

MIL-S-7108A(ASG)  
AMENDMENT - I  
30 AUGUST 1956

MILITARY SPECIFICATION

STEEL, ALLOY (MANGANESE-SILICON-NICKEL), BARS AND FORGING STOCK  
(AIRCRAFT QUALITY)

This amendment forms a part of Military Specification MIL-S-7108A(ASG), 23 August 1955, and has been approved by the Department of the Air Force and by the Navy Bureau of Aeronautics.

Page 1, paragraph 1.1 Scope: After "psi" add "minimum".

Page 1, paragraph 2.1:

(a) Under "STANDARDS" add the following:

"Federal

FED-STD-48 Tolerances for Steel and Iron Wrought Products"

(b) Under "Military" delete the following:

"MS33521 Tolerances - Alloy Steel Bars"

Page 5, paragraph 3.11.1 Diameter or thickness: Delete, and substitute the following:

"3.11.1 Diameter or thickness.- The permissible variation from nominal dimensions shall be as specified in Standard FED-STD-48, except that when bars are intended for reforging purposes the requirements of Standard FED-STD-48 are waived."

Page 6, paragraph 3.13.1 Cold finishing: Delete, and substitute the following:

"3.13.1 Cold finishing.- Cold finished bars shall be free from injurious scale and surface defects. Stress relieving may be accomplished after cold finishing."

Custodians:

Navy - Bureau of Aeronautics  
Air Force