

INCH-POUND

MIL-W-46154(MR)
AMENDMENT 1
30 August 1994

MILITARY SPECIFICATION

WELDING, RESISTANCE, SPOT AND PROJECTION FOR FABRICATING ASSEMBLIES OF CARBON STEEL SHEETS

This amendment forms a part of MIL-W-46154(MR), dated 20 October 1970, and is approved for use by the US Army Research Laboratory/Materials Directorate, and is available for use by all Departments and Agencies of the Department of Defense.

PAGE 1

2.1: Delete and substitute:

"2.1 Government documents. The following specification forms a part of this document to the extent specified herein. Unless otherwise specified, the issues of this documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation.

SPECIFICATION

MILITARY

MIL-I-45208 - Inspection Requirements, General Specification for

(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Standardization Documents Order Desk, Bldg. 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)"

2.2: Delete and substitute:

"2.2 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DoD adopted are those listed in the issue of the DODISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in the DODISS are the issues of the documents cited in the solicitation.

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4 - Standard Symbols for Welding, Brazing, and Nondestructive
Examination

MIL-W-46154(MR)

AMENDMENT 1

PAGE 1

AWS A3.0 - Standard Welding Terms and Definitions

(Applications for copies should be addressed to the American Welding Society, 550 N.W. LeJeune Road, Miami, FL 33126)."

PAGE 2

3.1, lines 5 through 7: Delete and substitute:

"This information shall be prepared in duplicate on an approved form (see appendix) using symbols and terms in accordance with AWS A2.4 and AWS A3.0, or as specified in the drawing."

PAGE 3

4.1: Delete and substitute:

"4.1 Carbon content. The carbon content of any material to be welded shall be in the range of 0.40 to 0.60 percent (see 8.4).

Custodian:
Army - MR

Preparing activity:
Army - MR

Review activities:
Army - AL, AR, AT, ME, MI

(Project THJM-A340)

WP# I.D-0418A/DISC-0119A. FOR ARL/MD USE ONLY.