page, may be obtained for other than official use by individuals, firms, and contractors, from the Superintendent of Documents, U. S. Government Printing Office, Washington 25, D. C. Both the title and the identifying symbol number should be stipulated when requesting copies of Military Standard Change Notices.

FSC 1305

MIL-STD-644A**3 June 1965**

5.1.6.5 Dimensional inspection M17 linked belts of 20MM cartridges.- Drawing C7258836, Cartridge, 20MM, M50 Series with M17 or M17A1 Link, pertinent dimensional sizes, forward edge of link gripping band to case head. The acceptable quality levels for these dimensional characteristics shall be as follows:

	<u>Percent</u>
Major	0.10
Minor	2.5

5.1.6.5.1 Classification of defects

	<u>Major</u>	<u>Minor</u>
1. Length, forward edge of link gripping band to case head, max	x	
2. Length, forward edge of link gripping band to case head, min		x

5.1.6.5.2 The prescribed sample of linked cartridges shall be selected randomly from 10 randomly selected linked belts. In the event a double sampling plan is used and a second sample is necessary, the prescribed second sample shall be selected randomly from an additional 10 randomly selected linked belts.

