

MIL-S-23965(SHIPS)  
AMENDMENT 1  
1 July 1988

MILITARY SPECIFICATION

SHORES, DAMAGE CONTROL, AUTOMATIC,  
ADJUSTABLE TELESCOPING STEEL

This amendment forms a part of MIL-S-23965(SHIPS), dated 20 January 1964, and is approved for use within the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

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2.1, under SPECIFICATIONS, FEDERAL: Delete "QQ-Z-325 - Zinc Coating, Electro-deposited, Requirements for." and substitute "TT-P-645 - Primer, Paint, Zinc Chromate, Alkyd Type."

2.1, under SPECIFICATIONS, MILITARY: Delete "MIL-P-8585 - Primer Coatings, Zinc-Chromate, Low-Moisture-Sensitivity." and MIL-P-15328 - Coating, Pretreatment (Formula No. 117 for Metals)." and substitute "DOD-P-15328 - Primer(Wash), Pretreatment (Formula No. 117 for Metals) (Metric)."

3.2.3.1: Delete and substitute:

"3.2.3.1 Priming. Each metal part shall be primed in accordance with the best commercial practice. One coat of pretreatment primer in accordance with DOD-P-15328 and one coat of zinc chromate primer in accordance with TT-P-645, formula 84, shall be applied to the inside and outside of the inner and outer tubes, in addition to all other fixed and moving parts."

AMSC N/A

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3.3.10: Delete and substitute:

"3.3.10 Design. The shore shall consist of two telescoping square tubes with slots on the four sides of the inner tube, four spring loaded locking devices on the outer tube, swivel base plate on one end of the inner tube, and swivel base plate and screw jack on the outer tube. A spring loaded locking device shall be provided to prevent the slippage of the inner tube of one inch or more in relation to the outer tube while the shoring is held vertically in its closed position. The entire shore shall consist of only two separable parts, otherwise there shall be no loose parts."

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TABLE I, under "Category, Major": Add "109"

TABLE I, under "Defects", opposite "109": Add "Inner tube slippage of an inch or more when the shore is held vertically in its closed position."

Preparing activity:  
Navy - SH  
(Project 2090-N099)