

MIL-STD-134B
15 MARCH 1963

SUPERSEDING
MIL-STD-134A
27 MARCH 1959

MILITARY STANDARD

GAGES, PLUG, PLAIN CYLINDRICAL,
NOT GO
FOR
MINOR DIAMETERS OF STANDARD
CLASSES OF INTERNAL THREADS



FED SUP CLASS
5220

Mil-Std-134B
15 March 1963

DEPARTMENT OF DEFENSE
WASHINGTON 25, D.C.

Gages, Plug, Plain Cylindrical, Not Go for Minor Diameters of
Standard Classes of Internal Threads

Mil-Std-134B

1. This standard has been approved by the Department of Defense and is mandatory for use by the Departments of the Army, the Navy, and the Air Force, effective 15 March 1963.
2. Recommended corrections, additions, or deletions should be addressed to Headquarters, DSA, Standardization Division, Washington 25, D. C.

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1. Scope

1.1 This standard covers pertinent design data and Mil-Std Part Numbers for American Gage Design Standard, single end, not go plain cylindrical plug gages for the inspection of the maximum limits of the minor diameter of internal threads for Unified Standard classes 1B, 2B, 3B and American National Standard classes 1, 2, 3.

1.2 The maximum limit of the minor diameter of internal threads for the Unified Standard classes 1B and 2B is specified to three significant figures. Therefore, Mil-Std Part Numbers as listed in Standard Mil-Std-111 are utilized wherever applicable.

2. Referenced Documents

2.1 The issues of the following documents in effect on the date of invitation for bids form a part of this standard.

Standards

Mil-Std 10 Surface Roughness Waviness and Lay

Mil-Std-111 Gages, Plug, Plain Cylindrical, Not Go

(Application for copies should be addressed to the
Superintendent of Documents, U. S. Government Printing
Office, Washington 25, D. C.)

Specification

Mil-G-45653 Gages, Cylindrical Plug and Ring, Plain

(Copies of specifications should be obtained from the
procuring activity or as directed by the contracting
officer.)

Other Publications

U. S. Department of Commerce, National Bureau of
Standards, Handbook H28 "Screw-Thread Standards for
Federal Services".

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U.S. Department of Commerce, Commercial Standard CS8
"Gage Blanks".

(Application for copies should be addressed to the Superintendent
of Documents, U. S. Government Printing Office, Washington 25, D.C.)

3. Definitions

Not applicable

4. General Requirements

4.1 This standard contains four tables. Table I provides tabulated design data required for manufacture and inspection and is arranged in ascending size sequence according to thread designation for Unified Standard classes 1B, 2B, and 3B. Table II provides tabulated design data required for manufacture and inspection and is arranged in ascending size sequence according to thread designation for American National Standard classes 1, 2, and 3. Table III contains thread designations previously listed in the Standard series of Unified Standard thread (with one exception 1.0000-14NS-1, 2, 3 which was listed also in the American National Thread Series). They have been redesignated from Standard to special (UNS) threads and are listed herein for reference purposes. Table IV is a listing of Mil-Std Part Numbers in ascending numerical sequence, and is provided as an aid for locating the required design data contained in tables I, II, and III for any given Mil-Std Part Number.

4.1.1 Tables I, II, and III. Tabulation of Design and Identification Data.

4.1.1.1 Mil-Std Part Numbers and the corresponding not go diameter (maximum minor diameter of component internal thread) and thread designation are listed in columns B, C, and D respectively.

4.1.1.2 Column A lists the proper reference to the applicable figure (drawing) for each Mil-Std Part Number.

4.1.1.3 Columns B and C list the identification data for each Mil-Std Part Number and, when applied to the figure (drawing) referenced in column A, provide information for proper marking of the gages. It is not necessary to mark the "5220" indicated in column B on the gage. For example: Mil-Std Part Number 5220-751-6264 may be marked 7516264 on the gage.

4.1.1.4 Columns E to G inclusive list the design data for each Mil-Std Part Number and, when applied to the figure (drawing) referenced in column A, provide data required for manufacture and inspection.

4.1.1.5 The unit of measurement in columns C, E, and F is inches; column G is microinches.

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4.1.1.6 Design data, etc. not specifically covered in this standard shall conform to the latest issue of the documents referenced in paragraph 2 above.

4.1.2 Table IV. Listing of Mil-Std Part Numbers in Numerical Sequence.

4.1.2.1 All Mil-Std Part Numbers contain in this standard are listed in ascending numerical sequence in column A.

4.1.2.2 Column B references the page numbers in tables I, II, and III where the design and identification data for the applicable Mil-Std Part Number may be found.

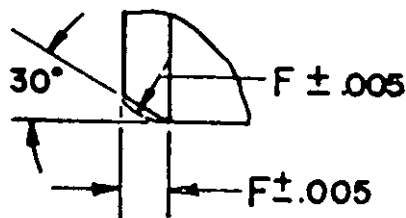
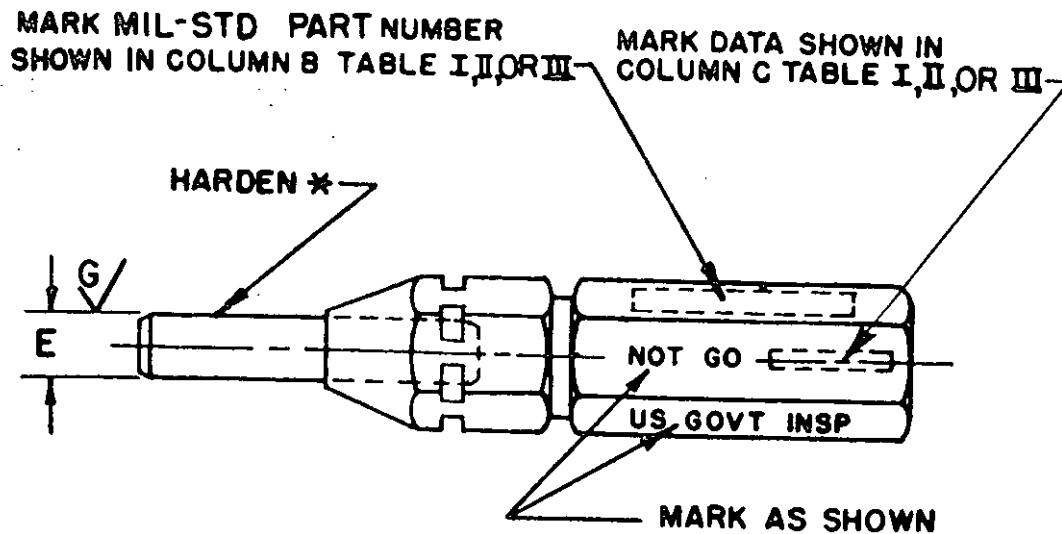
5. Procurement

5.1 The general requirements and tabulated design data contained in this standard are applicable for procurement purposes, as are the referenced manufacturing and inspection specifications.

5.2 Ordering Data. Procurement documents should specify the following:

- (a) Title, number, and date of this standard
- (b) Number of gages required and Mil-Std Part Number.
- (c) Place of delivery for acceptance inspection.

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ENLARGED VIEW
CHAMFER OR RADIUS
ON BOTH ENDS OF WIRE

*HARDEN: ROCKWELL OR EQUIVALENT

C55 TO C60 FOR DIA UP TO AND INCL .10

C60 TO C63 FOR DIA ABOVE .10 TO AND INCL .20

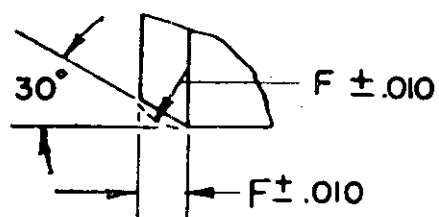
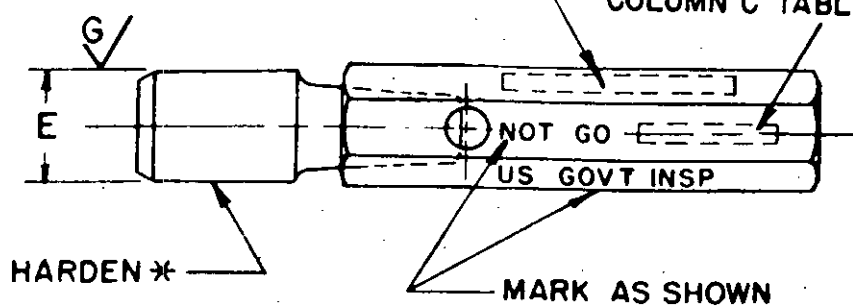
C63 TO C66 FOR DIA ABOVE .20

FIGURE 1. Not go plain plug gage (wire type).

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MARK MIL-STD PART NUMBER
SHOWN IN COLUMN B TABLE I, II, OR III

MARK DATA SHOWN IN
COLUMN C TABLE I, II, OR III

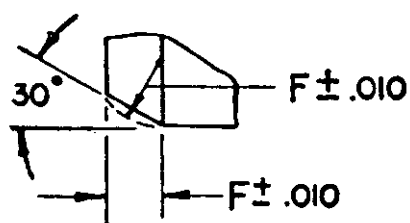
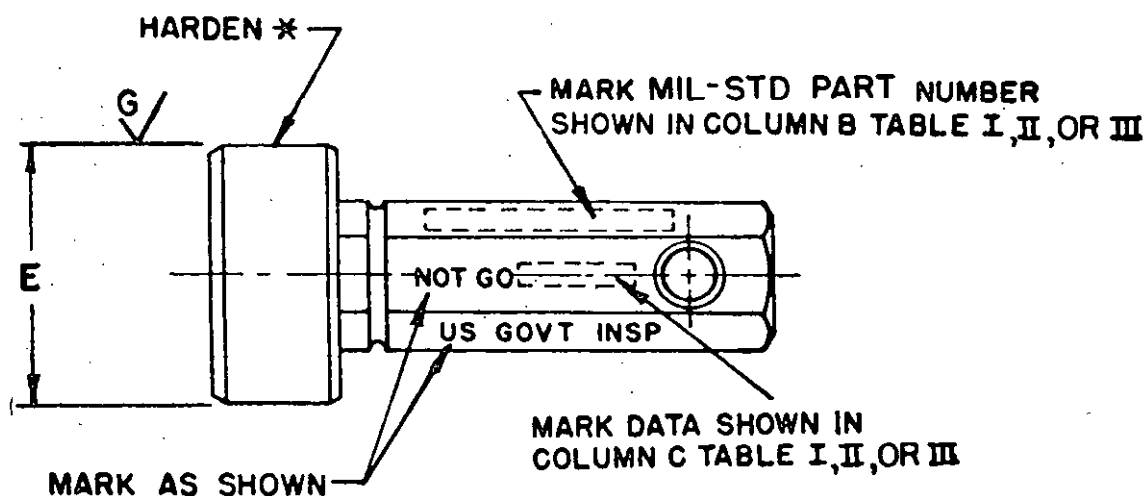


ENLARGED VIEW
CHAMFER OR RADIUS

* HARDEN: ROCKWELL OR EQUIVALENT
C63 TO C66

FIGURE 2. Not go plain plug gage (taperlock type).

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ENLARGED VIEW
CHAMFER OR RADIUS
ON BOTH ENDS

*** HARDEN: ROCKWELL OR EQUIVALENT
C63 TO C66**

FIGURE 3. Not go plain plug gage (tri-lock type).

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
1	5220-751-6264	.0514	(0) .060-80UNF-2B, 3B-1, 2, 3	.05140 -.00004	.008	4
1	5220-751-6265	.0623	(1) .073-64UNC-2B, 3B-1, 2, 3	.06230 -.00004	.008	4
1	5220-745-8244	.0635	(1) .073-72UNF-2B, 3B	.06350 -.00004	.008	4
1	5220-751-6267	.0737	(2) .086-56UNC-2B, 3B-1, 2, 3	.07370 -.00004	.008	4
1	5220-751-6268	.0753	(2) .086-64UNF-2B, 3B	.07530 -.00004	.015	4
1	5220-745-8412	.0845	(3) .099-48UNC-2B, 3B	.08450 -.00004	.015	4
1	5220-745-8428	.0865	(3) .099-56UNF-2B, 3B	.08650 -.00004	.015	4
1	5220-751-6271	.0939	(4) .112-40UNC-2B, 3B	.09390 -.00004	.015	4
1	5220-751-6272	.0968	(4) .112-48UNF-2B, 3B	.09680 -.00004	.015	4
1	5220-751-6273	.1062	(5) .125-40UNC-2B, 3B-1, 2, 3	.10620 -.00004	.015	4
1	5220-751-6274	.1079	(5) .125-44UNF-2B, 3B	.10790 -.00004	.015	4
1	5220-745-8646	.1140	(6) .138-32UNC-2B, 3B	.11400 -.00004	.015	4
1	5220-745-8686	.119	(6) .138-40UNF-2B	.11900 -.00004	.015	4
1	5220-751-6275	.1186	(6) .138-40UNF-3B	.11860 -.00004	.015	4
1	5220-745-8860	.139	(8) .164-32UNC-2B	.13900 -.00010	.015	8
1	5220-751-6276	.1389	(8) .164-32UNC-3B	.13890 -.00010	.015	8
1	5220-745-8890	.142	(8) .164-36UNF-2B	.14200 -.00010	.015	8
1	5220-751-6277	.1416	(8) .164-36UNF-3B	.14160 -.00010	.015	8
1	5220-745-9030	.156	(10) .190-24UNC-2B	.15600 -.00010	.015	8
1	5220-751-6278	.1555	(10) .190-24UNC-3B	.15550 -.00010	.015	8
1	5220-745-9110	.164	(10) .190-32UNF-2B	.16400 -.00010	.015	8
1	5220-751-6279	.1641	(10) .190-32UNF-3B	.16410 -.00010	.015	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
1	5220-745-9280	.181	(12) .216-24UNC-2B	.18100 -.00010	.015	8
1	5220-751-6280	.1807	(12) .216-24UNC-3B	.18070 -.00010	.015	8
1	5220-745-9330	.186	(12) .216-28UNF-2B	.18600 -.00010	.015	8
1	5220-751-6281	.1857	(12) .216-28UNF-3B	.18570 -.00010	.015	8
1	5220-745-9370	.1900	(12) .216-32UNEF-2B	.19000 -.00010	.015	8
1	5220-751-7108	.1895	(12) .216-32UNEF-3B	.18950 -.00010	.015	8
1	5220-745-9540	.207	.2500-20UNC-1B, 2B	.20700 -.00010	.015	8
1	5220-751-6282	.2067	.2500-20UNC-3B	.20670 -.00010	.015	8
1	5220-745-9670	.220	.2500-28UNF-1B, 2B	.22000 -.00010	.015	8
1	5220-745-9660	.2190	.2500-28UNF-3B	.21900 -.00010	.015	8
1	5220-745-9710	.224	.2500-32UNEF-2B	.22400 -.00010	.015	8
1	5220-751-6283	.2229	.2500-32UNEF-3B	.22290 -.00010	.015	8
1	5220-746-0120	.265	.3125-18UNC-1B, 2B	.26500 -.00010	.015	8
1	5220-746-0100	.2630	.3125-18UNC-3B	.26300 -.00010	.015	8
1	5220-746-0170	.270	.3125-20UN-2B	.27000 -.00010	.015	8
1	7518742	.2662	.3125-20UN-3B	.26620 -.00010	.015	8
1	5220-746-0240	.277	.3125-24UNF-1B, 2B	.27700 -.00010	.015	8
1	5220-751-6284	.2754	.3125-24UNF-3B	.27540 -.00010	.015	8
1	5220-746-0290	.282	.3125-28UN-2B	.28200 -.00010	.030	8
1	7518743	.2801	.3125-28UN-3B	.28010 -.00010	.015	8
1	5220-746-0330	.286	.3125-32UNEF-2B	.28600 -.00010	.030	8
1	5220-751-6285	.2847	.3125-32UNEF-3B	.28470 -.00010	.030	8

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 Table I. Tabulation of Design and Identification Data -
 Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
1	5220-746-0680	.321	.3750-16UNC-1B, 2B	.32100 -.00010	.030	8
1	5220-751-6286	.3182	.3750-16UNC-3B	.31820 -.00010	.030	8
1	5220-746-0790	.332	.3750-20UN-2B	.33200 -.00010	.030	8
1	7518744	.3287	.3750-20UN-3B	.32870 -.00010	.030	8
1	5220-746-0870	.340	.3750-24UNF-1B, 2B	.34000 -.00010	.030	8
1	5220-751-6287	.3372	.3750-24UNF-3B	.33720 -.00010	.030	8
1	5220-746-0920	.345	.3750-28UN-2B	.34500 -.00010	.030	8
1	7518745	.3426	.3750-28UN-3B	.34260 -.00010	.030	8
1	5220-746-0960	.349	.3750-32UNEF-2B	.34900 -.00010	.030	8
1	5220-751-6288	.3469	.3750-32UNEF-3B	.34690 -.00010	.030	8
1	5220-746-1230	.376	.4375-14UNC-1B, 2B	.37600 -.00010	.030	8
1	5220-751-6289	.3717	.4375-14UNC-3B	.37170 -.00010	.030	8
1	5220-746-1310	.384	.4375-16UN-2B	.38400 -.00010	.030	8
1	7518746	.3783	.4375-16UN-3B	.37830 -.00010	.030	8
1	5220-746-1420	.395	.4375-20UNF-1B, 2B	.39500 -.00010	.030	8
1	5220-751-6290	.3916	.4375-20UNF-3B	.39160 -.00010	.030	8
1	5220-746-1540	.407	.4375-28UNEF-2B	.40700 -.00010	.030	8
1	5220-751-6291	.4051	.4375-28UNEF-3B	.40510 -.00010	.030	8
1	5220-746-1580	.411	.4375-32UN-2B	.41100 -.00010	.030	8
1	7518747	.4094	.4375-32UN-3B	.40940 -.00004	.030	4
1	5220-746-1810	.434	.5000-13UNC-1B, 2B	.43400 -.00010	.030	8
1	5220-751-6292	.4284	.5000-13UNC-3B	.42840 -.00010	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
1	5220-746-1930	.446	.5000-16UN-2B	.44600 -.00010	.030	8
1	7518748	.4408	.5000-16UN-3B	.44080 -.00010	.030	8
1	5220-746-2040	.457	.5000-20UNF-1B, 2B	.45700 -.00010	.030	8
1	5220-751-6293	.4537	.5000-20UNF-3B	.45370 -.00010	.030	8
1	5220-746-2170	.470	.5000-28UNEF-2B	.47000 -.00010	.030	8
1	5220-751-6294	.4676	.5000-28UNEF-3B	.46760 -.00010	.030	8
1	5220-746-2210	.474	.5000-32UN-2B	.47400 -.00010	.030	8
1	7518749	.4719	.5000-32UN-3B	.47190 -.00004	.030	4
1	5220-746-2370	.490	.5625-12UNC-1B, 2B	.49000 -.00010	.030	8
1	5220-751-6295	.4843	.5625-12UNC-3B	.48430 -.00010	.030	8
1	5220-746-2560	.509	.5625-16UN-2B	.50900 -.00010	.030	8
1	7518750	.5033	.5625-16UN-3B	.50330 -.00010	.030	8
2	5220-746-2620	.515	.5625-18UNF-1B, 2B	.51500 -.00010	.030	8
2	5220-751-6296	.5106	.5625-18UNF-3B	.51060 -.00010	.030	8
2	5220-746-2670	.520	.5625-20UN-2B	.52000 -.00010	.030	8
2	7518751	.5162	.5625-20UN-3B	.51620 -.00010	.030	8
2	5220-746-2740	.527	.5625-24UNEF-2B	.52700 -.00010	.030	8
2	5220-751-6297	.5244	.5625-24UNEF-3B	.52440 -.00010	.030	8
2	5220-746-2790	.532	.5625-28UN-2B	.53200 -.00010	.030	8
2	7518752	.5301	.5625-28UN-3B	.53010 -.00010	.030	8
2	5220-746-2830	.536	.5625-32UN-2B	.53600 -.00010	.030	8
2	7518753	.5344	.5625-32UN-3B	.53440 -.00004	.030	4

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 Table I. Tabulation of Design and Identification Data -
 Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-746-2930	.546	.6250-11UNC-1B, 2B	.54600 -.00010	.030	8
2	5220-751-6298	.5391	.6250-11UNC-3B	.53910 -.00010	.030	8
2	5220-746-3000	.553	.6250-12UN-2B	.55300 -.00010	.030	8
2	5220-751-7110	.5463	.6250-12UN-3B	.54630 -.00010	.030	8
2	5220-746-3180	.571	.6250-16UN-2B	.57100 -.00010	.030	8
2	7518754	.5658	.6250-16UN-3B	.56580 -.00010	.030	8
2	5220-746-3250	.578	.6250-18UNF-1B, 2B	.57800 -.00010	.030	8
2	5220-746-3200	.5730	.6250-18UNF-3B	.57300 -.00010	.030	8
2	5220-746-3290	.582	.6250-20UN-2B	.58200 -.00010	.030	8
2	7518755	.5787	.6250-20UN-3B	.57870 -.00010	.030	8
2	5220-746-3370	.590	.6250-24UNEF-2B	.59000 -.00010	.030	8
2	5220-751-6299	.5869	.6250-24UNEF-3B	.58690 -.00010	.030	8
2	5220-746-3420	.595	.6250-28UN-2B	.59500 -.00010	.030	8
2	7518756	.5936	.6250-28UN-3B	.59360 -.00010	.030	8
2	5220-746-3460	.599	.6250-32UN-2B	.59900 -.00010	.030	8
2	7518757	.5969	.6250-32UN-3B	.59690 -.00004	.030	4
2	5220-746-3620	.615	.6875-12UN-2B	.61500 -.00010	.030	8
2	5220-751-7111	.6085	.6875-12UN-3B	.60850 -.00010	.030	8
2	5220-746-3810	.634	.6875-16UN-2B	.63400 -.00010	.030	8
2	7518758	.6283	.6875-16UN-3B	.62830 -.00010	.030	8
2	5220-746-3920	.645	.6875-20UN-2B	.64500 -.00010	.030	8
2	7518759	.6412	.6875-20UN-3B	.64120 -.00010	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-746-3990	.652	.6875-24UNEF-2B	.65200 -.00010	.030	8
2	5220-751-6300	.6494	.6875-24UNEF-3B	.64940 -.00010	.030	8
2	5220-746-4040	.657	.6875-28UN-2B	.65700 -.00010	.030	8
2	7518760	.6551	.6875-28UN-3B	.65510 -.00010	.030	8
2	5220-746-4080	.661	.6875-32UN-2B	.66100 -.00010	.030	8
2	7518761	.6594	.6875-32UN-3B	.65940 -.00004	.030	4
2	5220-746-4100	.663	.7500-10UNC-1B, 2B	.66300 -.00010	.030	8
2	5220-751-6301	.6545	.7500-10UNC-3B	.65450 -.00010	.030	8
2	5220-746-4250	.678	.7500-12UN-2B	.67800 -.00010	.030	8
2	5220-751-7112	.6707	.7500-12UN-3B	.67070 -.00010	.030	8
2	5220-746-4430	.696	.7500-16UNF-1B, 2B	.69600 -.00010	.030	8
2	5220-751-6302	.6908	.7500-16UNF-3B	.69080 -.00010	.030	8
2	5220-746-4540	.707	.7500-20UNEF-2B	.70700 -.00010	.030	8
2	5220-751-6303	.7037	.7500-20UNEF-3B	.70370 -.00010	.030	8
2	5220-746-4670	.720	.7500-28UN-2B	.72000 -.00010	.030	8
2	7518762	.7176	.7500-28UN-3B	.71760 -.00010	.030	8
2	5220-746-4710	.724	.7500-32UN-2B	.72400 -.00010	.030	8
2	7518763	.7219	.7500-32UN-3B	.72190 -.00004	.030	4
2	5220-746-4870	.740	.8125-12UN-2B	.74000 -.00010	.030	8
2	5220-751-7113	.7329	.8125-12UN-3B	.73290 -.00010	.030	8
2	5220-746-5060	.759	.8125-16UN-2B	.75900 -.00010	.030	8
2	5220-751-7114	.7533	.8125-16UN-3B	.75330 -.00010	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-746-5170	.770	.8125-20UNEF-2B	.77000 - .00010	.030	8
2	5220-751-6304	.7662	.8125-20UNEF-3B	.76620 - .00010	.030	8
2	5220-746-5290	.782	.8125-28UN-2B	.78200 - .00010	.030	8
2	7518764	.7801	.8125-28UN-3B	.78010 - .00010	.030	8
2	5220-746-5330	.786	.8125-32UN-2B	.78600 - .00010	.030	8
2	7518765	.7844	.8125-32UN-3B	.78440 - .00004	.030	4
2	5220-746-5250	.778	.8750-9UNC-1B, 2B	.77800 - .00010	.030	8
2	5220-751-6305	.7681	.8750-9UNC-3B	.76810 - .00010	.030	8
2	5220-746-5500	.803	.8750-12UN-2B	.80300 - .00010	.030	8
2	5220-751-7115	.7952	.8750-12UN-3B	.79520 - .00010	.030	8
2	5220-746-5610	.814	.8750-14UNF-1B, 2B	.81400 - .00010	.030	8
2	5220-751-6306	.8068	.8750-14UNF-3B	.80680 - .00010	.030	8
2	5220-746-5680	.821	.8750-16UN-2B	.82100 - .00010	.030	8
2	5220-751-7116	.8158	.8750-16UN-3B	.81580 - .00010	.030	8
2	5220-746-5778	.832	.8750-20UNEF-2B	.83200 - .00012	.030	8
2	5220-751-6307	.8287	.8750-20UNEF-3B	.82870 - .00012	.030	8
2	5220-746-5882	.845	.8750-28UN-2B	.84500 - .00012	.030	8
2	7518766	.8426	.8750-28UN-3B	.84260 - .00012	.030	8
2	5220-746-5914	.849	.8750-32UN-2B	.84900 - .00012	.030	8
2	7518767	.8469	.8750-32UN-3B	.84690 - .00006	.030	4
2	5220-746-6042	.865	.9375-12UN-2B	.86500 - .00012	.030	8
2	5220-751-7117	.8575	.9375-12UN-3B	.85750 - .00012	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-746-6194	.884	.9375-16UN-2B	.88400 -.00012	.030	8
2	5220-751-7118	.8783	.9375-16UN-3B	.87830 -.00012	.030	8
2	5220-746-6282	.895	.9375-20UNEF-2B	.89500 -.00012	.030	8
2	5220-751-6308	.8912	.9375-20UNEF-3B	.89120 -.00012	.030	8
2	5220-746-6378	.907	.9375-28UN-2B	.90700 -.00012	.030	8
2	7518768	.9051	.9375-28UN-3B	.90510 -.00012	.030	8
2	5220-746-6410	.911	.9375-32UN-2B	.91100 -.00012	.030	8
2	7518769	.9094	.9375-32UN-3B	.90940 -.00006	.030	4
2	5220-746-6242	.890	1.0000-8UNC-1B, 2B	.89000 -.00012	.030	8
2	5220-751-6309	.8797	1.0000-8UNC-3B	.87970 -.00012	.030	8
2	5220-746-6546	.928	1.0000-12UNF-1B, 2B	.92800 -.00012	.030	8
2	5220-751-6310	.9198	1.0000-12UNF-3B	.91980 -.00012	.030	8
2	5220-746-6690	.946	1.0000-16UN-2B	.94600 -.00012	.030	8
2	5220-751-7119	.9408	1.0000-16UN-3B	.94080 -.00012	.030	8
2	5220-746-6778	.957	1.0000-20UNEF-2B	.95700 -.00012	.030	8
2	5220-751-6312	.9537	1.0000-20UNEF-3B	.95370 -.00012	.030	8
2	5220-746-6882	.970	1.0000-28UN-2B	.97000 -.00012	.030	8
2	7518770	.9676	1.0000-28UN-3B	.96760 -.00012	.030	8
2	5220-746-6914	.974	1.0000-32UN-2B	.97400 -.00012	.030	8
2	7518771	.9719	1.0000-32UN-3B	.97190 -.00006	.030	4
2	5220-746-6738	.952	1.0625-8UN-2B	.95200 -.00012	.030	8
2	7518772	.9422	1.0625-8UN-3B	.94220 -.00012	.030	8

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 Table 1. Tabulation of Design and Identification Data -
 Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-746-7042	.990	1.0625-12UN-2B	.99000 - .00012	.030	8
2	5220-751-6313	.9823	1.0625-12UN-3B	.98230 - .00012	.030	8
2	5220-746-7194	1.009	1.0625-16UN-2B	1.00900 - .00012	.030	8
2	5220-751-7120	1.0033	1.0625-16UN-3B	1.00330 - .00012	.030	8
2	5220-746-7242	1.015	1.0625-18UNEF-2B	1.01500 - .00012	.030	8
2	5220-751-6314	1.0105	1.0625-18UNEF-3B	1.01050 - .00012	.030	8
2	5220-746-7282	1.020	1.0625-20UN-2B	1.02000 - .00012	.030	8
2	7518773	1.0162	1.0625-20UN-3B	1.01620 - .00012	.030	8
2	5220-746-7378	1.032	1.0625-28UN-2B	1.03200 - .00012	.030	8
2	7518774	1.0301	1.0625-28UN-3B	1.03010 - .00012	.030	8
2	5220-746-7106	.998	1.1250-7UNC-1B, 2B	.99800 - .00012	.030	8
2	5220-751-6315	.9875	1.1250-7UNC-3B	.98750 - .00012	.030	8
2	5220-746-7242	1.015	1.1250-8UN-2B	1.01500 - .00012	.030	8
2	5220-751-6316	1.0047	1.1250-8UN-3B	1.00470 - .00012	.030	8
2	5220-746-7546	1.053	1.1250-12UNF-1B, 2B	1.05300 - .00012	.030	8
2	5220-751-6317	1.0448	1.1250-12UNF-3B	1.04480 - .00012	.030	8
2	5220-746-7690	1.071	1.1250-16UN-2B	1.07100 - .00012	.030	8
2	5220-751-7121	1.0658	1.1250-16UN-3B	1.06580 - .00012	.030	8
2	5220-746-7746	1.078	1.1250-18UNEF-2B	1.07800 - .00012	.030	8
2	5220-746-7706	1.0730	1.1250-18UNEF-3B	1.07300 - .00012	.030	8
2	5220-746-7778	1.082	1.1250-20UN-2B	1.08200 - .00012	.030	8
2	7518775	1.0787	1.1250-20UN-3B	1.07870 - .00012	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-746-7882	1.095	1.1250-28UN-2B	1.09500 -.00012	.030	8
2	7518776	1.0926	1.1250-28UN-3B	1.09260 -.00012	.030	8
2	5220-746-7738	1.077	1.1875-8UN-2B	1.07700 -.00012	.030	8
2	7518777	1.0672	1.1875-8UN-3B	1.06720 -.00012	.030	8
2	5220-746-8042	1.115	1.1875-12UN-2B	1.11500 -.00012	.030	8
2	5220-751-6318	1.1073	1.1875-12UN-3B	1.10730 -.00012	.030	8
2	5220-746-8194	1.134	1.1875-16UN-2B	1.13400 -.00012	.030	8
2	5220-751-7122	1.1283	1.1875-16UN-3B	1.12830 -.00012	.030	8
2	5220-746-8242	1.140	1.1875-18UNEF-2B	1.14000 -.00012	.030	8
2	5220-751-6319	1.1355	1.1875-18UNEF-3B	1.13550 -.00012	.030	8
2	5220-746-8282	1.145	1.1875-20UN-2B	1.14500 -.00012	.030	8
2	7518778	1.1412	1.1875-20UN-3B	1.14120 -.00012	.030	8
2	5220-746-8378	1.157	1.1875-28UN-2B	1.15700 -.00012	.030	8
2	7518779	1.1551	1.1875-28UN-3B	1.15510 -.00012	.030	8
2	5220-746-8106	1.123	1.2500-7UNC-1B, 2B	1.12300 -.00012	.030	8
2	5220-751-6320	1.1125	1.2500-7UNC-3B	1.11250 -.00012	.030	8
2	5220-746-8242	1.140	1.2500-8UN-2B	1.14000 -.00012	.030	8
2	5220-751-6321	1.1297	1.2500-8UN-3B	1.12970 -.00012	.030	8
2	5220-746-8546	1.178	1.2500-12UNF-1B, 2B	1.17800 -.00012	.030	8
2	5220-751-6322	1.1698	1.2500-12UNF-3B	1.16980 -.00012	.030	8
2	5220-746-8690	1.196	1.2500-16UN-2B	1.19600 -.00012	.030	8
2	5220-751-7123	1.1908	1.2500-16UN-3B	1.19080 -.00012	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-746-8746	1.203	1.2500-18UNEF-2B	1.20300 -.00012	.030	8
2	5220-746-8706	1.1980	1.2500-18UNEF-3B	1.19800 -.00012	.030	8
2	5220-746-8778	1.207	1.2500-20UN-2B	1.20700 -.00012	.030	8
2	7518780	1.2037	1.2500-20UN-3B	1.20370 -.00012	.030	8
2	5220-746-8882	1.220	1.2500-28UN-2B	1.22000 -.00012	.030	8
2	7518781	1.2176	1.2500-28UN-3B	1.21760 -.00012	.030	8
2	5220-746-8738	1.202	1.3125-8UN-2B	1.20200 -.00012	.030	8
2	7518782	1.1922	1.3125-8UN-3B	1.19220 -.00012	.030	8
2	5220-746-9042	1.240	1.3125-12UN-2B	1.24000 -.00012	.030	8
2	5220-751-6323	1.2323	1.3125-12UN-3B	1.23230 -.00012	.030	8
2	5220-746-9194	1.259	1.3125-16UN-2B	1.25900 -.00012	.030	8
2	5220-751-7124	1.2533	1.3125-16UN-3B	1.25330 -.00012	.030	8
2	5220-746-9242	1.265	1.3125-18UNEF-2B	1.26500 -.00012	.030	8
2	5220-751-6324	1.2605	1.3125-18UNEF-3B	1.26050 -.00012	.030	8
2	5220-746-9282	1.270	1.3125-20UN-2B	1.27000 -.00012	.030	8
2	7518783	1.2662	1.3125-20UN-3B	1.26620 -.00012	.030	8
2	5220-746-9378	1.282	1.3125-28UN-2B	1.28200 -.00012	.030	8
2	7518784	1.2801	1.3125-28UN-3B	1.28010 -.00012	.030	8
2	5220-746-8922	1.225	1.3750-6UNC-1B, 2B	1.22500 -.00012	.030	8
2	5220-751-6325	1.2146	1.3750-6UNC-3B	1.21460 -.00012	.030	8
2	5220-746-9242	1.265	1.3750-8UN-2B	1.26500 -.00012	.030	8
2	5220-751-6326	1.2547	1.3750-8UN-3B	1.25470 -.00012	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-746-9546	1.303	1.3750-12UNF-1B,2B	1.30300 -.00012	.030	8
2	5220-751-6327	1.2948	1.3750-12UNF-3B	1.29480 -.00012	.030	8
2	5220-746-9690	1.321	1.3750-16UN-2B	1.32100 -.00012	.030	8
2	5220-751-7125	1.3158	1.3750-16UN-3B	1.31580 -.00012	.030	8
2	5220-746-9746	1.328	1.3750-18UNEF-2B	1.32800 -.00012	.030	8
2	5220-746-9706	1.3230	1.3750-18UNEF-3B	1.32300 -.00012	.030	8
2	5220-746-9778	1.332	1.3750-20UN-2B	1.33200 -.00012	.030	8
2	7518785	1.3287	1.3750-20UN-3B	1.32870 -.00012	.030	8
2	5220-746-9882	1.345	1.3750-28UN-2B	1.34500 -.00012	.030	8
2	7518786	1.3426	1.3750-28UN-3B	1.34260 -.00012	.030	8
2	5220-746-9426	1.288	1.4375-6UN-2B	1.28800 -.00012	.030	8
2	7518787	1.2771	1.4375-6UN-3B	1.27710 -.00012	.030	8
2	5220-746-9738	1.327	1.4375-8UN-2B	1.32700 -.00012	.030	8
2	7518788	1.3172	1.4375-8UN-3B	1.31720 -.00012	.030	8
2	5220-747-0002	1.360	1.4375-12UN-2B	1.36000 -.00012	.030	8
2	5220-751-6328	1.3573	1.4375-12UN-3B	1.35730 -.00012	.030	8
2	5220-747-0194	1.384	1.4375-16UN-2B	1.38400 -.00012	.030	8
2	5220-751-7126	1.3783	1.4375-16UN-3B	1.37830 -.00012	.030	8
2	5220-747-0242	1.390	1.4375-18UNEF-2B	1.39000 -.00012	.030	8
2	5220-751-6329	1.3855	1.4375-18UNEF-3B	1.38550 -.00012	.030	8
2	5220-747-0282	1.395	1.4375-20UN-2B	1.39500 -.00012	.030	8
2	7518789	1.3912	1.4375-20UN-3B	1.39120 -.00012	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-747-0378	1.407	1.4375-28UN-2B	1.40700 -.00012	.030	8
2	7518790	1.4051	1.4375-28UN-3B	1.40510 -.00012	.030	8
2	5220-746-9922	1.350	1.5000-6UNC-1B, 2B	1.35000 -.00012	.030	8
2	5220-751-6330	1.3396	1.5000-6UNC-3B	1.33960 -.00012	.030	8
2	5220-747-0242	1.390	1.5000-8UN-2B	1.39000 -.00012	.030	8
2	5220-751-6331	1.3797	1.5000-8UN-3B	1.37970 -.00012	.030	8
2	5220-747-0546	1.428	1.5000-12UNF-1B, 2B	1.42800 -.00012	.030	8
2	5220-751-6332	1.4198	1.5000-12UNF-3B	1.41980 -.00012	.030	8
2	5220-747-0690	1.446	1.5000-16UN-2B	1.44600 -.00012	.030	8
2	5220-751-7127	1.4408	1.5000-16UN-3B	1.44080 -.00012	.030	8
2	5220-747-0738	1.452	1.5000-18UNEF-2B	1.45200 -.00012	.030	8
2	5220-747-0706	1.4480	1.5000-18UNEF-3B	1.44800 -.00012	.030	8
2	5220-747-0778	1.457	1.5000-20UN-2B	1.45700 -.00012	.030	8
2	7518791	1.4537	1.5000-20UN-3B	1.45370 -.00012	.030	8
2	5220-747-0882	1.470	1.5000-28UN-2B	1.47000 -.00012	.030	8
2	7518792	1.4676	1.5000-28UN-3B	1.46760 -.00012	.030	8
2	5220-747-0426	1.413	1.5625-6UN-2B	1.41300 -.00012	.030	8
2	7518793	1.4021	1.5625-6UN-3B	1.40210 -.00012	.030	8
2	5220-747-0738	1.452	1.5625-8UN-2B	1.45200 -.00012	.030	8
2	7518794	1.4422	1.5625-8UN-3B	1.44220 -.00012	.030	8
2	5220-747-1042	1.490	1.5625-12UN-2B	1.49000 -.00012	.030	8
2	7518795	1.4823	1.5625-12UN-3B	1.48230 -.00012	.030	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-747-1194	1.509	1.5625-16UN-2B	1.50900 -.00012	.030	8
2	5220-751-7128	1.5033	1.5625-16UN-3B	1.50330 -.00012	.030	8
3	5220-747-1242	1.515	1.5625-18UNEF-2B	1.51500 -.00016	.050	8
3	5220-751-6333	1.5105	1.5625-18UNEF-3B	1.51050 -.00016	.050	8
3	5220-747-1282	1.520	1.5625-20UN-2B	1.52000 -.00016	.050	8
3	7518796	1.5162	1.5625-20UN-3B	1.51620 -.00016	.050	8
2	5220-747-0922	1.475	1.6250-6UN-2B	1.47500 -.00012	.030	8
2	7518797	1.4646	1.6250-6UN-3B	1.46460 -.00012	.030	8
3	5220-747-1242	1.515	1.6250-8UN-2B	1.51500 -.00016	.050	8
2	5220-751-6334	1.5047	1.6250-8UN-3B	1.50470 -.00012	.030	8
3	5220-747-1546	1.553	1.6250-12UN-2B	1.55300 -.00016	.050	8
3	5220-751-6335	1.5448	1.6250-12UN-3B	1.54480 -.00016	.050	8
3	5220-747-1690	1.571	1.6250-16UN-2B	1.57100 -.00016	.050	8
3	5220-751-7129	1.5658	1.6250-16UN-3B	1.56580 -.00016	.050	8
3	5220-747-1746	1.578	1.6250-18UNEF-2B	1.57800 -.00016	.050	8
3	5220-747-1706	1.5730	1.6250-18UNEF-3B	1.57300 -.00016	.050	8
3	5220-747-1778	1.582	1.6250-20UN-2B	1.58200 -.00016	.050	8
3	7518798	1.5787	1.6250-20UN-3B	1.57870 -.00016	.050	8
3	5220-747-1426	1.538	1.6875-6UN-2B	1.53800 -.00016	.050	8
3	7518799	1.5271	1.6875-6UN-3B	1.52710 -.00016	.050	8
3	5220-747-1738	1.577	1.6875-8UN-2B	1.57700 -.00016	.050	8
3	7518800	1.5672	1.6875-8UN-3B	1.56720 -.00016	.050	8

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 Table I. Tabulation of Design and Identification Data -
 Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
3	5220-747-2042	1.615	1.6875-12UN-2B	1.61500 - .00016	.050	8
3	5220-747-1978	1.6070	1.6875-12UN-3B	1.60700 - .00016	.050	8
3	5220-747-2194	1.634	1.6875-16UN-2B	1.63400 - .00016	.050	8
3	5220-751-7130	1.6283	1.6875-16UN-3B	1.62830 - .00016	.050	8
3	5220-747-2242	1.640	1.6875-18UNEF-2B	1.64000 - .00016	.050	8
3	5220-751-6336	1.6355	1.6875-18UNEF-3B	1.63550 - .00016	.050	8
3	5220-747-2282	1.645	1.6875-20UN-2B	1.64500 - .00016	.050	8
3	7518801	1.6412	1.6875-20UN-3B	1.64120 - .00016	.050	8
3	5220-747-1666	1.568	1.7500-5UNC-1B, 2B	1.56800 - .00016	.050	8
3	5220-751-6337	1.5575	1.7500-5UNC-3B	1.55750 - .00016	.050	8
3	5220-747-1922	1.600	1.7500-6UN-2B	1.60000 - .00016	.050	8
3	7518802	1.5896	1.7500-6UN-3B	1.58960 - .00016	.050	8
3	5220-747-2242	1.640	1.7500-8UN-2B	1.64000 - .00016	.050	8
3	5220-751-6338	1.6297	1.7500-8UN-3B	1.62970 - .00016	.050	8
3	5220-747-2546	1.678	1.7500-12UN-2B	1.67800 - .00016	.050	8
3	5220-751-6339	1.6698	1.7500-12UN-3B	1.66980 - .00016	.050	8
3	5220-747-2690	1.696	1.7500-16UN-2B	1.69600 - .00016	.050	8
3	5220-751-6340	1.6908	1.7500-16UN-3B	1.69080 - .00016	.050	8
3	5220-747-2778	1.707	1.7500-20UN-2B	1.70700 - .00016	.050	8
3	7518803	1.7037	1.7500-20UN-3B	1.70370 - .00016	.050	8
3	5220-747-2426	1.663	1.8125-6UN-2B	1.66300 - .00016	.050	8
3	7518804	1.6521	1.8125-6UN-3B	1.65210 - .00016	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-747-2738	1.702	1.8125-8UN-2B	1.70200 -.00016	.050	8
3	7518805	1.6922	1.8125-8UN-3B	1.69220 -.00016	.050	8
3	5220-747-3042	1.740	1.8125-12UN-2B	1.74000 -.00016	.050	8
3	7518806	1.7320	1.8125-12UN-3B	1.73200 -.00016	.050	8
3	5220-747-3194	1.759	1.8125-16UN-2B	1.75900 -.00016	.050	8
3	5220-751-6341	1.7533	1.8125-16UN-3B	1.75330 -.00016	.050	8
3	5220-747-3282	1.770	1.8125-20UN-2B	1.77000 -.00016	.050	8
3	7518807	1.7662	1.8125-20UN-3B	1.76620 -.00016	.050	8
3	5220-747-2922	1.725	1.8750-6UN-2B	1.72500 -.00016	.050	8
3	7518808	1.7146	1.8750-6UN-3B	1.71460 -.00016	.050	8
3	5220-747-3242	1.765	1.8750-8UN-2B	1.76500 -.00016	.050	8
3	5220-751-6342	1.7547	1.8750-8UN-3B	1.75470 -.00016	.050	8
3	5220-747-3546	1.803	1.8750-12UN-2B	1.80300 -.00016	.050	8
3	5220-751-6343	1.7948	1.8750-12UN-3B	1.79480 -.00016	.050	8
3	5220-747-3690	1.821	1.8750-16UN-2B	1.82100 -.00016	.050	8
3	5220-751-6344	1.8158	1.8750-16UN-3B	1.81580 -.00016	.050	8
3	5220-747-3778	1.832	1.8750-20UN-2B	1.83200 -.00016	.050	8
3	7518809	1.8287	1.8750-20UN-3B	1.82870 -.00016	.050	8
3	5220-747-3426	1.788	1.9375-6UN-2B	1.78800 -.00016	.050	8
3	7518810	1.7771	1.9375-6UN-3B	1.77710 -.00016	.050	8
3	5220-747-3738	1.827	1.9375-8UN-2B	1.82700 -.00016	.050	8
3	7518811	1.8172	1.9375-8UN-3B	1.81720 -.00016	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-747-4042	1.865	1.9375-12UN-2B	1.86500 -.00016	.050	8
3	5220-747-3978	1.8570	1.9375-12UN-3B	1.85700 -.00016	.050	8
3	5220-747-4194	1.884	1.9375-16UN-2B	1.88400 -.00016	.050	8
3	5220-751-6345	1.8783	1.9375-16UN-3B	1.87830 -.00016	.050	8
3	5220-747-4282	1.895	1.9375-20UN-2B	1.89500 -.00016	.050	8
3	7518812	1.8912	1.9375-20UN-3B	1.89120 -.00016	.050	8
3	5220-747-3482	1.795	2.0000-4½UNC-1B, 2B	1.79500 -.00016	.050	8
3	5220-751-6346	1.7861	2.0000-4½UNC-3B	1.78610 -.00016	.050	8
3	5220-747-3922	1.850	2.0000-6UN-2B	1.85000 -.00016	.050	8
3	7518813	1.8396	2.0000-6UN-3B	1.83960 -.00016	.050	8
3	5220-747-4242	1.890	2.0000-8UN-2B	1.89000 -.00016	.050	8
3	5220-751-6347	1.8797	2.0000-8UN-3B	1.87970 -.00016	.050	8
3	5220-747-4546	1.928	2.0000-12UN-2B	1.92800 -.00016	.050	8
3	5220-751-6348	1.9198	2.0000-12UN-3B	1.91980 -.00016	.050	8
3	5220-747-4690	1.946	2.0000-16UN-2B	1.94600 -.00016	.050	8
3	5220-751-6349	1.9408	2.0000-16UN-3B	1.94080 -.00016	.050	8
3	5220-747-4778	1.957	2.0000-20UN-2B	1.95700 -.00016	.050	8
3	7518814	1.9537	2.0000-20UN-3B	1.95370 -.00016	.050	8
3	5220-747-4922	1.975	2.1250-6UN-2B	1.97500 -.00016	.050	8
3	7518815	1.9646	2.1250-6UN-3B	1.96460 -.00016	.050	8
3	5220-747-5242	2.015	2.1250-8UN-2B	2.01500 -.00016	.050	8
3	5220-751-6351	2.0047	2.1250-8UN-3B	2.00470 -.00016	.050	8

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Table K. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
3	5220-747-5546	2.053	2.1250-12UN-2B	2.05300 - .00016	.050	8
3	5220-751-6352	2.0448	2.1250-12UN-3B	2.04480 - .00016	.050	8
3	5220-747-5690	2.071	2.1250-16UN-2B	2.07100 - .00016	.050	8
3	5220-751-6353	2.0658	2.1250-16UN-3B	2.06580 - .00016	.050	8
3	5220-747-5778	2.082	2.1250-20UN-2B	2.08200 - .00016	.050	8
3	7518816	2.0787	2.1250-20UN-3B	2.07870 - .00016	.050	8
3	5220-747-5482	2.045	2.2500-4½UNC-1B, 2B	2.04500 - .00016	.050	8
3	5220-751-6355	2.0361	2.2500-4½UNC-3B	2.03610 - .00016	.050	8
3	5220-747-5922	2.100	2.2500-6UN-2B	2.10000 - .00016	.050	8
3	7518817	2.0896	2.2500-6UN-3B	2.08960 - .00016	.050	8
3	5220-747-6242	2.140	2.2500-8UN-2B	2.14000 - .00016	.050	8
3	5220-751-6356	2.1297	2.2500-8UN-3B	2.12970 - .00016	.050	8
3	5220-747-6546	2.178	2.2500-12UN-2B	2.17800 - .00016	.050	8
3	5220-751-6357	2.1698	2.2500-12UN-3B	2.16980 - .00016	.050	8
3	5220-747-6690	2.196	2.2500-16UN-2B	2.19600 - .00016	.050	8
3	5220-751-6358	2.1908	2.2500-16UN-3B	2.19080 - .00016	.050	8
3	5220-747-6778	2.207	2.2500-20UN-2B	2.20700 - .00016	.050	8
3	7518818	2.2037	2.2500-20UN-3B	2.20370 - .00016	.050	8
3	5220-747-6930	2.226	2.3750-6UN-2B	2.22600 - .00016	.050	8
3	7518819	2.2146	2.3750-6UN-3B	2.21460 - .00016	.050	8
3	5220-747-7242	2.265	2.3750-8UN-2B	2.26500 - .00016	.050	8
3	7518820	2.2552	2.3750-8UN-3B	2.25520 - .00016	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-747-7546	2.303	2.3750-12UN-2B	2.30300 -.00016	.050	8
3	5220-751-6360	2.2948	2.3750-12UN-3B	2.29480 -.00016	.050	8
3	5220-747-7690	2.321	2.3750-16UN-2B	2.32100 -.00016	.050	8
3	5220-751-6361	2.3158	2.3750-16UN-3B	2.31580 -.00016	.050	8
3	5220-747-7778	2.332	2.3750-20UN-2B	2.33200 -.00016	.050	8
3	7518821	2.3287	2.3750-20UN-3B	2.32870 -.00016	.050	8
3	5220-747-7258	2.267	2.5000-4UNC-1B, 2B	2.26700 -.00016	.050	8
3	5220-751-6363	2.2594	2.5000-4UNC-3B	2.25940 -.00016	.050	8
3	5220-747-7922	2.350	2.5000-6UN-2B	2.35000 -.00016	.050	8
3	7518822	2.3396	2.5000-6UN-3B	2.33960 -.00016	.050	8
3	5220-747-8242	2.390	2.5000-8UN-2B	2.39000 -.00016	.050	8
3	5220-751-6364	2.3797	2.5000-8UN-3B	2.37970 -.00016	.050	8
3	5220-747-8546	2.428	2.5000-12UN-2B	2.42800 -.00016	.050	8
3	5220-751-6365	2.4198	2.5000-12UN-3B	2.41980 -.00016	.050	8
3	5220-747-8690	2.446	2.5000-16UN-2B	2.44600 -.00016	.050	8
3	5220-751-6366	2.4408	2.5000-16UN-3B	2.44080 -.00016	.050	8
3	5220-747-8778	2.457	2.5000-20UN-2B	2.45700 -.00016	.050	8
3	7518823	2.4537	2.5000-20UN-3B	2.45370 -.00016	.050	8
3	5220-747-8922	2.475	2.6250-6UN-2B	2.47500 -.00016	.050	8
3	7518824	2.4646	2.6250-6UN-3B	2.46460 -.00016	.050	8
3	7518825	2.515	2.6250-8UN-2B	2.51500 -.00020	.050	8
3	7518826	2.5052	2.6250-8UN-3B	2.50520 -.00016	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
3	5220-751-6695	2.553	2.6250-12UN-2B	2.55300 -.00020	.050	8
3	5220-751-6367	2.5448	2.6250-12UN-3B	2.54480 -.00020	.050	8
3	5220-751-6696	2.571	2.6250-16UN-2B	2.57100 -.00020	.050	8
3	5220-751-6368	2.5658	2.6250-16UN-3B	2.56580 -.00020	.050	8
3	7518827	2.582	2.6250-20UN-2B	2.58200 -.00020	.050	8
3	7518828	2.5787	2.6250-20UN-3B	2.57870 -.00020	.050	8
3	5220-751-6697	2.517	2.7500-4UNC-1B, 2B	2.51700 -.00020	.050	8
3	5220-751-6369	2.5094	2.7500-4UNC-3B	2.50940 -.00016	.050	8
3	7518829	2.600	2.7500-6UN-2B	2.60000 -.00020	.050	8
3	7518830	2.5896	2.7500-6UN-3B	2.58960 -.00020	.050	8
3	5220-751-6698	2.640	2.7500-8UN-2B	2.64000 -.00020	.050	8
3	5220-751-6370	2.6297	2.7500-8UN-3B	2.62970 -.00020	.050	8
3	5220-751-6699	2.678	2.7500-12UN-2B	2.67800 -.00020	.050	8
3	5220-751-6371	2.6698	2.7500-12UN-3B	2.66980 -.00020	.050	8
3	5220-751-6700	2.696	2.7500-16UN-2B	2.69600 -.00020	.050	8
3	5220-751-6372	2.6908	2.7500-16UN-3B	2.69080 -.00020	.050	8
3	7518831	2.707	2.7500-20UN-2B	2.70700 -.00020	.050	8
3	7518832	2.7037	2.7500-20UN-3B	2.70370 -.00020	.050	8
3	7518833	2.725	2.8750-6UN-2B	2.72500 -.00020	.050	8
3	7518834	2.7146	2.8750-6UN-3B	2.71460 -.00020	.050	8
3	7518835	2.765	2.8750-8UN-2B	2.76500 -.00020	.050	8
3	7518836	2.7552	2.8750-8UN-3B	2.75520 -.00020	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-6701	2.803	2.8750-12UN-2B	2.80300 -.00020	.050	8
3	5220-751-6373	2.7948	2.8750-12UN-3B	2.79480 -.00020	.050	8
3	5220-751-6702	2.821	2.8750-16UN-2B	2.82100 -.00020	.050	8
3	5220-751-6374	2.8158	2.8750-16UN-3B	2.81580 -.00020	.050	8
3	7518837	2.832	2.8750-20UN-2B	2.83200 -.00020	.050	8
3	7518838	2.8287	2.8750-20UN-3B	2.82870 -.00020	.050	8
3	5220-751-6703	2.767	3.0000-4UNC-1B,2B	2.76700 -.00020	.050	8
3	5220-751-6375	2.7594	3.0000-4UNC-3B	2.75940 -.00020	.050	8
3	7518839	2.850	3.0000-6UN-2B	2.85000 -.00020	.050	8
3	7518840	2.8396	3.0000-6UN-3B	2.83960 -.00020	.050	8
3	5220-751-6704	2.890	3.0000-8UN-2B	2.89000 -.00020	.050	8
3	5220-751-6376	2.8797	3.0000-8UN-3B	2.87970 -.00020	.050	8
3	5220-751-6705	2.928	3.0000-12UN-2B	2.92800 -.00020	.050	8
3	5220-751-6377	2.9198	3.0000-12UN-3B	2.91980 -.00020	.050	8
3	5220-751-6706	2.946	3.0000-16UN-2B	2.94600 -.00020	.050	8
3	5220-751-6378	2.9408	3.0000-16UN-3B	2.94080 -.00020	.050	8
3	7518841	2.957	3.0000-20UN-2B	2.95700 -.00020	.050	8
3	7518842	2.9537	3.0000-20UN-3B	2.95370 -.00020	.050	8
3	7518843	2.975	3.1250-6UN-2B	2.97500 -.00020	.050	8
3	7518844	2.9646	3.1250-6UN-3B	2.96460 -.00020	.050	8
3	7518845	3.015	3.1250-8UN-2B	3.01500 -.00020	.050	8
3	7518846	3.0052	3.1250-8UN-3B	3.00520 -.00020	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
3	5220-751-6707	3.053	3.1250-12UN-2B	3.05300 -.00020	.050	8
3	5220-751-6379	3.0448	3.1250-12UN-3B	3.04480 -.00020	.050	8
3	5220-751-6708	3.071	3.1250-16UN-2B	3.07100 -.00020	.050	8
3	5220-751-6380	3.0658	3.1250-16UN-3B	3.06580 -.00020	.050	8
3	5220-751-6709	3.017	3.2500-4UNC-1B, 2B	3.01700 -.00020	.050	8
3	5220-751-6381	3.0094	3.2500-4UNC-3B	3.00940 -.00020	.050	8
3	7518847	3.100	3.2500-6UN-2B	3.10000 -.00020	.050	8
3	7518848	3.0896	3.2500-6UN-3B	3.08960 -.00020	.050	8
3	5220-751-6710	3.140	3.2500-8UN-2B	3.14000 -.00020	.050	8
3	5220-751-6382	3.1297	3.2500-8UN-3B	3.12970 -.00020	.050	8
3	5220-751-6711	3.178	3.2500-12UN-2B	3.17800 -.00020	.050	8
3	5220-751-6383	3.1698	3.2500-12UN-3B	3.16980 -.00020	.050	8
3	5220-751-6712	3.196	3.2500-16UN-2B	3.19600 -.00020	.050	8
3	5220-751-6384	3.1908	3.2500-16UN-3B	3.19080 -.00020	.050	8
3	7518849	3.225	3.3750-6UN-2B	3.22500 -.00020	.050	8
3	7518850	3.2146	3.3750-6UN-3B	3.21460 -.00020	.050	8
3	7518851	3.265	3.3750-8UN-2B	3.26500 -.00020	.050	8
3	7518852	3.2552	3.3750-8UN-3B	3.25520 -.00020	.050	8
3	5220-751-6713	3.303	3.3750-12UN-2B	3.30300 -.00020	.050	8
3	5220-751-6385	3.2948	3.3750-12UN-3B	3.29480 -.00020	.050	8
3	5220-751-6714	3.321	3.3750-16UN-2B	3.32100 -.00020	.050	8
3	5220-751-6386	3.3158	3.3750-16UN-3B	3.31580 -.00020	.050	8

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 Table E. Tabulation of Design and Identification Data -
 Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-6715	3.267	3.5000-4UNC-1B, 2B	3.26700 - .00020	.050	8
3	5220-751-6387	3.2594	3.5000-4UNC-3B	3.25940 - .00020	.050	8
3	7518853	3.350	3.5000-6UN-2B	3.35000 - .00020	.050	8
3	7518854	3.3396	3.5000-6UN-3B	3.33960 - .00020	.050	8
3	5220-751-6716	3.390	3.5000-8UN-2B	3.39000 - .00020	.050	8
3	5220-751-6388	3.3797	3.5000-8UN-3B	3.37970 - .00020	.050	8
3	5220-751-6717	3.428	3.5000-12UN-2B	3.42800 - .00020	.050	8
3	5220-751-6389	3.4198	3.5000-12UN-3B	3.41980 - .00020	.050	8
3	5220-751-6718	3.446	3.5000-16UN-2B	3.44600 - .00020	.050	8
3	5220-751-6390	3.4408	3.5000-16UN-3B	3.44080 - .00020	.050	8
3	7518855	3.475	3.6250-6UN-2B	3.47500 - .00020	.050	8
3	7518856	3.4646	3.6250-6UN-3B	3.46460 - .00020	.050	8
3	7518857	3.515	3.6250-8UN-2B	3.51500 - .00020	.050	8
3	7518858	3.5052	3.6250-8UN-3B	3.50520 - .00020	.050	8
3	5220-751-6719	3.553	3.6250-12UN-2B	3.55300 - .00020	.050	8
3	5220-751-6391	3.5448	3.6250-12UN-3B	3.54480 - .00020	.050	8
3	5220-751-6720	3.571	3.6250-16UN-2B	3.57100 - .00020	.050	8
3	5220-751-6392	3.5658	3.6250-16UN-3B	3.56580 - .00020	.050	8
3	5220-751-6721	3.517	3.7500-4UNC-1B, 2B	3.51700 - .00020	.050	8
3	5220-751-6393	3.5094	3.7500-4UNC-3B	3.50940 - .00020	.050	8
3	7518859	3.600	3.7500-6UN-2B	3.60000 - .00020	.050	8
3	7518860	3.5896	3.7500-6UN-3B	3.58960 - .00020	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-6722	3.640	3.7500-8UN-2B	3.64000 -.00020	.050	8
3	5220-751-6394	3.6297	3.7500-8UN-3B	3.62970 -.00020	.050	8
3	5220-751-6723	3.678	3.7500-12UN-2B	3.67800 -.00020	.050	8
3	5220-751-6395	3.6698	3.7500-12UN-3B	3.66980 -.00020	.050	8
3	5220-751-6724	3.696	3.7500-16UN-2B	3.69600 -.00020	.050	8
3	5220-751-6396	3.6908	3.7500-16UN-3B	3.69080 -.00020	.050	8
3	7518861	3.725	3.8750-6UN-2B	3.72500 -.00020	.050	8
3	7518862	3.7146	3.8750-6UN-3B	3.71460 -.00020	.050	8
3	7518863	3.765	3.8750-8UN-2B	3.76500 -.00020	.050	8
3	7518864	3.7552	3.8750-8UN-3B	3.75520 -.00020	.050	8
3	5220-751-6725	3.803	3.8750-12UN-2B	3.80300 -.00020	.050	8
3	5220-751-6397	3.7948	3.8750-12UN-3B	3.79480 -.00020	.050	8
3	5220-751-6726	3.821	3.8750-16UN-2B	3.82100 -.00020	.050	8
3	5220-751-6398	3.8158	3.8750-16UN-3B	3.81580 -.00020	.050	8
3	5220-751-6727	3.767	4.0000-4UNC-1B, 2B	3.76700 -.00020	.050	8
3	5220-751-6399	3.7594	4.0000-4UNC-3B	3.75940 -.00020	.050	8
3	7518865	3.850	4.0000-6UN-2B	3.85000 -.00020	.050	8
3	7518866	3.8396	4.0000-6UN-3B	3.83960 -.00020	.050	8
3	5220-751-6728	3.890	4.0000-8UN-2B	3.89000 -.00020	.050	8
3	5220-751-6400	3.8797	4.0000-8UN-3B	3.87970 -.00020	.050	8
3	5220-751-6729	3.928	4.0000-12UN-2B	3.92800 -.00020	.050	8
3	5220-751-6401	3.9198	4.0000-12UN-3B	3.91980 -.00020	.050	8

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 Table I. Tabulation of Design and Identification Data -
 Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-6730	3.946	4.0000-16UN-2B	3.94600 -.00020	.050	8
3	5220-751-6402	3.9408	4.0000-16UN-3B	3.94080 -.00020	.050	8
3	7518867	3.975	4.1250-6UN-2B	3.97500 -.00020	.050	8
3	7518868	3.9646	4.1250-6UN-3B	3.96460 -.00020	.050	8
3	7518869	4.052	4.1250-12UN-2B	4.05200 -.00020	.050	8
3	7518870	4.0448	4.1250-12UN-3B	4.04480 -.00020	.050	8
3	7518871	4.071	4.1250-16UN-2B	4.07100 -.00020	.050	8
3	7518872	4.0658	4.1250-16UN-3B	4.06580 -.00020	.050	8
3	7518873	4.017	4.2500-4UN-2B	4.01700 -.00020	.050	8
3	7518874	4.0094	4.2500-4UN-3B	4.00940 -.00020	.050	8
3	7518875	4.100	4.2500-6UN-2B	4.10000 -.00020	.050	8
3	7518876	4.0896	4.2500-6UN-3B	4.08960 -.00020	.050	8
3	5220-751-6732	4.178	4.2500-12UN-2B	4.17800 -.00020	.050	8
3	5220-751-6404	4.1698	4.2500-12UN-3B	4.16980 -.00020	.050	8
3	5220-751-6733	4.196	4.2500-16UN-2B	4.19600 -.00020	.050	8
3	5220-751-6405	4.1908	4.2500-16UN-3B	4.19080 -.00020	.050	8
3	7518877	4.225	4.3750-6UN-2B	4.22500 -.00020	.050	8
3	7518878	4.2146	4.3750-6UN-3B	4.21460 -.00020	.050	8
3	7518879	4.303	4.3750-12UN-2B	4.30300 -.00020	.050	8
3	7518880	4.2948	4.3750-12UN-3B	4.29480 -.00020	.050	8
3	7518881	4.321	4.3750-16UN-2B	4.32100 -.00020	.050	8
3	7518882	4.3158	4.3750-16UN-3B	4.31580 -.00020	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
3	7518883	4.267	4.5000-4UN-2B	4.26700 -.00020	.050	8
3	7518884	4.2594	4.5000-4UN-3B	4.25940 -.00020	.050	8
3	7518885	4.350	4.5000-6UN-2B	4.35000 -.00020	.050	8
3	7518886	4.3396	4.5000-6UN-3B	4.33960 -.00020	.050	8
3	5220-751-6735	4.428	4.5000-12UN-2B	4.42800 -.00020	.050	8
3	5220-751-6407	4.4198	4.5000-12UN-3B	4.41980 -.00020	.050	8
3	5220-751-6736	4.446	4.5000-16UN-2B	4.44600 -.00020	.050	8
3	5220-751-6408	4.4408	4.5000-16UN-3B	4.44080 -.00020	.050	8
3	7518887	4.475	4.6250-6UN-2B	4.47500 -.00020	.050	8
3	7518888	4.4646	4.6250-6UN-3B	4.46460 -.00020	.050	8
3	7518889	4.553	4.6250-12UN-2B	4.55300 -.00025	.050	8
3	7518890	4.5448	4.6250-12UN-3B	4.54480 -.00025	.050	8
3	7518891	4.571	4.6250-16UN-2B	4.57100 -.00025	.050	8
3	7518892	4.5658	4.6250-16UN-3B	4.56580 -.00025	.050	8
3	7518893	4.517	4.7500-4UN-2B	4.51700 -.00025	.050	8
3	7518894	4.5094	4.7500-4UN-3B	4.50940 -.00020	.050	8
3	7518895	4.600	4.7500-6UN-2B	4.60000 -.00025	.050	8
3	7518896	4.5896	4.7500-6UN-3B	4.58960 -.00025	.050	8
3	5220-751-6738	4.678	4.7500-12UN-2B	4.67800 -.00025	.050	8
3	5220-751-6410	4.6698	4.7500-12UN-3B	4.66980 -.00025	.050	8
3	5220-751-6739	4.696	4.7500-16UN-2B	4.69600 -.00025	.050	8
3	5220-751-6411	4.6908	4.7500-16UN-3B	4.69080 -.00025	.050	8

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 Table I. Tabulation of Design and Identification Data -
 Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	7518897	4.725	4.8750-6UN-2B	4.72500 -.00025	.050	8
3	7518898	4.7146	4.8750-6UN-3B	4.71460 -.00025	.050	8
3	7518899	4.803	4.8750-12UN-2B	4.80300 -.00025	.050	8
3	7518900	4.7948	4.8750-12UN-3B	4.79480 -.00025	.050	8
3	7518901	4.821	4.8750-16UN-2B	4.82100 -.00025	.050	8
3	7518902	4.8158	4.8750-16UN-3B	4.81580 -.00025	.050	8
3	7518903	4.767	5.0000-4UN-2B	4.76700 -.00025	.050	8
3	7518904	4.7594	5.0000-4UN-3B	4.75940 -.00025	.050	8
3	7518905	4.850	5.0000-6UN-2B	4.85000 -.00025	.050	8
3	7518906	4.8396	5.0000-6UN-3B	4.83960 -.00025	.050	8
3	5220-751-6741	4.928	5.0000-12UN-2B	4.92800 -.00025	.050	8
3	5220-751-6413	4.9198	5.0000-12UN-3B	4.91980 -.00025	.050	8
3	5220-751-6742	4.946	5.0000-16UN-2B	4.94600 -.00025	.050	8
3	5220-751-6414	4.9408	5.0000-16UN-3B	4.94080 -.00025	.050	8
3	7518907	5.053	5.1250-12UN-2B	5.05300 -.00025	.050	8
3	7518908	5.0448	5.1250-12UN-3B	5.04480 -.00025	.050	8
3	7518909	5.071	5.1250-16UN-2B	5.07100 -.00025	.050	8
3	7518910	5.0658	5.1250-16UN-3B	5.06580 -.00025	.050	8
3	7518911	5.017	5.2500-4UN-2B	5.01700 -.00025	.050	8
3	7518912	5.0094	5.2500-4UN-3B	5.00940 -.00025	.050	8
3	5220-751-6744	5.178	5.2500-12UN-2B	5.17800 -.00025	.050	8
3	5220-751-6416	5.1698	5.2500-12UN-3B	5.16980 -.00025	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-6745	5.196	5.2500-16UN-2B	5.19600 - .00025	.050	8
3	5220-751-6417	5.1908	5.2500-16UN-3B	5.19080 - .00025	.050	8
3	7518913	5.303	5.3750-12UN-2B	5.30300 - .00025	.050	8
3	7518914	5.2948	5.3750-12UN-3B	5.29480 - .00025	.050	8
3	7518915	5.321	5.3750-16UN-2B	5.32100 - .00025	.050	8
3	7518916	5.3158	5.3750-16UN-3B	5.31580 - .00025	.050	8
3	7518917	5.267	5.5000-4UN-2B	5.26700 - .00025	.050	8
3	7518918	5.2594	5.5000-4UN-3B	5.25940 - .00025	.050	8
3	5220-751-6747	5.428	5.5000-12UN-2B	5.42800 - .00025	.050	8
3	5220-751-6419	5.4198	5.5000-12UN-3B	5.41980 - .00025	.050	8
3	5220-751-6748	5.446	5.5000-16UN-2B	5.44600 - .00025	.050	8
3	5220-751-6420	5.4408	5.5000-16UN-3B	5.44080 - .00025	.050	8
3	7518919	5.553	5.6250-12UN-2B	5.55300 - .00025	.050	8
3	7518920	5.5448	5.6250-12UN-3B	5.54480 - .00025	.050	8
3	7518921	5.571	5.6250-16UN-2B	5.57100 - .00025	.050	8
3	7518922	5.5658	5.6250-16UN-3B	5.56580 - .00025	.050	8
3	7518923	5.517	5.7500-4UN-2B	5.51700 - .00025	.050	8
3	7518924	5.5094	5.7500-4UN-3B	5.50940 - .00025	.050	8
3	5220-751-6750	5.678	5.7500-12UN-2B	5.67800 - .00025	.050	8
3	5220-751-6422	5.6698	5.7500-12UN-3B	5.66980 - .00025	.050	8
3	5220-751-6751	5.696	5.7500-16UN-2B	5.69600 - .00025	.050	8
3	5220-751-6423	5.6908	5.7500-16UN-3B	5.69080 - .00025	.050	8

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Table I. Tabulation of Design and Identification Data -
Unified Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	7518925	5.803	5.8750-12UN-2B	5.80300 -.00025	.050	8
3	7518926	5.7948	5.8750-12UN-3B	5.79480 -.00025	.050	8
3	7518927	5.821	5.8750-16UN-2B	5.82100 -.00025	.050	8
3	7518928	5.8158	5.8750-16UN-3B	5.81580 -.00025	.050	8
3	7518929	5.767	6.0000-4UN-2B	5.76700 -.00025	.050	8
3	7518930	5.7594	6.0000-4UN-3B	5.75940 -.00025	.050	8
3	5220-751-6753	5.928	6.0000-12UN-2B	5.92800 -.00025	.050	8
3	5220-751-6425	5.9198	6.0000-12UN-3B	5.91980 -.00025	.050	8
3	5220-751-6754	5.946	6.0000-16UN-2B	5.94600 -.00025	.050	8
3	5220-751-6426	5.9408	6.0000-16UN-3B	5.94080 -.00025	.050	8

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Table II. Tabulation of Design and Identification Data -
American National Standard Thread

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
1	5220-751-6264	.0514	(0) .060-80UNF-2B, 3B-1, 2, 3	.05140 -.00004	.008	4
1	5220-751-6265	.0623	(1) .073-64UNC-2B, 3B-1, 2, 3	.06230 -.00004	.008	4
1	5220-751-3002	.0634	(1) .073-72NF-1, 2, 3	.06340 -.00004	.008	4
1	5220-751-6267	.0737	(2) .086-56UNC-2B, 3B-1, 2, 3	.07370 -.00004	.008	4
1	5220-751-3004	.0746	(2) .086-64NF-1, 2, 3	.07460 -.00004	.008	4
1	5220-751-3005	.0841	(3) .099-48NC-1, 2, 3	.08410 -.00004	.015	4
1	5220-751-3006	.0856	(3) .099-56NF-1, 2, 3	.08560 -.00004	.015	4
1	5220-751-3007	.0938	(4) .112-40NC-1, 2, 3	.09380 -.00004	.015	4
1	5220-745-8502	.0960	(4) .112-48NF-1, 2, 3	.09600 -.00004	.015	4
1	5220-751-6273	.1062	(5) .125-40UNC-2B, 3B-1, 2, 3	.10620 -.00004	.015	4
1	5220-751-3009	.1068	(5) .125-44NF-1, 2, 3	.10680 -.00004	.015	4
1	5220-745-8652	.1145	(6) .138-32NC-1, 2, 3	.11450 -.00004	.015	4
1	5220-751-3011	.1179	(6) .138-40NF-1, 2, 3	.11790 -.00004	.015	4
1	5220-751-3012	.1384	(8) .164-32NC-1, 2, 3	.13840 -.00010	.015	8
1	5220-751-3013	.1402	(8) .164-36NF-1, 2, 3	.14020 -.00010	.015	8
1	5220-751-3014	.1559	(10) .190-24NC-1, 2, 3	.15590 -.00010	.015	8
1	5220-751-3015	.1624	(10) .190-32NF-1, 2, 3	.16240 -.00010	.015	8
1	5220-751-3016	.1801	(12) .216-24NC-1, 2, 3	.18010 -.00010	.015	8
1	5220-751-3017	.1835	(12) .216-28NF-1, 2, 3	.18350 -.00010	.015	8
1	5220-745-9344	.1875	(12) .216-32NEF-2, 3	.18750 -.00004	.015	4
1	5220-745-9530	.2060	.2500-20NC-1, 2, 3	.20600 -.00010	.015	8
1	5220-751-3018	.2173	.2500-28NF-1, 2, 3	.21730 -.00010	.015	8

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Table II. Tabulation of Design and Identification Data -
American National Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
1	5220-745-9676	.2210	.2500-32NEF-2,3	.22100 -.00004	.015	4
1	5220-746-0100	.2630	.3125-18NC-1,2,3	.26300 -.00010	.015	8
1	5220-751-3020	.2739	.3125-24NF-1,2,3	.27390 -.00010	.015	8
1	5220-746-0304	.2835	.3125-32NEF-2,3	.28350 -.00004	.030	4
1	5220-751-3022	.3184	.3750-16NC-1,2,3	.31840 -.00010	.030	8
1	5220-751-3023	.3364	.3750-24NF-1,2,3	.33640 -.00010	.030	8
1	5220-746-0926	.3460	.3750-32NEF-2,3	.34600 -.00004	.030	4
1	5220-751-3025	.3721	.4375-14NC-1,2,3	.37210 -.00010	.030	8
1	5220-751-3026	.3906	.4375-20NF-1,2,3	.39060 -.00010	.030	8
1	5220-751-6755	.4044	.4375-28NEF-2,3	.40440 -.00004	.030	4
1	5220-751-3028	.4225	.5000-12N-2,3	.42250 -.00010	.030	8
1	5220-746-1760	.4290	.5000-13NC-1,2,3	.42900 -.00010	.030	8
1	5220-751-3029	.4531	.5000-20NF-1,2,3	.45310 -.00010	.030	8
1	5220-751-6756	.4669	.5000-28NEF-2,3	.46690 -.00004	.030	4
1	5220-746-2320	.4850	.5625-12NC-1,2,3	.48500 -.00010	.030	8
1	5220-746-2570	.5100	.5625-18NF-1,2,3	.51000 -.00010	.030	8
2	5220-751-6757	.5239	.5625-24NEF-2,3	.52390 -.00010	.030	8
2	5220-751-3032	.5397	.6250-11NC-1,2,3	.53970 -.00010	.030	8
2	5220-751-3033	.5438	.6250-12N-2,3	.54380 -.00010	.030	8
2	5220-751-3034	.5725	.6250-18NF-1,2,3	.57250 -.00010	.030	8
2	5220-751-6758	.5864	.6250-24NEF-2,3	.58640 -.00010	.030	8
2	5220-751-3035	.6063	.6875-12N-2,3	.60630 -.00010	.030	8

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Table II. Tabulation of Design and Identification Data -
American National Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
2	5220-751-6759	.6489	.6875-24NEF-2,3	.64890 -.00010	.030	8
2	5220-751-3037	.6553	.7500-10NC-1,2,3	.65530 -.00010	.030	8
2	5220-751-3038	.6688	.7500-12N-2,3	.66880 -.00010	.030	8
2	5220-751-3039	.6903	.7500-16NF-1,2,3	.69030 -.00010	.030	8
2	5220-751-6760	.7031	.7500-20NEF-2,3	.70310 -.00010	.030	8
2	5220-751-3041	.7313	.8125-12N-2,3	.73130 -.00010	.030	8
2	5220-751-3042	.7528	.8125-16N-2,3	.75280 -.00010	.030	8
2	5220-751-6761	.7656	.8125-20NEF-2,3	.76560 -.00010	.030	8
2	5220-751-3044	.7689	.8750-9NC-1,2,3	.76890 -.00010	.030	8
2	5220-751-3045	.7938	.8750-12N-2,3	.79380 -.00010	.030	8
2	5220-751-3046	.8062	.8750-14NF-1,2,3	.80620 -.00010	.030	8
2	5220-751-3047	.8153	.8750-16N-2,3	.81530 -.00010	.030	8
2	5220-751-6762	.8281	.8750-20NEF-2,3	.82810 -.00012	.030	8
2	5220-751-3049	.8563	.9375-12N-2,3	.85630 -.00012	.030	8
2	5220-751-3050	.8778	.9375-16N-2,3	.87780 -.00012	.030	8
2	5220-751-6763	.8906	.9375-20NEF-2,3	.89060 -.00012	.030	8
2	5220-751-3052	.8795	1.0000-8NC-1,2,3	.87950 -.00012	.030	8
2	5220-751-3053	.9188	1.0000-12N-2,3	.91880 -.00012	.030	8
2	5220-751-3055	.9403	1.0000-16N-2,3	.94030 -.00012	.030	8
2	5220-751-6764	.9531	1.0000-20NEF-2,3	.95310 -.00012	.030	8
2	5220-751-3057	.9813	1.0625-12N-2,3	.98130 -.00012	.030	8
2	5220-751-3058	1.0028	1.0625-16N-2,3	1.00280 -.00012	.030	8

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Table II. Tabulation of Design and Identification Data -
American National Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
2	5220-746-7202	1.0100	1.0625-18NEF-2,3	1.01000-.00012	.030	8
2	5220-751-3060	.9858	1.1250-7NC-1,2,3	.98580-.00012	.030	8
2	5220-751-3061	1.0045	1.1250-8N-2,3	1.00450-.00012	.030	8
2	5220-751-3062	1.0438	1.1250-12NF-1,2,3	1.04380-.00012	.030	8
2	5220-751-3063	1.0653	1.1250-16N-2,3	1.06530-.00012	.030	8
2	5220-751-6765	1.0725	1.1250-18NEF-2,3	1.07250-.00012	.030	8
2	5220-751-3065	1.1063	1.1875-12N-2,3	1.10630-.00012	.030	8
2	5220-751-3066	1.1278	1.1875-16N-2,3	1.12780-.00012	.030	8
2	5220-746-8202	1.1350	1.1875-18NEF-2,3	1.13500-.00012	.030	8
2	5220-751-3068	1.1108	1.2500-7NC-1,2,3	1.11080-.00012	.030	8
2	5220-751-3069	1.1295	1.2500-8N-2,3	1.12950-.00012	.030	8
2	5220-751-3070	1.1688	1.2500-12NF-1,2,3	1.16880-.00012	.030	8
2	5220-751-3071	1.1903	1.2500-16N-2,3	1.19030-.00012	.030	8
2	5220-751-6766	1.1975	1.2500-18NEF-2,3	1.19750-.00012	.030	8
2	5220-751-3073	1.2313	1.3125-12N-2,3	1.23130-.00012	.030	8
2	5220-751-3074	1.2528	1.3125-16N-2,3	1.25280-.00012	.030	8
2	5220-746-9202	1.2600	1.3125-18NEF-2,3	1.26000-.00012	.030	8
2	5220-751-3076	1.2126	1.3750-6NC-1,2,3	1.21260-.00012	.030	8
2	5220-751-3077	1.2545	1.3750-8N-2,3	1.25450-.00012	.030	8
2	5220-751-3078	1.2938	1.3750-12NF-1,2,3	1.29380-.00012	.030	8
2	5220-751-3079	1.3153	1.3750-16N-2,3	1.31530-.00012	.030	8
2	5220-751-6767	1.3225	1.3750-18NEF-2,3	1.32250-.00012	.030	8

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 Table II. Tabulation of Design and Identification Data -
 American National Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
2	5220-751-3081	1.3563	1.4375-12N-2,3	1.35630-.00012	.030	8
2	5220-751-3082	1.3778	1.4375-16N-2,3	1.37780-.00012	.030	8
2	5220-747-0202	1.3850	1.4375-18NEF-2,3	1.38500-.00012	.030	8
2	5220-751-3084	1.3376	1.5000-6NC-1,2,3	1.33760-.00012	.030	8
2	5220-751-3085	1.3795	1.5000-8N-2,3	1.37950-.00012	.030	8
2	5220-751-3086	1.4188	1.5000-12NF-1,2,3	1.41880-.00012	.030	8
2	5220-751-3087	1.4403	1.5000-16N-2,3	1.44030-.00012	.030	8
2	5220-751-6768	1.4475	1.5000-18NEF-2	1.44750-.00012	.030	8
2	5220-751-3089	1.5028	1.5625-16N-2,3	1.50280-.00012	.030	8
2	5220-747-1202	1.5100	1.5625-18NEF-2,3	1.51000-.00012	.030	8
2	5220-751-3091	1.5045	1.6250-8N-2,3	1.50450-.00012	.030	8
3	5220-751-3092	1.5438	1.6250-12N-2,3	1.54380-.00016	.050	8
3	5220-751-3093	1.5653	1.6250-16N-2,3	1.56530-.00016	.050	8
3	5220-751-6769	1.5725	1.6250-18NEF-2,3	1.57250-.00016	.050	8
3	5220-751-3095	1.6278	1.6875-16N-2,3	1.62780-.00016	.050	8
3	5220-747-2202	1.6350	1.6875-18NEF-2,3	1.63500-.00016	.050	8
3	5220-751-3097	1.5551	1.7500-5NC-1,2,3	1.55510-.00016	.050	8
3	5220-751-3098	1.6295	1.7500-8N-2,3	1.62950-.00016	.050	8
3	5220-751-3099	1.6688	1.7500-12N-2,3	1.66880-.00016	.050	8
3	5220-751-3100	1.6903	1.7500-16NEF-2,3	1.69030-.00016	.050	8
3	5220-751-3101	1.7528	1.8125-16N-2,3	1.75280-.00016	.050	8
3	5220-751-3102	1.7545	1.8750-8N-2,3	1.75450-.00016	.050	8

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Table II. Tabulation of Design and Identification Data -
American National Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-3103	1.7938	1.8750-12N-2,3	1.79380-.00016	.050	8
3	5220-751-3104	1.8153	1.8750-16N-2,3	1.81530-.00016	.050	8
3	5220-751-3105	1.8778	1.9375-16N-2,3	1.87780-.00016	.050	8
3	5220-751-3106	1.7835	2.0000-4 $\frac{1}{2}$ NC-1,2,3	1.78350-.00016	.050	8
3	5220-751-3107	1.8795	2.0000-8N-2,3	1.87950-.00016	.050	8
3	5220-751-3108	1.9188	2.0000-12N-2,3	1.91880-.00016	.050	8
3	5220-751-3109	1.9403	2.0000-16NEF-2,3	1.94030-.00016	.050	8
3	5220-751-3110	2.0028	2.0625-16N-2,3	2.00280-.00016	.050	8
3	5220-751-3111	2.0045	2.1250-8N-2,3	2.00450-.00016	.050	8
3	5220-751-3112	2.0438	2.1250-12N-2,3	2.04380-.00016	.050	8
3	5220-751-3113	2.0653	2.1250-16N-2,3	2.06530-.00016	.050	8
3	5220-751-3114	2.1278	2.1875-16N-2,3	2.12780-.00016	.050	8
3	5220-751-3115	2.0335	2.2500-4 $\frac{1}{2}$ NC-1,2,3	2.03350-.00016	.050	8
3	5220-751-3116	2.1295	2.2500-8N-2,3	2.12950-.00016	.050	8
3	5220-751-3117	2.1688	2.2500-12N-2,3	2.16880-.00016	.050	8
3	5220-751-3118	2.1903	2.2500-16N-2,3	2.19030-.00016	.050	8
3	5220-751-3119	2.2528	2.3125-16N-2,3	2.25280-.00016	.050	8
3	5220-751-3120	2.2938	2.3750-12N-2,3	2.29380-.00016	.050	8
3	5220-751-3121	2.3153	2.3750-16N-2,3	2.31530-.00016	.050	8
3	5220-751-3122	2.3778	2.4375-16N-2,3	2.37780-.00016	.050	8
3	5220-751-3123	2.2564	2.5000-4NC-1,2,3	2.25640-.00016	.050	8
3	5220-751-3124	2.3795	2.5000-8N-2,3	2.37950-.00016	.050	8

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Table II. Tabulation of Design and Identification Data -
American National Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-3125	2.4188	2.5000-12N-2,3	2.41880-.00016	.050	8
3	5220-751-3126	2.4403	2.5000-16N-2,3	2.44030-.00016	.050	8
3	5220-751-3127	2.5438	2.6250-12N-2,3	2.54380-.00020	.050	8
3	5220-751-3128	2.5653	2.6250-16N-2,3	2.56530-.00020	.050	8
3	5220-751-3129	2.5064	2.7500-4NC-1,2,3	2.50640-.00016	.050	8
3	5220-751-3130	2.6295	2.7500-8N-2,3	2.62950-.00020	.050	8
3	5220-751-3131	2.6688	2.7500-12N-2,3	2.66880-.00020	.050	8
3	5220-751-3132	2.6903	2.7500-16N-2,3	2.69030-.00020	.050	8
3	5220-751-3133	2.7938	2.8750-12N-2,3	2.79380-.00020	.050	8
3	5220-751-3134	2.8153	2.8750-16N-2,3	2.81530-.00020	.050	8
3	5220-751-3135	2.7564	3.0000-4NC-1,2,3	2.75640-.00020	.050	8
3	5220-751-3136	2.8795	3.0000-8N-2,3	2.87950-.00020	.050	8
3	5220-751-3137	2.9188	3.0000-12N-2,3	2.91880-.00020	.050	8
3	5220-751-3138	2.9403	3.0000-16N-2,3	2.94030-.00020	.050	8
3	5220-751-3139	3.0438	3.1250-12N-2,3	3.04380-.00020	.050	8
3	5220-751-3140	3.0653	3.1250-16N-2,3	3.06530-.00020	.050	8
3	5220-751-3141	3.0064	3.2500-4NC-1,2,3	3.00640-.00020	.050	8
3	5220-751-3142	3.1295	3.2500-8N-2,3	3.12950-.00020	.050	8
3	5220-751-3143	3.1688	3.2500-12N-2,3	3.16880-.00020	.050	8
3	5220-751-3144	3.1903	3.2500-16N-2,3	3.19030-.00020	.050	8
3	5220-751-3145	3.2938	3.3750-12N-2,3	3.29380-.00020	.050	8
3	5220-751-3146	3.3153	3.3750-16N-2,3	3.31530-.00020	.050	8

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Table II. Tabulation of Design and Identification Data -
American National Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-3147	3.2564	3.5000-4NC-1,2,3	3.25640-.00020	.050	8
3	5220-751-3148	3.3795	3.5000-8N-2,3	3.37950-.00020	.050	8
3	5220-751-3149	3.4188	3.5000-12N-2,3	3.41880-.00020	.050	8
3	5220-751-3150	3.4403	3.5000-16N-2,3	3.44030-.00020	.050	8
3	5220-751-3151	3.5438	3.6250-12N-2,3	3.54380-.00020	.050	8
3	5220-751-3152	3.5653	3.6250-16N-2,3	3.56530-.00020	.050	8
3	5220-751-3153	3.5064	3.7500-4NC-1,2,3	3.50640-.00020	.050	8
3	5220-751-3154	3.6295	3.7500-8N-2,3	3.62950-.00020	.050	8
3	5220-751-3155	3.6688	3.7500-12N-2,3	3.66880-.00020	.050	8
3	5220-751-3156	3.6903	3.7500-16N-2,3	3.69030-.00020	.050	8
3	5220-751-3157	3.7938	3.8750-12N-2,3	3.79380-.00020	.050	8
3	5220-751-3158	3.8153	3.8750-16N-2,3	3.81530-.00020	.050	8
3	5220-751-3159	3.7564	4.0000-4NC-1,2,3	3.75640-.00020	.050	8
3	5220-751-3160	3.8795	4.0000-8N-2,3	3.87950-.00020	.050	8
3	5220-751-3161	3.9188	4.0000-12N-2,3	3.91880-.00020	.050	8
3	5220-751-3162	3.9403	4.0000-16N-2,3	3.94030-.00020	.050	8
3	5220-751-3163	4.1295	4.2500-8N-2,3	4.12950-.00020	.050	8
3	5220-751-3164	4.1688	4.2500-12N-2,3	4.16880-.00020	.050	8
3	5220-751-7131	4.1903	4.2500-16N-2,3	4.19030-.00020	.050	8
3	5220-751-3165	4.3795	4.5000-8N-2,3	4.37950-.00020	.050	8
3	5220-751-3166	4.4188	4.5000-12N-2,3	4.41880-.00020	.050	8
3	5220-751-7132	4.4403	4.5000-16N-2,3	4.44030-.00020	.050	8

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 Table II. Tabulation of Design and Identification Data
 American National Standard Thread (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM- FER	
A	B	C	D	E	F	G
3	5220-751-3167	4.6295	4.7500-8N-2,3	4.62950-.00025	.050	8
3	5220-751-3168	4.6688	4.7500-12N-2,3	4.66880-.00025	.050	8
3	5220-751-7133	4.6903	4.7500-16N-2,3	4.69030-.00025	.050	8
3	5220-751-3169	4.8795	5.0000-8N-2,3	4.87950-.00025	.050	8
3	5220-751-3170	4.9188	5.0000-12N-2,3	4.91880-.00025	.050	8
3	5220-751-7134	4.9403	5.0000-16N-2,3	4.94030-.00025	.050	8
3	5220-751-3171	5.1295	5.2500-8N-2,3	5.12950-.00025	.050	8
3	5220-751-3172	5.1688	5.2500-12N-2,3	5.16880-.00025	.050	8
3	5220-751-7135	5.1903	5.2500-16N-2,3	5.19030-.00025	.050	8
3	5220-751-3173	5.3795	5.5000-8N-2,3	5.37950-.00025	.050	8
3	5220-751-3174	5.4188	5.5000-12N-2,3	5.41880-.00025	.050	8
3	5220-751-7136	5.4403	5.5000-16N-2,3	5.44030-.00025	.050	8
3	5220-751-3175	5.6295	5.7500-8N-2,3	5.62950-.00025	.050	8
3	5220-751-3176	5.6688	5.7500-12N-2,3	5.66880-.00025	.050	8
3	5220-751-7137	5.6903	5.7500-16N-2,3	5.69030-.00025	.050	8
3	5220-751-3177	5.8795	6.0000-8N-2,3	5.87950-.00025	.050	8
3	5220-751-3178	5.9188	6.0000-12N-2,3	5.91880-.00025	.050	8
3	5220-751-7138	5.9403	6.0000-16N-2,3	5.94030-.00025	.050	8

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 Table III. Tabulation of Design and Identification
 Data - Special (UNS) Threads

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAM-FER	
A	B	C	D	E	F	G
1	5220-746-1750	.428	.5000-12UNS-2B (.5000-12UN-2B)*	.42800 - .00010	.030	8
1	5220-751-7109	.4223	.5000-12UNS-3B (.5000-12UN-3B)*	.42230 - .00010	.030	8
2	5220-746-6634	.939	1.0000-14UNS-1B, 2B (1.0000-14NF-1B, 2B)*	.93900 - .00012	.030	8
2	5220-751-6311	.9315	1.0000-14UNS-3B (1.0000-14NF-3B)*	.93150 - .00012	.030	8
2	5220-751-3054	.9312	1.0000-14NS-1, 2, 3 (1.0000-14NF-1, 2, 3)*	.93120 - .00012	.030	8
3	5220-747-5194	2.009	2.0625-16UNS-2B (2.0625-16UN-2B)*	2.00900 - .00016	.050	8
3	5220-751-6350	2.0033	2.0625-16UNS-3B (2.0625-16UN-3B)*	2.00330 - .00016	.050	8
3	5220-747-6194	2.134	2.1875-16UNS-2B (2.1875-16UN-2B)*	2.13400 - .00016	.050	8
3	5220-751-6354	2.1283	2.1875-16UNS-3B (2.1875-16UN-3B)*	2.12830 - .00016	.050	8
3	5220-747-7194	2.259	2.3125-16UNS-2B (2.3125-16UN-2B)*	2.25900 - .00016	.050	8
3	5220-751-6359	2.2533	2.3125-16UNS-3B (2.3125-16UN-3B)*	2.25330 - .00016	.050	8
3	5220-747-8194	2.384	2.4375-16UNS-2B (2.4375-16UN-2B)*	2.38400 - .00016	.050	8
3	5220-751-6362	2.3783	2.4375-16UNS-3B (2.4375-16UN-3B)*	2.37830 - .00016	.050	8
3	5220-751-6731	4.140	4.2500-8UN-2B	4.14000 - .00020	.050	8
3	5220-751-6403	4.1297	4.2500-8UN-3B	4.12970 - .00020	.050	8
3	5220-751-6734	4.390	4.5000-8UN-2B	4.39000 - .00020	.050	8
3	5220-751-6406	4.3797	4.5000-8UN-3B	4.37970 - .00020	.050	8
3	5220-751-6737	4.640	4.7500-8UN-2B	4.64000 - .00025	.050	8
3	5220-751-6409	4.6297	4.7500-8UN-3B	4.62970 - .00025	.050	8
3	5220-751-6740	4.890	5.0000-8UN-2B	4.89000 - .00025	.050	8
3	5220-751-6412	4.8797	5.0000-8UN-3B	4.87970 - .00025	.050	8
3	5220-751-6743	5.140	5.2500-8UN-2B	5.14000 - .00025	.050	8

* Thread designation as previously listed

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Table III. Tabulation of Design and Identification
Data - Special (UNS) Threads (Continued)

FIGURE NO.	MARKING ON GAGE HANDLE		COMPONENT THREAD DESIGNATION	GAGE DIMENSIONS		FINISH
	MIL-STD PART NUMBER	NOT GO DIA		DIAMETER	CHAMFER	
A	B	C	D	E	F	G
3	5220-751-6415	5.1297	5.2500-8UN-3B	5.12970 - .00025	.050	8
3	5220-751-6746	5.390	5.5000-8UN-2B	5.39000 - .00025	.050	8
3	5220-751-6418	5.3797	5.5000-8UN-3B	5.37970 - .00025	.050	8
3	5220-751-6749	5.640	5.7500-8UN-2B	5.64000 - .00025	.050	8
3	5220-751-6421	5.6297	5.7500-8UN-3B	5.62970 - .00025	.050	8
3	5220-751-6752	5.890	6.0000-8UN-2B	5.89000 - .00025	.050	8
3	5220-751-6424	5.8797	6.0000-8UN-3B	5.87970 - .00025	.050	8
<p>Note: The length of engagement for 8UN thread series is equal to the nominal diameter.</p>						

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Table IV. Listing of Mil-Std Part Numbers in Numerical Sequence

MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*
		A	B						
5220-745-8244	7	5220-746-0680	9	5220-746-3000	11	5220-746-5680	13	5220-746-7746	15
5220-745-8412	7	5220-746-0790	9	5220-746-3180	11	5220-746-5778	13	5220-746-7778	15
5220-745-8428	7	5220-746-0870	9	5220-746-3200	11	5220-746-5882	13	5220-746-7882	16
5220-745-8502	37	5220-746-0920	9	5220-746-3250	11	5220-746-5914	13	5220-746-8042	16
5220-745-8646	7	5220-746-0926	38	5220-746-3290	11	5220-746-6042	13	5220-746-8106	16
5220-745-8652	37	5220-746-0960	9	5220-746-3370	11	5220-746-6194	14	5220-746-8194	16
5220-745-8686	7	5220-746-1230	9	5220-746-3420	11	5220-746-6242	14	5220-746-8202	40
5220-745-8860	7	5220-746-1310	9	5220-746-3460	11	5220-746-6282	14	5220-746-8242	16
5220-745-8890	7	5220-746-1420	9	5220-746-3620	11	5220-746-6378	14	5220-746-8282	16
5220-745-9030	7	5220-746-1540	9	5220-746-3810	11	5220-746-6410	14	5220-746-8378	16
5220-745-9110	7	5220-746-1580	9	5220-746-3920	11	5220-746-6546	14	5220-746-8546	16
5220-745-9280	8	5220-746-1750	47	5220-746-3990	12	5220-746-6634	47	5220-746-8690	16
5220-745-9330	8	5220-746-1760	38	5220-746-4040	12	5220-746-6690	14	5220-746-8706	17
5220-745-9344	37	5220-746-1810	9	5220-746-4080	12	5220-746-6738	14	5220-746-8738	17
5220-745-9370	8	5220-746-1930	10	5220-746-4100	12	5220-746-6778	14	5220-746-8746	17
5220-745-9530	37	5220-746-2040	10	5220-746-4250	12	5220-746-6882	14	5220-746-8778	17
5220-745-9540	8	5220-746-2170	10	5220-746-4430	12	5220-746-6914	14	5220-746-8882	17
5220-745-9660	8	5220-746-2210	10	5220-746-4540	12	5220-746-7042	15	5220-746-8922	17
5220-745-9670	8	5220-746-2320	38	5220-746-4670	12	5220-746-7106	15	5220-746-9042	17
5220-745-9676	37	5220-746-2370	10	5220-746-4710	12	5220-746-7194	15	5220-746-9194	17
5220-745-9710	8	5220-746-2560	10	5220-746-4870	12	5220-746-7202	40	5220-746-9202	40
5220-746-0100	8, 38	5220-746-2570	38	5220-746-5060	12	5220-746-7242	15	5220-746-9242	17
5220-746-0120	8	5220-746-2620	10	5220-746-5170	13	5220-746-7282	15	5220-746-9282	17
5220-746-0170	8	5220-746-2670	10	5220-746-5250	13	5220-746-7378	15	5220-746-9378	17
5220-746-0240	8	5220-746-2740	10	5220-746-5290	13	5220-746-7546	15	5220-746-9442	18
5220-746-0290	8	5220-746-2790	10	5220-746-5330	13	5220-746-7690	15	5220-746-9546	18
5220-746-0304	38	5220-746-2830	10	5220-746-5500	13	5220-746-7706	15	5220-746-9690	18
5220-746-0330	8	5220-746-2930	11	5220-746-5610	13	5220-746-7738	16	5220-746-9706	18

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Table IV. Listing of Mil-Std Part Numbers in Numerical Sequence (Continued)

MIL-STD PART NUMBER	PAGE NO. *	MIL-STD PART NUMBER	PAGE NO. *	MIL-STD PART NUMBER	PAGE NO. *	MIL-STD PART NUMBER	PAGE NO. *	MIL-STD PART NUMBER	PAGE NO. *	MIL-STD PART NUMBER	PAGE NO. *
5220-746-9738	18	5220-747-1738	20	5220-747-4042	23	5220-747-8194	47	5220-751-3033	38	5220-751-3033	38
5220-746-9746	18	5220-747-1746	20	5220-747-4194	23	5220-747-8242	25	5220-751-3034	38	5220-751-3034	38
5220-746-9778	18	5220-747-1778	20	5220-747-4242	23	5220-747-8546	25	5220-751-3035	38	5220-751-3035	38
5220-746-9882	18	5220-747-1922	21	5220-747-4282	23	5220-747-8690	25	5220-751-3037	39	5220-751-3037	39
5220-746-9922	19	5220-747-1978	21	5220-747-4546	23	5220-747-8778	25	5220-751-3038	39	5220-751-3038	39
5220-747-0002	18	5220-747-2042	21	5220-747-4690	23	5220-747-8922	25	5220-751-3039	39	5220-751-3039	39
5220-747-0194	18	5220-747-2194	21	5220-747-4778	23	5220-751-3002	37	5220-751-3041	39	5220-751-3041	39
5220-747-0202	41	5220-747-2202	41	5220-747-4922	23	5220-751-3004	37	5220-751-3042	39	5220-751-3042	39
5220-747-0242	18, 19	5220-747-2242	21	5220-747-5194	47	5220-751-3005	37	5220-751-3044	39	5220-751-3044	39
5220-747-0282	18	5220-747-2282	21	5220-747-5242	23	5220-751-3006	37	5220-751-3045	39	5220-751-3045	39
5220-747-0378	19	5220-747-2426	21	5220-747-5482	24	5220-751-3007	37	5220-751-3046	39	5220-751-3046	39
5220-747-0426	19	5220-747-2546	21	5220-747-5546	24	5220-751-3009	37	5220-751-3047	39	5220-751-3047	39
5220-747-0546	19	5220-747-2690	21	5220-747-5690	24	5220-751-3011	37	5220-751-3049	39	5220-751-3049	39
5220-747-0690	19	5220-747-2738	22	5220-747-5778	24	5220-751-3012	37	5220-751-3050	39	5220-751-3050	39
5220-747-0706	19	5220-747-2778	21	5220-747-5922	24	5220-751-3013	37	5220-751-3052	39	5220-751-3052	39
5220-747-0738	19	5220-747-2922	22	5220-747-6194	47	5220-751-3014	37	5220-751-3053	39	5220-751-3053	39
5220-747-0778	19	5220-747-3042	22	5220-747-6242	24	5220-751-3015	37	5220-751-3054	47	5220-751-3054	47
5220-747-0882	19	5220-747-3194	22	5220-747-6546	24	5220-751-3016	37	5220-751-3055	39	5220-751-3055	39
5220-747-0922	20	5220-747-3242	22	5220-747-6690	24	5220-751-3017	37	5220-751-3057	39	5220-751-3057	39
5220-747-1042	19	5220-747-3282	22	5220-747-6778	24	5220-751-3018	37	5220-751-3058	39	5220-751-3058	39
5220-747-1194	20	5220-747-3426	22	5220-747-6930	24	5220-751-3020	38	5220-751-3060	40	5220-751-3060	40
5220-747-1202	41	5220-747-3482	23	5220-747-7194	47	5220-751-3022	38	5220-751-3061	40	5220-751-3061	40
5220-747-1242	20	5220-747-3546	22	5220-747-7242	24	5220-751-3023	38	5220-751-3062	40	5220-751-3062	40
5220-747-1282	20	5220-747-3690	22	5220-747-7258	25	5220-751-3025	38	5220-751-3063	40	5220-751-3063	40
5220-747-1426	20	5220-747-3738	22	5220-747-7546	25	5220-751-3026	38	5220-751-3065	40	5220-751-3065	40
5220-747-1546	21	5220-747-3778	22	5220-747-7690	25	5220-751-3028	38	5220-751-3066	40	5220-751-3066	40
5220-747-1666	20	5220-747-3922	23	5220-747-7778	25	5220-751-3029	38	5220-751-3068	40	5220-751-3068	40
5220-747-1690	20	5220-747-3978	23	5220-747-7922	25	5220-751-3032	38	5220-751-3069	40	5220-751-3069	40

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MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER		PAGE NO.*	MIL-STD PART NUMBER		PAGE NO.*	MIL-STD PART NUMBER		PAGE NO.*	MIL-STD PART NUMBER		PAGE NO.*
		A	B		A	B		A	B		A	B	
5220-751-6306	13	5220-751-6334	20	5220-751-6362	47	5220-751-6390	29	5220-751-6418	47	5220-751-6446	35	5220-751-6474	27
5220-751-6307	13	5220-751-6335	20	5220-751-6363	25	5220-751-6391	29	5220-751-6419	34	5220-751-6447	26	5220-751-6475	27
5220-751-6308	14	5220-751-6336	21	5220-751-6364	25	5220-751-6392	29	5220-751-6420	34	5220-751-6448	26	5220-751-6476	27
5220-751-6309	14	5220-751-6337	21	5220-751-6365	25	5220-751-6393	29	5220-751-6421	47	5220-751-6449	35	5220-751-6477	27
5220-751-6310	14	5220-751-6338	21	5220-751-6366	25	5220-751-6394	30	5220-751-6422	34	5220-751-6450	35	5220-751-6478	27
5220-751-6311	47	5220-751-6339	21	5220-751-6367	26	5220-751-6395	30	5220-751-6423	34	5220-751-6451	26	5220-751-6479	28
5220-751-6312	14	5220-751-6340	21	5220-751-6368	26	5220-751-6396	30	5220-751-6424	47	5220-751-6452	26	5220-751-6480	28
5220-751-6313	15	5220-751-6341	22	5220-751-6369	26	5220-751-6397	30	5220-751-6425	35	5220-751-6453	26	5220-751-6481	28
5220-751-6314	15	5220-751-6342	22	5220-751-6370	26	5220-751-6398	30	5220-751-6426	35	5220-751-6454	26	5220-751-6482	28
5220-751-6315	15	5220-751-6343	22	5220-751-6371	26	5220-751-6399	30	5220-751-6427	26	5220-751-6455	26	5220-751-6483	28
5220-751-6316	15	5220-751-6344	22	5220-751-6372	26	5220-751-6400	30	5220-751-6428	26	5220-751-6456	26	5220-751-6484	28
5220-751-6317	15	5220-751-6345	23	5220-751-6373	27	5220-751-6401	30	5220-751-6429	35	5220-751-6457	26	5220-751-6485	28
5220-751-6318	16	5220-751-6346	23	5220-751-6374	27	5220-751-6402	31	5220-751-6430	26	5220-751-6458	26	5220-751-6486	28
5220-751-6319	16	5220-751-6347	23	5220-751-6375	27	5220-751-6403	47	5220-751-6431	26	5220-751-6459	26	5220-751-6487	28
5220-751-6320	16	5220-751-6348	23	5220-751-6376	27	5220-751-6404	31	5220-751-6432	26	5220-751-6460	26	5220-751-6488	28
5220-751-6321	16	5220-751-6349	23	5220-751-6377	27	5220-751-6405	31	5220-751-6433	27	5220-751-6461	27	5220-751-6489	28
5220-751-6322	16	5220-751-6350	47	5220-751-6378	27	5220-751-6406	47	5220-751-6434	27	5220-751-6462	27	5220-751-6490	28
5220-751-6323	17	5220-751-6351	23	5220-751-6379	28	5220-751-6407	32	5220-751-6435	28	5220-751-6463	27	5220-751-6491	28
5220-751-6324	17	5220-751-6352	24	5220-751-6380	28	5220-751-6408	32	5220-751-6436	28	5220-751-6464	27	5220-751-6492	28
5220-751-6325	17	5220-751-6353	24	5220-751-6381	28	5220-751-6409	47	5220-751-6437	28	5220-751-6465	27	5220-751-6493	28
5220-751-6326	17	5220-751-6354	47	5220-751-6382	28	5220-751-6410	32	5220-751-6438	28	5220-751-6466	27	5220-751-6494	28
5220-751-6327	18	5220-751-6355	24	5220-751-6383	28	5220-751-6411	32	5220-751-6439	28	5220-751-6467	27	5220-751-6495	28
5220-751-6328	18	5220-751-6356	24	5220-751-6384	28	5220-751-6412	47	5220-751-6440	28	5220-751-6468	27	5220-751-6496	28
5220-751-6329	18	5220-751-6357	24	5220-751-6385	28	5220-751-6413	33	5220-751-6441	28	5220-751-6469	27	5220-751-6497	28
5220-751-6330	19	5220-751-6358	24	5220-751-6386	28	5220-751-6414	33	5220-751-6442	28	5220-751-6470	27	5220-751-6498	28
5220-751-6331	19	5220-751-6359	47	5220-751-6387	29	5220-751-6415	47	5220-751-6443	28	5220-751-6471	27	5220-751-6499	28
5220-751-6332	19	5220-751-6360	25	5220-751-6388	29	5220-751-6416	33	5220-751-6444	28	5220-751-6472	27	5220-751-6500	28
5220-751-6333	20	5220-751-6361	25	5220-751-6389	29	5220-751-6417	34	5220-751-6445	28	5220-751-6473	27	5220-751-6501	28

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MIL-STD PART NUMBER	PAGE NO. *		MIL-STD PART NUMBER	PAGE NO. *		MIL-STD PART NUMBER	PAGE NO. *		MIL-STD PART NUMBER	PAGE NO. *	
	A	B		A	B		A	B		A	B
5220-751-6714	28		5220-751-6742	33		5220-751-7108	8		5220-751-7136	45	
5220-751-6715	29		5220-751-6743	47		5220-751-7109	47		5220-751-7137	45	
5220-751-6716	29		5220-751-6744	33		5220-751-7110	11		5220-751-7138	45	
5220-751-6717	29		5220-751-6745	34		5220-751-7111	11		7518742	8	
5220-751-6718	29		5220-751-6746	47		5220-751-7112	12		7518743	8	
5220-751-6719	29		5220-751-6747	34		5220-751-7113	12		7518744	9	
5220-751-6720	29		5220-751-6748	34		5220-751-7114	12		7518745	9	
5220-751-6721	29		5220-751-6749	47		5220-751-7115	13		7518746	9	
5220-751-6722	30		5220-751-6750	34		5220-751-7116	13		7518747	9	
5220-751-6723	30		5220-751-6751	34		5220-751-7117	13		7518748	10	
5220-751-6724	30		5220-751-6752	47		5220-751-7118	14		7518749	10	
5220-751-6725	30		5220-751-6753	35		5220-751-7119	14		7518750	10	
5220-751-6726	30		5220-751-6754	35		5220-751-7120	15		7518751	10	
5220-751-6727	30		5220-751-6755	38		5220-751-7121	15		7518752	10	
5220-751-6728	30		5220-751-6756	38		5220-751-7122	16		7518753	10	
5220-751-6729	30		5220-751-6757	38		5220-751-7123	16		7518754	11	
5220-751-6730	31		5220-751-6758	38		5220-751-7124	17		7518755	11	
5220-751-6731	47		5220-751-6759	39		5220-751-7125	18		7518756	11	
5220-751-6732	31		5220-751-6760	39		5220-751-7126	18		7518757	11	
5220-751-6733	31		5220-751-6761	39		5220-751-7127	19		7518758	11	
5220-751-6734	47		5220-751-6762	39		5220-751-7128	20		7518759	11	
5220-751-6735	32		5220-751-6763	39		5220-751-7129	20		7518760	12	
5220-751-6736	32		5220-751-6764	39		5220-751-7130	21		7518761	12	
5220-751-6737	47		5220-751-6765	40		5220-751-7131	44		7518762	12	
5220-751-6738	32		5220-751-6766	40		5220-751-7132	44		7518763	12	
5220-751-6739	32		5220-751-6767	40		5220-751-7133	45		7518764	13	
5220-751-6740	47		5220-751-6768	41		5220-751-7134	45		7518765	13	
5220-751-6741	33		5220-751-6769	41		5220-751-7135	45		7518766	13	

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MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*	MIL-STD PART NUMBER	PAGE NO.*
A	B	A	B	A	B	A	B	A	B	A	B
7518795	19	7518823	25	7518851	28	7518879	31	7518907	33		
7518796	20	7518824	25	7518852	28	7518880	31	7518908	33		
7518797	20	7518825	25	7518853	29	7518881	31	7518909	33		
7518798	20	7518826	25	7518854	29	7518882	31	7518910	33		
7518799	20	7518827	26	7518855	29	7518883	32	7518911	33		
7518800	20	7518828	26	7518856	29	7518884	32	7518912	33		
7518801	21	7518829	26	7518857	29	7518885	32	7518913	34		
7518802	21	7518830	26	7518858	29	7518886	32	7518914	34		
7518803	21	7518831	26	7518859	29	7518887	32	7518915	34		
7518804	21	7518832	26	7518860	29	7518888	32	7518916	34		
7518805	22	7518833	26	7518861	30	7518889	32	7518917	34		
7518806	22	7518834	26	7518862	30	7518890	32	7518918	34		
7518807	22	7518835	26	7518863	30	7518891	32	7518919	34		
7518808	22	7518836	26	7518864	30	7518892	32	7518920	34		
7518809	22	7518837	27	7518865	30	7518893	32	7518921	34		
7518810	22	7518838	27	7518866	30	7518894	32	7518922	34		
7518811	22	7518839	27	7518867	31	7518895	32	7518923	34		
7518812	23	7518840	27	7518868	31	7518896	32	7518924	34		
7518813	23	7518841	27	7518869	31	7518897	33	7518925	35		
7518814	23	7518842	27	7518870	31	7518898	33	7518926	35		
7518815	23	7518843	27	7518871	31	7518899	33	7518927	35		
7518816	24	7518844	27	7518872	31	7518900	33	7518928	35		
7518817	24	7518845	27	7518873	31	7518901	33	7518929	35		
7518818	24	7518846	27	7518874	31	7518902	33	7518930	35		
7518819	24	7518847	28	7518875	31	7518903	33				
7518820	24	7518848	28	7518876	31	7518904	33				
7518821	25	7518849	28	7518877	31	7518905	33				
7518822	25	7518850	28	7518878	31	7518906	33				

* Applicable page number in table I, II, or III for design and identification data

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