

MIL-T-5021D
 AMENDMENT 1
 7 March 1975

MILITARY SPECIFICATION

TESTS; AIRCRAFT AND MISSILE WELDING OPERATOR'S QUALIFICATION

This amendment forms a part of Military Specification MIL-T-5021D, dated 1 February 1969, and is approved for use by all Departments and Agencies of the Department of Defense.

Page 2, Paragraph 2.1, under STANDARDS, Military: Delete "MIL-STD-00418B(SH)" and substitute "MIL-STD-418".

Page 16, Paragraph 4.3.3.2.1: Change title to read: "Groups I and II alloys".

Page 16, Paragraph 4.3.3.2.1, line 2, change "diameter" to "radius" and "twice" to "four times".

Page 16, Paragraph 4.3.3.2.2: Change title to read: "Groups III, IV, V, and VI alloys".

Page 16, Paragraph 4.3.3.2.2, line 2: Change "diameter" to read "radius". Also: Delete fourth sentence: "The bend factor and bend radii to be employed shall be dependent upon the approximate tensile strength of the material to be tested, as listed in table III."

Page 16, Table III: Delete and substitute:

"Table III. Bend Radii (Groups III, IV, V and VI)

Material	Bend radii
Nickel and Cobalt base alloys	5T
Aluminum Alloys	5T
Magnesium Alloys	5T
Titanium and Titanium Alloys (6Al-4V)	12T"

Custodians:

Army - MI
 Navy - AS
 Air Force - 11

Preparing Activity
 Air Force - 11

FSC THJM

Reviewer:

Air Force - 70