

MIL-V-22682A(SHIPS)
 AMENDMENT - 2
 15 August 1963
 SUPERSEDING ~~1~~
 Amendment - 1
 11 June 1962

MILITARY SPECIFICATION
 VALVES, ASTERN (FOR SHIPBOARD USE)

This amendment forms a part of Military Specification MIL-V-22682A(SHIPS), 28 March 1961.

Page 1, paragraph 2.1: Under Publications - Bureau of Ships add, "NAVSHIPS 250-692-2 X-Rays for Production and Repair Welds."

¶ Page 4, paragraph 3.2.10.1: Delete and substitute:

"3.2.10.1 Pressure seal and breech lock bonnets.- Valves with design pressure ratings higher than 600 pounds per square inch gage (p.s.i.g.) in sizes over 5 inches shall have pressure seal or breech lock bonnets. Valves of any pressure rating in sizes 5 inches and below may have flanged bonnets. Valves with design pressure ratings of 600 p.s.i.g. or lower in any size may have flanged bonnets."

Page 5, paragraph 3.2.12.2.3: Delete and substitute:

"3.2.12.2.3 Main seat construction.- Seats may be either of the following constructions as specified (see 6.2):

- (a) Integral
- (b) Fitted

When fitted construction is used, the seat ring shall be seal welded circumferentially."

Page 5, table III: Add

Item	Quantities
"Seat	One per each valve ordered"

¶ Page 6, paragraph 4.2.2: Line 1, after "castings" add "and flanges".

¶ Page 6, paragraph 4.2.2: Add "All flanges shall meet class 2 requirements of Publication NAVSHIPS 250-692-13".

¶ Page 7, paragraph 4.2.4, (cont'd) item (c): Add "The soundness of the resulting casting shall comply with the applicable casting and radiographic standard and the repair welds shall comply with the requirements of Publication NAVSHIPS 250-692-2."

1/CHANGES FROM PREVIOUS ISSUE. THE OUTSIDE MARGINS OF THIS DOCUMENT HAVE BEEN MARKED "V" TO INDICATE WHERE CHANGES (DELETIONS, ADDITIONS, ETC.) FROM THE PREVIOUS ISSUE HAVE BEEN MADE. THIS HAS BEEN DONE AS A CONVENIENCE ONLY AND THE GOVERNMENT ASSUMES NO LIABILITY WHATSOEVER FOR ANY INACCURACIES IN THESE NOTATIONS. BIDDERS AND CONTRACTORS ARE CAUTIONED TO EVALUATE THE REQUIREMENTS OF THIS DOCUMENT BASED ON THE ENTIRE CONTENT AS WRITTEN IRRESPECTIVE OF THE MARGINAL NOTATIONS AND RELATIONSHIP TO THE LAST PREVIOUS ISSUE.

Preparing activity:
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