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MILITARY SPECIFICATION

TAG, IDENTIFICATION, PERSONNEL

This amendment forms a part of Military Specification MIL-T-842F, dated 15 July 1983, and is approved for use by all Departments and Agencies of the Department of Defense.

PAGE 1

2.1, under "SPECIFICATIONS MILITARY": Add the following:

"MIL-L-35078 - Loads, Unit: Preparation of Semiperishable Subsistence Items; Clothing, Personal Equipment and Equipage: General Specification For."

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2.1, under "STANDARDS MILILTARY": Add the following:

"MIL-STD-147 - Palletized Unit Loads."

2.2, line 5: Delete "D 2951 and substitute "D 3951"

PAGE 3

3.2.1, line 2, after "CR": Add "finish No. 1"

Add the following paragraph:

"4.1.1 Responsibility for compliance. All items must meet all requirements of sections 3 and 5. The inspection set forth in this document shall become a part of the contractor's overall inspection system or quality program. The absence of any inspection requirements in the document shall not relieve the contractor of the responsibility of assuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling in quality conformance does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to acceptance of defective material."

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4.4.3: Delete and substitute:

"4.4.3 End item dimensional examination. The end item shall be examined for all dimensions specified on Drawing 4-1-485. Bead thickness, length, width and flatness characteristics of each tag in the sample shall be checked using gages made available by the Government. All remaining dimensions shall be checked with contractor instruments. Any dimension not within the specified tolerance shall be classified as a defect. The lot size shall be expressed in units of tags. The sample unit shall be one tag. The inspection level shall be S-4 and the AQL, expressed in terms of defects per hunderd units, shall be 1.0."

PAGE 5

4.4.5, line 4: Delete "with the exception that it need not be closed"

Fourth Sentence: Delete

After 4.4.5: Add the following new paragraph:

"4.4.6 Palletization examination. The fully packaged and palletized end items shall be examined for the defects listed below. The lot size shall be expressed in units of palletized unit loads. The sample unit shall be one palletized unit load, fully packaged. The inspection level shall be S-1 and the AQL, expressed in terms of defects per hundred units, shall be 6.5.

Examine	Defect
Finished dimensions	Length, width, or height exceeds specified maximum requirements.
Palletization	Pallet pattern not as specified. Interlocking of loads not as specified. Load not bonded with required straps as specified.
Weight	Exceeds maximum load limits.
Marking	Omitted; incorrect; illegible; of improper size, location, sequence, or method of application."

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5.1.1.2, after first sentence: Add "Approximate dimensions of the intermediate pack are 4 by 3-1/8 by 1-1/4 inches."

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PAGE 6 (cont'd)

5.1.2 and 5.2.3, line 2: Delete "MIL-STD-1188" and substitute "ASTM D 3951"

5.2.1, after first sentence: Add "Approximate shipping container dimensions are 17 by 9-3/4 by 4-1/4 inches. Level A intermediate packs shall be arranged 5 in length, 7 in width, and 1 in depth within the shipping container."

5.2.1, at the end of the paragraph: Add:

"Shipping containers shall be arranged in unit loads in accordance with MIL-L-35078 for the type and class of load specified (see 6.2). Strapping shall be limited to nonmetallic strapping, except for type II, class F loads."

5.3, line 3: Delete "MIL-STD-1188" and substitute "ASTM D 3951".

Add new paragraph:

"5.4 Palletization. When specified (see 6.2), identification tags packed as specified in 5.2.2 and 5.2.3 shall be palletized on a 4-way entry pallet in accordance with load type Ia of MIL-STD-147. Pallet type shall be type I (4-way entry), type IV, or type V in accordance with MIL-STD-147. Each prepared load shall be bonded by means O or P. Pallet pattern No. 26 shall be used as found in the appendix of MIL-STD-147. Interlocking of the load shall be effected by reversing the pattern between courses."

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6.2: Add the following new subparagraphs:

"f. Type and class of unit load required (see 5.2.1).
g. When palletization is required (see 5.4)."

Custodians:

Army - GL
Navy - NU
Air Force - 99

Review activities:

Army - MD
Air Force - 82
DLA - CT

User activities:

Navy - MC
Air Force - 45

Preparing activity:

Army - GL

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