

MIL-S-17249(SHIPS)  
AMENDMENT - 1  
24 August 1953

INTERIM MILITARY SPECIFICATION  
STEEL CASTINGS, HADFIELD MANGANESE  
(LOW MAGNETIC PERMEABILITY)

This amendment forms a part of Interim Military Specification MIL-S-17249(SHIPS), dated 30 June 1952.

Page 6, paragraph 3.13, first sentence: Delete and substitute "Castings shall be positively identifiable upon receipt with respect to pattern or part number and the melt from which they were poured."

Page 6, paragraph 4.2, first sentence: Delete and substitute "A lot shall consist of all castings of the same pattern or equivalent section size cast from the same melt or the same pouring of a ladle containing a number of smaller melts and subjected to the same heat treatment."

Page 7, paragraph 4.3.2.1, fourth and fifth sentences: Delete and substitute "When the Government inspector can positively identify separately cast coupons with the castings they represent, the contractor may cast separate coupons from the same melt as the castings they represent."

Custodian:  
Bureau of Ships