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MIL-T-15301D(SHIPS)  
AMENDMENT-1  
15 June 1970

MILITARY SPECIFICATION

TANKS, PRESSURE, 600 P.S.I. GAGE WORKING PRESSURE,

NAVAL SHIPBOARD USE

This amendment forms a part of Military Specification MIL-T-15301D(SHIPS), dated 15 April 1968.

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2.1, under SPECIFICATIONS MILITARY: Delete reference to "MIL-Z-17871" and substitute:

"MIL-D-1000/2 - Drawings, Engineering and Associated Lists.  
MIL-P-23236 - Paint Coating Systems, Steel Ship Tank Fuel and  
Salt Water Ballast."

Pages 1 and 2

2.2: Add:

"STEEL STRUCTURES PAINTING COUNCIL (SSPC)  
Standard 10 - Steel Structures Painting Manual.

(Application for copies should be addressed to the Steel Structures Painting Council, 4400 5th Avenue, Pittsburgh, Pa. 15213.)"

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3.3.9, delete and substitute:

"3.3.9 Tanks shall be coated with inorganic zinc silicate, class 3 of MIL-P-23236, inside and outside after fabrication and testing, Inorganic zinc costing shall be applied to a dry film thickness of 3 to 5 mils over surfaces free from grease, oil, rust, dirt, and other contaminants; surfaces shall be abrasive blasted to produce a near white finish in accordance with SSPC Standard 10. Threaded holes shall be protected by insertion of mating bolts. Bolts shall be removed after coating and hole threads cleaned of any residual coating. All gasket mating surfaces shall be suitably protected and cleaned after coating. Threads shall be in accordance with Handbook H2e."

Preparing activity:  
Navy - SH  
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