

INCH-POUND

MIL-S-24149C(SH)
AMENDMENT 1
1 December 1989

MILITARY SPECIFICATION

STUDS, WELDING AND ARC SHIELDS (FERRULES),
GENERAL SPECIFICATION FOR

This amendment forms a part of MIL-S-24149C dated 27 March 1989 and is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

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4.3.1: Add to the end of paragraph:

"Qualification of the largest sized studs to be produced will qualify all smaller sized studs of the same type and class produced by the same process and using the same arc shield. Stud welds will be surface laying in the horizontal position (stud position is vertical)."

Preparing activity:
NAVY-SH
(Project 5307-N030)

AMSC N/A

FSC 5307

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